

# TOSHIBA

## SERVICE MANUAL

# AIR-CONDITIONER

## SPLIT TYPE

### Indoor Unit

***RAS-B10S4KVP-G-E***

***RAS-B13S4KVP-G-E***

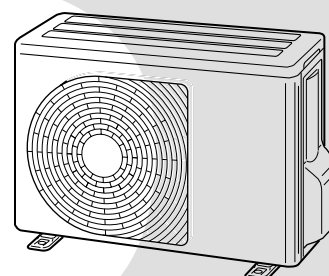
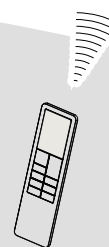
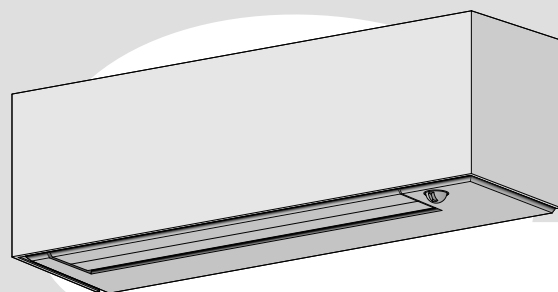
***RAS-B18S4KVP-G-E***

### Outdoor Unit

***RAS-10S4AVPG-E***

***RAS-13S4AVPG-E***

***RAS-18S4AVPG-E***



**R32**

**INVERTER**







February, 2024



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# 1. SAFETY PRECAUTIONS

	Read the precautions in this manual carefully before operating the unit.		This appliance is filled with R32. (Flammable Material)
	Information included in the Operation Manual and/or Installation Manual.		Service personnel should be handling this equipment with reference to the Installation Manual.

## Warning Indications on the Air Conditioner Unit

Warning indication	Description
 <b>CAUTION</b> <b>BURST HAZARD</b> Open the service valves before the operation, otherwise there might be the burst.	<b>CAUTION</b> <b>BURST HAZARD</b> Open the service valves before the operation, otherwise there might be the burst.
 <b>WARNING!</b> Be sure to connect earth wire. (Grounding work)	<b>WARNING</b> Be sure to connect earth wire. (Grounding work) Incomplete grounding causes an electric shock.

### For general public use

Power supply cord and connecting cable of appliance use shall be at least polychloroprene sheathed flexible cord (design H07RN-F) or cord designation 60245 IEC66. (Shall be installed in accordance with national wiring regulations.)

- Read this "SAFETY PRECAUTIONS" carefully before servicing.
- The precautions described below include the important items regarding safety. Observe them without fail.
- After the servicing work, perform a trial operation to check for any problem.
- Turn off the main power supply switch (or breaker) before the unit maintenance.

#### ■ Important information regarding the refrigerant used

This product contains fluorinated greenhouse gases.

Do not vent gases in to the atmosphere. Refrigerant type: **R32**

GWP<sup>(1)</sup> value: **675\*** (ex. R32 ref. AR4)

<sup>(1)</sup>GWP = global warming potential

The refrigerant quantity is indicated on the unit name plate.

\* This value is based on F gas regulation 517/2014

## CAUTION

### New Refrigerant Air Conditioner Installation

- **THIS AIR CONDITIONER ADOPTS THE NEW HFC REFRIGERANT (R32) WHICH DOES NOT DESTROY OZONE LAYER.**

R32 refrigerant is apt to be affected by impurities such as water, oxidizing membrane, and oils because the working pressure of R32 refrigerant is approx. 1.6 times of refrigerant R22. Accompanied with the adoption of the new refrigerant, the refrigeration machine oil has also been changed. Therefore, during installation work, be sure that water, dust, former refrigerant, or refrigeration machine oil does not enter into the new type refrigerant R32 air conditioner circuit.

To prevent mixing of refrigerant or refrigerating machine oil, the sizes of connecting sections of charging port on main unit and installation tools are different from those used for the conventional refrigerant units.

Accordingly, special tools are required for the new refrigerant (R32) units. For connecting pipes, use new and clean piping materials with high pressure fittings made for R32 only, so that water and/or dust does not enter. Moreover, do not use the existing piping because there are some problems with pressure fittings and possible impurities in existing piping.

## CAUTION

### TO DISCONNECT THE APPLIANCE FROM THE MAIN POWER SUPPLY

This appliance must be connected to the main power supply by a circuit breaker or a switch with a contact separation of at least 3 mm.

## DANGER

- **ASK AN AUTHORIZED DEALER OR QUALIFIED INSTALLATION PROFESSIONAL TO INSTALL/MAINTAIN THE AIR CONDITIONER.**

INAPPROPRIATE SERVICING MAY RESULT IN WATER LEAKAGE, ELECTRIC SHOCK OR FIRE.

- **TURN OFF MAIN POWER SUPPLY BEFORE ATTEMPTING ANY ELECTRICAL WORK. MAKE SURE ALL POWER SWITCHES ARE OFF. FAILURE TO DO SO MAY CAUSE ELECTRIC SHOCK.**



### **DANGER: HIGH VOLTAGE**

The high voltage circuit is incorporated.

Be careful to do the check service, as the electric shock may be caused in case of touching parts on the P.C. board by hand.

- **CORRECTLY CONNECT THE CONNECTING CABLE. IF THE CONNECTING CABLE IS INCORRECTLY CONNECTED, ELECTRIC PARTS MAY BE DAMAGED.**
- **CHECK THAT THE EARTH WIRE IS NOT BROKEN OR DISCONNECTED BEFORE SERVICE AND INSTALLATION. FAILURE TO DO SO MAY CAUSE ELECTRIC SHOCK.**
- **DO NOT INSTALL NEAR CONCENTRATIONS OF COMBUSTIBLE GAS OR GAS VAPORS. FAILURE TO FOLLOW THIS INSTRUCTION CAN RESULT IN FIRE OR EXPLOSION.**
- **TO PREVENT THE INDOOR UNIT FROM OVERHEATING AND CAUSING A FIRE HAZARD, PLACE THE UNIT WELL AWAY (MORE THAN 2 M) FROM HEAT SOURCES SUCH AS RADIATORS, HEAT REGISTORS, FURNACE, STOVES, ETC.**
- **WHEN MOVING THE AIR-CONDITIONER FOR INSTALLATION IN ANOTHER PLACE, BE VERY CARE-FUL NOT TO ALLOW THE SPECIFIED REFRIGERANT (R32) TO BECOME MIXED WITH ANY OTHER GASEOUS BODY INTO THE REFRIGERATION CIRCUIT. IF AIR OR ANY OTHER GAS IS MIXED IN THE REFRIGERANT, THE GAS PRESSURE IN THE REFRIGERATION CIRCUIT WILL BECOME ABNORMALLY HIGH AND IT MAY RESULT IN THE PIPE BURSTING AND POSSIBLE PERSONNEL INJURIES.**
- **IN THE EVENT THAT THE REFRIGERANT GAS LEAKS OUT OF THE PIPE DURING THE SERVICE WORK AND THE INSTALLATION WORK, IMMEDIATELY LET FRESH AIR INTO THE ROOM. IF THE REFRIGERANT GAS IS HEATED, SUCH AS BY FIRE, GENERATION OF POISONOUS GAS MAY RESULT.**



## WARNING

- Never modify this unit by removing any of the safety guards or bypassing any of the safety interlock switches.
- Do not install in a place which cannot bear the weight of the unit. Personal injury and property damage can result if the unit falls.
- Before doing the electrical work, attach an approved plug to the power supply cord. Also, make sure the equipment is properly earthed.
- Appliance shall be installed in accordance with national wiring regulations. If you detect any damage, do not install the unit. Contact your dealer immediately.
- Do not use any refrigerant different from the one specified for complement or replacement. Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.
- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Be aware that refrigerants may not contain an odour.
- Do not pierce or burn as the appliance is pressurized. Do not expose the appliance to heat, flame, sparks, or other sources or ignition. Else, it may explode and cause injury or death.
- For R32 model, use pipes, flare nut and tools which is specified for R32 refrigerant. Using of existing (R22) piping, flare nut and tools may cause abnormally high pressure in the refrigerant cycle (piping), and possibly result in explosion and injury.
- Thickness of copper pipes used R32 must be more than 0.8mm. Never use copper pipes thinner than 0.8mm.
- After completion of installation or service, confirm there is no leakage of refrigerant gas. It may generate toxic gas when the refrigerant contacts with fire.
- Comply with national gas regulations.
- Do not add any other devices without factory advice.

## WARNING

- **After installation work, make sure below before operation.**
  - **Connection pipes are connected properly and no leakage.**
  - **Packed valves are fully open.**

Running compressor without open packed valves may cause abnormal high pressure and parts failure. Leakage at connection piping may suck air and make further high pressure cause burst and injure.
- **During pump down work make sure below process.**
  - **Don't mix air into the refrigerant cycle.**
  - **Stop the compressor before removing piping after packed valves are fully closed.**

Removing piping under the compressor running and packed valves open, air might be sucked and refrigeration cycle pressure becomes abnormally high, and it causes burst or injury on persons.

## CAUTION

- Exposure of unit to water or other moisture before installation may result in an electrical short. Do not store in a wet basement or expose to rain or water.
- Do not install in a place that can increase the vibration of the unit. Do not install in a place that can amplify the noise level of the unit or where noise or discharged air might disturb neighbors.
- To avoid personal injury, be careful when handling parts with sharp edges.
- **Perform the specified installation work to guard against an earthquake.**  
If the air conditioner is not installed appropriately, accidents may occur due to the falling unit.
- Please read this installation manual carefully before installing the unit. It contains further important instructions for proper installation. Improper installation may cause fire, burst, electric shock, injury and water leakage.

### For Reference:

If a heating operation would be continuously performed for a long time under the condition that the outdoor temperature is 0°C or lower, drainage of defrosted water may be difficult due to freezing of the bottom plate, resulting in a trouble of the cabinet or fan.

It is recommended to procure an antifreeze heater locally for a safe installation of the air conditioner.

For details, contact the dealer.

## 2. SPECIFICATIONS

### 2-1. Specification

Unit model		Indoor		RAS-B10S4KVPG-E		RAS-B13S4KVPG-E		
		Outdoor		RAS-10S4AVPG-E		RAS-13S4AVPG-E		
Cooling capacity				(kW)	2.50		3.50	
Cooling capacity range				(kW)	0.60-3.50		0.90-4.20	
Heating capacity				(kW)	3.20		4.00	
Heating capacity range				(kW)	0.65-5.80		0.70-6.30	
Power supply				1Ph, 220-240V, 50Hz				
Electric characteristic	Indoor	Operation mode		Cooling	Heating	Cooling	Heating	
		Running current		(A)	0.24-0.22	0.28-0.26	0.24-0.22	0.28-0.26
		Power consumption		(W)	25	30	25	30
		Power factor		(%)	47	48	47	48
	Outdoor	Operation mode		Cooling	Heating	Cooling	Heating	
		Running current		(A)	2.35-2.15	2.94-2.70	4.00-3.65	4.10-3.75
		Power consumption		(W)	470	600	800	800
		Power factor		(%)	91	93	91	89
		Starting current		(A)	-	-	-	-
EER/COP (Cooling / Heating)				5.32/5.33		4.38/5.00		
Operating noise	Indoor	High	(Cooling / Heating)	(dB-A)	40/41		41/42	
		Medium	(Cooling / Heating)	(dB-A)	32/33		33/34	
		Low	(Cooling / Heating)	(dB-A)	24/25		26/27	
	Outdoor	(Cooling / Heating)		(dB-A)	44/45		45/46	
Indoor unit	Unit model			RAS-B10S4KVPG-E		RAS-B13S4KVPG-E		
	Dimension	Height	(mm)	293		293		
		Width	(mm)	930		930		
		Depth	(mm)	255		255		
	Net weight			(kg)	14		14	
	Fan motor output			(W)	42		42	
	Air flow rate			(Cooling / Heating)	(m³ / hr)	700/750		750/800
Outdoor unit	Unit model			RAS-10S4AVPG-E		RAS-13S4AVPG-E		
	Dimension	Height	(mm)	630		630		
		Width	(mm)	800		800		
		Depth	(mm)	300		300		
	Net weight			(kg)	37		37	
	Compressor	Motor output	(W)	885		1050		
		Type	Twin rotary type with DC-inverter variable speed control					
		Model	KTN110D42UFZ		KTN150D42UFZ			
	Fan motor output			(W)	43			
Air flow rate			(Cooling / Heating)	(m³ / hr)	2100/2100		2160/2160	
Piping connection	Type			Flare connection				
	Indoor unit	Liquid side	(mm)	Ø6.35				
		Gas side	(mm)	Ø9.52				
	Outdoor unit	Liquid side	(mm)	Ø6.35				
		Gas side	(mm)	Ø9.52				
	Maximum length			(m)	25			
	Maximum charge-less length			(m)	15			
Maximum height difference			(m)	15				
Refrigerant	Name of refrigerant			R32				
	Weight			(kg)	0.96		0.96	
Wiring connection	Power supply		3 Wires: Includes earth (Outdoor)					
	Interconnection		4 Wires: Includes earth					
Usable temperature range		Indoor	(Cooling / Heating)	(°C)	21-32/ -28			
		Outdoor	(Cooling / Heating)	(°C)	-15-46/-20-24			
Accessory	Indoor unit	Installation plate		1				
		Wireless remote controller		1				
		Batteries		2				
		Remote controller holder		1				
		Ultra pure filter		2				
		Mounting screw		8(Ø4x25L)				
		Remote controller holder Flat head wood screw		2(Ø3.1x16L)				
		Installation manual		1				
		Owner's manual		1				

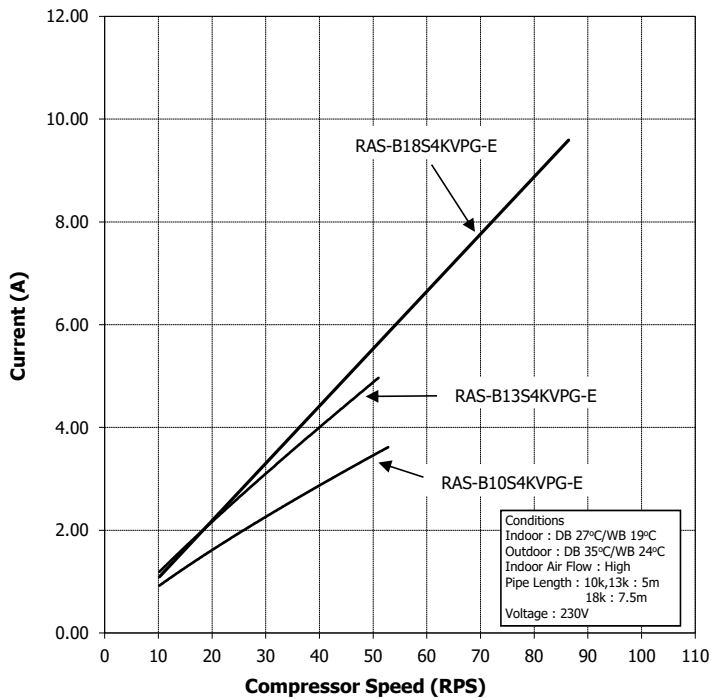
\* The specification may be subject to change without notice for purpose of improvement.

Unit model		Indoor			RAS-B18S4KVPG-E		
		Outdoor			RAS-18S4AVPG-E		
Cooling capacity				(kW)	5.00		
Cooling capacity range				(kW)	0.90-6.00		
Heating capacity				(kW)	6.00		
Heating capacity range				(kW)	0.80-7.20		
Power supply				1Ph, 220-240V, 50Hz			
Electric characteristic	Indoor	Operation mode			Cooling	Heating	
		Running current			(A)	0.24-0.22	0.28-0.26
		Power consumption			(W)	25	30
		Power factor			(%)	47	48
	Outdoor	Operation mode			Cooling	Heating	
		Running current			(A)	7.05-6.45	7.25-6.65
		Power consumption			(W)	1400	1450
		Power factor			(%)	90	91
Starting current			(A)	-	-		
EER/COP (Cooling / Heating)				3.57/4.14			
Operating noise	Indoor	High	(Cooling / Heating)	(dB-A)	44/45		
		Medium	(Cooling / Heating)	(dB-A)	35/36		
		Low	(Cooling / Heating)	(dB-A)	25/26		
	Outdoor			(Cooling / Heating)	(dB-A)	47/49	
Indoor unit	Unit model				RAS-B18S4KVPG-E		
	Dimension	Height			(mm)	293	
		Width			(mm)	930	
		Depth			(mm)	255	
	Net weight				(kg)	14	
	Fan motor output				(W)	42	
	Air flow rate				(Cooling / Heating)	(m³ / hr)	800/810
Outdoor unit	Unit model				RAS-18S4AVPG-E		
	Dimension	Height			(mm)	630	
		Width			(mm)	800	
		Depth			(mm)	300	
	Net weight				(kg)	40	
	Compressor	Motor output			(W)	1050	
		Type			Twin rotary type with DC-inverter variable speed control		
		Model			KTN150D42UFZ		
	Fan motor output				(W)	43	
Air flow rate				(Cooling / Heating)	(m³ / hr)	2220/2220	
Piping connection	Type				Flare connection		
	Indoor unit	Liquid side			(mm)	Ø6.35	
		Gas side			(mm)	Ø12.70	
	Outdoor unit	Liquid side			(mm)	Ø6.35	
		Gas side			(mm)	Ø12.70	
	Maximum length				(m)	25	
	Maximum charge-less length				(m)	15	
Maximum height difference				(m)	15		
Refrigerant	Name of refrigerant				R32		
	Weight				(kg)	0.96	
Wiring connection		Power supply			3 Wires: Includes earth (Outdoor)		
		Interconnection			4 Wires: Includes earth		
Usable temperature range		Indoor	(Cooling / Heating)	(°C)	21-32/ -28		
		Outdoor	(Cooling / Heating)	(°C)	-15-46/-20-24		
Accessory	Indoor unit	Installation plate			1		
		Wireless remote controller			1		
		Batteries			2		
		Remote controller holder			1		
		Ultra pure filter			2		
		Mounting screw			8(Ø4x25L)		
		Remote controller holder Flat head wood screw			2(Ø3.1x16L)		
		Installation manual			1		
		Owner's manual			1		

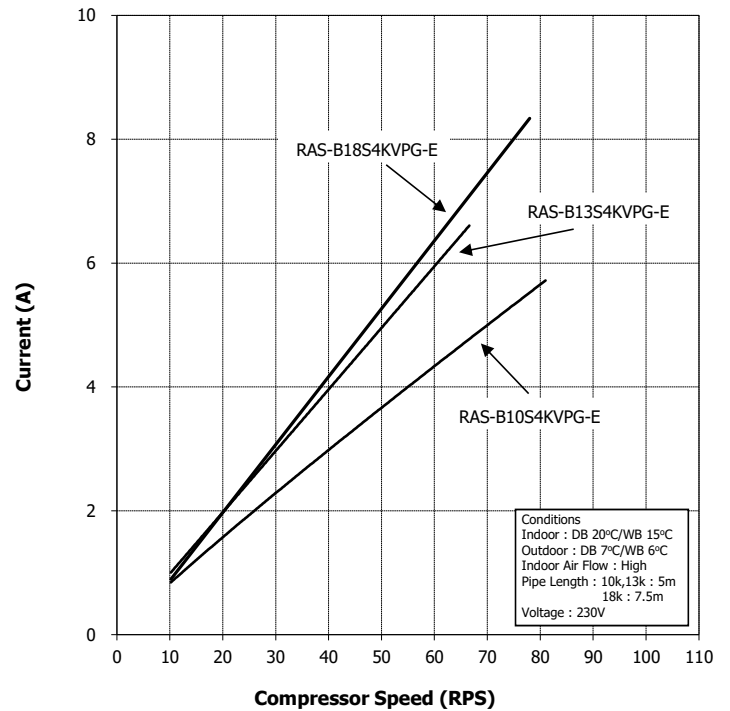
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## 2-2. Operation Characteristic Curve.

<Cooling>

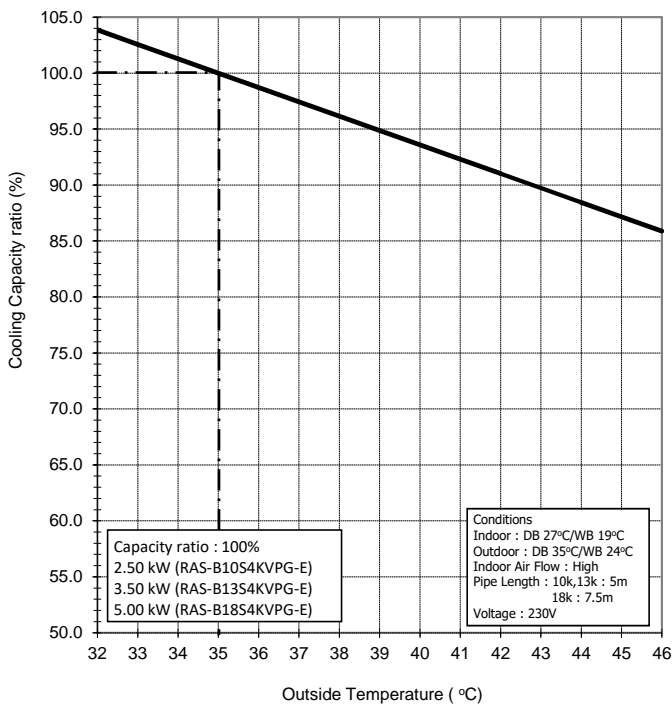


<Heating>

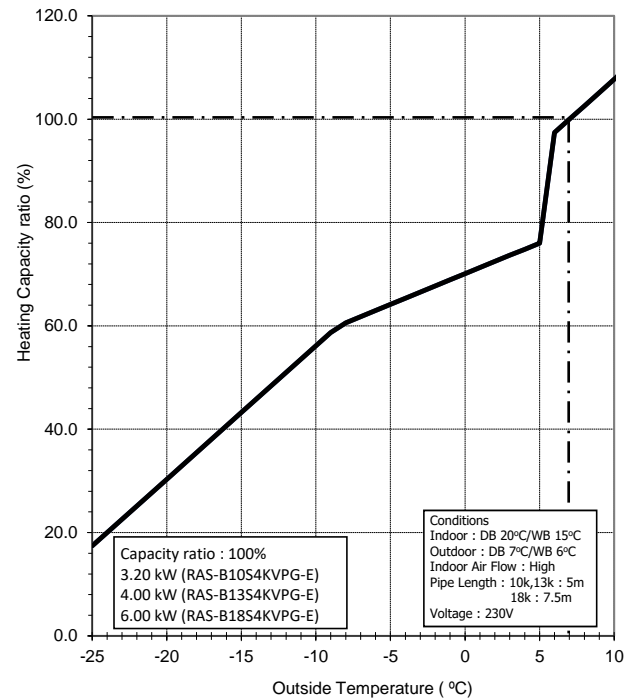


## 2-3. Capacity Variation ratio According to Temperature.

<Cooling>



<Heating>



### 3. REFRIGERANT R32

This air conditioner adopts the new refrigerant HFC (R32) which does not damage the ozone layer.

The next section describes the precautions for air conditioner using the new refrigerant. Conforming to contents of the next section together with the general cautions included in this manual, perform the correct and safe work.

#### 3-1. Safety During Installation/Service

The basic installation servicing work procedures are the same as conventional R410A models.

As R32's pressure is about 1.6 times higher than that of R22, improper installation/servicing may cause a serious trouble. By using tools and materials exclusive for R32, it is necessary to carry out installation/servicing safely while taking the following precautions into consideration.

1. Never use refrigerant other than R32 in an air conditioner which is designed to operate with R32. If other refrigerant than R32 is mixed, pressure in the refrigeration cycle becomes abnormally high, and it may cause personal injury, etc. by a rupture.
2. Confirm the used refrigerant name, and use tools and materials exclusive for the refrigerant.  
The refrigerant name R32 is indicated on the visible place of the outdoor unit of the air conditioner using R32 as refrigerant. To prevent mischarging, the diameter of the service port differs from that of R22. R32 and other HFCs are heavier than air, and therefore they are inclined to settle near the floor surface.  
If the gas fills up the room or the bottom part of a room, it may also cause oxygen deficiency and may reach its combustion concentration.

**In order to prevent oxygen deficiency and R32 combustion, keep the room well-ventilated for a healthy work environment.**

In particular, using HFCs in a basement room or confined area creates a higher risk; be sure to furnish the room with local exhaust ventilation. If a refrigerant leak is confirmed in a room an inadequately ventilated location, do not use a flame until the area has been ventilated appropriately and the work environment has been improved.

**The same applies in case of brazing, ensure appropriate ventilation to prevent oxygen deficiency and R32 combustion.**

Check that there are no dangerous or combustible items nearby, and ensure a fire extinguisher is close at hand.

Keep a sufficient distance away from causes of fire (ignition sources) such as gas-burning equipment and electric heaters in places where installation, repairs, or similar work on air-conditioning equipment is performed.

3. If a refrigeration gas leakage occurs during installation/servicing, be sure to ventilate fully. If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
4. When installing or removing an air conditioner, do not allow air moisture dust or oil to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture or personal injury may be caused.
5. After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur
6. When an air conditioning system charged with a large volume of refrigerant is installed in a small room, it is necessary to exercise care so that, even when refrigerant leaks, its concentration does not exceed the marginal level. If the refrigerant gas leakage occurs and its concentration exceeds the marginal level, an oxygen starvation accident may result.
7. Be sure to carry out installation or removal according to the installation manual. Improper installation may cause refrigeration trouble, water leakage, electric shock, fire, etc.
8. Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repair's may result in water leakage, electric shock and fire, etc.

#### 3-2. Refrigerant Piping Installation

##### 3-2-1. Piping Materials and Joints Used

For the refrigerant piping installation, copper pipes and joints are mainly used. Copper pipes and joints suitable for the refrigerant must be chosen and installed. Furthermore, it is necessary to use clean copper pipes and joints whose interior surfaces are less affected by contaminants.

##### 1. Copper Pipes

It is necessary to use seamless copper pipes which are made of either copper or copper alloy and it is desirable that the amount of residual oil is less than 40 mg/10 m. Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface).

Otherwise, the expansion valve or capillary tube may become blocked with contaminants.

As an air conditioner using R32 incurs pressure higher than when using R22, it is necessary to choose adequate materials.

Thicknesses of copper pipes used with R32 are as shown in Table 3-2-1. Never use copper pipes thinner than 0.8 mm even when it is available on the market.

**Table 3-2-1 Thicknesses of annealed copper pipes**

		Thickness (mm)	
Nominal diameter	Outer diameter (mm)	R32(R410A)	R22
1/4	6.35	0.80	0.80
3/8	9.52	0.80	0.80
1/2	12.70	0.80	0.80
5/8	15.88	1.00	1.00

## 2. Joints

For copper pipes, flare joints or socket joints are used. Prior to use, be sure to remove all contaminants.

### a) Flare Joints

Flare joints used to connect the copper pipes cannot be used for pipings whose outer diameter exceeds 20 mm. In such a case, socket joints can be used.

Sizes of flare pipe ends, flare joint ends and flare nuts are as shown in Tables 3-2-3 to 3-2-6 below.

### b) Socket Joints

Socket joints are such that they are brazed for connections, and used mainly for thick pipings whose diameter is larger than 20 mm.

Thicknesses of socket joints are as shown in Table 3-2-2.

**Table 3-2-2 Minimum thicknesses of socket joints**

Nominal diameter	Reference outer diameter of copper pipe jointed (mm)	Minimum joint thickness (mm)
1/4	6.35	0.50
3/8	9.52	0.60
1/2	12.70	0.70
5/8	15.88	0.80

## 3-2-2. Processing of Piping Materials

When performing the refrigerant piping installation, care should be taken to ensure that water or dust does not enter the pipe interior, that no other oil than lubricating oils used in the installed air-water heat pump is used, and that refrigerant does not leak. When using lubricating oils in the piping processing, use such lubricating oils whose water content has been removed. When stored, be sure to seal the container with an airtight cap or any other cover.

### 1. Flare processing procedures and precautions

#### a) Cutting the Pipe

By means of a pipe cutter, slowly cut the pipe so that it is not deformed.

#### b) Removing Burrs and Chips

If the flared section has chips or burrs, refrigerant leakage may occur.

Carefully remove all burrs and clean the cut surface before installation.

#### c) Insertion of Flare Nut

d) Flare Processing

Make certain that a clamp bar and copper pipe have been cleaned.

By means of the clamp bar, perform the flare processing correctly.

Use either a flare tool for R32 or conventional flare tool.

Flare processing dimensions differ according to the type of flare tool. When using a conventional flare tool, be sure to secure "dimension A" by using a gauge for size adjustment.

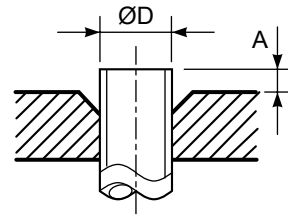


Fig. 3-2-1 Flare processing dimensions

Table 3-2-3 Dimensions related to flare processing for R32(R410A)

Nominal diameter	Outer diameter (mm)	Thickness (mm)	A (mm)		
			Flare tool for R32 clutch type	Conventional flare tool	
				Clutch type	Wing nut type
1/4	6.35	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0
3/8	9.52	0.8	0 to 0.5	1.0 to 1.5	1.5 to 2.0
1/2	12.70	0.8	0 to 0.5	1.0 to 1.5	2.0 to 2.5
5/8	15.88	1.0	0 to 0.5	1.0 to 1.5	2.0 to 2.5

Table 3-2-4 Dimensions related to flare processing for R22

Nominal diameter	Outer diameter (mm)	Thickness (mm)	A (mm)		
			Flare tool for R22 clutch type	Conventional flare tool	
				Clutch type	Wing nut type
1/4	6.35	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5
3/8	9.52	0.8	0 to 0.5	0.5 to 1.0	1.0 to 1.5
1/2	12.70	0.8	0 to 0.5	0.5 to 1.0	1.5 to 2.0
5/8	15.88	1.0	0 to 0.5	0.5 to 1.0	1.5 to 2.0

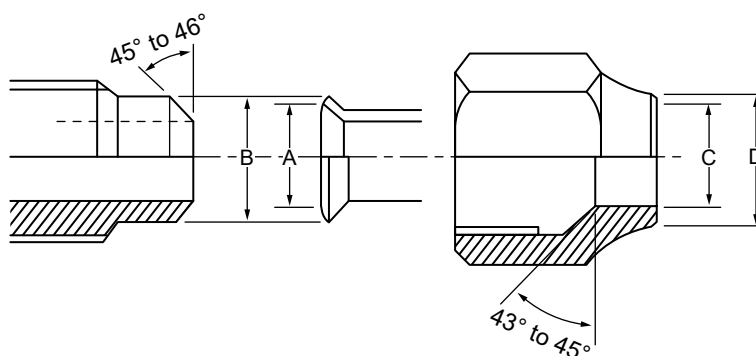
Table 3-2-5 Flare and flare nut dimensions for R32(R410A)

Nominal diameter	Outer diameter (mm)	Thickness (mm)	Dimension (mm)				Flare nut width (mm)
			A	B	C	D	
1/4	6.35	0.8	9.1	9.2	6.5	13	17
3/8	9.52	0.8	13.2	13.5	9.7	20	22
1/2	12.70	0.8	16.6	16.0	12.9	23	26
5/8	15.88	1.0	19.7	19.0	16.0	25	29



**Table 3-2-6 Flare and flare nut dimensions for R22**

Nominal diameter	Outer diameter (mm)	Thickness (mm)	Dimension (mm)				Flare nut width (mm)
			A	B	C	D	
1/4	6.35	0.8	9.0	9.2	6.5	13	17
3/8	9.52	0.8	13.0	13.5	9.7	20	22
1/2	12.70	0.8	16.2	16.0	12.9	20	24
5/8	15.88	1.0	19.7	19.0	16.0	23	27
3/4	19.05	1.0	23.3	24.0	19.2	34	36



**Fig. 3-2-2 Relations between flare nut and flare seal surface**

## 2. Flare Connecting Procedures and Precautions

- Make sure that the flare and union portions do not have any scar or dust, etc.
- Correctly align the processed flare surface with the union axis.
- Tighten the flare with designated torque by means of a torque wrench. The tightening torque for R32 is the same as that for conventional R22. Incidentally, when the torque is weak, the gas leakage may occur. When it is strong, the flare nut may crack and may be made non-removable. When choosing the tightening torque, comply with values designated by manufacturers. Table 3-2-7 shows reference values.

### NOTE :

When applying oil to the flare surface, be sure to use oil designated by the manufacturer.  
If any other oil is used, the lubricating oils may deteriorate and cause the compressor to burn out.

**Table 3-2-7 Tightening torque of flare for R32(R410A) [Reference values]**

Nominal diameter	Outer diameter (mm)	Tightening torque N•m (kgf•cm)	Tightening torque of torque wrenches available on the market N•m (kgf•cm)
1/4	6.35	14 to 18 (140 to 180)	16 (160), 18 (180)
3/8	9.52	33 to 42 (330 to 420)	42 (420)
1/2	12.70	50 to 62 (500 to 620)	55 (550)
5/8	15.88	63 to 77 (630 to 770)	65 (650)

### 3-3. Tools

#### 3-3-1. Required Tools

The service port diameter of packed valve of the outdoor unit in the air-water heat pump using R32 is changed to prevent mixing of other refrigerant. To reinforce the pressure-resisting strength, flare processing dimensions and opposite side dimension of flare nut (For Ø12.7 copper pipe) of the refrigerant piping are lengthened.

The used refrigerating oil is changed, and mixing of oil may cause a trouble such as generation of sludge, clogging of capillary, etc. Accordingly, the tools to be used are classified into the following three types.

1. Tools exclusive for R32 (Those which cannot be used for conventional refrigerant (R22))
2. Tools exclusive for R32, but can be also used for conventional refrigerant (R22)
3. Tools commonly used for R32 and for conventional refrigerant (R22)

The table below shows the tools exclusive for R32 and their interchangeability.

#### Tools exclusive for R32 (The following tools for R410A are required.)

Tools whose specifications are changed for R32 and their interchangeability

No.	Used tool	Usage	R32(R410A) air-water heat pump installation		Conventional air-water heat pump installation
			Existence of new equipment for R32	Whether conven- tional equipment can be used	Whether new equipment can be used with conventional refrigerant
1	Flare tool	Pipe flaring	Yes	*(Note 1)	○
2	Copper pipe gauge for adjusting projection margin	Flaring by conventional flare tool	Yes	*(Note 1)	*(Note 1)
3	Torque wrench (For Ø12.7)	Connection of flare nut	Yes	×	×
4	Gauge manifold	Evacuating, refrigerant charge, run check, etc.	Yes	×	×
5	Charge hose				
6	Vacuum pump adapter	Vacuum evacuating	Yes	×	○
7	Electronic balance for refrigerant charging	Refrigerant charge	Yes	×	○
8	Leakage detector	Gas leakage check	Yes	×	○

**(Note 1)** When flaring is carried out for R32(R410A) using the conventional flare tools, adjustment of projection margin is necessary. For this adjustment, a copper pipe gauge, etc. are necessary.

#### General tools (Conventional tools can be used.)

In addition to the above exclusive tools, the following equipments which serve also for R22 are necessary as the general tools.

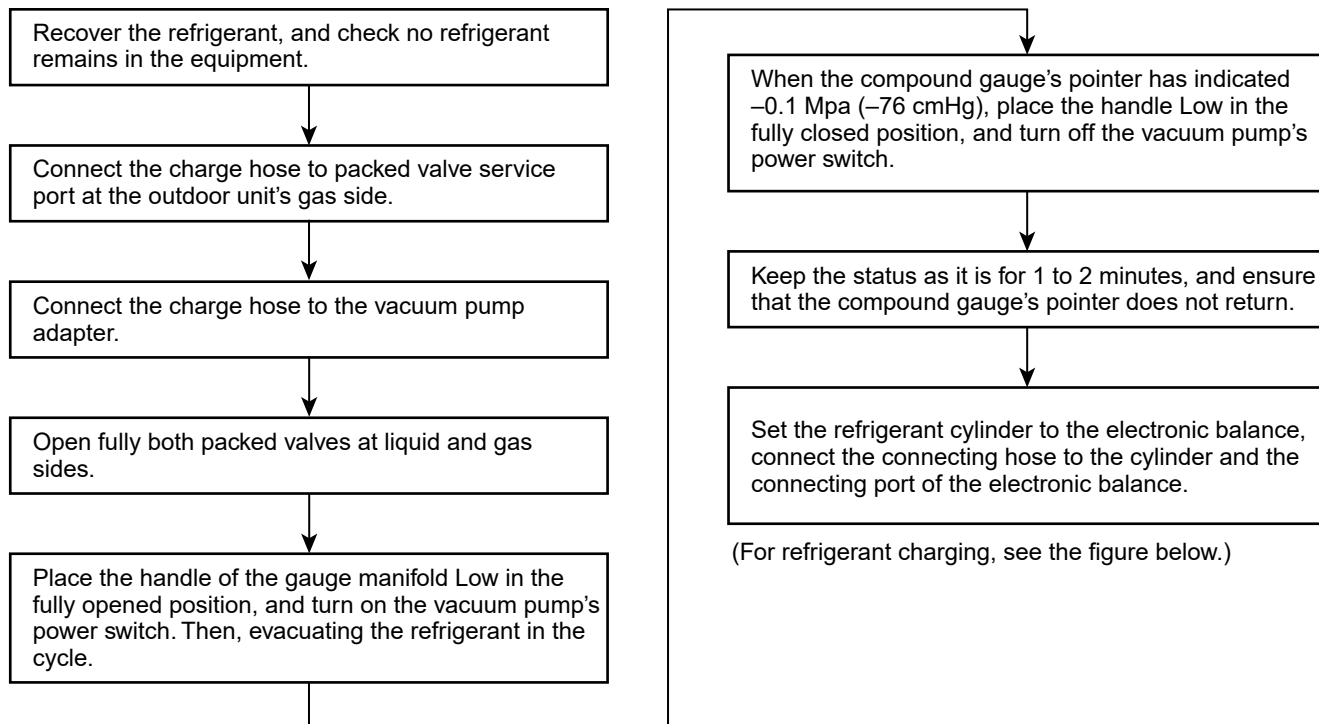
- |  |                             |   |
|--|-----------------------------|---|
| 1. Vacuum pump<br>Use vacuum pump by attaching<br>vacuum pump adapter. | 4. Reamer                   | 9. Hole core drill (Ø65)                  |
| 2. Torque wrench (For Ø6.35, Ø9.52)                                    | 5. Pipe bender              | 10. Hexagon wrench<br>(Opposite side 4mm) |
| 3. Pipe cutter   | 6. Level vial               | 11. Tape measure                          |
|  | 7. Screwdriver (+, -)       | 12. Metal saw                             |
|  | 8. Spanner or Monkey wrench |   |

Also prepare the following equipments for other installation method and run check.

- |                |                                 |
|----------------|---------------------------------|
| 1. Clamp meter | 3. Insulation resistance tester |
| 2. Thermometer | 4. Electroscop                  |

### 3-4. Recharging of Refrigerant

When it is necessary to recharge refrigerant, charge the specified amount of new refrigerant according to the following steps.



1. Never charge refrigerant exceeding the specified amount.
2. If the specified amount of refrigerant cannot be charged, charge refrigerant **bit by bit** in COOL mode.
3. Do not carry out additional charging.

When additional charging is carried out if refrigerant leaks, the refrigerant composition changes in the refrigeration cycle, that is characteristics of the air conditioner changes, refrigerant exceeding the specified amount is charged, and working pressure in the refrigeration cycle becomes abnormally high pressure, and may cause a rupture or personal injury.

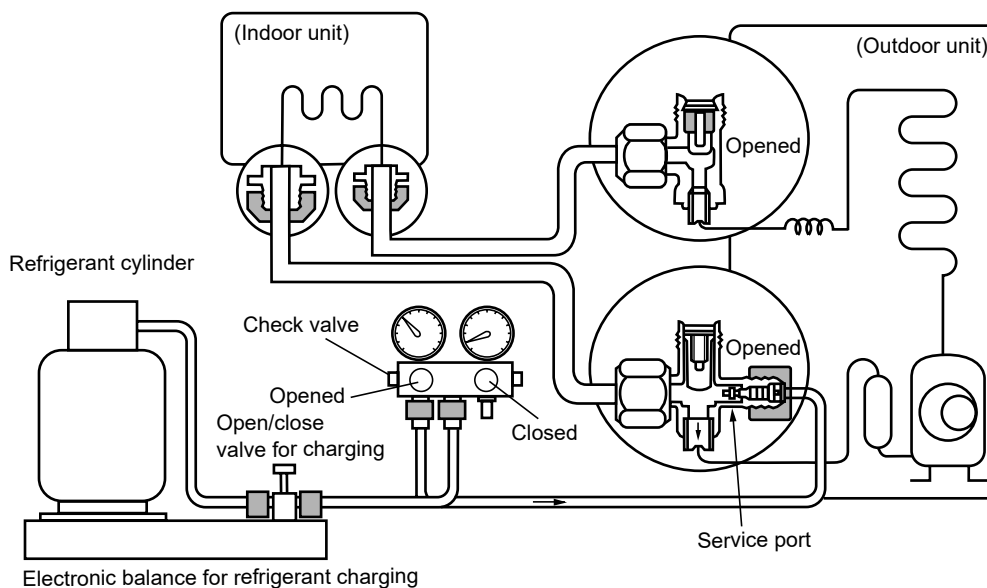


Fig. 3-4-1 Configuration of refrigerant charging

### 3-5. Brazing of Pipes

#### 3-5-1. Materials for Brazing

##### 1. Silver brazing filler

Silver brazing filler is an alloy mainly composed of silver and copper. It is used to join iron, copper or copper alloy, and is relatively expensive though it excels in solderability.

##### 2. Phosphor bronze brazing filler

Phosphor bronze brazing filler is generally used to join copper or copper alloy.

##### 3. Low temperature brazing filler

Low temperature brazing filler is generally called solder, and is an alloy of tin and lead. Since it is weak in adhesive strength, do not use it for refrigerant pipes.

1. Phosphor bronze brazing filler tends to react with sulfur and produce a fragile compound water solution, which may cause a gas leakage. Therefore, use any other type of brazing filler at a hot spring resort, etc., and coat the surface with a paint.
2. When performing brazing again at time of servicing, use the same type of brazing filler.

#### 3-5-2. Flux

##### 1. Reason why flux is necessary

- By removing the oxide film and any foreign matter on the metal surface, it assists the flow of brazing filler.
- In the brazing process, it prevents the metal surface from being oxidized.
- By reducing the brazing filler's surface tension, the brazing filler adheres better to the treated metal.

##### 2. Characteristics required for flux

- Activated temperature of flux coincides with the brazing temperature.
- Due to a wide effective temperature range, flux is hard to carbonize.
- It is easy to remove slag after brazing.
- The corrosive action to the treated metal and brazing filler is minimum.
- It excels in coating performance and is harmless to the human body.

As the flux works in a complicated manner as described above, it is necessary to select an adequate type of flux according to the type and shape of treated metal, type of brazing filler and brazing method, etc.

#### 3. Types of flux

##### • Noncorrosive flux

Generally, it is a compound of borax and boric acid.

It is effective in case where the brazing temperature is higher than 800°C.

##### • Activated flux

Most of fluxes generally used for silver brazing are this type.

It features an increased oxide film removing capability due to the addition of compounds such as potassium fluoride, potassium chloride and sodium fluoride to the borax-boric acid compound.

#### 4. Piping materials for brazing and used brazing filler/flux

Piping material	Used brazing filler	Used flux
Copper - Copper	Phosphor copper	Do not use
Copper - Iron	Silver	Paste flux
Iron - Iron	Silver	Vapor flux

1. Do not enter flux into the refrigeration cycle.
2. When chlorine contained in the flux remains within the pipe, the lubricating oil deteriorates. Therefore, use a flux which does not contain chlorine.
3. When adding water to the flux, use water which does not contain chlorine (e.g. distilled water or ion-exchange water).
4. Remove the flux after brazing.

### 3-5-3. Brazing

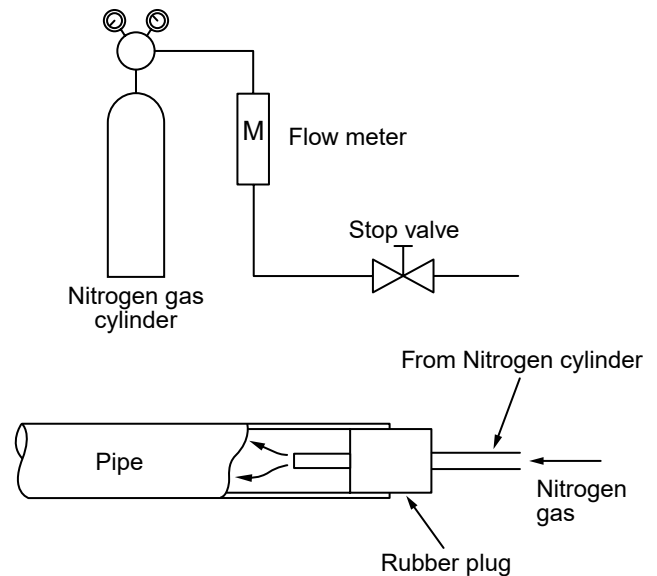
As brazing work requires sophisticated techniques, experiences based upon a theoretical knowledge, it must be performed by a person qualified.

In order to prevent the oxide film from occurring in the pipe interior during brazing, it is effective to proceed with brazing while letting dry Nitrogen gas (N<sub>2</sub>) flow.

**Never use gas other than Nitrogen gas.**

#### 1. Brazing method to prevent oxidation

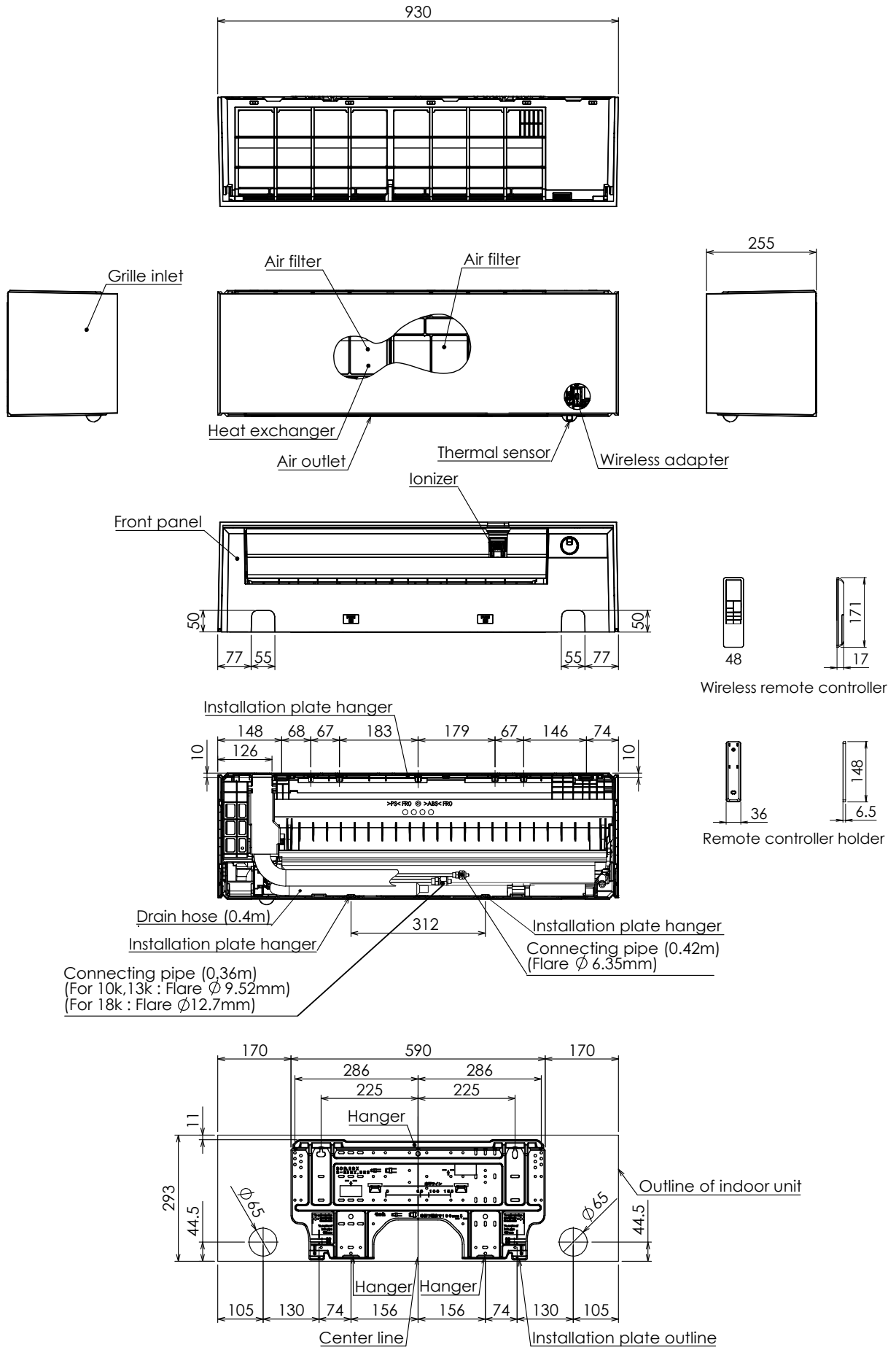
- 1) Attach a reducing valve and a flow-meter to the Nitrogen gas cylinder.
- 2) Use a copper pipe to direct the piping material, and attach a flow-meter to the cylinder.
- 3) Apply a seal onto the clearance between the piping material and inserted copper pipe for Nitrogen in order to prevent backflow of the Nitrogen gas.
- 4) When the Nitrogen gas is flowing, be sure to keep the piping end open.
- 5) Adjust the flow rate of Nitrogen gas so that it is lower than 0.05 m<sup>3</sup>/Hr or 0.02 MPa (0.2kgf/cm<sup>2</sup>) by means of the reducing valve.
- 6) After performing the steps above, keep the Nitrogen gas flowing until the pipe cools down to a certain extent (temperature at which pipes are touchable with hands).
- 7) Remove the flux completely after brazing.



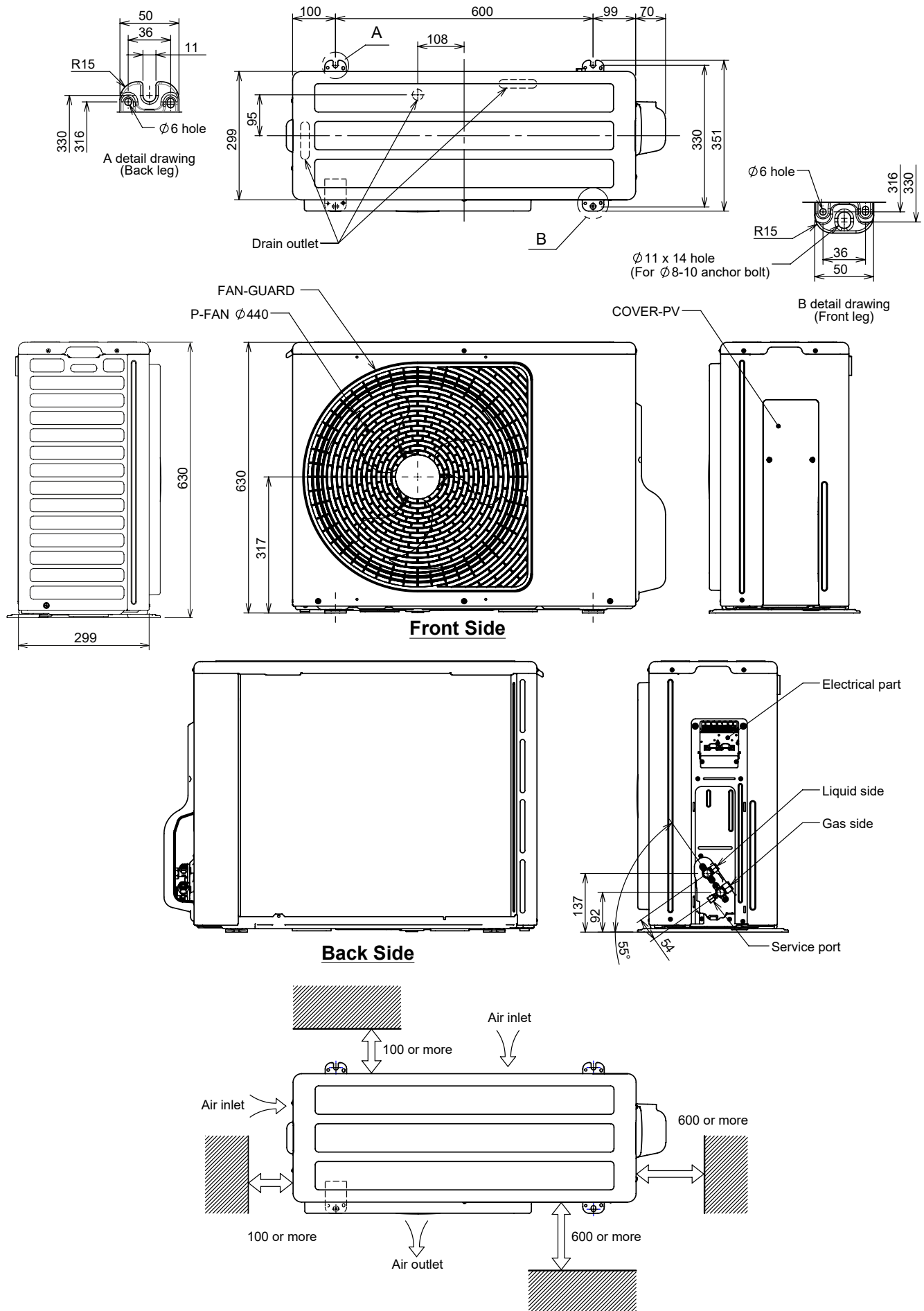
**Fig. 3-5-1 Prevention of oxidation during brazing**

## 4. CONSTRUCTION VIEWS

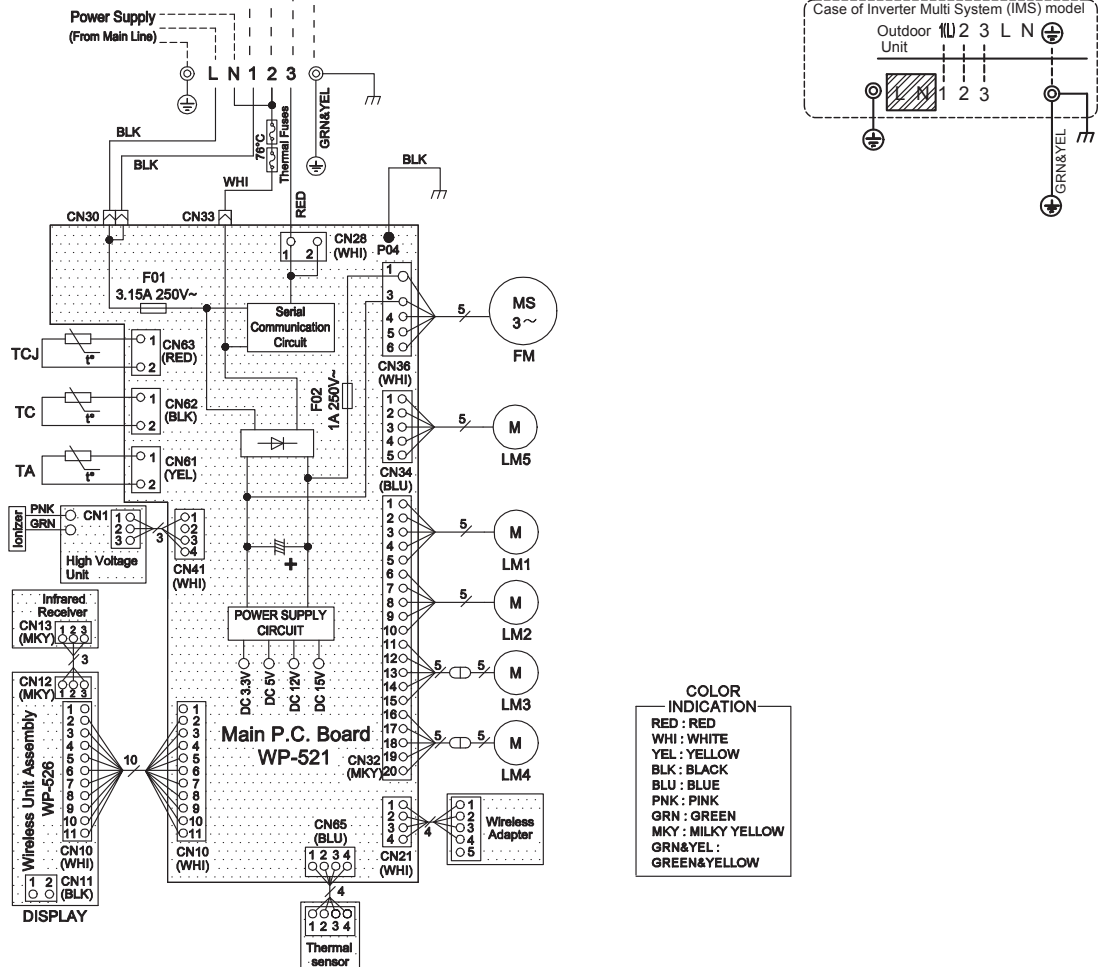
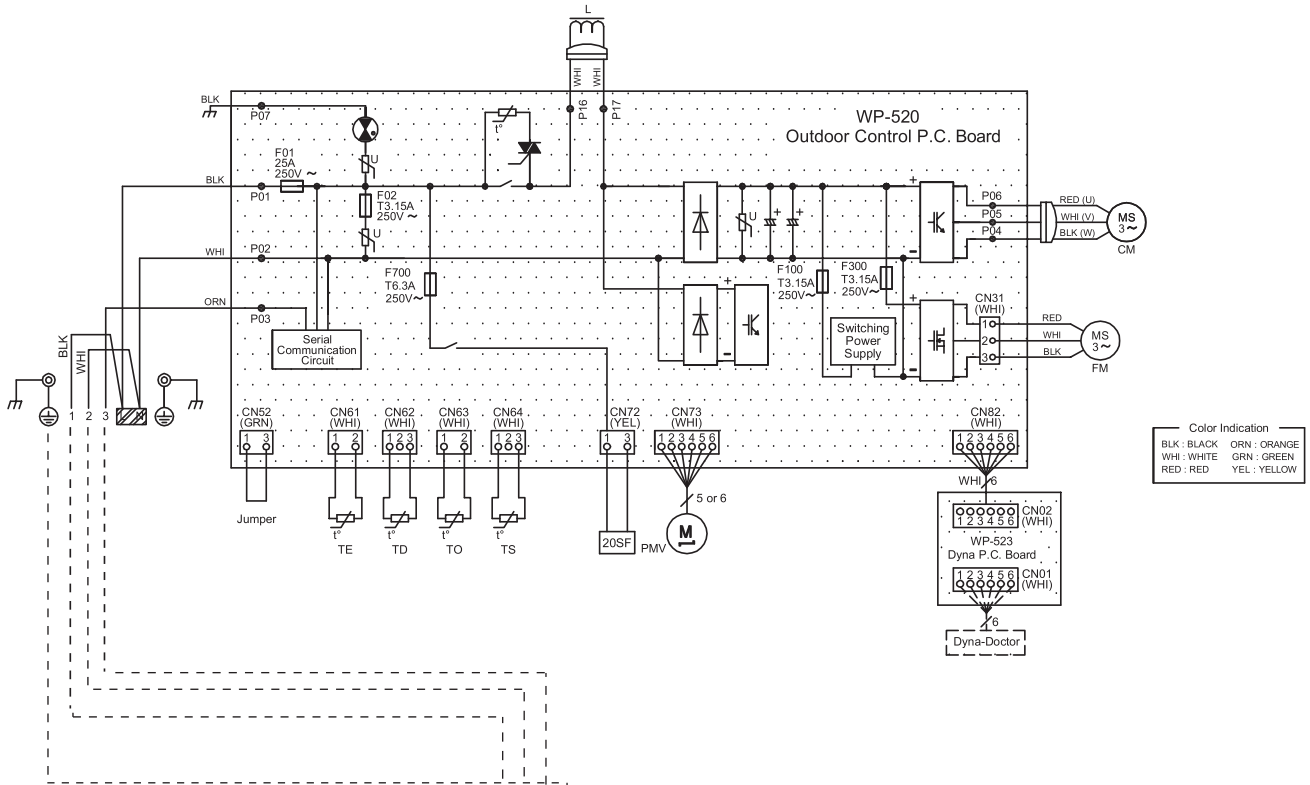
### 4-1. Indoor Unit



## 4-2. Outdoor Unit



## 5. WIRING DIAGRAM





## 6. SPECIFICATIONS OF ELECTRICAL PARTS

### 6-1. Indoor Unit

No.	Parts name	Type name	Specifications
1	Fan motor (For indoor)	ICF-340-30-7B	DC280~340V, 42W
2	Room temp. sensor (TA-sensor)	(-)	10kΩ at 25°C
3	Heat exchanger temp. sensor (TC-sensor)	(-)	10kΩ at 25°C
4	Heat exchanger temp. sensor (TCJ-sensor)	(-)	10kΩ at 25°C
5	Louver motor (Horizontal) 2 pcs.	MSBPC20F04	Output (Rated) 4 phase, DC12V
6	Louver motor (Vertical) 2 pcs.	24BYJ48-ST	Output (Rated) 4 phase, DC12V
7	Louver motor (Thermal sensor)	MSBPC20F04	Output (Rated) 4 phase, DC12V

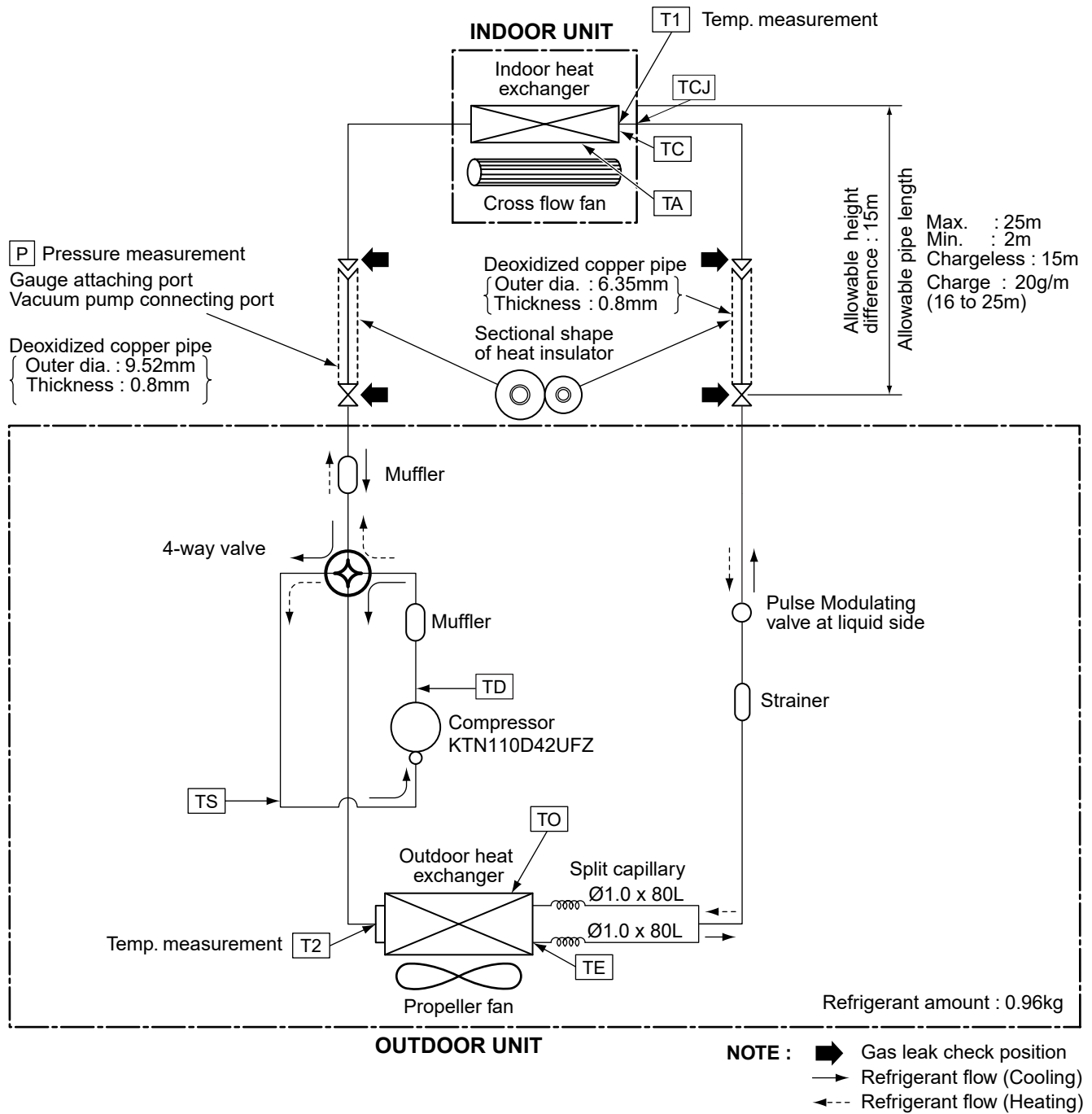
### 6-2. Outdoor Unit

No.	Parts name		Type name	Specifications
1	Reactor	RAS-10, 13S4AVPG-E	CH-69-Z-T	L = 19 ± 1.14mH, 10A
		RAS-18S4AVPG-E	CH-102-Z	L = 16.9 ~ 19.1mH, 16A
2	Outdoor fan motor		LDF-340-A43AA1-1	DC140-340V, 43W
3	Suction temp. sensor (TS sensor)		(Inverter attached)	10kΩ (25°C)
4	Discharge temp. sensor (TD sensor)		(Inverter attached)	62kΩ (20°C)
5	Outside air temp. sensor (TO sensor)		(Inverter attached)	10kΩ (25°C)
6	Heat exchanger temp. sensor (TE sensor)		(Inverter attached)	10kΩ (25°C)
7	Terminal block (5P)		JX109-5A	AC250V, 20A
8	Compressor	RAS-10S4AVPG-E	KTN110D42UFZ	3-Phases (6-Poles) ; 750W
		RAS-13, 18S4AVPG-E	KTN150D42UFZ	3-Phases (6-Poles) ; 1050W
9	Coil for PMV		PQ-M10012-000313	DC12V
10	Coil for 4-way valve		SQ-A2522G-000352	AC220-240V

## 7. REFRIGERANT CYCLE DIAGRAM

### 7-1. Refrigerant Cycle Diagram

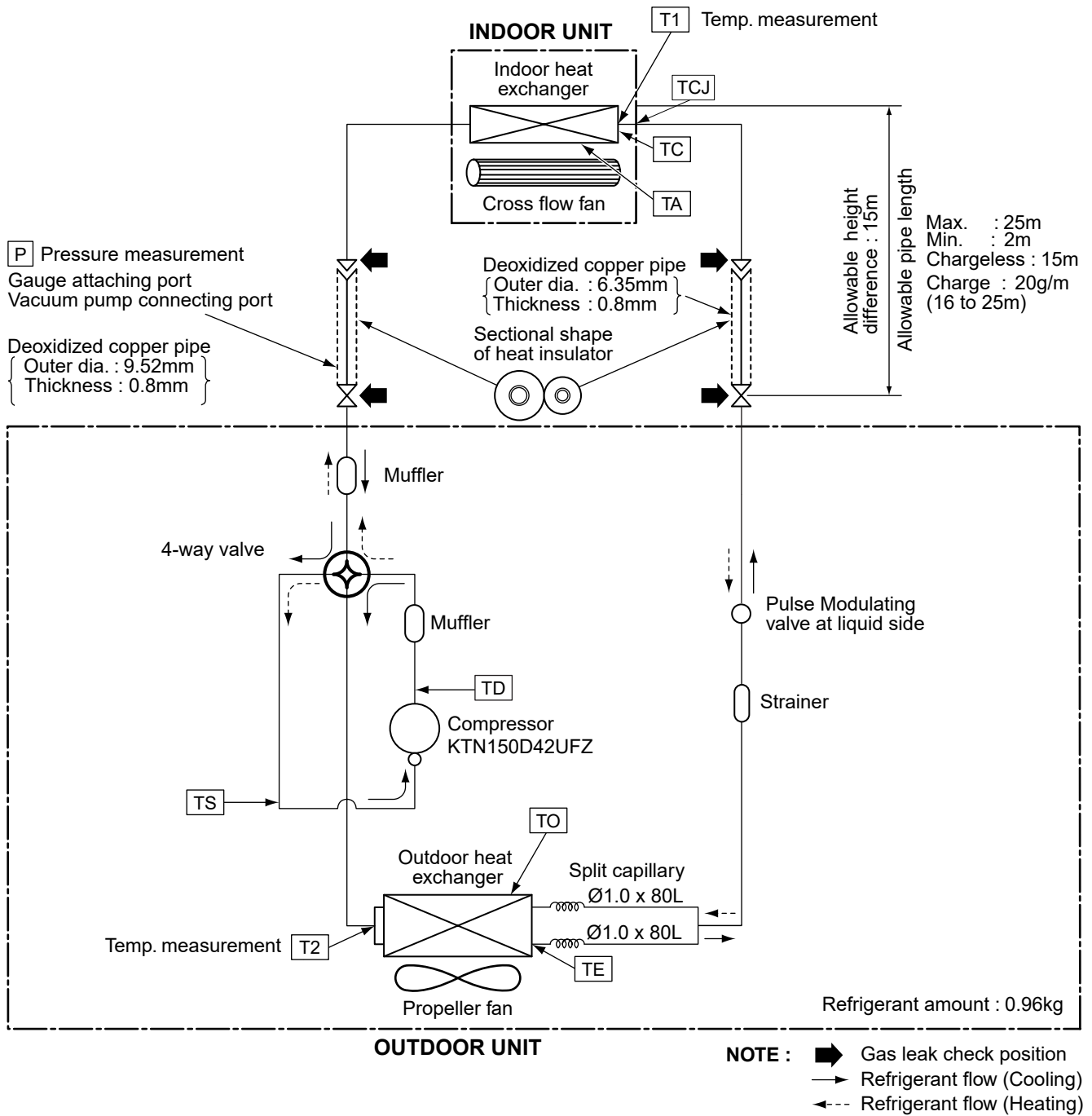
RAS-B10S4KVP-G-E / RAS-10S4AVPG-E



#### NOTE :

- The maximum pipe length of this air conditioner is 25 m. When the pipe length exceeds 15m, the additional charging of refrigerant, 20g per 1m for the part of pipe exceeded 15m is required. (Max. 200g)

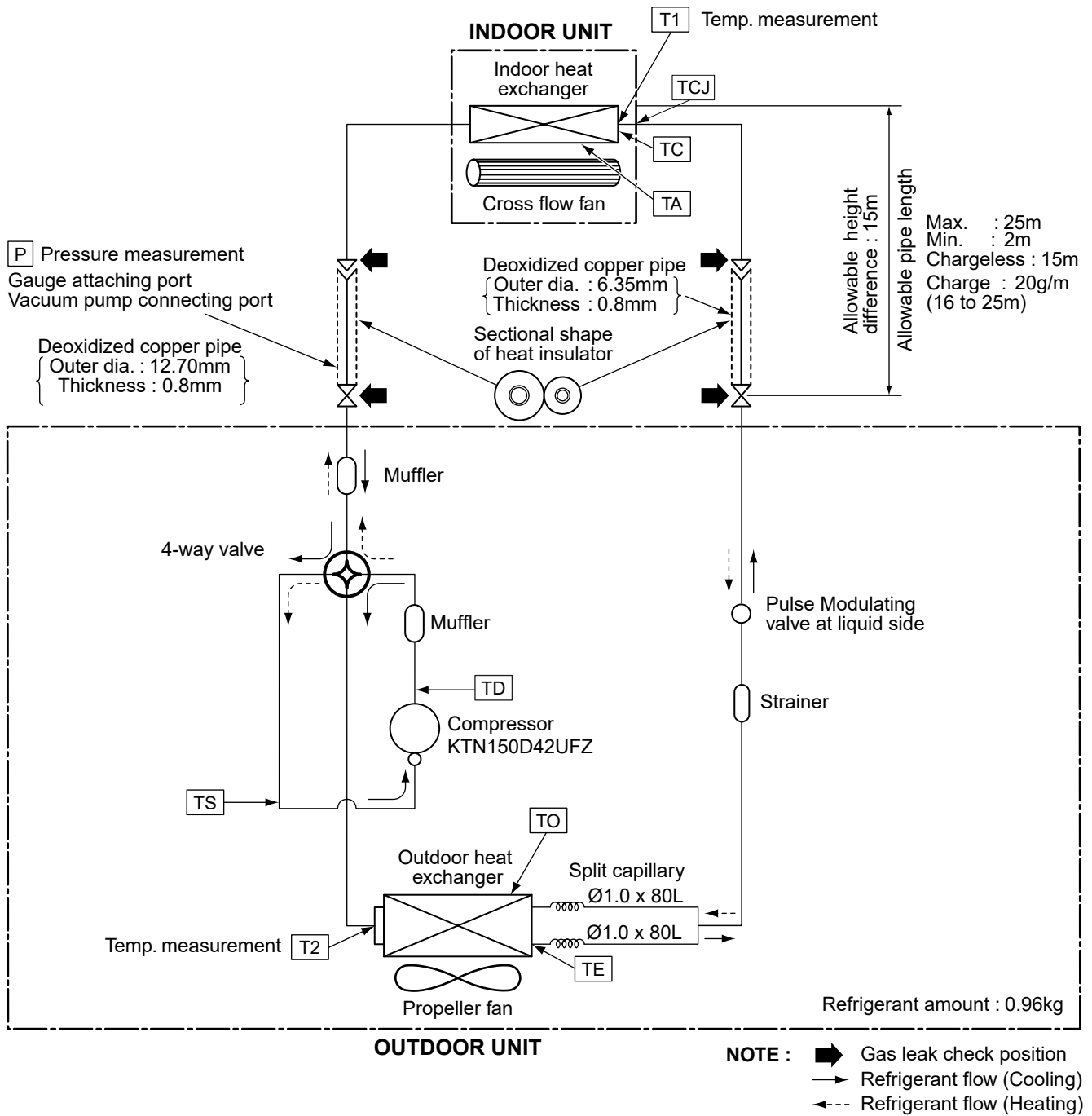
# RAS-B13S4KVPG-E / RAS-13S4AVPG-E



## NOTE :

- The maximum pipe length of this air conditioner is 25 m. When the pipe length exceeds 15m, the additional charging of refrigerant, 20g per 1m for the part of pipe exceeded 15m is required. (Max. 200g)

# RAS-B18S4KVPGE / RAS-18S4AVPG-E



## NOTE :

- The maximum pipe length of this air conditioner is 25 m. When the pipe length exceeds 15m, the additional charging of refrigerant, 20g per 1m for the part of pipe exceeded 15m is required. (Max. 200g)

## 7-2. Operation Data

### <Cooling>

Temperature condition(°C)		Model name	Standard pressure P (MPa)	Heat exchanger pipe temp.		Indoor fan mode	Outdoor fan mode	Compressor revolution (rps)	Connecting piping (m)
Indoor	Outdoor			T1 (°C)	T2 (°C)				
27/19	35/-	RAS-B10S4KVPGE	1.1 to 1.2	14 to 16	39 to 41	High	High	32	5
		RAS-B13S4KVPGE	0.9 to 1.1	12 to 14	41 to 43	High	High	38	
		RAS-B18S4KVPGE	0.9 to 1.1	12 to 14	41 to 43	High	High	64	7.5

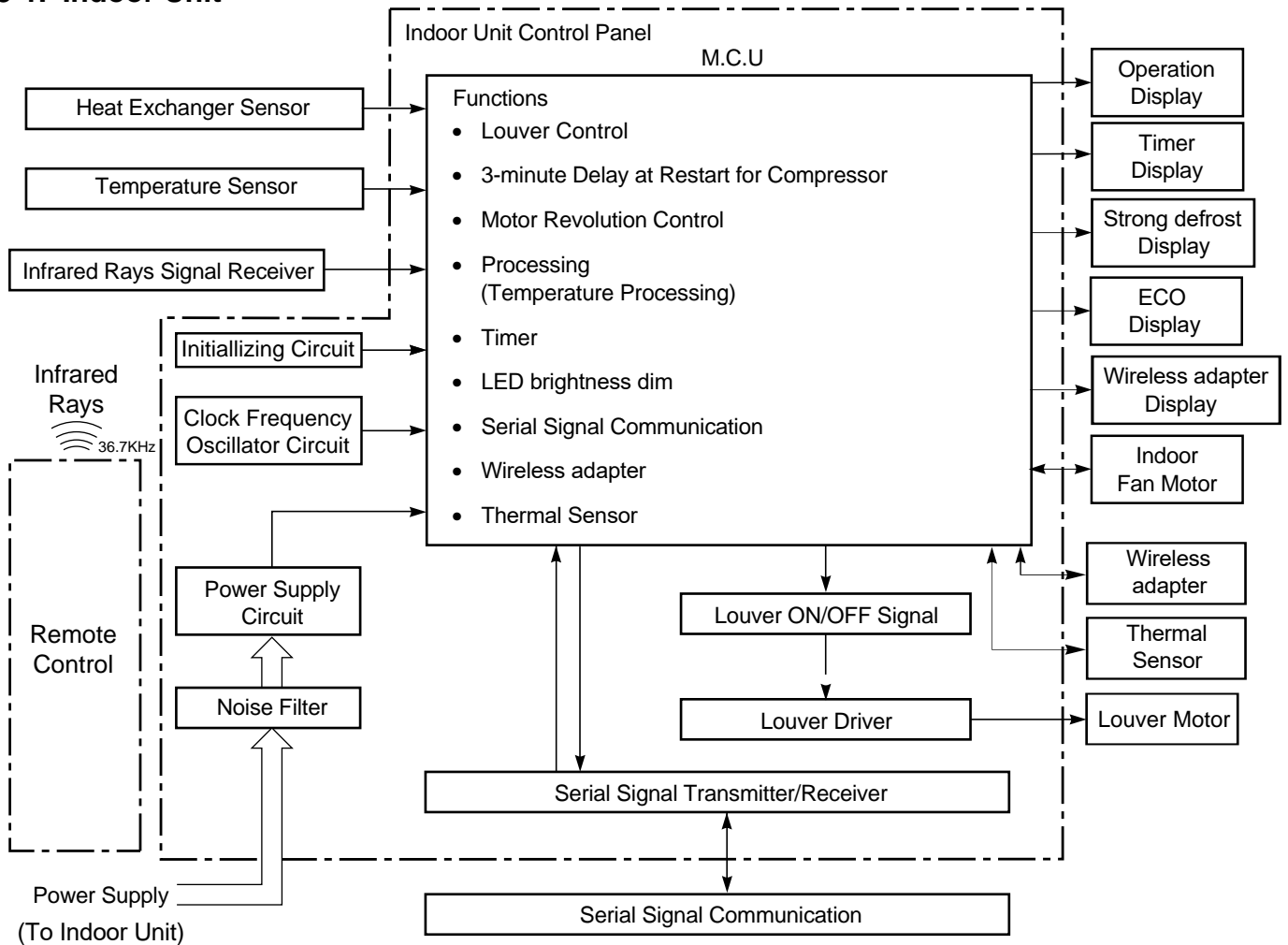
### <Heating>

Temperature condition(°C)		Model name	Standard pressure P (MPa)	Heat exchanger pipe temp.		Indoor fan mode	Outdoor fan mode	Compressor revolution (rps)	Connecting piping (m)
Indoor	Outdoor			T1 (°C)	T2 (°C)				
20/-	7/6	RAS-B10S4KVPGE	2.1 to 2.3	33 to 35	3 to 4	High	High	44	5
		RAS-B13S4KVPGE	2.4 to 2.6	36 to 38	2 to 3	High	High	42	
		RAS-B18S4KVPGE	2.4 to 2.6	36 to 38	2 to 3	High	High	65	7.5

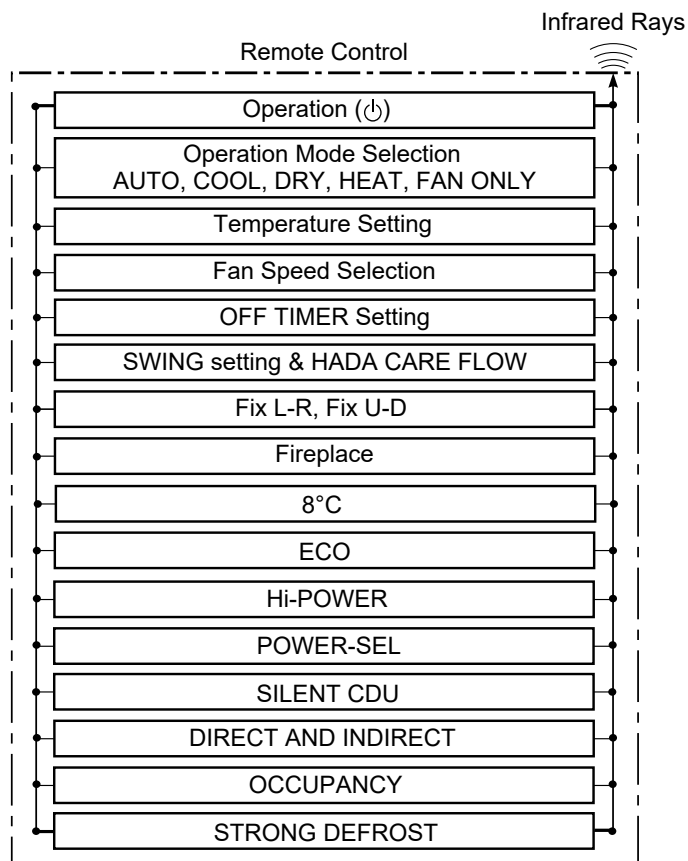
**NOTES :** Measure surface temperature of heat exchanger pipe around center of heat exchanger path U bent.  
(Thermistor thermometer)

## 8. CONTROL BLOCK DIAGRAM

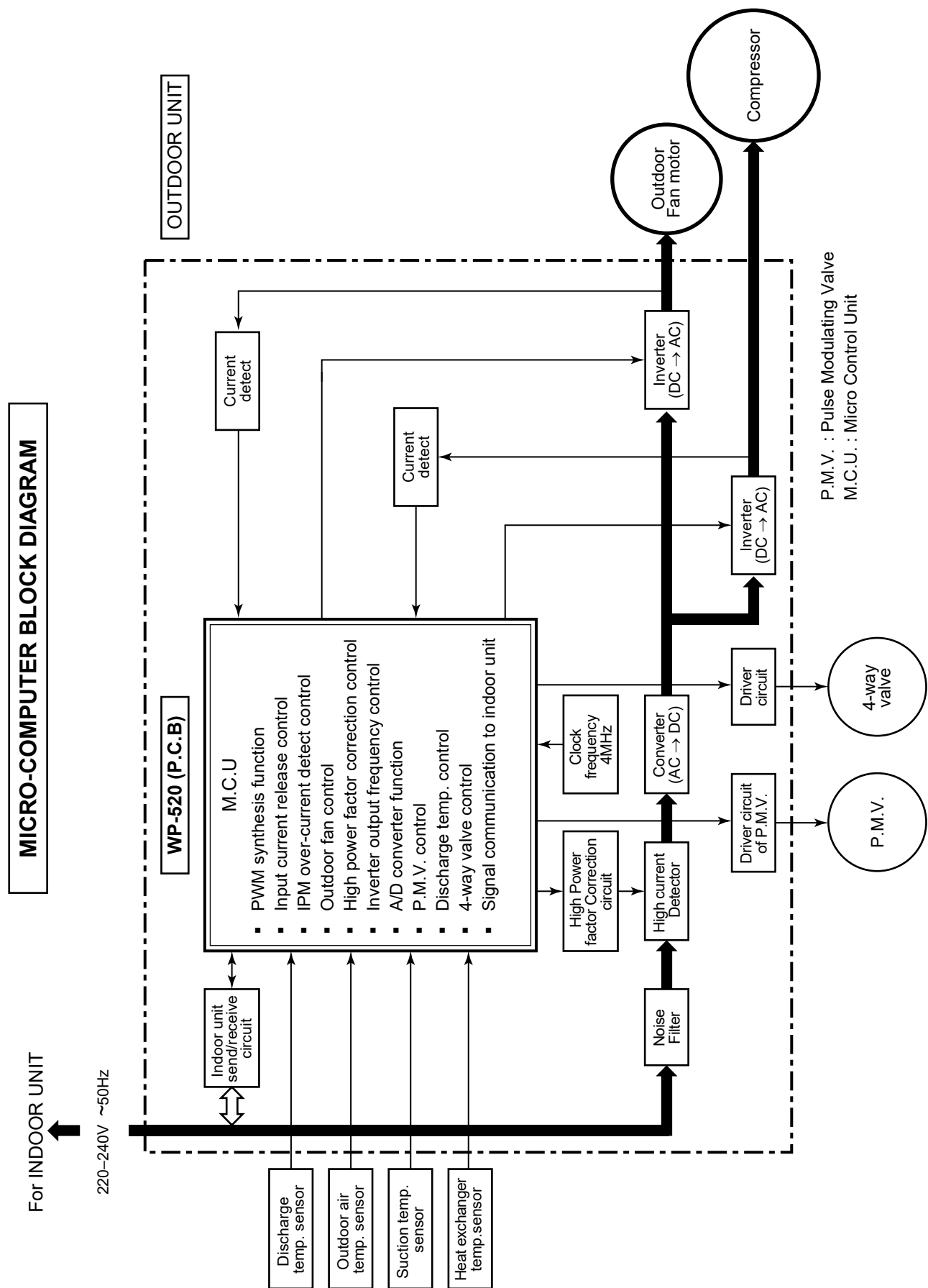
### 8-1. Indoor Unit



### REMOTE CONTROL



8-2. Outdoor Unit (Inverter Assembly)



## 9. OPERATION DESCRIPTION

### 9-1. Outline of Air Conditioner Control

This air conditioner is a capacity-variable type air conditioner. Its system can control the speed of compressor motor according to load. The drive circuit for the indoor motor is mounted in the indoor unit. The drive circuits for outdoor motor and compressor are mounted in the outdoor unit.

The entire air conditioner is mainly controlled by the indoor unit controller. The indoor unit controller drives the indoor fan motor based upon command sent from the remote controller. Moreover, it also determines required speed of compressor motor and then transfers the operation command to the outdoor unit controller.

The outdoor unit controller receives operation command from the indoor unit and controls revolution speed of the compressor motor.

The outdoor unit controller controls speed of compressor motor by controlling output voltage of the inverter and switching timing of supply power (current transfer timing), so that compressor motor operates according to the operation command. And then, the outdoor unit controller transfers the operating status back to the indoor unit controller.

#### 1. Role of indoor unit controller

The indoor unit controller judges the operation commands from the remote controller and assumes the following functions.

- Judgment of suction air temperature of the indoor heat exchanger by using the indoor temp. sensor. (TA sensor)
- Judgment of the indoor heat exchanger temperature by using heat exchanger sensor (TC sensor) (Prevent-freezing control, etc.)
- Louver motor control
- Indoor fan motor operation control
- LED (Light Emitting Diode) display control
- Transferring of operation command signal (Serial signal) to the outdoor unit
- Reception of information of operation status (Serial signal including outside temp. data) from the outdoor unit and judgment/display of error

#### 2. Role of outdoor unit controller

Receiving the operation command signal (Serial signal) from the indoor unit controller, the outdoor unit performs compressor operation control as followed to judgment of serial signal from indoor side.

- Detection of inverter input current and current release operation
- Over-current detection and prevention operation to IGBT module (Compressor stop function)
- Compressor and outdoor fan stop function when serial signal is off (when the serial signal does not reach the board assembly of outdoor control by trouble of the signal system)
- Transferring of operation information (Serial signal) from outdoor unit controller to indoor unit controller
- Detection of outdoor temperature and operation revolution control
- Defrost control in heating operation (Temp. measurement by outdoor heat exchanger and control for 4-way valve and outdoor fan)

#### 3. Contents of operation command signal (Serial signal) from indoor unit controller to outdoor unit controller

The following three types of signals are sent from the indoor unit controller.

- Operation mode set on the remote controller
- Compressor revolution command signal defined by indoor temperature and set temperature (Correction along with variation of room temperature and correction of indoor heat exchanger temperature are added.)
- Temperature of indoor heat exchanger
- For these signals ([Operation mode] and [Compressor revolution] indoor heat exchanger temperature), the outdoor unit controller monitors the input current to the inverter, and performs the followed operation within the range that current does not exceed the allowable value.

#### 4. Contents of operation command signal (Serial signal) from outdoor unit controller to indoor unit controller

The following signals are sent from the outdoor unit controller.

- The current operation mode
  - The current compressor revolution
  - Outdoor temperature
  - Existence of protective circuit operation
- For transferring of these signals, the indoor unit controller monitors the contents of signals, and judges existence of trouble occurrence. Contents of judgment are described below.
- Whether distinction of the current operation status meets to the operation command signal
  - Whether protective circuit operates
- When no signal is received from the outdoor unit controller, it is assumed as a trouble.



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Item	Operation flow and applicable data, etc.	Description
1. Basic operation	<p><b>1. Operation control</b></p> <p>Receiving the user's operation condition setup, the operation statuses of indoor/outdoor units are controlled.</p> <ol style="list-style-type: none"> <li>1) The operation conditions are selected by the remote controller as shown in the below.</li> <li>2) A signal is sent by ON button of the remote controller.</li> <li>3) The signal is received by a sensor of the indoor unit and processed by the indoor controllers as shown in the below.</li> <li>4) The indoor controller controls the indoor fan motor and louver motor.</li> <li>5) The indoor controller sends the operation command to the outdoor controller, and sends/receives the control status with a serial signal.</li> <li>6) The outdoor controller controls the operation as shown in the left, and also controls the compressor, outdoor fan motor, 4-way valve and pulse Modulating valve.</li> </ol>	
<p style="text-align: center;"><b>Remote controller</b></p> <p style="text-align: center;"><b>Indoor unit</b></p> <p style="text-align: center;"><b>Outdoor unit</b></p>		

Item	Operation flow and applicable data, etc.	Description
1. Basic operation	<b>2. Cooling/Heating operation</b> <p>The operations are performed in the following parts by controls according to cooling/heating conditions.</p> <ol style="list-style-type: none"> <li>1) Receiving the operation ON signal of the remote controller, the cooling or heating operation signal starts being transferred from the indoor controller to the outdoor unit.</li> <li>2) At the indoor unit side, the indoor fan is operated according to the contents of “<b>2. Indoor fan motor control</b>” and the louver according to the contents of “<b>8. Louver control</b>”, respectively.</li> <li>3) The outdoor unit controls the outdoor fan motor, compressor, pulse Modulating valve and 4-way valve according to the operation signal sent from the indoor unit.</li> </ol>	
	<b>3. AUTO operation</b> <p>Selection of operation mode  As shown in the following figure, the operation starts by selecting automatically the status of room temperature (<math>T_a</math>) when starting AUTO operation.</p> <p>*1. When reselecting the operation mode, the fan speed is controlled by the previous operation mode.</p>	<ol style="list-style-type: none"> <li>1) Detects the room temperature (<math>T_a</math>) when the operation started.</li> <li>2) Selects an operation mode from <math>T_a</math> in the left figure.</li> <li>3) Fan operation continues until an operation mode is selected.</li> <li>4) When AUTO operation has started within 2 hours after heating operation stopped and if the room temperature is 20°C or more, the fan operation is performed with "Super Ultra LOW" mode for 3 minutes. Then, select an operation mode.</li> <li>5) If the status of compressor-OFF continues for 15 minutes the room temperature after selecting an operation mode (COOL/HEAT), reselect an operation mode.</li> </ol>
	<b>4. DRY operation</b> <p>DRY operation is performed according to the difference between room temperature and the setup temperature as shown below.</p> <p>In DRY operation, fan speed is controlled in order to prevent lowering of the room temperature and to avoid air flow from blowing directly to persons.</p>	<ol style="list-style-type: none"> <li>1) Detects the room temperature (<math>T_a</math>) when the DRY operation started.</li> <li>2) Starts operation under conditions in the left figure according to the temperature difference between the room temperature and the setup temperature (<math>T_{sc}</math>). Setup temperature (<math>T_{sc}</math>) = Set temperature on remote controller (<math>T_s</math>) + (0.0 to 1.0)</li> <li>3) When the room temperature is lower 1°C or less than the setup temperature, turn off the compressor.</li> </ol>

Item	Operation flow and applicable data, etc.	Description													
2. Indoor fan motor control	<div><div><div><div>COOL ON</div><div>Fan speed setup</div><div>AUTO</div></div><div><div>MANUAL</div><div><table><thead><tr><th>Indication</th><th>Fan speed</th></tr></thead><tbody><tr><td>L </td><td>W7</td></tr><tr><td>L+ </td><td>(L + M) / 2</td></tr><tr><td>M </td><td>WA</td></tr><tr><td>M+ </td><td>(M + H) / 2</td></tr><tr><td>H </td><td>WD</td></tr><tr><td>Quiet </td><td>W5</td></tr></tbody></table></div></div></div></div> <div><div><div><div>Ta [°C]</div><div><div>a</div><div>b</div><div>c</div><div>d</div><div>e</div></div><div><div>+2.5</div><div>+2.0</div><div>+1.5</div><div>+1.0</div><div>+0.5</div><div>Tsc</div></div></div><div><div>Air volume AUTO</div><div><div>M+(WC)</div><div>*3</div><div>*4</div><div>*5</div><div>L(W7)</div></div><div><div>*3 : Fan speed = (M + -L) x 3/4 + L</div><div>*4 : Fan speed = (M + -L) x 2/4 + L</div><div>*5 : Fan speed = (M + -L) x 1/4 + L</div><div>(Linear approximation from M+ and L)</div></div></div></div></div> <div><div><div><div>* Symbols</div><div>UH : Ultra High</div><div>H : High</div><div>M+ : Medium+</div><div>M : Medium</div><div>L+ : Low+</div><div>L : Low</div><div>L- : Low-</div><div>UL : Ultra Low</div><div>SUL : Super Ultra Low</div></div><div><div>* The values of fan speed and air flow volume indicate on the table are measured when the louver is inclined downward. Fan speed and air flow volume broadly vary with position of louver.</div><div>1) When setting the fan speed to L, L+, M, M+,H or Quiet on the remote controller, the operation is performed with the constant speed shown in Fig. 1.</div><div>2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 2 and Table 1 according to the setup temperature, room temperature, and heat exchanger temperature.</div></div></div></div>	Indication	Fan speed	L	W7	L+	(L + M) / 2	M	WA	M+	(M + H) / 2	H	WD	Quiet	W5
Indication	Fan speed														
L	W7														
L+	(L + M) / 2														
M	WA														
M+	(M + H) / 2														
H	WD														
Quiet	W5														

Item	Operation flow and applicable data, etc.	Description
2. Indoor fan motor control		

(Table 1) Indoor fan air flow rate

Fan speed level	Mode			RAS-B10S4KVPGE				RAS-B13S4KVPGE			
				Cooling		Heating		Cooling		Heating	
	Cool	Heat	Dry	Fan speed (rpm)	Air flow rate (m3/h)	Fan speed (rpm)	Air flow rate (m3/h)	Fan speed (rpm)	Air flow rate (m3/h)	Fan speed (rpm)	Air flow rate (m3/h)
WF		UH		1050	750	1100	800	1100	800	1150	830
WE	UH	H		1050	750	1050	750	1100	800	1110	800
WD	H	M+	UH	1000	700	1000	700	1050	750	1050	750
WC	M+		H	950	650	850	560	1000	700	950	650
WB		M	M+	850	560	820	530	850	560	850	560
WA	M		M	780	500	750	470	810	520	800	510
W9		L+		750	570	710	430	750	470	740	460
W8	L+	L	L+	670	390	600	330	700	425	630	360
W7	L	L-		570	300	550	280	600	330	570	300
W6	L-		L	520	250	520	250	550	280	540	270
W5	UL	UL	L-	480	210	480	210	480	210	480	210
W4			UL	480	210	480	210	480	210	480	210
W3	SUL		SUL/SL-	480	210	460	200	480	210	480	210
W2		SUL		460	200	460	200	460	200	460	200
W1				440	180	440	180	440	180	440	180

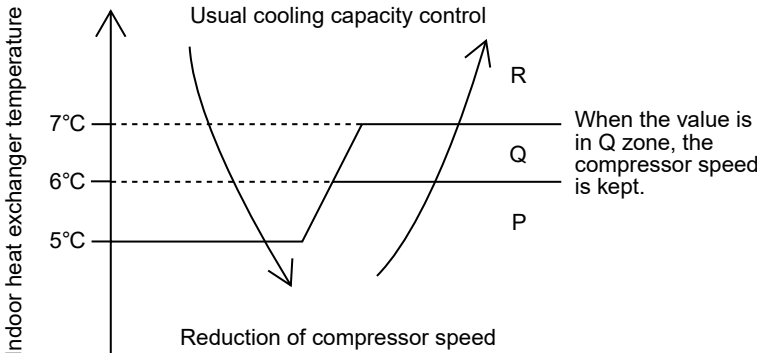
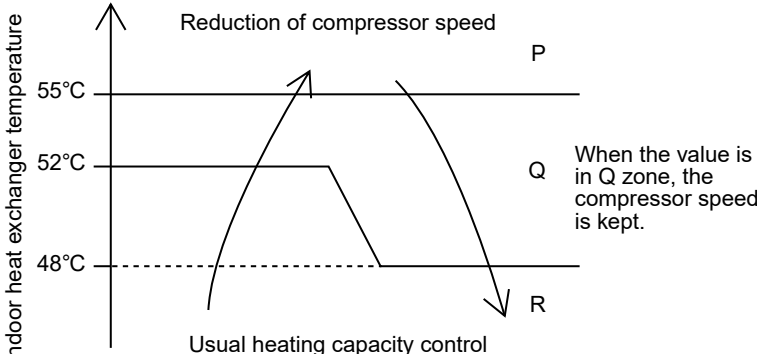
Fan speed level	Mode			RAS-B18S4KVPGE			
				Cooling		Heating	
	Cool	Heat	Dry	Fan speed (rpm)	Air flow rate (m3/h)	Fan speed (rpm)	Air flow rate (m3/h)
WF		UH		1150	830	1200	850
WE	UH	H		1150	830	1150	830
WD	H	M+	UH	1100	800	1100	800
WC	M+		H	1050	750	950	650
WB		M	M+	900	610	900	610
WA	M		M	850	560	800	510
W9		L+		750	570	740	460
W8	L+	L	L+	700	430	650	370
W7	L	L-		620	350	570	300
W6	L-		L	550	280	540	270
W5	UL	UL	L-	500	230	500	230
W4			UL	500	230	500	230
W3	SUL		SUL/SL-	500	230	480	210
W2		SUL		480	210	460	200
W1				440	180	440	180

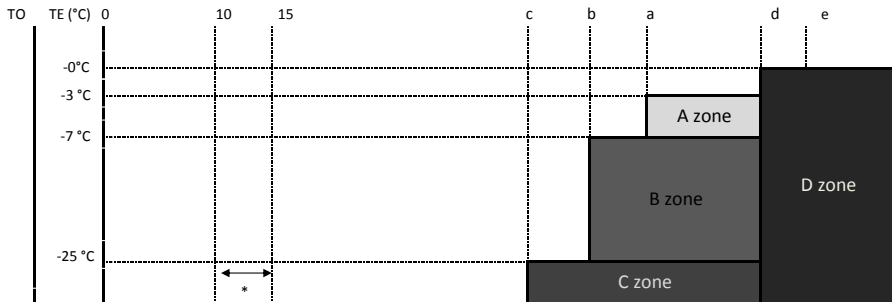
Item	Operation flow and applicable data, etc.	Description											
2. Indoor fan motor control	<p>&lt;In heating operation&gt;</p> <div><div><div>HEAT ON</div><div>Fan speed setup</div><div>AUTO</div><div>TC ≥ 42°C</div></div><div><div>MANUAL</div><div><table><thead><tr><th>Indication</th><th>Fan speed</th></tr></thead><tbody><tr><td>L </td><td>W8</td></tr><tr><td>L+ </td><td>(L + M) / 2</td></tr><tr><td>M </td><td>WA</td></tr><tr><td>M+ </td><td>(M + H) / 2</td></tr><tr><td>H </td><td>WE</td></tr></tbody></table></div><div><div>Min air flow rate control</div><div><p>* Fan speed = <math>(TC - (42 + a)) / 10 \times (WD - W8) + W8</math> a : In up operation 1, in down operation 0</p></div></div></div><p>(Fig. 3)</p><p>(Fig. 4)</p></div> <div><div>1) When setting the fan speed to L, L+, M, M+ or H on the remote controller, the operation is performed with the constant speed shown in Fig. 3 and Table 1.</div><div>2) When setting the fan speed to AUTO on the remote controller, revolution of the fan motor is controlled to the fan speed level shown in Fig. 5 according to the set temperature and room temperature.</div><div>3) Min air flow rate is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 4.</div><div>4) Cold draft prevention, the fan speed is controlled by temperature of the indoor heat exchanger (Tc) as shown in Fig. 6.</div><div>5) In order to prevent Cold draft when compressor stop during heating operation. Then louver will move to upper position and fan speed will reduce or off.</div></div>	Indication	Fan speed	L	W8	L+	(L + M) / 2	M	WA	M+	(M + H) / 2	H	WE
Indication	Fan speed												
L	W8												
L+	(L + M) / 2												
M	WA												
M+	(M + H) / 2												
H	WE												
		<p><b>Cold draft preventive control</b></p> <div><p>* No limitation while fan speed MANUAL mode is in stability. * A: When Tsc ≥ 24, A is 24, and when Tsc &lt; 24, A is Tsc Tsc: Set value</p></div> <p>(Fig. 6)</p>											
	<p><b>Basic fan control</b></p> <div><p>*1: Fan speed = <math>(M + -L+) \times 1 \div 4 + L+</math> *2: Fan speed = <math>(M + -L+) \times 2 \div 4 + L+</math> *3: Fan speed = <math>(M + -L+) \times 3 \div 4 + L+</math> (Calculated with linear approximation from M+ and L+)</p></div> <p>(Fig. 5)</p>												
	<p><b>[In starting and in stability]</b></p> <table><thead><tr><th></th><th>In starting</th><th>In stability</th></tr></thead><tbody><tr><td>FAN AUTO</td><td><ul style="list-style-type: none"><li>Until 12 minutes passed after operation start</li><li>When 12 to 25 minutes passed after operation start and room temp. is 3°C or lower than set temp.</li></ul></td><td><ul style="list-style-type: none"><li>When 12 to 25 minutes passed after operation start and room temp. is higher than (set temp. -3°C)</li><li>When 25 minutes or more passed after operation start</li></ul></td></tr><tr><td>FAN Manual</td><td>Room temp. &lt; Set temp. -4°C</td><td>Room temp. ≥ Set temp. -3.5°C</td></tr></tbody></table>		In starting	In stability	FAN AUTO	<ul style="list-style-type: none"><li>Until 12 minutes passed after operation start</li><li>When 12 to 25 minutes passed after operation start and room temp. is 3°C or lower than set temp.</li></ul>	<ul style="list-style-type: none"><li>When 12 to 25 minutes passed after operation start and room temp. is higher than (set temp. -3°C)</li><li>When 25 minutes or more passed after operation start</li></ul>	FAN Manual	Room temp. < Set temp. -4°C	Room temp. ≥ Set temp. -3.5°C			
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FAN Manual	Room temp. < Set temp. -4°C	Room temp. ≥ Set temp. -3.5°C											

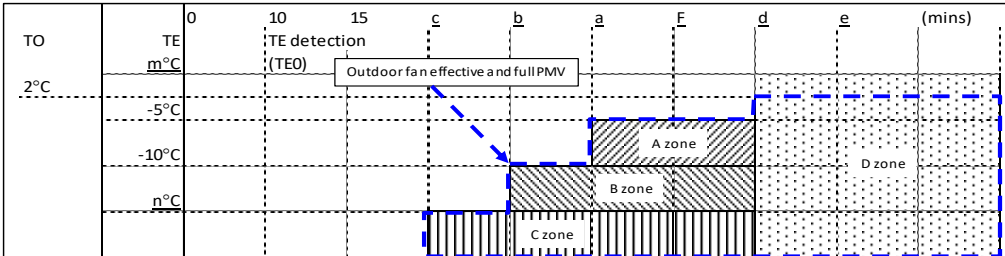
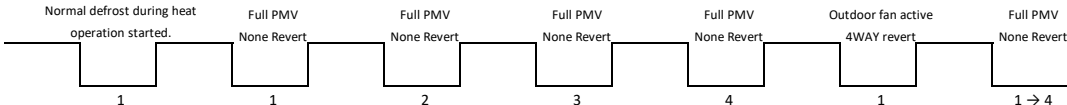
Item	Operation flow and applicable data, etc.	Description																																																																																																																																												
3. Outdoor fan motor control	<p>The blowing air volume at the outdoor unit side is controlled. Receiving the operation command from the controller of indoor unit, the controller of outdoor unit controls fan speed.</p> <p>* For the fan motor, a DC motor with non-stage variable speed system is used. However, it is limited to 8 stages for reasons of controlling.</p> <div><div><div>Air conditioner ON (Remote controller)</div><div>Indoor unit controller</div><div>1) Outdoor unit operation command (Outdoor fan control)</div><div>2) Fan speed ≥ 400 when the motor stopped.</div><div>YES</div><div>OFF status of fan motor continues.</div><div>NO</div><div>Fan motor ON</div><div>3) Fan lock</div><div>YES</div><div>Air conditioner OFF</div><div>Alarm display</div><div>NO</div><div>4) Motor operates as shown in the table below.</div></div></div> <div><div><div>In cooling operation</div><table><tr><td rowspan="2">Compressor speed</td><td>RAS-10S4AVPG-E</td><td>Hz &lt; 16.8</td><td>16.8 ≤ Hz ≤ 32.4</td><td>32.4 &lt; Hz</td></tr><tr><td>RAS-13S4AVPG-E</td><td>Hz &lt; 16.8</td><td>16.8 ≤ Hz ≤ 38.4</td><td>38.4 &lt; Hz</td></tr><tr><td></td><td>RAS-18S4AVPG-E</td><td>Hz &lt; 26.4</td><td>26.4 ≤ Hz ≤ 63.6</td><td>63.6 &lt; Hz</td></tr><tr><td>Fan speed range</td><td></td><td>MIN</td><td>MAX</td><td>MIN</td><td>MAX</td><td>MIN</td><td>MAX</td></tr><tr><td rowspan="5">To</td><td>To ≥ 38°C</td><td>f6</td><td>fB</td><td>f8</td><td>fE</td><td>fA</td><td>fE</td></tr><tr><td>To ≥ 28°C</td><td>f5</td><td>fA</td><td>f7</td><td>fE</td><td>f9</td><td>fE</td></tr><tr><td>To ≥ 15°C</td><td>f3</td><td>f7</td><td>f5</td><td>f9</td><td>f7</td><td>fB</td></tr><tr><td>To ≥ 5.5°C</td><td>f2</td><td>f5</td><td>f4</td><td>f7</td><td>f6</td><td>f9</td></tr><tr><td>To ≥ 0°C</td><td>f1</td><td>f3</td><td>f3</td><td>f5</td><td>f4</td><td>f7</td></tr><tr><td></td><td>To ≥ 0°C</td><td>f1</td><td>f2</td><td>f2</td><td>f4</td><td>f3</td><td>f5</td></tr><tr><td>When To is abnormal</td><td></td><td>OFF</td><td>fB</td><td>OFF</td><td>fE</td><td>f1</td><td>fE</td></tr></table></div><div><div>In heating operation</div><table><tr><td rowspan="2">Compressor speed</td><td>RAS-10S4AVPG-E</td><td>Hz &lt; 24.6</td><td>24.6 ≤ Hz ≤ 44.4</td><td>44.4 &lt; Hz</td></tr><tr><td>RAS-13S4AVPG-E</td><td>Hz &lt; 22.2</td><td>22.2 ≤ Hz ≤ 42.0</td><td>42.0 &lt; Hz</td></tr><tr><td></td><td>RAS-18S4AVPG-E</td><td>Hz &lt; 34.8</td><td>34.8 ≤ Hz ≤ 65.4</td><td>65.4 &lt; Hz</td></tr><tr><td>Fan speed range</td><td></td><td>MIN</td><td>MAX</td><td>MIN</td><td>MAX</td><td>MIN</td><td>MAX</td></tr><tr><td rowspan="5">To</td><td>To ≥ 10°C</td><td></td><td>f7</td><td></td><td>f8</td><td></td><td>f9</td></tr><tr><td>To ≥ 5°C</td><td></td><td>f9</td><td></td><td>fB</td><td></td><td>fE</td></tr><tr><td>To ≥ -3°C</td><td></td><td>fE</td><td></td><td>fE</td><td></td><td>fE</td></tr><tr><td>To ≥ -10°C</td><td></td><td>fE</td><td></td><td>fE</td><td></td><td>fE</td></tr><tr><td>To &lt; -10°C</td><td></td><td>fE</td><td></td><td>fE</td><td></td><td>fE</td></tr><tr><td>When To is abnormal</td><td></td><td></td><td>fE</td><td></td><td>fF</td><td></td><td>fF</td></tr></table></div></div>	Compressor speed	RAS-10S4AVPG-E	Hz < 16.8	16.8 ≤ Hz ≤ 32.4	32.4 < Hz	RAS-13S4AVPG-E	Hz < 16.8	16.8 ≤ Hz ≤ 38.4	38.4 < Hz		RAS-18S4AVPG-E	Hz < 26.4	26.4 ≤ Hz ≤ 63.6	63.6 < Hz	Fan speed range		MIN	MAX	MIN	MAX	MIN	MAX	To	To ≥ 38°C	f6	fB	f8	fE	fA	fE	To ≥ 28°C	f5	fA	f7	fE	f9	fE	To ≥ 15°C	f3	f7	f5	f9	f7	fB	To ≥ 5.5°C	f2	f5	f4	f7	f6	f9	To ≥ 0°C	f1	f3	f3	f5	f4	f7		To ≥ 0°C	f1	f2	f2	f4	f3	f5	When To is abnormal		OFF	fB	OFF	fE	f1	fE	Compressor speed	RAS-10S4AVPG-E	Hz < 24.6	24.6 ≤ Hz ≤ 44.4	44.4 < Hz	RAS-13S4AVPG-E	Hz < 22.2	22.2 ≤ Hz ≤ 42.0	42.0 < Hz		RAS-18S4AVPG-E	Hz < 34.8	34.8 ≤ Hz ≤ 65.4	65.4 < Hz	Fan speed range		MIN	MAX	MIN	MAX	MIN	MAX	To	To ≥ 10°C		f7		f8		f9	To ≥ 5°C		f9		fB		fE	To ≥ -3°C		fE		fE		fE	To ≥ -10°C		fE		fE		fE	To < -10°C		fE		fE		fE	When To is abnormal			fE		fF		fF	<p>1) The operation command sent from the remote controller is processed by the indoor unit controller and transferred to the controller of the outdoor unit.</p> <p>2) When strong wind blows at outdoor side, the operation of air conditioner continues with the fan motor stopped.</p> <p>3) Whether the fan is locked or not is detected, and the operation of air conditioner stops and an alarm is displayed if the fan is locked.</p> <p>4) According to each operation mode, by the conditions of outdoor temperature (To) and compressor revolution, the speed of the outdoor fan shown in the table is selected.</p>
Compressor speed	RAS-10S4AVPG-E		Hz < 16.8	16.8 ≤ Hz ≤ 32.4	32.4 < Hz																																																																																																																																									
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<div>Outdoor fan speed (rpm)</div> <table><tr><td rowspan="2">Model name</td><td colspan="16">Fan speed range</td></tr><tr><td>f0</td><td>f1</td><td>f2</td><td>f3</td><td>f4</td><td>f5</td><td>f6</td><td>f7</td><td>f8</td><td>f9</td><td>fA</td><td>fB</td><td>fC</td><td>fD</td><td>fE</td><td>fF</td></tr><tr><td>RAS-10S4AVPG-E</td><td>0</td><td>380</td><td>400</td><td>460</td><td>500</td><td>520</td><td>560</td><td>600</td><td>620</td><td>630</td><td>640</td><td>650</td><td>650</td><td>650</td><td>650</td><td>700</td></tr><tr><td>RAS-13S4AVPG-E</td><td>0</td><td>380</td><td>400</td><td>460</td><td>500</td><td>520</td><td>560</td><td>600</td><td>640</td><td>650</td><td>650</td><td>680</td><td>700</td><td>700</td><td>700</td><td>750</td></tr><tr><td>RAS-18S4AVPG-E</td><td>0</td><td>380</td><td>400</td><td>460</td><td>500</td><td>520</td><td>560</td><td>600</td><td>640</td><td>650</td><td>680</td><td>700</td><td>750</td><td>750</td><td>750</td><td>800</td></tr></table>			Model name	Fan speed range																f0	f1	f2	f3	f4	f5	f6	f7	f8	f9	fA	fB	fC	fD	fE	fF	RAS-10S4AVPG-E	0	380	400	460	500	520	560	600	620	630	640	650	650	650	650	700	RAS-13S4AVPG-E	0	380	400	460	500	520	560	600	640	650	650	680	700	700	700	750	RAS-18S4AVPG-E	0	380	400	460	500	520	560	600	640	650	680	700	750	750	750	800																																																								
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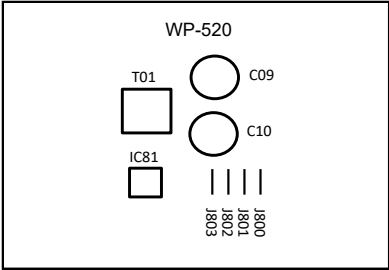
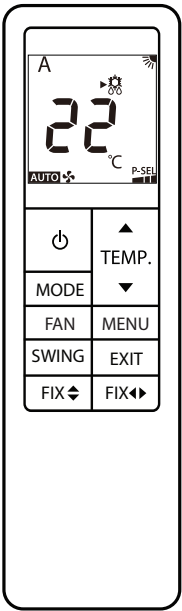

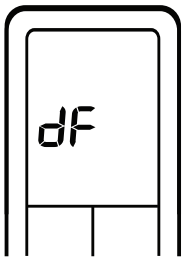
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4. Capacity control	<p>The cooling or heating capacity depending on the load is adjusted. According to difference between the setup value of temperature and the room temperature, the capacity is adjusted by the compressor revolution.</p> <div><div>Remote controller</div><div>Indoor unit</div><div><div>Set temp. (Ts)</div><div>Room temp. (Ta)</div><div>Ts –Ta</div><div>Correction of Hz signal</div><div>Detection of electromotive force of compressor motor winding</div><div>Detection of motor speed and rotor position</div><div>Correction value of Hz signal ≤ Operating Hz</div><div>Inverter output change Commutation timing change</div><div>Change of compressor speed</div></div></div> <p>1) The difference between set temperature on remote controller (Ts) and room temperature (Ta) is calculated.</p> <p>2) According to the temperature difference, the correction value of Hz signal which determines the compressor speed is set up.</p> <p>3) The rotating position and speed of the motor are detected by the electromotive force occurred on the motor winding with operation of the compressor.</p> <p>4) According to the difference resulted from comparison of the correction value of Hz signal with the present operation Hz, the inverter output and the commutation timing are varied.</p> <p>5) Change the compressor motor speed by outputting power to the compressor.</p> <p>* The contents of control operation are same in cooling operation and heating operation</p>																																											
5. Current release control	<p>This function prevents troubles on the electronic parts of the compressor driving inverter. This function also controls drive circuit of the compressor speed so that electric power of the compressor drive circuit does not exceed the specified value.</p> <div><div>Outdoor unit inverter main circuit control current</div><div>Outdoor temp. To</div><div>Setup of current release point</div><div>Operating current ≤ Setup value</div><div>High</div><div>Reduce compressor speed</div><div>Low</div><div>Current decrease</div><div>Capacity control continues.</div></div> <p>1) The input current of the outdoor unit is detected in the inverter section of the outdoor unit.</p> <p>2) According to the detected outdoor temperature, the specified value of the current is selected.</p> <p>3) Whether the current value exceeds the specified value or not is judged.</p> <p>4) If the current value exceeds the specified value, this function reduces the compressor speed and controls speed up to the closest one commanded from the indoor unit within the range which does not exceed the specified value.</p>																																											
<table><tr><th rowspan="2">Mode</th><th rowspan="2">Outdoor temperature (°C)</th><th colspan="3">Current Release Value (A)</th></tr><tr><th>RAS-10S4AVPG-E</th><th>RAS-13S4AVPG-E</th><th>RAS-18S4AVPG-E</th></tr><tr><td rowspan="5">Cooling</td><td>To ≥ 50</td><td>6.50</td><td>6.50</td><td>9.60</td></tr><tr><td>50 &gt; To ≥ 47.5</td><td>6.50</td><td>6.50</td><td>10.0</td></tr><tr><td>47.5 &gt; To ≥ 45</td><td>6.50</td><td>6.50</td><td>10.3</td></tr><tr><td>45 &gt; To ≥ 40</td><td>6.80</td><td>6.80</td><td>10.8</td></tr><tr><td>To &lt; 40</td><td>4.10</td><td>5.50</td><td>10.0</td></tr><tr><td rowspan="3">Heating</td><td>To ≥ 16</td><td>10.0</td><td>10.0</td><td>12.2</td></tr><tr><td>16 &gt; To ≥ 11</td><td>10.0</td><td>10.0</td><td>12.2</td></tr><tr><td>To &lt; 11</td><td>7.00</td><td>8.00</td><td>9.50</td></tr></table>			Mode	Outdoor temperature (°C)	Current Release Value (A)			RAS-10S4AVPG-E	RAS-13S4AVPG-E	RAS-18S4AVPG-E	Cooling	To ≥ 50	6.50	6.50	9.60	50 > To ≥ 47.5	6.50	6.50	10.0	47.5 > To ≥ 45	6.50	6.50	10.3	45 > To ≥ 40	6.80	6.80	10.8	To < 40	4.10	5.50	10.0	Heating	To ≥ 16	10.0	10.0	12.2	16 > To ≥ 11	10.0	10.0	12.2	To < 11	7.00	8.00	9.50
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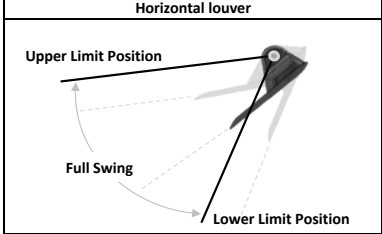
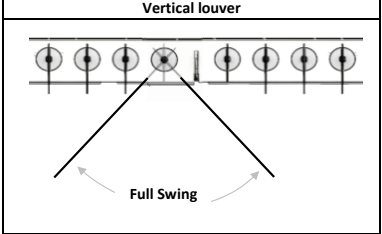

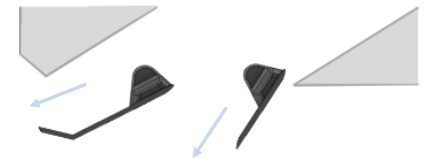
Item	Operation flow and applicable data, etc.	Description
6. Release protective control by temperature of indoor heat exchanger	<p><b>&lt;In cooling/dry operation&gt;</b>            (Prevent-freezing control for indoor heat exchanger)            In cooling/dry operation, the sensor of indoor heat exchanger detects evaporation temperature and controls the compressor speed so that temperature of the heat exchanger does not exceed the specified value.</p>  <p>Indoor heat exchanger temperature</p> <p>7°C</p> <p>6°C</p> <p>5°C</p> <p>Usual cooling capacity control</p> <p>R</p> <p>Q</p> <p>P</p> <p>When the value is in Q zone, the compressor speed is kept.</p> <p>Reduction of compressor speed</p>	<ol style="list-style-type: none"> <li>1) When temperature of the indoor heat exchanger drops below 5°C, the compressor speed is reduced. (P zone)</li> <li>2) When temperature of the indoor heat exchanger rises in the range from 6°C to under 7°C, the compressor speed is kept. (Q zone)</li> <li>3) When temperature of the indoor heat exchanger rises to 7°C or higher, the capacity control operation returns to the usual control in cooling operation. (R zone)</li> </ol>
	<p><b>&lt;In heating operation&gt;</b>            (Prevent-overpressure control for refrigerating cycle)            In heating operation, the sensor of indoor heat exchanger detects condensation temperature and controls the compressor speed so that temperature of the heat exchanger does not exceed the specified value.</p>  <p>Indoor heat exchanger temperature</p> <p>55°C</p> <p>52°C</p> <p>48°C</p> <p>Reduction of compressor speed</p> <p>P</p> <p>Q</p> <p>R</p> <p>When the value is in Q zone, the compressor speed is kept.</p> <p>Usual heating capacity control</p>	<ol style="list-style-type: none"> <li>1) When temperature of the indoor heat exchanger rises in the range from 52°C to 55°C, the compressor speed is kept. (Q zone)            When temperature of the indoor heat exchanger drops in the range from 48°C to under 55°C, the compressor speed is kept. (Q zone)</li> <li>2) When temperature of the indoor heat exchanger rises to 55°C or higher, the compressor speed is reduced. (P zone)</li> <li>3) When temperature of the indoor heat exchanger does not rise to 52°C, or when it drops below to 48°C, the capacity control operation returns to the usual control in heating operation. (R zone)</li> </ol>

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7. Defrost control (Only in heating operation)	<p>(This function removes frost adhered to the outdoor heat exchanger.)</p> <p>The temperature sensor of the outdoor heat exchanger (TE sensor) judges the frosting status of the outdoor heat exchanger and the defrost operation is performed with 4-way valve reverse defrost system.</p>	<p>The necessity of defrost operation is detected by the outdoor heat exchanger temperature (TE) and outdoor air temperature (TO). The conditions to detect the necessity of defrost operation differ in A, B, C, D or E zone each. And starting of defrost operation of each zone are explain on Table-1.</p>																																						
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	<p><b>Table 1</b></p> <table><tr><th>Defrost zone</th><th>In normal TO</th><th>In abnormal TO ***</th></tr><tr><td>A zone</td><td><math>TO \geq -10\text{ }^{\circ}\text{C} \ \&amp; \ (TE0-TE)-(TO0-TO) \geq 3^{\circ}\text{C} \ \&amp; \ SH-SH0 \leq 2</math></td><td><math>TE0-TE \geq 3^{\circ}\text{C} \ \&amp; \ SH-SH0 \leq 2</math></td></tr><tr><td>B zone</td><td><math>TO \geq -10\text{ }^{\circ}\text{C} \ \&amp; \ (TE0-TE)-(TO0-TO) \geq 2^{\circ}\text{C} \ \&amp; \ SH-SH0 \leq 2</math></td><td><math>TE0-TE \geq 2^{\circ}\text{C} \ \&amp; \ SH-SH0 \leq 2</math></td></tr><tr><td>C zone</td><td colspan="2"><math>TO \geq -10\text{ }^{\circ}\text{C} \ \&amp; \ TE \leq -25^{\circ}\text{C} \ \&amp; \ SH-SH0 \leq 2</math></td></tr><tr><td>D zone</td><td colspan="2"><math>TO \geq -10\text{ }^{\circ}\text{C} \ \&amp; \ \text{Accumulate heating operation time} \geq e \text{ minute} \ \&amp; \ TE &lt; 0\text{ }^{\circ}\text{C}</math></td></tr></table> <p>*** If TO sensor is abnormal, TO value is fixed at -10°C.</p> <p><b>Table 2</b></p> <table><tr><th rowspan="2">Heating operation (time)</th><th colspan="3">Model</th></tr><tr><th>RAS-10S4AVPG-E</th><th>RAS-13S4AVPG-E</th><th>RAS-18S4AVPG-E</th></tr><tr><td>a</td><td colspan="3">37</td></tr><tr><td>b</td><td colspan="3">35</td></tr><tr><td>c</td><td colspan="3">31</td></tr><tr><td>d</td><td colspan="3">70</td></tr></table>	Defrost zone	In normal TO	In abnormal TO ***	A zone	$TO \geq -10\text{ }^{\circ}\text{C} \ \& \ (TE0-TE)-(TO0-TO) \geq 3^{\circ}\text{C} \ \& \ SH-SH0 \leq 2$	$TE0-TE \geq 3^{\circ}\text{C} \ \& \ SH-SH0 \leq 2$	B zone	$TO \geq -10\text{ }^{\circ}\text{C} \ \& \ (TE0-TE)-(TO0-TO) \geq 2^{\circ}\text{C} \ \& \ SH-SH0 \leq 2$	$TE0-TE \geq 2^{\circ}\text{C} \ \& \ SH-SH0 \leq 2$	C zone	$TO \geq -10\text{ }^{\circ}\text{C} \ \& \ TE \leq -25^{\circ}\text{C} \ \& \ SH-SH0 \leq 2$		D zone	$TO \geq -10\text{ }^{\circ}\text{C} \ \& \ \text{Accumulate heating operation time} \geq e \text{ minute} \ \& \ TE < 0\text{ }^{\circ}\text{C}$		Heating operation (time)	Model			RAS-10S4AVPG-E	RAS-13S4AVPG-E	RAS-18S4AVPG-E	a	37			b	35			c	31			d	70			
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	<p><b>&lt;Defrost operation&gt;</b></p> <ul style="list-style-type: none"><li>Defrost operation in A to C zones</li></ul> <ol style="list-style-type: none"><li>1) Stop operation of the compressor for 20 seconds.</li><li>2) Invert (ON) 4-way valve 10 seconds after stop of the compressor.</li><li>3) The outdoor fan stops at the same time when the compressor stops.</li><li>4) When temperature of the indoor heat exchanger becomes 38°C or lower, stop the indoor fan.</li></ol> <p><b>&lt;Finish of defrost operation&gt;</b></p> <ul style="list-style-type: none"><li>Returning conditions from defrost operation to heating operation</li></ul> <ol style="list-style-type: none"><li>1) Temperature of outdoor heat exchanger rises to +8°C or higher.</li><li>2) Temperature of outdoor heat exchanger is kept at +5°C or higher for 80 seconds.</li><li>3) Defrost operation continues for 15 minutes.</li></ol>	<p><b>&lt;Returning from defrost operation&gt;</b></p> <ol style="list-style-type: none"><li>1) Stop operation of the compressor for approx. 50 seconds.</li><li>2) Invert (OFF) 4-way valve approx. 40 seconds after stop of the compressor.</li><li>3) The outdoor fan starts rotating at the same time when the compressor starts.</li></ol>																																						

Item	Operation flow and applicable data, etc.	Description																																					
7. Defrost control (Only in heating operation)	<p><b>&lt;No revert cycle defrost&gt;</b> (This function detect condition is same as normal reverse defrost and it operate at TO above 2°C ). During defrosting operation is detected. 4-way valve keep heating position (No reverse) and PMV opening follow software fixed full open.</p> <p><u>Defrost zone detect</u></p>  <p>* The minimum TE value and TO value between 10 and 15 minutes after heating operation has started are stored in memory as TE0 and TO0, respectively.</p> <p><u>No revert cycle defrost operation.</u></p> <ul style="list-style-type: none"><li>Defrost operation detect in A to D zones and met conditions TO ≥ 2 °C and TS &lt; 1.5 °C<ol style="list-style-type: none"><li>4-Way valve keeps heating position (No reverse).</li><li>PMV is 500 pls.</li><li>Compressor Hz during defrosting.</li></ol></li></ul> <table border="1" data-bbox="464 967 1409 1050"><tr><th rowspan="2">Item</th><th colspan="3">Model</th></tr><tr><th>RAS-B10S4KVPGE</th><th>RAS-B13S4KVPGE</th><th>RAS-B18S4KVPGE</th></tr><tr><td>Compressor Hz (Hz)</td><td>45</td><td>45</td><td>45</td></tr></table> <ol style="list-style-type: none"><li>FCU and CDU fan speed during defrosting.</li></ol> <table border="1" data-bbox="464 1108 1409 1220"><tr><th rowspan="2">Item</th><th colspan="3">Model</th></tr><tr><th>RAS-B10S4KVPGE</th><th>RAS-B13S4KVPGE</th><th>RAS-B18S4KVPGE</th></tr><tr><td>FCU fan speed (rpm)</td><td>300</td><td>300</td><td>300</td></tr><tr><td>CDU fan speed (rpm)</td><td>620</td><td>640</td><td>640</td></tr></table> <p><u>Finish of defrost operation</u></p> <ul style="list-style-type: none"><li>Returning conditions from defrost operation to heating operation. TS temperature is more than 1.5°C or defrost time count is more than 15 mins.</li></ul> <p><b>&lt;Outdoor fan effective&gt;</b> Basically same as normal defrost (reverse defrost) only CDU fan speed is continue operate for several time to fast defrost.</p> <p><u>Outdoor fan effective operation</u></p> <ul style="list-style-type: none"><li>Defrost operation detect in A to D zones and met conditions TO ≥ 2 °C.<ol style="list-style-type: none"><li>No revert cycle defrost operated to the last count.</li><li>Outdoor fan effective is activated by continue to operate outdoor fan speed "W8 tap" after heating operation is finished.</li></ol></li></ul> <table border="1" data-bbox="459 1646 1398 1731"><tr><th rowspan="2">Item</th><th colspan="3">Model</th></tr><tr><th>RAS-B10S4KVPGE</th><th>RAS-B13S4KVPGE</th><th>RAS-B18S4KVPGE</th></tr><tr><td>CDU fan speed (rpm)</td><td>620</td><td>640</td><td>640</td></tr></table> <p><u>Finish of operation</u></p> <ol style="list-style-type: none"><li>Past 1 min after this control start.</li><li>TS decreases more than 15 °C from the previous value within 20 seconds. Both of non revert cycle defrost and revert with outdoor fan effective is corresponding work as below.</li></ol> 	Item	Model			RAS-B10S4KVPGE	RAS-B13S4KVPGE	RAS-B18S4KVPGE	Compressor Hz (Hz)	45	45	45	Item	Model			RAS-B10S4KVPGE	RAS-B13S4KVPGE	RAS-B18S4KVPGE	FCU fan speed (rpm)	300	300	300	CDU fan speed (rpm)	620	640	640	Item	Model			RAS-B10S4KVPGE	RAS-B13S4KVPGE	RAS-B18S4KVPGE	CDU fan speed (rpm)	620	640	640	
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Item	Operation flow and applicable data, etc.	Description
7. Defrost control (Only in heating operation)	<ul style="list-style-type: none"> <li>Strong defrost Upgrade defrost ability when normal defrost ability is not enough by increase defrosting finished operation.</li> <li>Do cut the jumper J801 on CDU PCB (WP-520)</li> </ul>  <ul style="list-style-type: none"> <li>Remote controller</li> </ul> 	<p><b>&lt;Finish of defrost operation for strong defrost&gt;</b></p> <ul style="list-style-type: none"> <li>Returning conditions from defrost operation to heating operation</li> </ul> <ol style="list-style-type: none"> <li>1) Temperature of outdoor heat exchanger rises to +13°C or higher.</li> <li>2) Temperature of outdoor heat exchanger is kept at +10°C or higher for 80 seconds.</li> <li>3) Defrost operation continues for 20 minutes.</li> </ol> <p><b>&lt;Strong defrost setting&gt;</b></p> <p>AUTO or Heat mode</p> <ol style="list-style-type: none"> <li>1) Press "MENU" button.</li> <li>2) Press "TEMP" up or down to select feature.</li> <li>3) Select again to  symbol then press "MENU"</li> </ol>
	<ul style="list-style-type: none"> <li>On demand defrost In certain extreme conditions, one can manually defrost at any time by pressing button on the remote controller.</li> </ul> 	<p><b>&lt;On demand defrost setting&gt;</b></p> <p>In AUTO or Heat mode</p> <ol style="list-style-type: none"> <li>1) Press "MENU" button and hold for 5 seconds.</li> <li>2) Display will show <b>dF</b> and input directly.</li> </ol>

Item	Operation flow and applicable data, etc.	Description
<b>8. Louver control</b> 1) Louver position	<p>This function controls the air direction of the indoor unit.</p> <ul style="list-style-type: none"> <li>The position is automatically controlled according to the operation mode (COOL/HEAT).</li> <li>The set louver position is stored in memory by the microcomputer, and the louver returns to the stored position when the next operation is performed. (Cooling/Heating memory position)</li> </ul> <p>The angle of the louver is indicated as the louver closes fully is 0°.</p> <p>Louver position in cooling operation</p> <div> <div> <p>Manual and automatic operation</p> <p>Initial setting is directs downward (20mm)</p> </div> <div> <p>HI-POWER operation</p> <p>Default setting is directs downward (25mm)</p> </div> </div> <p>Louver position in heating operation</p> <div> <div> <p>Manual and automatic operation</p> <p>Initial setting is directs downward (55mm)</p> </div> <div> <p>HI-POWER operation</p> <p>Default setting is directs downward (25mm)</p> </div> </div> <p>2) Wind direction adjustment</p> <div> <div> <p>Horizontal blowing</p> </div> <div> <p>Inclined blowing</p> </div> <div> <p>Inclined blowing</p> </div> <div> <p>Blowing downward</p> </div> <div> <p>Front blowing</p> </div> <div> <p>Left blowing</p> </div> <div> <p>Right blowing</p> </div> <div> <p>Front blowing</p> </div> </div>	<ul style="list-style-type: none"> <li>The Up-Down louver position can be arbitrarily set up by pressing [FIX <math>\blacktriangle\blacktriangledown</math>] button.</li> <li>The Left-Right louver position can be arbitrarily set up by pressing [FIX <math>\blacktriangleleft\blacktriangleright</math>] button.</li> </ul>

Item	Operation flow and applicable data, etc.	Description
<b>8. Louver control</b>  3) Swing	<p>Swing operation is performed in full swing range during upper and lower limit at horizontal louver and maximum left-right angle at vertical louver.</p> <div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>Horizontal louver</b>   </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>Vertical louver</b>   </div> </div>	<ul style="list-style-type: none"> <li>Swing When pressing [SWING] button during operation, the louver starts swinging.</li> </ul>
4) HADA CARE Position	<ul style="list-style-type: none"> <li>Air flow upward to the ceiling provide indirect air flow to body and homogenize room temperature.</li> <li>HADA care Louver position.</li> </ul> <div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>Cooling operation/ AUTO (COOL)</b>   <p>Front louver : Directs downward (33.9°) Back louver : Normal close</p> </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>Heating operation/ AUTO (HEAT)</b>   <p>Front louver: Directs downward (33.9°) Back louver: Directs downward (67.8°)</p> </div> </div>	

Item	Operation flow and applicable data, etc.	Description																																																						
9. ECO operation	<p>When pressing [ECO] button on the remote controller, a Economic operation is performed.</p> <p><b>&lt;Cooling operation&gt;</b></p> <p>This function operates the air conditioner with the difference between the set and the room temperature as shown in the following figure.</p> <div><table><thead><tr><th>Zone</th><th>Frequency</th><th>FAN</th></tr></thead><tbody><tr><td>12</td><td>Dry Max</td><td></td></tr><tr><td>11</td><td>*12</td><td></td></tr><tr><td>10</td><td>*11</td><td></td></tr><tr><td>9</td><td>*10</td><td></td></tr><tr><td>8</td><td>*9</td><td></td></tr><tr><td>7</td><td>*8</td><td></td></tr><tr><td>6</td><td></td><td></td></tr><tr><td>5</td><td></td><td></td></tr><tr><td>4</td><td></td><td></td></tr><tr><td>3</td><td></td><td></td></tr><tr><td>2</td><td></td><td></td></tr><tr><td>1</td><td>Min Hz</td><td></td></tr><tr><td></td><td></td><td>OFF</td></tr></tbody></table><p>1H 2H 3H 4H Time</p><p>* 12 (DRY max - COOL min) /6 x 5 + COOL min * 11 (DRY max - COOL min) /6 x 4 + COOL min * 10 (DRY max - COOL min) /6 x 3 + COOL min * 9 (DRY max - COOL min) /6 x 2 + COOL min * 8 (DRY max - COOL min) /6 x 1 + COOL min</p><table><thead><tr><th>HZ</th><th>RAS-B10S4KVPGE</th><th>RAS-B13S4KVPGE</th><th>RAS-B18S4KVPGE</th></tr></thead><tbody><tr><td>Cool min (Hz)</td><td>10</td><td>10</td><td>10</td></tr><tr><td>DRY max (Hz)</td><td>17</td><td>23</td><td>23</td></tr></tbody></table></div>	Zone	Frequency	FAN	12	Dry Max		11	*12		10	*11		9	*10		8	*9		7	*8		6			5			4			3			2			1	Min Hz				OFF	HZ	RAS-B10S4KVPGE	RAS-B13S4KVPGE	RAS-B18S4KVPGE	Cool min (Hz)	10	10	10	DRY max (Hz)	17	23	23	<p><b>&lt;Cooling operation&gt;</b></p> <ol style="list-style-type: none"><li>1) The control target temperature increase 0.5°C per hour up to 2°C starting from the set temperature when ECO NO has been received.</li><li>2) The indoor fan speed is depend on presetting and can change every speed after setting ECO operation.</li><li>3) The compressor speed is controlled as shown in the left figure.</li></ol>
Zone	Frequency	FAN																																																						
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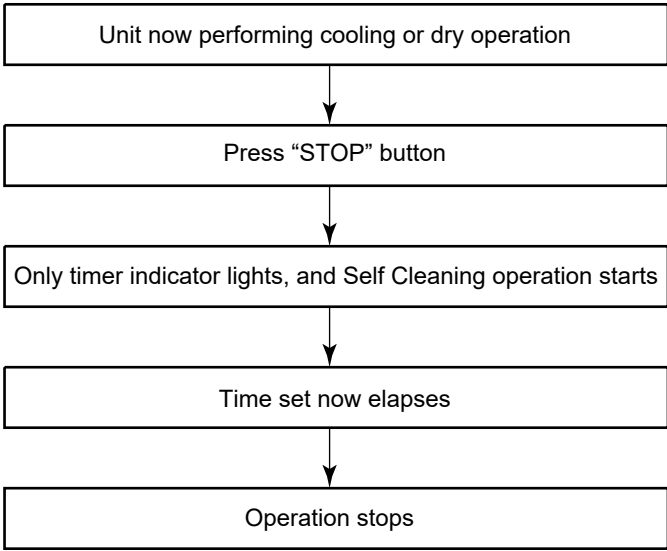
Item	Operation flow and applicable data, etc.	Description																					
10. Temporary operation	<p>Pressing [RESET] button starts the temporary operation of [AUTO] operation. When keeping [RESET] button pressed for 10 seconds or more, the temporary [COOL] operation is performed.</p> <div><div>Press RESET button.</div><div>Did you press [RESET] button for 3 seconds or more?</div><div>NO</div><div>Temporary [AUTO] operation</div><div>YES</div><div>Did you press [RESET] button for 10 seconds or more?</div><div>YES</div><div>Temporary [COOL] Operation</div><div>NO</div><div>Switch to [AUTO RESTART] control.</div></div>	<div><div>1) When pressing [RESET] button, the temporary [AUTO] operation starts.</div><div>2) When keeping [RESET] button pressed for 3 seconds or more, Pi, Pi, Pi sound is heard and [AUTO RESTART] control is changed.</div><div>3) When keeping [RESET] button pressed for 10 seconds or more, "Pi" sound is heard and the temporary [COOL] operation starts.</div><div>4) To stop the temporary operation, press the button again.</div></div>																					
11. Discharge temperature control	<table><tr><th>Td value</th><th>Control operation</th></tr><tr><td>117°C</td><td>Judges as an error and stops the compressor.</td></tr><tr><td>115°C</td><td>Reduce the compressor speed.</td></tr><tr><td>106°C</td><td>Reduce slowly compressor speed.</td></tr><tr><td>103°C</td><td>Keeps the compressor speed.</td></tr><tr><td>96°C</td><td>If the operation is performed with lower speed than one commanded by the serial signal, speed is slowly raised up to the commanded speed.</td></tr><tr><td></td><td>Operates with speed commanded by the serial signal.</td></tr></table>	Td value	Control operation	117°C	Judges as an error and stops the compressor.	115°C	Reduce the compressor speed.	106°C	Reduce slowly compressor speed.	103°C	Keeps the compressor speed.	96°C	If the operation is performed with lower speed than one commanded by the serial signal, speed is slowly raised up to the commanded speed.		Operates with speed commanded by the serial signal.	<div><div>1. Purpose</div><div>This function detects error on the refrigerating cycle or error on the compressor, and performs protective control.</div><div>2. Operation</div><div><div>• Control of the compressor speed</div><div>The speed control is performed as described in the left table based upon the discharge temperature.</div></div></div>							
Td value	Control operation																						
117°C	Judges as an error and stops the compressor.																						
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12. High pressure control	<table><tr><th>Cooling (TE)</th><th>Heating (TC)</th><th>Control operation</th></tr><tr><td>63°C</td><td>62°C</td><td>Judges as an error and stops the compressor.</td></tr><tr><td>63°C</td><td>57°C</td><td>Reduce the compressor speed.</td></tr><tr><td>61°C</td><td>55°C</td><td>Reduce slowly compressor speed.</td></tr><tr><td>59°C</td><td>53°C</td><td>Keeps the compressor speed.</td></tr><tr><td>55°C</td><td>49°C</td><td>If the operation is performed with lower speed than one commanded by the serial signal, speed is slowly raised up to the commanded speed.</td></tr><tr><td></td><td></td><td>Operates with speed commanded by the serial signal.</td></tr></table>	Cooling (TE)	Heating (TC)	Control operation	63°C	62°C	Judges as an error and stops the compressor.	63°C	57°C	Reduce the compressor speed.	61°C	55°C	Reduce slowly compressor speed.	59°C	53°C	Keeps the compressor speed.	55°C	49°C	If the operation is performed with lower speed than one commanded by the serial signal, speed is slowly raised up to the commanded speed.			Operates with speed commanded by the serial signal.	<div><div>1. Purpose</div><div>This function detects error on the refrigerating cycle or error on the compressor, and performs protective control.</div><div>2. Operation</div><div>Control of the compressor speed The speed control is performed as described in the left table based upon the heat exchanger temperature (TE, TC).</div></div>
Cooling (TE)	Heating (TC)	Control operation																					
63°C	62°C	Judges as an error and stops the compressor.																					
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Item	Operation flow and applicable data, etc.	Description																										
<b>13. Ionizer control</b>	<p>This function cleaning the air in the room. If Ionizer -ON signal is received while the air conditioner stops, the Ionizer starts operation, and if it is received while the air conditioner operates, the air conditioner and the Ionizer start operation.</p> <table border="1"> <thead> <tr> <th rowspan="2">Present status \ Operation button</th><th colspan="2">Operation button</th></tr> <tr> <th>PURE button</th><th>Air conditioner</th></tr> </thead> <tbody> <tr> <td>Stop</td><td>Ionizer</td><td>AC operation*</td></tr> <tr> <td>Ionizer only</td><td>Stop (All)</td><td>AC + Ionizer</td></tr> <tr> <td>Air conditioner</td><td>AC + Ionizer</td><td>All stop</td></tr> <tr> <td>Joint use of AC and Ionizer</td><td>AC operation</td><td>All stop</td></tr> </tbody> </table> <table border="1"> <thead> <tr> <th></th><th>Louver*1</th><th>Fan speed *2</th></tr> </thead> <tbody> <tr> <td>Ionizer operation</td><td>Cooling position</td><td>AUTO, L, L+, M, M+, H</td></tr> <tr> <td>AC + Ionizer operation</td><td>Follows to AC operation</td><td>Follows to AC operation</td></tr> </tbody> </table>	Present status \ Operation button	Operation button		PURE button	Air conditioner	Stop	Ionizer	AC operation*	Ionizer only	Stop (All)	AC + Ionizer	Air conditioner	AC + Ionizer	All stop	Joint use of AC and Ionizer	AC operation	All stop		Louver*1	Fan speed *2	Ionizer operation	Cooling position	AUTO, L, L+, M, M+, H	AC + Ionizer operation	Follows to AC operation	Follows to AC operation	<p>* When the previous operation was the operation of air conditioner + Ionizer, an operation of air conditioner + Ionizer starts by pushing AC button on the remote controller. (Operation of air conditioner + Ionizer is stored in memory.)</p> <p>* 1 Swing is available</p> <p>* 2 Fan speed is Fan Auto mode varies in order, (M + 1) → (L) → (L-) → (SL).</p>
Present status \ Operation button	Operation button																											
	PURE button	Air conditioner																										
Stop	Ionizer	AC operation*																										
Ionizer only	Stop (All)	AC + Ionizer																										
Air conditioner	AC + Ionizer	All stop																										
Joint use of AC and Ionizer	AC operation	All stop																										
	Louver*1	Fan speed *2																										
Ionizer operation	Cooling position	AUTO, L, L+, M, M+, H																										
AC + Ionizer operation	Follows to AC operation	Follows to AC operation																										
<pre> graph TD     Start[Sending Ionizer -ON] --&gt; Branch1((1))     Start --&gt; Branch2((2))          Branch1 --&gt; ACStop[Air conditioner stops]     ACStop --&gt; LampON[Operation lamp ON]     LampON --&gt; MemPos[Memory position of louver/COOL]     MemPos --&gt; FanON[Fan ON]     FanON --&gt; IonizerON[Ionizer ON]     IonizerON --&gt; IonizerOp[Ionizer operation]          Branch2 --&gt; ACOper[Air conditioner operates]     ACOper --&gt; StartIonizer[Start of Ionizer -ON]     StartIonizer --&gt; ACIonizer[Air conditioner + Ionizer operate]          End[Sending Ionizer -OFF] --&gt; Branch3((3))     End --&gt; Branch4((4))          Branch3 --&gt; IonizerOp2[Ionizer operates]     IonizerOp2 --&gt; LampOFF[Operation lamp OFF]     LampOFF --&gt; FanStop[Fan stop]     FanStop --&gt; IonizerOFF[Ionizer -OFF]     IonizerOFF --&gt; LouverClose[Louver close]     LouverClose --&gt; AllStop[All stop]          Branch4 --&gt; ACIonizer2[Air conditioner + Ionizer operate]     ACIonizer2 --&gt; FilterOFF[Filter-OFF]     FilterOFF --&gt; ACOper2[Air conditioner operates] </pre>																												

Item	Operation flow and applicable data, etc.	Description
14. Ionizer control [Detection of abnormality]	<pre> graph TD     Start([Start]) --&gt; Q1{Ionizer operation ON ?}     Q1 -- No --&gt; L1[PURE lamp OFF]     L1 --&gt; Stop([Stop])     Q1 -- Yes --&gt; Q2{Is Ionizer operate normally ?}     Q2 -- Yes --&gt; L2[Error has been cleared.]     L2 --&gt; L3[PURE lamp ON]     L3 --&gt; Stop     Q2 -- No --&gt; L4[Delay for 10 minutes.]     L4 --&gt; L5[Error counted. (+1 time)]     L5 --&gt; Q3{Is error &gt; 5 times ?}     Q3 -- Yes --&gt; L1     Q3 -- No --&gt; Q2 </pre>	<p><b>1. Purpose</b> The Ionizer function control diagram is shown in the left hand side for the purpose of telling the user when the Ionizer is malfunction.</p> <p><b>2. Description</b> The Ionizer tend to be malfunction by following cases. When the abnormal discharge occurred which caused by various factors, for such as, build-up of dirt, smoke or an extremely wet environment.</p> <p><b>3. Operation</b> The sequences of how Ionizer function operates are described in the left side flow chart.</p> <p>1) At start, The Ionizer have been turned on after received the command from remote controller. When the operation is in state of check " Is Ionizer operate normally ? " If the abnormal occurs after 1 second of this state, The error will be judged and counted for 1 time. After that, Ionizer will be stop for 10 minutes and PURE Lamp display is still turn on.</p> <p>2) After 10 minutes of error, Ionizer operation is restart and perform checking state again. If the error is continue until it get counted for 5 times, Ionizer operation will be stopped and the PURE lamp will be turn off itself.</p>

Item	Operation flow and applicable data, etc.	Description
<b>15. Pulse Modulating valve (P.M.V.) control</b>	<p>This function controls throttle amount of the refrigerant in the refrigerating cycle.</p> <p>According to operating status of the air conditioner, this function also controls the open degree of valve with an expansion valve with pulse Modulation.</p> <pre> graph TD     Start[Starting up] --&gt; Init[Initialize]     Init --&gt; Move[Move to initial position]     Move --&gt; Comp[Compressor ON]     Comp --&gt; SH[SH control]     Comp --&gt; Td[Td release control]     SH --&gt; PMV[PMV open degree control]     Td --&gt; PMV     PMV --&gt; Stop[Stop by remote controller]     PMV --&gt; Room[Room temp. sensor Ta sensor control]     Stop --&gt; Power[Power OFF]     Room --&gt; Defrost[Defrost]     Defrost --&gt; Move </pre> <p>* SH (Super Heat amount) =  <math>T_s</math> (Temperature of suction pipe of the compressor) –  <math>T_c</math> or <math>T_e</math> (Heat exchanger temperature at evaporation side)</p> <p>* PMV: Pulse Modulating Valve</p>	<ol style="list-style-type: none"> <li>1) When starting the operation, move the valve once until it fits to the stopper. (Initialize)  * In this time, “Click” sound may be heard.</li> <li>2) Adjust the open degree of valve by super heat amount. (SH control)</li> <li>3) If the discharge temperature was excessively up, adjust the open degree of valve so that it is in the range of set temperature. (Discharge temp. control)</li> <li>4) When defrost operation is performed, the open degree of valve is adjusted according to each setup conditions during preparation for defrost and during defrost operation (4-way valve is inversed.).</li> <li>5) To turn off the compressor while the air conditioner stops by control of the thermostat or by remote controller, adjust the open degree of valve to the setup value before stop of the compressor.</li> </ol>

Item	Operation flow and applicable data, etc.	Description													
16. Self-Cleaning function	 <pre> graph TD     A[Unit now performing cooling or dry operation] --&gt; B[Press "STOP" button]     B --&gt; C[Only timer indicator lights, and Self Cleaning operation starts]     C --&gt; D[Time set now elapses]     D --&gt; E[Operation stops] </pre> <ul style="list-style-type: none"> <li>During Self-Cleaning operations: The louver opens slightly. The indoor fan operates continuously at a speed of 500 rpm.</li> </ul> <p>Self-Cleaning operation times</p> <table border="1"> <thead> <tr> <th></th><th>Operation time</th><th>Self-Cleaning operation time</th></tr> </thead> <tbody> <tr> <td rowspan="2">Cooling: Auto (cooling) Dry</td><td>Up to 10 minutes</td><td>No Self-Cleaning operation performed (0 minutes)</td></tr> <tr> <td>10 minutes or longer</td><td>30 mins.</td></tr> <tr> <td>Heating: Auto (heating)</td><td colspan="2" rowspan="3">No Self-Cleaning operation performed</td></tr> <tr> <td>Auto (fan only)</td></tr> <tr> <td>Shutdown</td></tr> </tbody> </table> <ul style="list-style-type: none"> <li>To stop an ongoing Self-Cleaning operation at any time Press the start/stop button on the remote controller twice during the Self-Cleaning operation. (After pressing the button for the first time, press it for the second time without delay (within 10 minutes).)</li> </ul>		Operation time	Self-Cleaning operation time	Cooling: Auto (cooling) Dry	Up to 10 minutes	No Self-Cleaning operation performed (0 minutes)	10 minutes or longer	30 mins.	Heating: Auto (heating)	No Self-Cleaning operation performed		Auto (fan only)	Shutdown	<p><b>1. Purpose</b></p> <p>The Self-Cleaning operation is to minimize the growth of mold, bacteria etc. by running the fan and drying so as to keep the inside of the air conditioner clean.</p> <p><b>Self-Cleaning operation</b></p> <p>When the cooling or dry operation shuts down, the unit automatically starts the Self-Cleaning operation which is then performed for the specified period based on duration of the operation which was performed prior to the shutdown, after which the Self-Cleaning operation stops. (The Self-Cleaning operation is not performed after a heating operation.)</p> <p><b>2. Operation</b></p> <ol style="list-style-type: none"> <li>When the stop signal from the remote controller or timer-off function is received, only the timer indicator light.</li> <li>The period of the Self-Cleaning operation is determined by the duration of the operation performed prior to the reception of the stop code.</li> <li>After the Self-Cleaning operation has been performed for the specified period, the unit stops operating.</li> </ol>
	Operation time	Self-Cleaning operation time													
Cooling: Auto (cooling) Dry	Up to 10 minutes	No Self-Cleaning operation performed (0 minutes)													
	10 minutes or longer	30 mins.													
Heating: Auto (heating)	No Self-Cleaning operation performed														
Auto (fan only)															
Shutdown															

Item	Operation flow and applicable data, etc.		Description
16. Self-Cleaning function			
16-1-1. Self-Cleaning diagram			
Operation display	ON	OFF	OFF
FCU fan	ON rpm is depend on presetting.	ON (500RPM)	OFF
FCU louver	OPEN	OPEN (12.7°)	CLOSE
Timer display	ON or OFF depend on presetting of timer function.	ON	ON or OFF depend on presetting of timer function.
Compressor	ON or OFF depend on presetting per room temperature.	OFF	OFF
CDU fan	ON or OFF depend on presetting per room temperature.	OFF	OFF

Cool mode or dry mode  
operation more than 10 mins.

Self-Cleaning mode  
operate 30 mins.

Operation time

Turn off by remote controller or  
timer-off function.

Automatically turn-off.

16-1-2. Self-Cleaning function release

How to set/cancel Self-Cleaning function

To set/cancel the Self-Cleaning function, proceed as follows:

• Setting diagnosis code "06" on remote controle  
(See detail of setting diagnosis code in 11-4-1)

• Turn on the power supply to air conditioner, after that press [RESET] button on air conditioner 1 time to turn on the air conditioner (The LED display will show in operation LED)①

• Take the remote controller to direction of LED display on air conditioner, press button "up" (see detail of setting diagnosis code in 11-4-1) 1 time to send the code "07"

\*(within 3 sec. after press [RESET] button),\* then air conditioner will shutdown automatically. Also, LED display will show flash follow the able below.




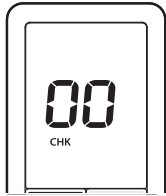
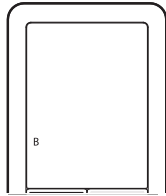
• Set or Cancel Self-Cleaning function by push the RESET button on air conditioner.  
When setting is changed, the sound warning will alarm "Beep". The setting is changed following below.

ON → OFF → ON

OFF ←

• Turn on air conditioner again by remote controller to confirm setting.

</

Item	Operation flow and applicable data, etc.	Description
17. Remote-A or B selection	<p><b>Setting the remote controller</b></p> <p>To separate using of remote control for each indoor unit in case of 2 air conditioner are installed nearly.</p> <p><b>Remote Control B Setup.</b></p> <ol style="list-style-type: none"> <li>1. Press RESET button on the indoor unit to turn the air conditioner ON.</li> <li>2. Point the remote control at the indoor unit.</li> <li>3. Push and hold  button on back side of Remote Control. "00" will be shown on the display. (Picture ①)</li> <li>4. Press  MODE during pushing . "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized. (Picture ②)</li> </ol> <p><b>Note :</b></p> <ol style="list-style-type: none"> <li>1. Repeat above step to reset Remote Control to be A.</li> <li>2. Remote Control A has not "A" display.</li> <li>3. Default setting of Remote Control from factory is A.</li> </ol> <div style="text-align: center;">   </div>	<ol style="list-style-type: none"> <li><b>1. Purpose</b> This operation is to operate only one indoor unit using one remote controller.</li> <li><b>2. Description</b> When operating one indoor unit in a situation where two indoor units have been installed in the same room or nearby rooms, this operation prevents the remote controller signal from being received simultaneously by both units, thus preventing both units from operating.</li> <li><b>3. Operation</b> The indoor unit on which the remote controller selection has been set to B receives the signal of the remote controller also set to B. (At the factory the remote controller selection is set to A on all the indoor units. There is no A setting display.)</li> </ol>
18. Hi-POWER Mode	<p><b>([Hi-POWER] Feature set from MENU button</b></p> <p>When [Hi-POWER] Feature is select while the indoor unit is in Auto, Cooling or Heating operation, Hi-P mark is indicated on the display of the remote controller and the unit operates as follows.</p> <ol style="list-style-type: none"> <li><b>1. Automatic operation</b> <ul style="list-style-type: none"> <li>• The indoor unit operates in according to the current operation.</li> </ul> </li> <li><b>2. Cooling operation</b> <ul style="list-style-type: none"> <li>• The preset temperature drops 1°C (The value of the preset temperature on the remote controller does not change.) The indoor unit's fan speed level increase 1 tap</li> </ul> </li> <li><b>3. Heating operation</b> <ul style="list-style-type: none"> <li>• The preset temperature increases 2°C (The value of the preset temperature on the remote controller does not change.) The indoor unit's fan speed level increase 1 tap</li> </ul> </li> <li><b>4. The Hi-POWER mode can not be set in Dry operation</b></li> </ol>	

Item	Operation flow and applicable data,etc	Description
19. POWER Selection Mode	<p>[P-SEL] Feature set from MENU button.</p> <ul style="list-style-type: none"><li>– Power Selection 75% is 75% of maximum current.</li><li>– Power Selection 50% is 50% of rate maximum current.</li></ul> <ol style="list-style-type: none"><li>1. Press MENU button for enter menu setting and press TEMP. button to select POWER-SEL.</li><li>2. Enter POWER-SEL setting by press MENU button again.</li><li>3. Select POWER-SEL level by press TEMP. button.</li><li>4. Confirm POWER-SEL level by press MENU button.</li><li>5. Leave from menu setting display by press EXIT button.</li></ol> <p><b>POWER-SELECTION MODE</b></p> <p>The diagram shows three rectangular blocks representing the P-SEL menu options. The first block is labeled '100%' with an upward arrow below it. An arrow points from the first block to the second block, which is labeled '75%'. Another arrow points from the second block to the third block, which is labeled '50%'. A long arrow at the bottom points from the third block back to the first block, indicating a cycle or return to the previous option.</p>	<p><b>1. Purpose</b></p> <p>The function is used when its circuit breaker is shared with other electrical appliances. It limits the maximum current/ power consumption to 100%, 75% or 50%.</p> <p>The lower the percentage, the higher the saving and also the longer the compressor lifetime.</p> <p><b>2. Description</b></p> <p>When the level is selected, Power-SEL level flashes on LCD display for 3 seconds. In case of 75% and 50% level, number "75" or "50" also flashes for 2 seconds.</p> <p><b>Note :</b> Due to the reason that POWER SELECT FUNCTION limits the maximum current, inadequate capacity may occur.</p>
20. Silent Operation	<p><b>Silent 1:</b> Cooling/heating capacity is limited maximum for 70% of rated. Only compressor speed is limited.</p> <p><b>Silent 2:</b> CDU sound level is limited for lowest CDU sound level. Compressor and CDU fan speed are limited.</p> <ol style="list-style-type: none"><li>1. Press MENU button for enter menu selection. During triangle mark blink can select menu by press TEMP. button.</li><li>2. Enter SILENT set by press MENU button.</li><li>3. Select SILENT operation by press TEMP. button.</li><li>4. Confirm selected feature by press MENU button again.</li><li>5. Leave from menu setting display by press EXIT button.</li></ol>	<p>This function is used when the user need to keep silent at outdoor side. It is limit maximum compressor speed and CDU fan speed. Sound level can be implemented by 2 silent level.</p> <p><b>Sound level:</b> Rated level &gt; Silent 1 &gt; Silent 2</p> <p><b>Note:</b> Due to Silent operation reason, In adequate cooling/heating capacity may occur.</p>

Silent Operation description
















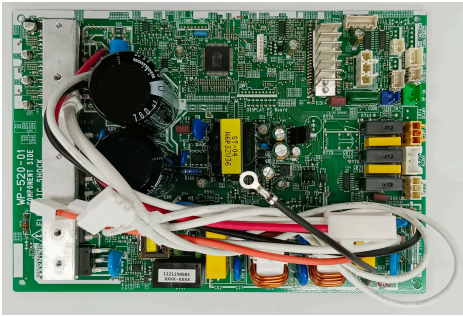
Model	Silent Operation	Cooling		Heating	
		Compressor frequency (rps)	CDU Fan Speed (rpm)	Compressor frequency (rps)	CDU Fan Speed (rpm)
RAS-10S4AVPG-E	Silent1	24	Max 700	34	Max 700
	Silent2	15	600	23	600
RAS-13S4AVPG-E	Silent1	27	Max 750	32	Max 750
	Silent2	15	600	21	600
RAS-18S4AVPG-E	Silent1	44	Max 800	49	Max 800
	Silent2	25	600	32	600

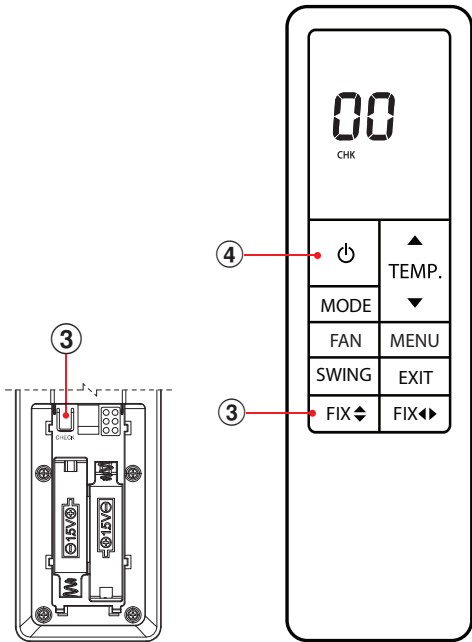




SILENT OPERATION

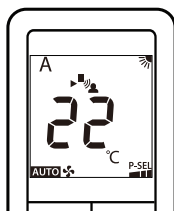
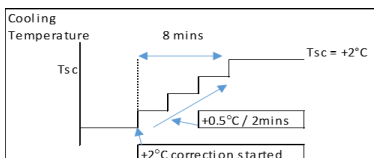
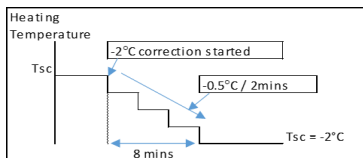

The diagram shows three house icons representing the silent operation levels. The first icon is labeled 'SILENT#1'. An arrow points from the first icon to the second icon, which is labeled 'SILENT#2'. Another arrow points from the second icon to a dashed rectangular box labeled 'None'. A long arrow at the bottom points from the 'None' box back to the first icon, indicating a cycle or return to the previous option.

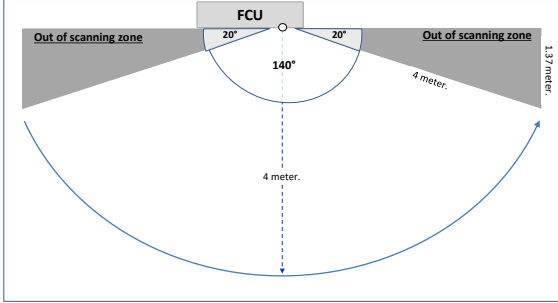
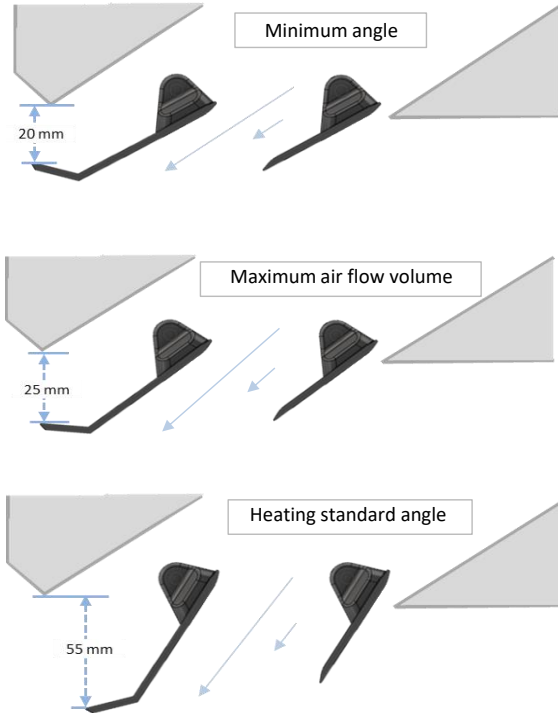



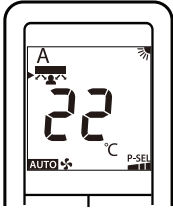
Item	Operation flow and applicable data,etc	Description																				
21. Fireplace Operation	<p><b>Fireplace 1:</b> Cancel cold draft prevention control and fan speed depend on user require base on basic control.</p> <p><b>Fireplace 2:</b> Cold draft prevention control is active with super low fan speed (640 rpm).</p> <ol style="list-style-type: none"><li>1. Press MENU button for enter menu setting and press TEMP. button to select FIREPLACE.</li><li>2. Enter FIREPLACE set by press MENU button.</li><li>3. Select FIREPLACE operation by press TEMP. button.</li><li>4. Confirm selected feature by press MENU button again.</li><li>5. Leave from menu setting display by press EXIT button.</li></ol> <p style="text-align: center;"><b>Fireplace Operation</b></p> <pre>graph LR     FP1[FIREPLACE 1] --&gt; FP2[FIREPLACE 2]     FP2 --&gt; None[None]     None --&gt; FP1</pre>	<p>Keep air circulation during other heat source applied.</p> <p><b>Note:</b> With Fireplace operation on heating mode indoor unit always runs and cold air breezing might be occurred.</p>																				
22. 8°C heating / Frost protective operation	<p>Press TEMP button down on remote controller in heating mode until set temperature lower than 17°C .</p> <p>Set temperature is performed for 5°C to 16°C and no cold draft prevention control.</p>	<p>Intended for cold latitudes and performs objective heating operation.</p>																				
23. QUIET mode	<p>The "Quiet mode" selected from [  ] button;</p> <ul style="list-style-type: none"><li>- The fan of the indoor unit will be restricted the revolving speed at speed UL.</li><li>- The compressor speed is controlled as show in the figure.</li></ul> <table border="1"><thead><tr><th>Model</th><th>RAS-B10S4KVP-G-E</th><th>RAS-B13S4KVP-G-E</th><th>RAS-B18S4KVP-G-E</th></tr></thead><tbody><tr><td>Cool min (Hz)</td><td>10</td><td>10</td><td>10</td></tr><tr><td>Quiet Cool (Hz)</td><td>17</td><td>17</td><td>17</td></tr><tr><td>Heat min (Hz)</td><td>10</td><td>10</td><td>10</td></tr><tr><td>Quiet Heat (Hz)</td><td>19</td><td>21</td><td>21</td></tr></tbody></table> <p>The "Quiet mode" is canceled by [  ] button is pressed to select other speed.</p>	Model	RAS-B10S4KVP-G-E	RAS-B13S4KVP-G-E	RAS-B18S4KVP-G-E	Cool min (Hz)	10	10	10	Quiet Cool (Hz)	17	17	17	Heat min (Hz)	10	10	10	Quiet Heat (Hz)	19	21	21	<p>Quiet mode is the system which, control the revolving speed of indoor fan to work constantly at lower than speed L. In addition noise level of indoor unit is less than usual.</p> <p>Remarks :</p> <ol style="list-style-type: none"><li>1. Quiet mode is unable to work in dry mode.</li><li>2. Quiet mode is appropriate to work with less cooling load and less heating load condition. Because of the fan speed L- may cause not enough the cooling capacity or heating capacity.</li></ol>
Model	RAS-B10S4KVP-G-E	RAS-B13S4KVP-G-E	RAS-B18S4KVP-G-E																			
Cool min (Hz)	10	10	10																			
Quiet Cool (Hz)	17	17	17																			
Heat min (Hz)	10	10	10																			
Quiet Heat (Hz)	19	21	21																			

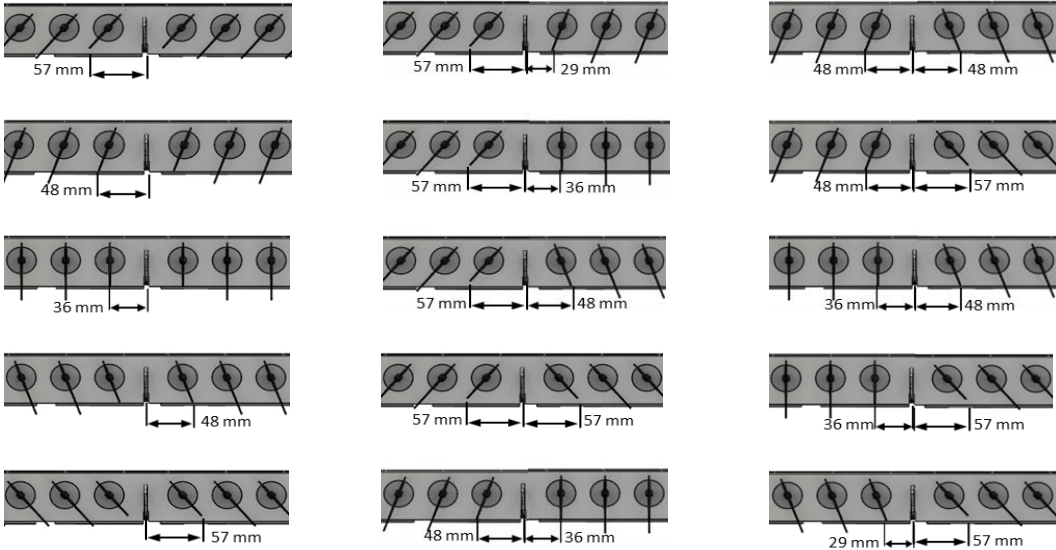


Item	Operation flow and applicable data, etc.	Description															
24. Display lamp brightness adjustment	<p>To decrease the display lamp brightness or turn it off.</p> <ol style="list-style-type: none"> <li>Press and hold  <b>FAN</b> for 3 seconds until brightness level (<b>d0</b>, <b>d1</b>, <b>d2</b> or <b>d3</b>) is shown on remote control LCD then release the button.</li> <li>Press  <b>TEMP.</b> Rise or  <b>TEMP.</b> Decrease to adjust brightness in 4 levels.</li> </ol> <table border="1"> <thead> <tr> <th>Remote control LCD</th><th>Operation display</th><th>Brightness</th></tr> </thead> <tbody> <tr> <td><b>d3</b></td><td> Lamp illuminates full brightness.</td><td>100%</td></tr> <tr> <td><b>d2</b></td><td> Lamp illuminates 50% brightness.</td><td>50%</td></tr> <tr> <td><b>d1</b></td><td> Lamp illuminates 50% brightness and the operation lamp is turned off.</td><td>50%</td></tr> <tr> <td><b>d0</b></td><td> All lamps are turned off.</td><td>All turned off</td></tr> </tbody> </table> <ul style="list-style-type: none"> <li>In the examples of <b>d1</b> and <b>d0</b>, the lamp illuminates for 5 seconds before going off.</li> </ul>		Remote control LCD	Operation display	Brightness	<b>d3</b>	 Lamp illuminates full brightness.	100%	<b>d2</b>	 Lamp illuminates 50% brightness.	50%	<b>d1</b>	 Lamp illuminates 50% brightness and the operation lamp is turned off.	50%	<b>d0</b>	 All lamps are turned off.	All turned off
Remote control LCD	Operation display	Brightness															
<b>d3</b>	 Lamp illuminates full brightness.	100%															
<b>d2</b>	 Lamp illuminates 50% brightness.	50%															
<b>d1</b>	 Lamp illuminates 50% brightness and the operation lamp is turned off.	50%															
<b>d0</b>	 All lamps are turned off.	All turned off															
25. Operation mode select table	<p>Operating system setting</p>  <ul style="list-style-type: none"> <li>Do cut J804 for cooling only system</li> <li>Do cut J805 for heating only system</li> <li>Do cut both of J804 and J805 for return to factory default.</li> </ul>	<ol style="list-style-type: none"> <li><b>Purpose</b> Choosing the operating system as appropriate in real condition</li> <li><b>Operation</b> Factory default setting prefer "Heat pump" system. Through it is able to cooling only system heating only system or return to factory default.</li> </ol>															

Item	Operation flow and applicable data, etc.	Description
<b>26. Short Timer</b>	<p data-bbox="371 192 938 315">In the normal condition, after switching one circuit breaker, 3-minute delay time for compressor and 1 hour for plasma air purifier are set for the maintenance of the unit.</p> <div data-bbox="400 342 874 981">  </div>	<p data-bbox="962 192 1457 315"><b>Purpose</b> To start the unit immediately for the purpose of testing, trial...etc, short timer can be used. maintenance of the unit.</p> <p data-bbox="962 338 1187 365"><b>Short Timer Setting</b></p> <ol data-bbox="991 376 1457 837" style="list-style-type: none"> <li>① Press [  ] button to turn the unit OFF.</li> <li>② Set the operation mode or plasma air purifier on the remote control without sending the signal to the unit.</li> <li>③ Press  button and hold, "00" will show on display, then press [  ] button to make "00" disappear.</li> <li>④ Press [  ] button to turn the unit ON.</li> <li>⑤ When short timer is activated, all setting on the remote operates immediately, besides, all indications on front panel turns ON continuously for 3 seconds.</li> </ol>

Item	Operation flow and applicable data, etc.	Description															
27. Smart sensing	<div><div>&lt;Motion tracking&gt;</div><div><div><div>• <b>Occupancy tracking</b></div><div>During no people or source the ECO1 and ECO2 is activated to minimize energy consumption.</div><div></div></div></div><div><div>Started operation</div><div><div>1) No human source in the room.</div><div>2) Continuous countdown timer for 15 minutes when no heat source detected.</div><div>3) Every 1 minute. Thermal sensor check and process source.</div><div>4) ECO1 is started.</div><div><div>4-1) Cooling mode Tsc +2k and heating mode Tsc -2k.</div><div>4-2) Cooling mode +0.5k / 2 minute and Heating mode -0.5k / 2 minute.</div></div></div><div><div><div><div>Cooling Temperature</div><div></div></div><div><div>Heating Temperature</div><div></div></div></div><div><div>4-3) ECO1 is operated for 4 hours.</div><div>5) ECO2 is started.</div><div>5-1) Compressor shift to middle capacity Hz.</div></div><div><table><tr><th>Mode</th><th colspan="3">Model</th></tr><tr><th></th><th>RAS-B10S4KVPG-E</th><th>RAS-B13S4KVPG-E</th><th>RAS-B18S4KVPG-E</th></tr><tr><td>Cool (Hz)</td><td>15</td><td>15</td><td>25</td></tr><tr><td>Heat (Hz)</td><td>23</td><td>21</td><td>32</td></tr></table></div></div></div><div><div>End condition</div><div><div>1) Human or heat source is detected.</div><div>2) Occupancy signal off from remote control or Wi-Fi.</div><div>3) Abnormal stop.</div><div>4) Power off.</div></div><div><div>• <b>High activity tracking</b></div><div>High activity is designed to increase the ability to adjust the air conditioning suits the movement or activities in the room which works the same as "Hi POWER" mode.</div><div><div>Started operation</div><div><div>1) Thermal sensor detected human sources in the room.</div><div>2) Human source moving is detected. Then, count time is started.</div><div>3) Human sources is detected in memorized 10 minutes and 10 times.</div><div>4) Every 1 minute. Thermal sensor check and process source.</div><div>5) High activity is activated.</div><div><div>5-1) Cooling operation, "Hi POWER" is activated.</div><div>5-2) Heating operation, Temperature target is off set -2 °C.</div></div></div><div><div>End condition</div><div><div>1) Humans have no movement or movement less than 10 time.</div><div>2) High activity signal off from remote control or Wi-Fi.</div><div>3) Abnormal stop.</div><div>4) Power off.</div></div></div></div></div><div>&lt;Occupancy &amp;High activity tracking control&gt; In AUTO, Cooling or Heating mode are available 1) Press "MENU" button. 2) Press "TEMP" up or down to select feature. 3) Find  then press "MENU" again to activated.</div></div></div>	Mode	Model				RAS-B10S4KVPG-E	RAS-B13S4KVPG-E	RAS-B18S4KVPG-E	Cool (Hz)	15	15	25	Heat (Hz)	23	21	32
Mode	Model																
	RAS-B10S4KVPG-E	RAS-B13S4KVPG-E	RAS-B18S4KVPG-E														
Cool (Hz)	15	15	25														
Heat (Hz)	23	21	32														

Item	Operation flow and applicable data, etc.	Description
27. Smart sensing	<p><b>&lt;Direct air and Indirect air operation&gt;</b></p> <p>This function is detect heat sources or humans position and automatically adjusts air direction according to user needs. The thermal sensor scanning angle is 140°.</p> <p><u>Zone detection of thermal sensors.</u></p>  <ul style="list-style-type: none"> <li> <b>Direct air operation</b> <ol style="list-style-type: none"> <li>Horizontal louver is maximum air flow volume position and vertical louver is center position.</li> <li>Thermal sensor is received human sources position every 1 minute.</li> <li>Louver position is automatically move corresponding for each human sources position.</li> </ol> </li> <li> <b>Indirect air operation</b> <ol style="list-style-type: none"> <li>Horizontal louver is minimum angle in cooling operation and heating standard angle in heating operation. Vertical louver is wide spot for both operation.</li> <li>Thermal sensor is received human sources position every 1 minute.</li> <li>Louver position is automatically moved to avoid each human sources position.</li> </ol> </li> </ul> <p><u>Horizontal louver position</u></p> 	<p>In AUTO, Cooling or Heating mode are available.</p> <ol style="list-style-type: none"> <li>Press "MENU" button.</li> <li>Press "TEMP" up or down to select feature.</li> <li>Press "MENU" on  symbol.</li> <li>Press "TEMP" up or down to find  "Direct air"  "Indirect air" and press "MENU" to selected.</li> </ol> 

Item	Operation flow and applicable data, etc.	Description
<p><b>27. Smart sensing</b></p>	<p><u>Vertical louver position moveable.</u></p>  <p>The diagrams illustrate the following dimensions (mm) for each row:</p> <ul style="list-style-type: none"> <li>Row 1: 57 mm, 57 mm / 29 mm, 48 mm / 48 mm</li> <li>Row 2: 48 mm, 57 mm / 36 mm, 48 mm / 57 mm</li> <li>Row 3: 36 mm, 57 mm / 48 mm, 36 mm / 48 mm</li> <li>Row 4: 48 mm, 57 mm / 57 mm, 36 mm / 57 mm</li> <li>Row 5: 57 mm, 48 mm / 36 mm, 29 mm / 57 mm</li> </ul>	

### 9-3. Auto Restart Function

This indoor unit is equipped with an automatic restarting function which allows the unit to restart operating with the set operating conditions in the event of a power supply being accidentally shut down.

The operation will resume without warning three minutes after power is restored.

This function is set to work when shipped from the factory.

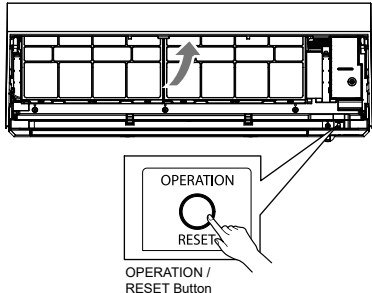
#### 9-3-1. How to Cancel the Auto Restart Function

To cancel auto restart function, proceed as follows :

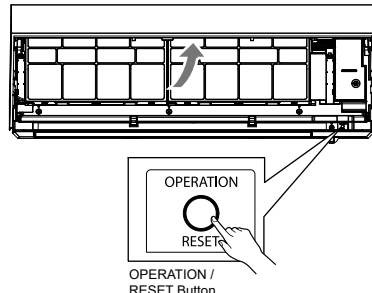
Repeat the setting procedure : the unit receives the signal and beeps three times.

The unit will be required to be turned on with the remote controller after the main power supply is turned off.

#### • When the unit is standby (Not operating)

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is on standby.</p> <p>↓</p> <p>The unit starts to operate.      The white indicator is on.</p> <p>↓      After approx. three seconds,</p> <p>The unit beeps three times and continues to operate.      <b>The white indicator flashes for 5 seconds.</b></p> <p>If the unit is not required to operate at this time, press [RESET] button once more or use the remote controller to turn it off.</p>

#### • When the unit is in operation

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is in operation.      The white indicator is on.</p> <p>↓</p> <p>The unit stops operating.      The white indicator is turned off.</p> <p>↓      After approx. three seconds,</p> <p>The unit beeps three times.      <b>The white indicator flashes for 5 seconds.</b></p> <p>If the unit is required to operate at this time, press [RESET] button once more or use the remote controller to turn it on.</p>

### 9-3-2. How to Set the Auto Restart Function

To set the auto restart function, proceed as follows:

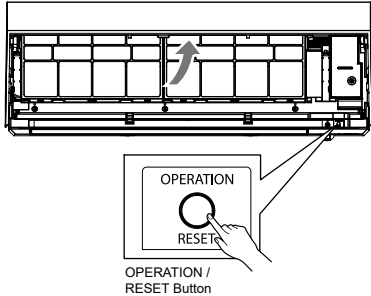
The power supply to the unit must be on ; the function will not set if the power is off.

Press the [RESET] button located in the center of the front panel continuously for three seconds.

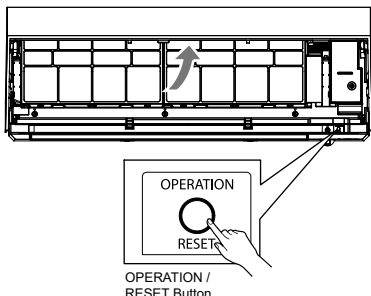
The unit receives the signal and beeps three times.

The unit then restarts operating automatically in the event of power supply being accidentally shut down.

#### • When the system is on stand-by (not operating)

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is on standby.</p> <p>↓</p> <p>The unit starts to operate.                      The white indicator is on.</p> <p>↓                      After approx. three seconds,</p> <p>The unit beeps three times and continues to operate.</p> <p>If the unit is not required to operate at this time, press [RESET] button once more or use the remote controller to turn it off.</p>

#### • When the system is operating

Operation	Motions
<p>Press [RESET] button for more than three seconds. (Less than 10 seconds)</p> 	<p>The unit is in operation.                      The white indicator is on.</p> <p>↓</p> <p>The unit stops operating.                      The white indicator is turned off.</p> <p>↓                      After approx. three seconds,</p> <p>The unit beeps three times.</p> <p>If the unit is required to operate at this time, press [RESET] button once more or use the remote controller to turn it on.</p>

### 9-3-3. Power Failure During Timer Operation

When the unit is turned off because of power failure during timer operation, the timer operation is canceled. In that case, set the timer operation again.

#### NOTE :

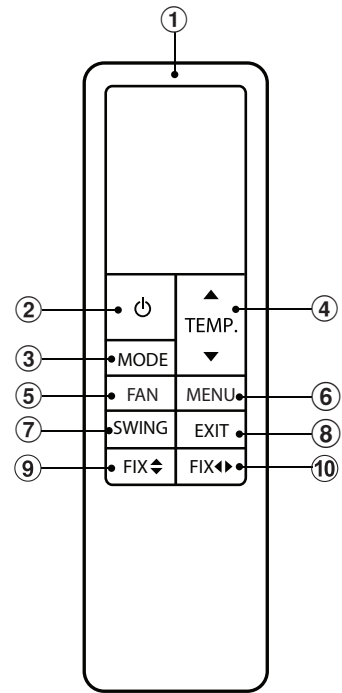
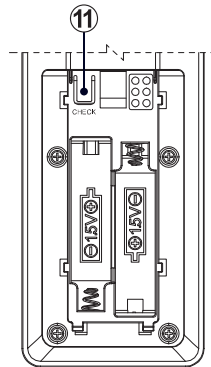
The Daily Timer is reset while a command signal can be received from the remote controller even if it stopped due to a power failure.

## 9-4. Remote controller and Its Functions

### 9-4-1. Parts Name of Remote Controller

- ① Infrared signal emitter
- ② Start/Stop button
- ③ Mode select button
- ④ Temperature button
- ⑤ Fan speed button
- ⑥ Menu select button
- ⑦ Swing louver button
- ⑧ Exit button
- ⑨ Set louver Up-Down button
- ⑩ Set louver Left-Right button
- ⑪ Check button\*

\*Check button under battery cover



### 9-4-2. Operation of remote controller

#### 1. AUTOMATIC OPERATION

To automatically select cooling, heating, or fan only operation

1. Press : Select Auto A.
2. Press : Set the desired temperature. Min. 17°C, Max. 30°C.
3. Press : Select AUTO, LOW, LOW+, MED, MED+, HIGH or Quiet.

#### 2. COOLING / FAN ONLY / OPERATION

1. Press : Select Cool or Fan only.
2. Press : Set the desired temperature. Min. 17°C, Max. 30°C.  
Fan Only: No temperature indication
3. Press : Select AUTO, LOW, LOW+, MED, MED+, HIGH or Quiet.

#### 3. HEATING and 8°C OPERATION

1. Press : Select Heat.
2. Press : Set the desired temperature. Min = 5°C, Max = 30°C.  
\* Temperature range 5-16°C is Heat mode with 8°C operation with less of energy usage
3. Press : Select AUTO, LOW, LOW+, MED, MED+, HIGH or Quiet.

**Note:** During 8°C mode active (temperature range 5-16°C), some operation such as QUIET, HI-POWER, TIMER OFF cannot use.

#### 4. DRY OPERATION

For dehumidification, a moderate cooling performance is controlled automatically.

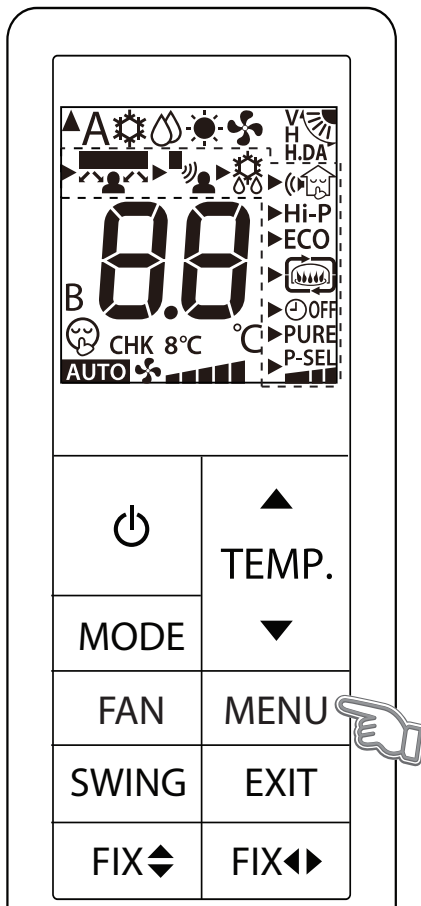
1. Press : Select Dry.
2. Press : Set the desired temperature. Min. 17°C, Max. 30°C.

**Note:** DRY mode fan speed is set to Auto only.



## 5. MENU SETUP

For select more setting of Air conditioner such as Direct Air/ Indirect Air, Hi Power, OFF Timer and other use MENU button.



### DIRECT AIR and INDIRECT AIR OPERATION



Thermal sensor detect the human inside the room to finding the position of human and determine the louver operation to the airflow direction that user require.  
(except in DRY and FAN ONLY mode)

#### Direct Air



When the thermal sensor detects the human position.  
The air conditioner adjusts the louver to direct the airflow towards the human.

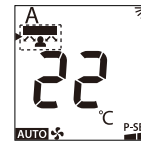
#### Indirect Air



When the thermal sensor detects the human position.  
The air conditioner adjusts the louver to indirect the airflow of the human.

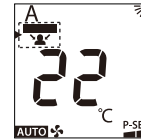
### Direct Air/Indirect Air operation setting

1. Press MENU button for enter menu selection



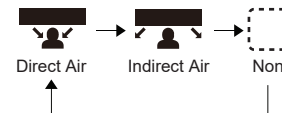
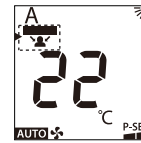
Blink both triangle and feature mark Feature not yet set.

2. Enter Direct Air/Indirect Air set by press MENU button.  
triangle mark will stop blink and setting feature will be blink instead.

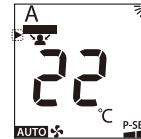


Blink only feature

3. Select Direct Air/Indirect Air operation by press TEMP. button.



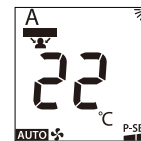
4. Confirm selected feature by press MENU button again.



Blink only triangle  
Feature already set

When feature had selected will return to menu selection display triangle mark will blink .

5. Leave from menu setting display by press EXIT button.



#### Note :

- Do not move the thermal sensor manually by hands or others.  
This may cause malfunction to the thermal sensor.

#### Constrains at the following condition cannot be detected

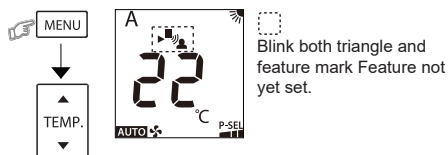
- Person be along the wall.
- Person be directly under the air conditioner.
- Where any obstacle such as furniture, other heat source.
- Place that room temperature is too high.
- A person wears heavy clothes and his/her skin is not exposed.
- A heating element of which temperature changes significantly is present.
- Some heat sources, such as a small child or pet may not be detected.
- A heat source is too far from air conditioner.
- A heat source does not move for a long time.
- Detection may mistakes from other heat sources, sunlight, fireplace, radiator, moving curtains, etc.

## MOTION TRACKING OPERATION

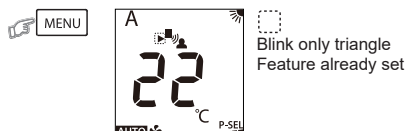


To automatically control room temperature to save energy when have not occupancy inside the room or increase the ability to adjust the air conditioning to suit the movement or activities that detected in the room.(except in DRY and FAN ONLY mode)

1. Press MENU button for enter menu setting and press TEMP button to select Motion Tracking feature.

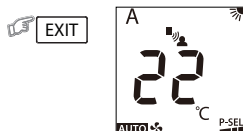


2. Confirm selected feature by press MENU button again.



When feature had selected will return to menu selection display triangle mark will blink

3. Leave from menu setting display by press EXIT button.



### Note :

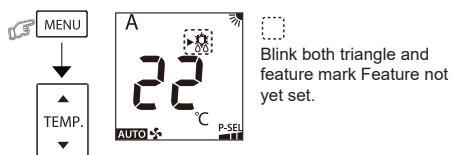
- The human detection may be an error occur if there is a lot of sunlight inside the room.

## STRONG DEFROST OPERATION

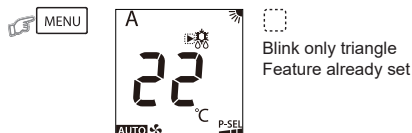


Upgrade defrost ability when normal defrost ability is not enough by increase defrosting finished operation.

1. Press MENU button for enter menu setting and press TEMP button to select Strong defrost feature.

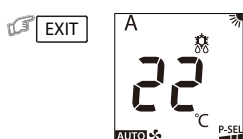


2. Confirm selected feature by press MENU button again.



When feature had selected will return to menu selection display triangle mark will blink

3. Leave from menu setting display by press EXIT button.



### Note :

- Strong defrost will operate only in Auto and Heat mode.
- Strong defrost doesn't work with IMS multi system combination.

## SILENT OPERATION (Outdoor Unit)



Keep outdoor unit operating silently to ensure either yourself or neighborhood will have a tight sleep in nighttime. By this feature, the heating capacity will be optimized to deliver such silent experience. The silent operation can be selected from one of two purposes (Silent 1 and Silent 2). There are three setting parameters: Standard level > Silent 1 > Silent 2

### Silent 1:



- Though operating silently, the cooling or heating capacity is still prioritized to ensure having sufficient comfort inside the room.
- This setting is a perfect balance between the cooling or heating capacity and the Sound level of outdoor unit.

### Silent 2:



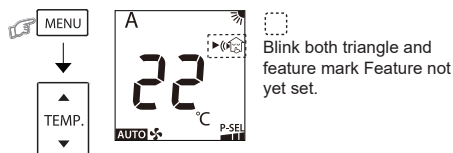
- Compromising the cooling or heating capacity to the Sound level in any circumstance where the outdoor unit's sound level is highly prioritized.
- This setting has a purpose to reduce the maximum sound level of outdoor unit by 4 dB(A).

### Note:

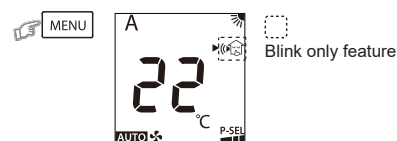
- While activating of Silent operation, inadequate cooling capacity may occur.

### Silent Operation Setting

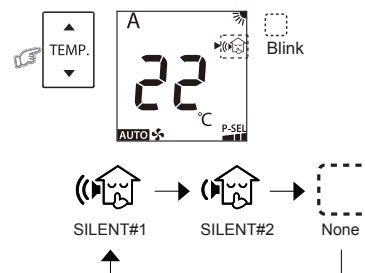
1. Press MENU button for enter menu setting and press TEMP. button to select Silent



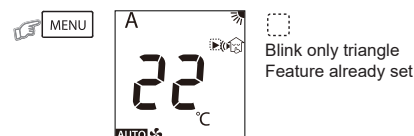
2. Enter SILENT set by press MENU button. triangle mark will stop blink and setting feature will be blink instead



3. Select SILENT operation by press TEMP. button.

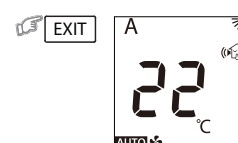


4. Confirm selected feature by press MENU button again



When feature had selected will return to menu selection display triangle mark will blink

5. Leave from menu setting display by press EXIT button.



## Hi POWER OPERATION

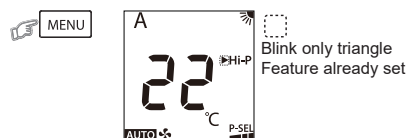
# Hi-P

To automatically control room temperature and airflow for faster cooling or heating operation (except in DRY and FAN ONLY mode)

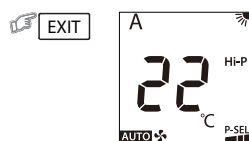
1. Press MENU button for enter menu setting and press TEMP. button to select Hi POWER



2. Confirm selected feature by press MENU button again.



3. Leave from menu setting display by press EXIT button.



## ECO OPERATION

# ECO

To automatically control room temperature to save energy (except in DRY and FAN ONLY mode)

1. Press MENU button for enter menu setting and press TEMP. button to select ECO



2. Confirm selected feature by press MENU button again.



When feature had selected will return to menu selection display triangle mark will blink

3. Leave from menu setting display by press EXIT button.



### Note:

- Cooling operation; the set temperture will increase automatically 1 degree/hour for 2 hours (maximum 2 degrees increase). For heating operation the set temperature will decrease.

## FIREPLACE OPERATION



Keep indoor unit's fan blowing continuously during thermo off, to circulate heat from other sources over the room. There are three setting parameters: Default setting > Fireplace 1 > Fireplace 2

### Fireplace 1:



- During thermo off period, the indoor unit's fan will continue to run by the same speed, previously selected by end-user.

### Fireplace 2:



- During thermo off period, the indoor unit's fan will continue to run at super-low speed, programmed from factory.

### Fireplace Operation Setting

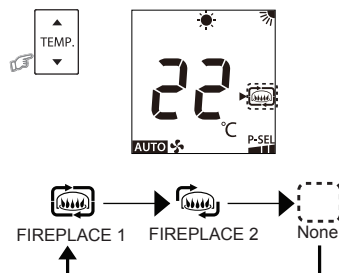
1. Press MENU button for enter menu setting and press TEMP. button to select FIREPLACE



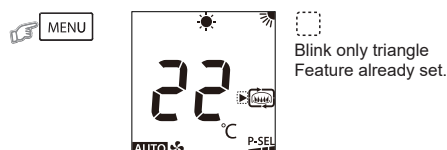
2. Enter FIREPLACE set by press MENU button. triangle mark will stop blink and setting feature will be blink instead.



3. Select FIREPLACE operation by press TEMP. button



4. Confirm selected feature by press MENU button again.



When feature had selected will return to menu selection display triangle mark will blink

5. Leave from menu setting display by press EXIT button.



### Note:

- While Fireplace operation on heating mode, indoor unit fan always runs and cold air breezing might be occurred.
- Fireplace will operate in Heating mode only.
- Fireplace doesn't work with IMS multi system combination.

## TIMER OFF OPERATION

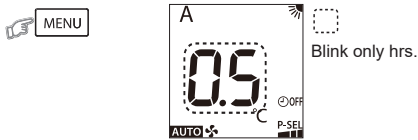


To set the timer OFF when the air conditioner is operating.

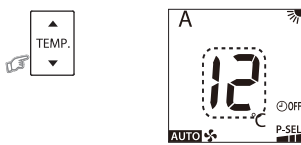
1. Press MENU button for enter menu setting and press TEMP. button to select TIMER OFF.



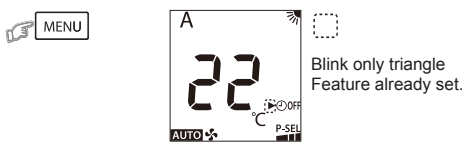
2. Enter TIMER set by press MENU button. triangle mark will stop blink and setting feature will be blink instead.



3. Select TIMER OFF by press TEMP. button. Can select TIMER OFF from 0.5 - 12hrs.

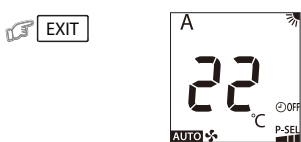


4. Confirm TIMER OFF by press MENU button.



When feature had selected will return to menu selection display triangle mark will blink .

5. Leave from menu setting display by press EXIT button.

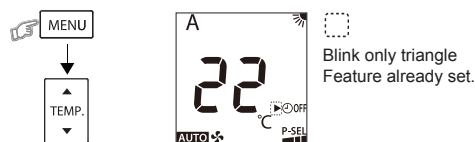


### Note:

- The setting will be saved for the next same operation.

## Cancel TIMER OFF

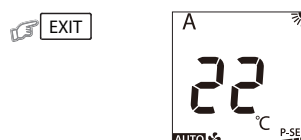
6. During TIMER OFF already set (no.5) press MENU button and press TEMP. button to select TIMER OFF.



7. Press MENU button again will cancel TIMER OFF.



8. Leave from menu setting display by press EXIT button.



## PURE (IONIZER) OPERATION

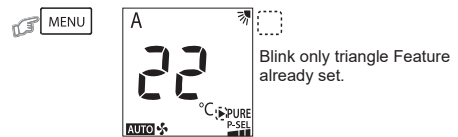
## PURE

Capture efficiency of floating impurities in the air is accelerated by Ionizer contaminates such as bacteria, odor, smoke, dust and virus are caught and deactivated by Ionizer.

1. Press MENU button for enter menu setting and press TEMP. button to select PURE

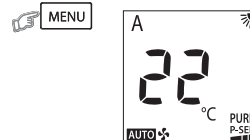


2. Confirm selected feature by press MENU button again.



When feature had selected will return to menu selection display triangle mark will blink .

3. Leave from menu setting display by press EXIT button.



### Note:

- Ionizer operation does not remove harmful substances from cigarette smoke (carbon monoxide etc.). Open a window occasionally for ventilation.
- Build up of dirt, smoke, or an extremely humid environment might cause the Ionizer operation to be malfunction. In that case, cleaning the air-con and let it dry prior operation are recommended.

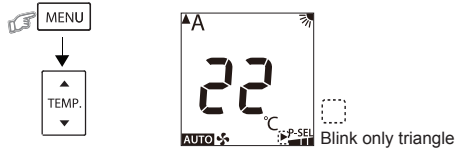
## POWER-SELECTION OPERATION



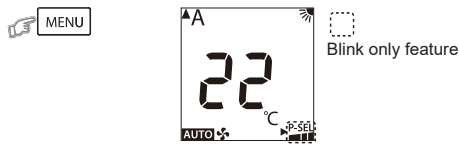
This function is used when the circuit breaker is shared with other electrical appliances. It limits the maximum current and power consumption to 100%, 75%, or 50% and can be implemented by POWER-SELECTION. The lower percentage, the higher saving and also longer compressor lifetime.

- Due to the reason that POWER-SELECTION function limits the maximum current, inadequate cooling or heating capacity may occur.

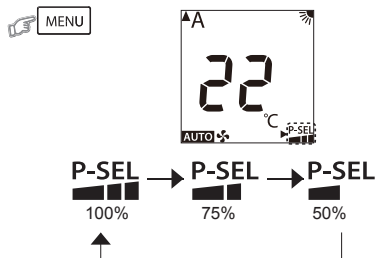
- Press MENU button for enter menu setting and press TEMP. button to select POWER-SEL.



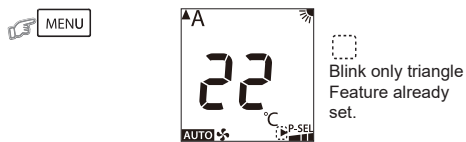
- Enter POWER-SEL setting by press MENU button again.



- Select POWER-SEL level by press TEMP. button.

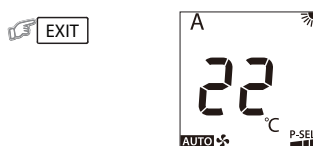


- Confirm POWER-SEL level by press MENU button.



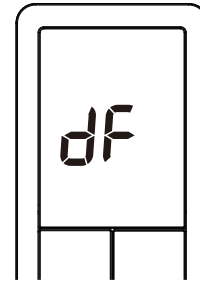
When feature had selected will return to menu selection display triangle mark will blink

- Leave from menu setting display by press EXIT button.



## 6. MANUAL DEFORST OPERATION

To defrosting the heat exchanger of the outdoor unit during Heating operation  
Press and hold : for 5 seconds , then remote control display will show dF as picture ① for 2 seconds.



## 7. AIR FLOW DIRECTION

1	Press  : Move the louver in the desired vertical direction.	
2	Press  : Move the louver in the desired horizontal direction.	
3	<p>Press  : For select louver setting operation</p> <p>Swing off → V → Vertical (Up-Down) Swing H → Horizontal (Left-Right) Swing V/H → Vertical and Horizontal Swing H.DA → HADA Care Flow</p>	<ul style="list-style-type: none"> <li>Vertical (Up-Down) Swing</li> <li>Horizontal (Left-Right) Swing</li> <li>HADA Care Flow</li> </ul> <p>Air flow upward to the ceiling, provide Indirect air flow to body and homogenize room temperature.</p>

### Note:

- During HADA Care Flow mode, FIX button cannot active.
- Do not move the louver manually by hands or others.
- The louver may automation positioning by some operation mode.

## 8. WIRELESS LAN CONNECTION

### Toshiba Home AC Control

Please visit the application store on your device to download and install Toshiba Home AC Control application.



Application

Keyword : Toshiba Home AC Control

### Toshiba Home AC Control application support



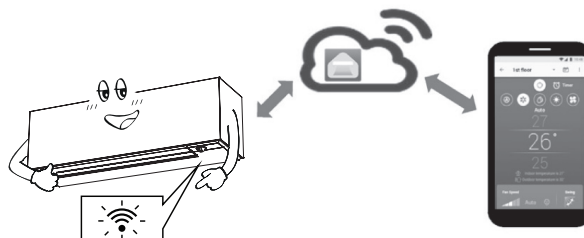
iOS : 9.0 or later.



Android : Version 5.0 or later.

### About Toshiba Home AC Control

1. Toshiba Home AC Control can control AC operation by Smartphone or tablet (mobile device) via internet connection.
2. Everywhere control, control software run on Cloud system and mobile device can set and monitor AC operation via internet connection.
3. Everyone can control, 1 Wireless adapter maximum 5 User (use 1 email register).
4. Multi AC system control, 1 user can control 10 AC.
5. Group control.
  - 5.1 Can create and control 3 groups of AC.
  - 5.2 Can control max 10 AC per group.

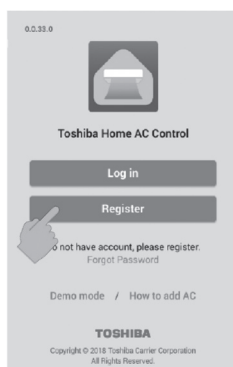


### Note:

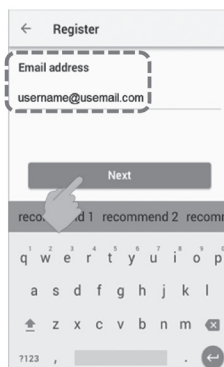
1. Adapter can register only 1 email address, if register with new email, current email will be invalid.
2. 1 email address can use for register 5 devices for control same AC.

### Register process

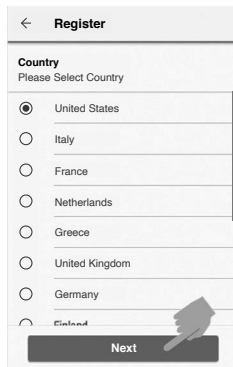
Open an application and follow register for User registration.



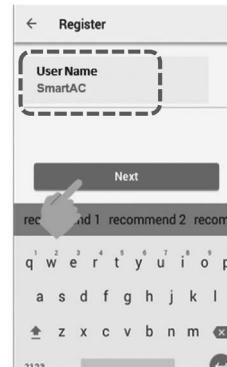
① Tab Register



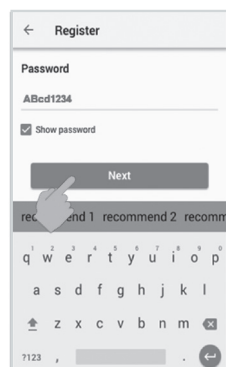
② Enter email address



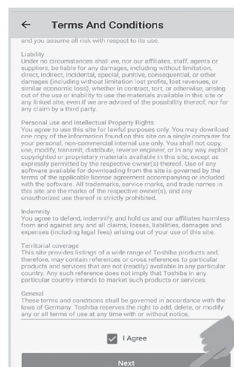
③ Select country



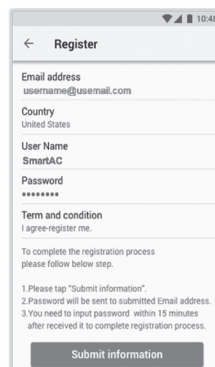
④ Enter user name



⑤ Enter password by 6-10 characters, combination of alphabet and number



⑥ Check for terms and conditions



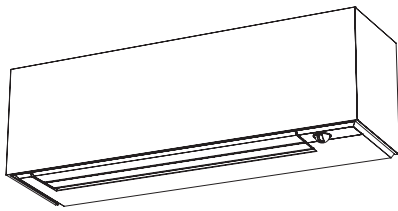
⑦ Confirm information



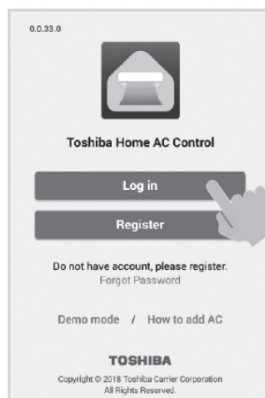
⑧ Information will be submitted to email, click link to confirm

### Login to Toshiba Home AC Control application.

- ① Connect Wireless adapter to A/C and turn on power supply.



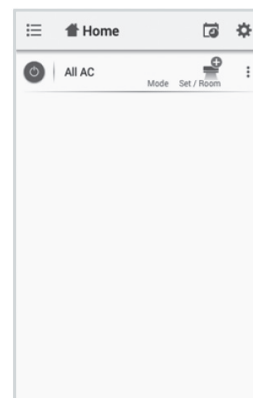
Built-in type , Wireless adapter already install with unit.



- ② Open application and select Log in.

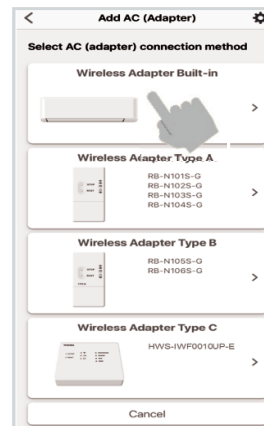
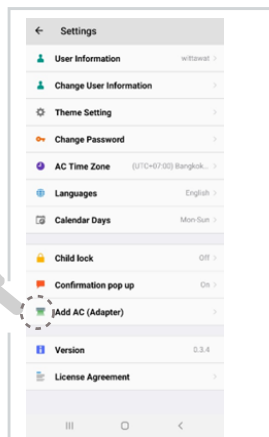
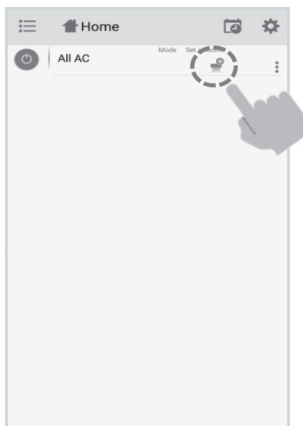


- ③ Enter user name and password.



- ④ Login successful.

### Add Wireless adapter for control by Toshiba Home AC Control application.



Wireless adapter Built-in  
Active Wireless adapter by  
remote controller and Auto login.

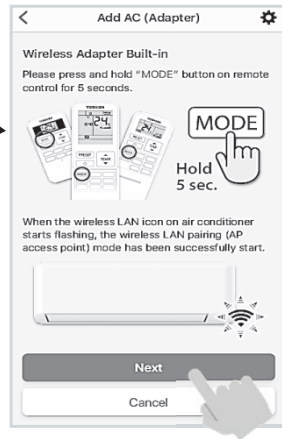
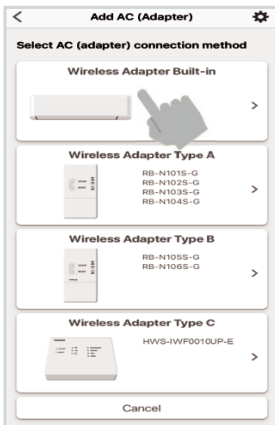
- ① Select "Add AC (Adapter)" from both display above.
- ② Select AC (adapter) connection method.

#### \*Note

1. In case of Wi-Fi router change or Email for register change need to re-process for add Wireless adapter again (Built in type : Press MODE button at Remote controller 5 seconds for active AP mode).
2. In case of change Wireless adapter to use with other A/C need to factory reset and re-process for add Wireless adapter again (Built in type : Press MODE button at Remote controller 5 seconds and select "rb").

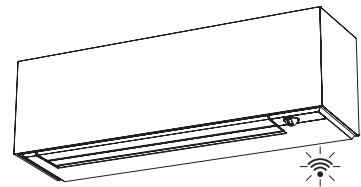
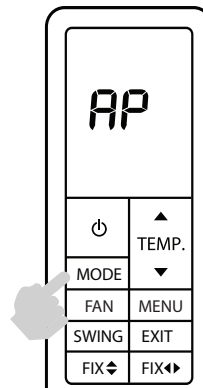
**Add Wireless adapter for control by Toshiba Home AC Control application.**

**③ AC (adapter) connect**



**④ Active Wireless adapter by Remote controller**

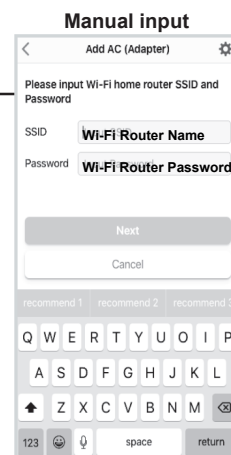
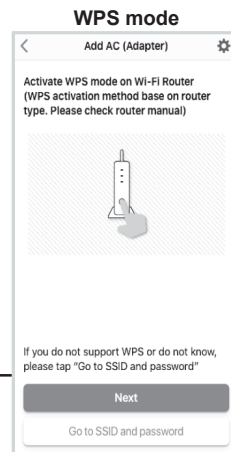
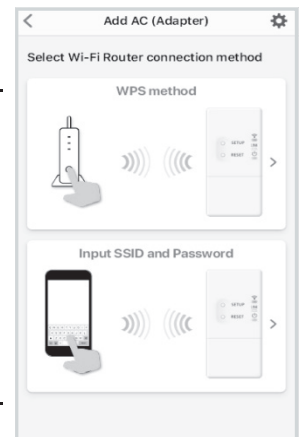
Press and hold  
MODE button 5 seconds



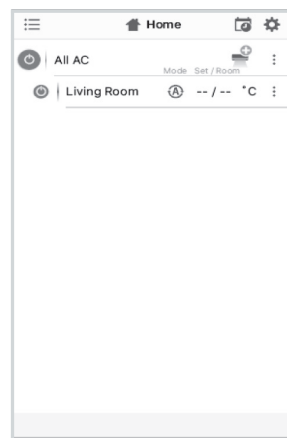
Wireless LED mark will blink  
when AP mode active



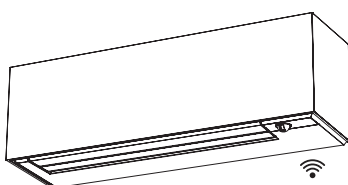
**⑤ Connect with Home Wi-Fi Router**



**⑥ A/C add finished**



**⑦ Connect successfully**

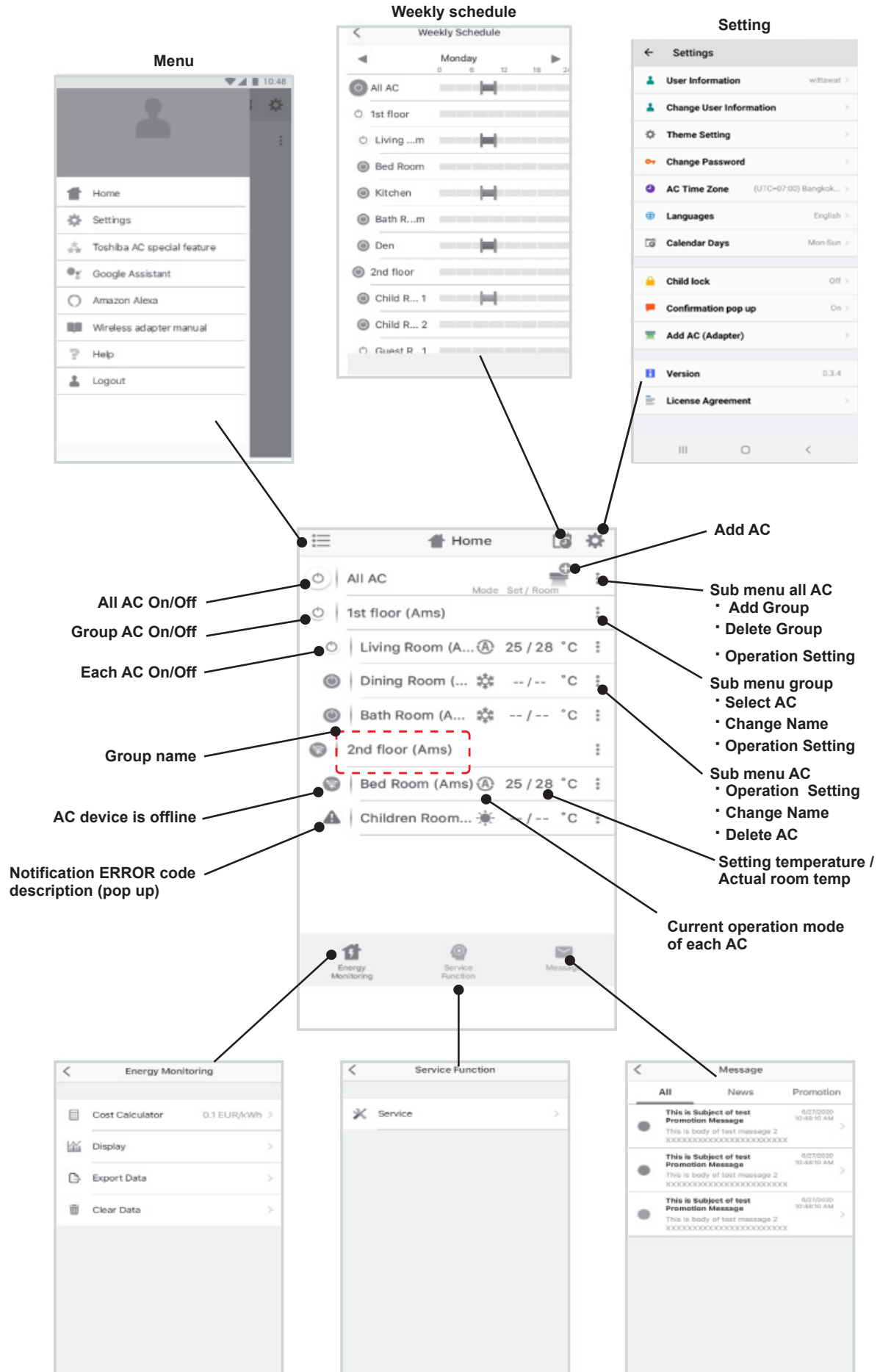


Wireless LED lamp stop blink.

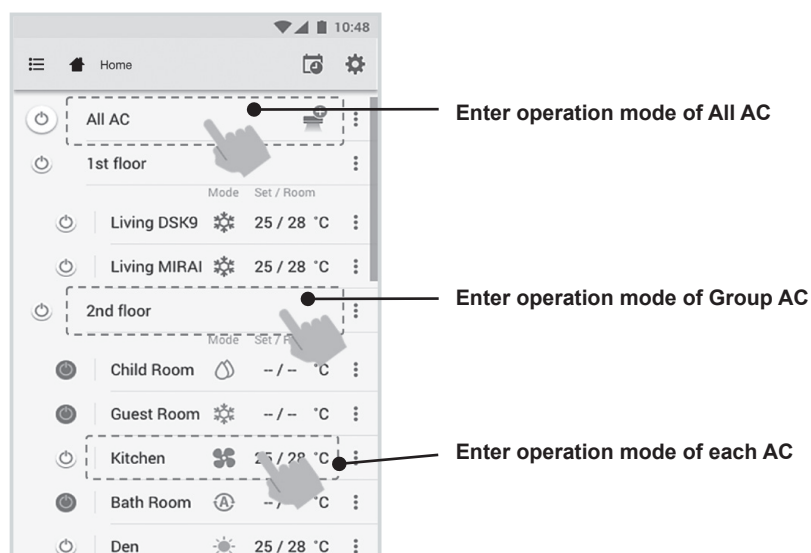


# Toshiba Home AC Control application

## Home screen

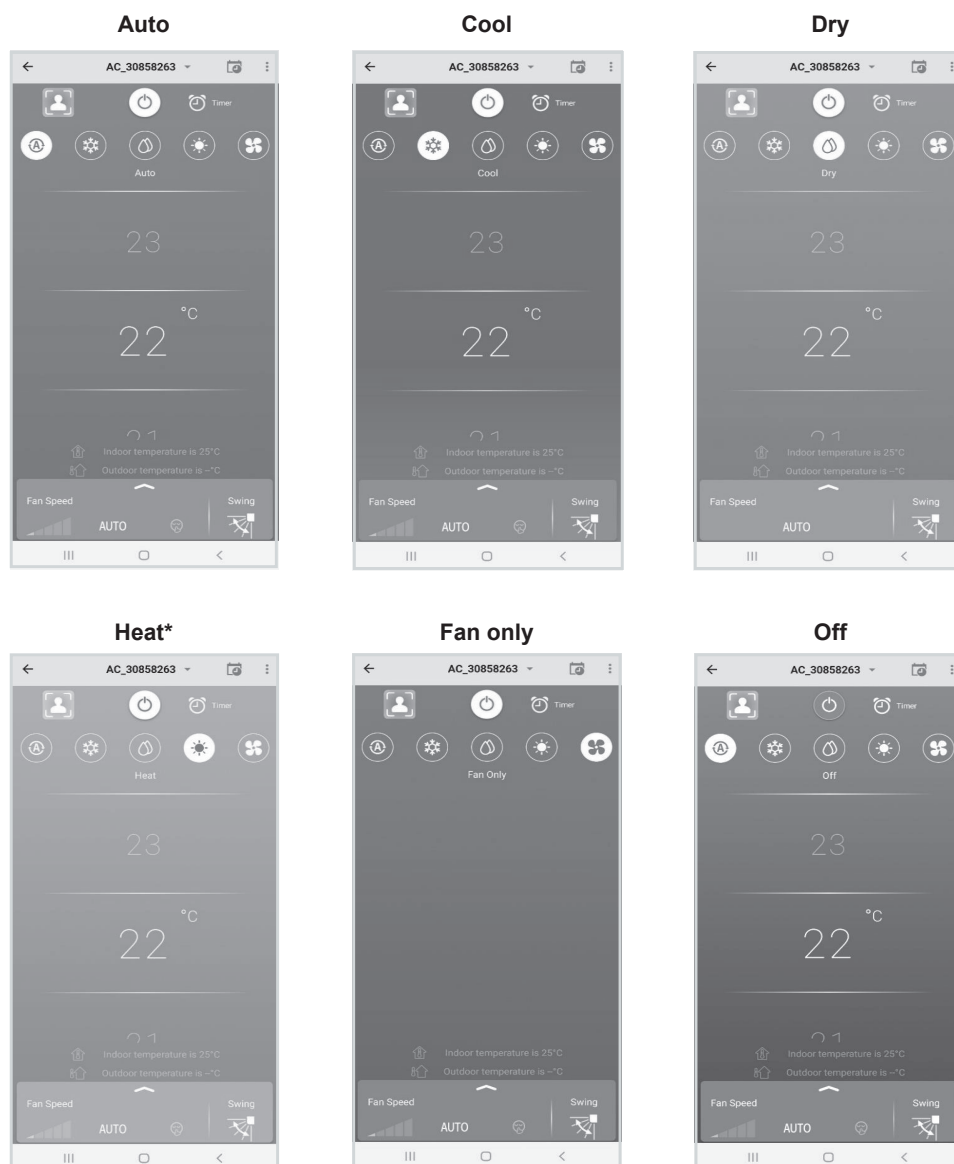


## Mode and Condition setting.



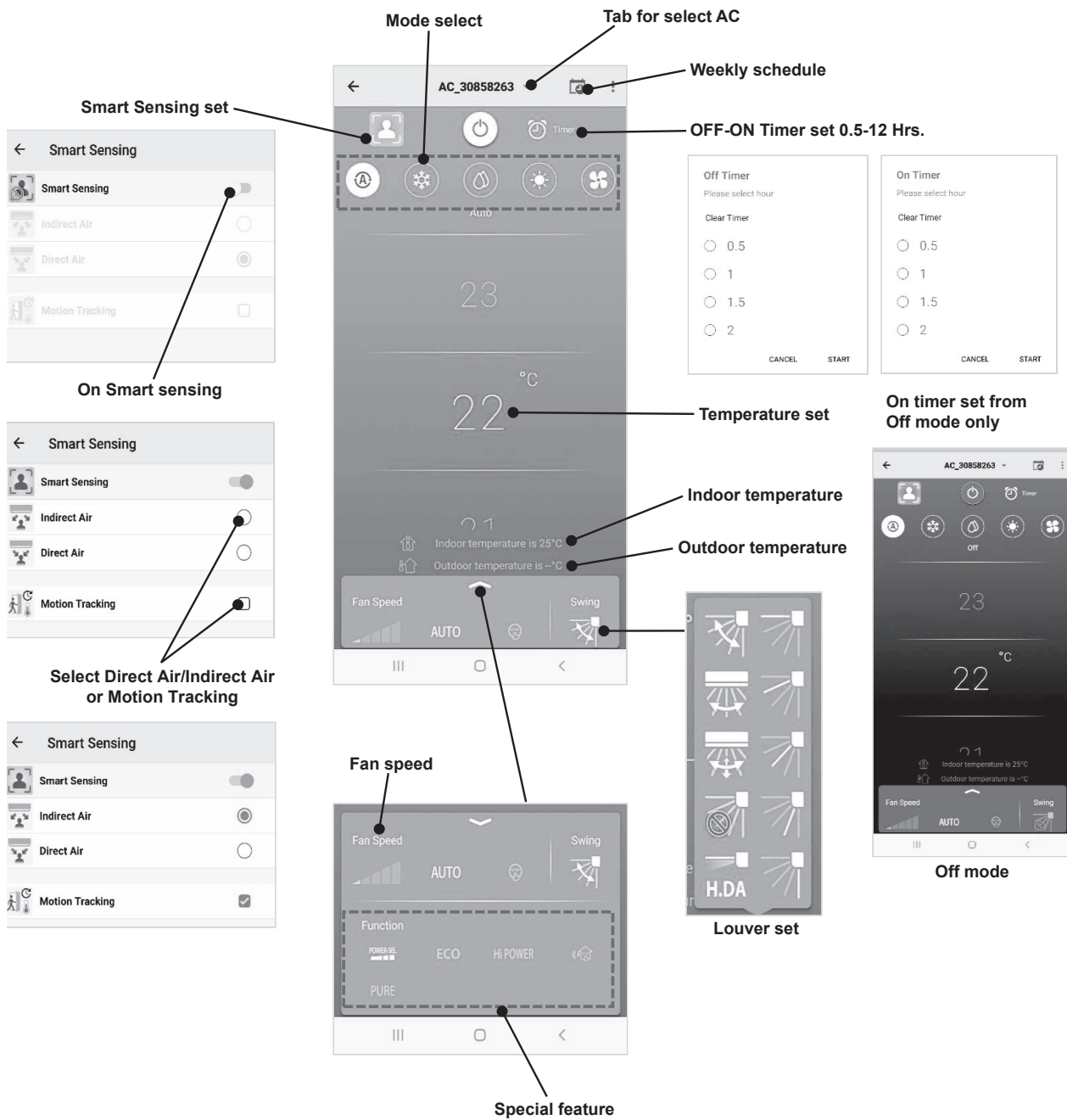
## Mode select for Toshiba Home AC Control application.

Provide for 5 operation modes



\* This "Heat mode" is only available for Heat Pump product.

## Setting in operation mode

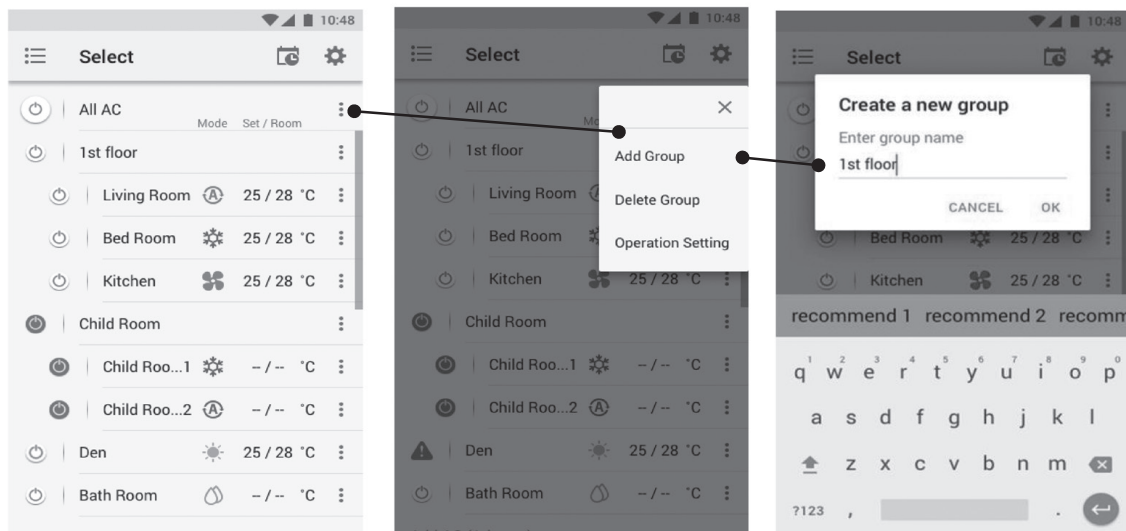


### Group operation.

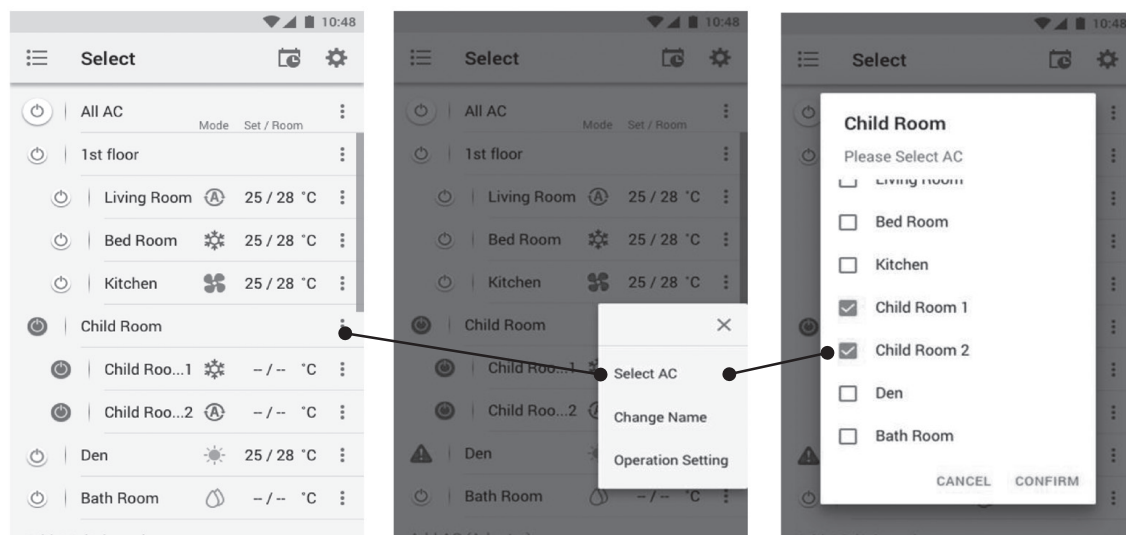
Maximum 3 groups

1 Group maximum = 10 units.

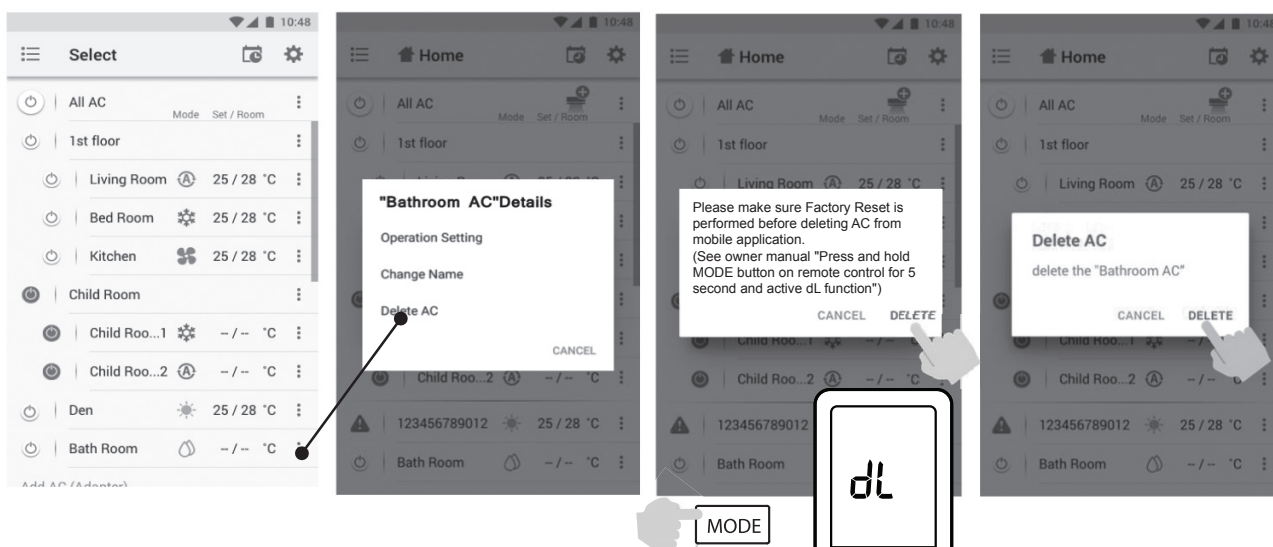
#### Add group



#### Add AC in group



#### Delete AC in group



## Weekly schedule set.

**Day select Monday - Sunday**

**Weekly schedule of all AC unit**

**Weekly schedule of all AC unit**

**Time select**

**Weekly schedule set for each unit**

**Mode select**

**Select program for active by tick at select box**

## Weekly schedule cancel

**Weekly schedule cancel**

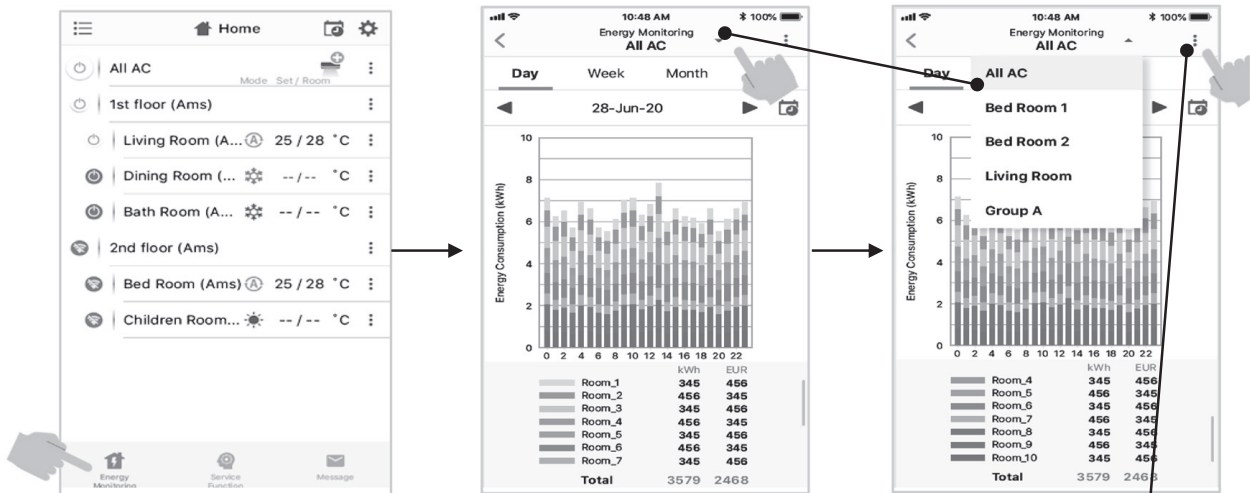
**Weekly schedule set and active**

**Weekly schedule set but not active**

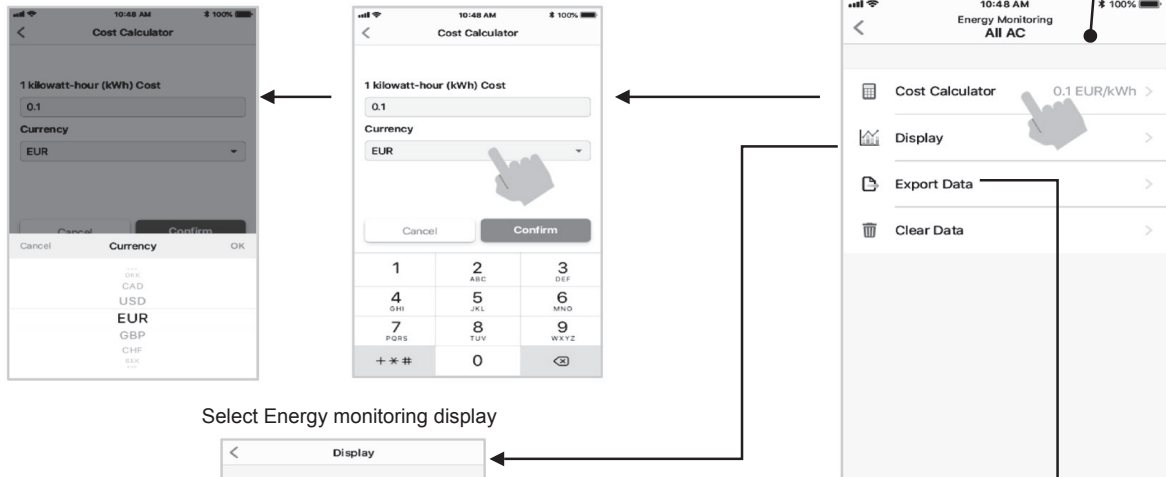
**Weekly schedule not set**

## Energy monitoring

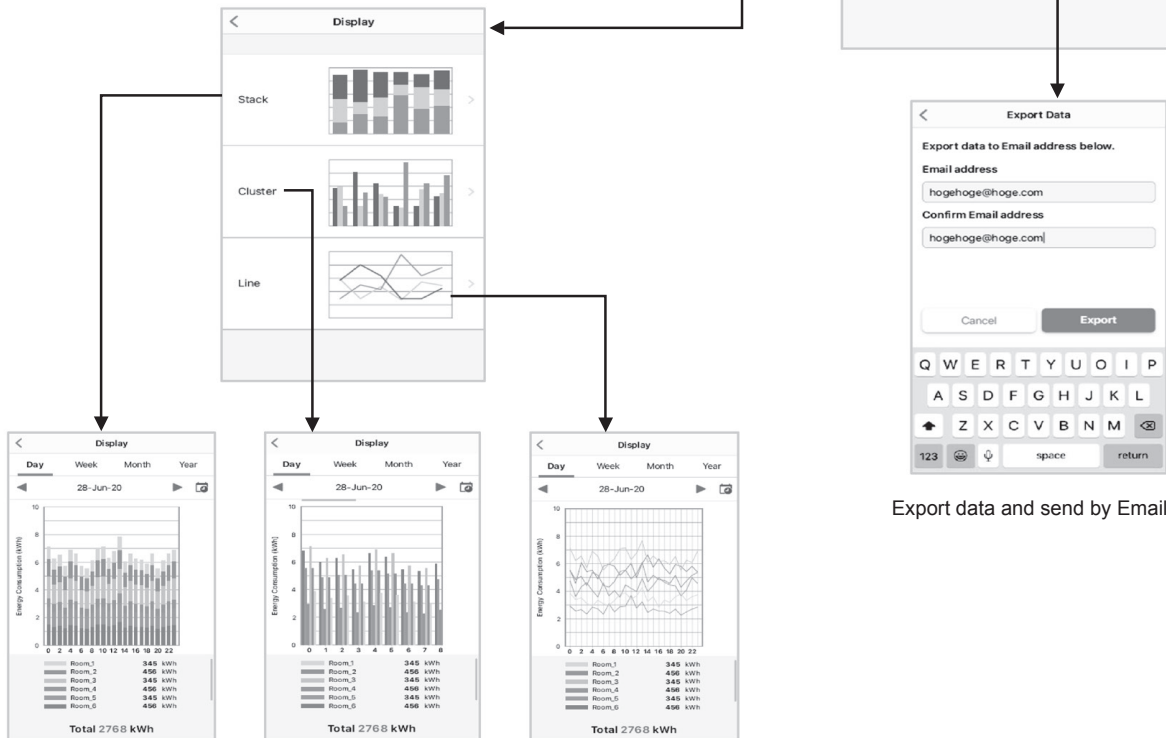
### Select Room for Energy monitoring



### Set cost calculate and currency

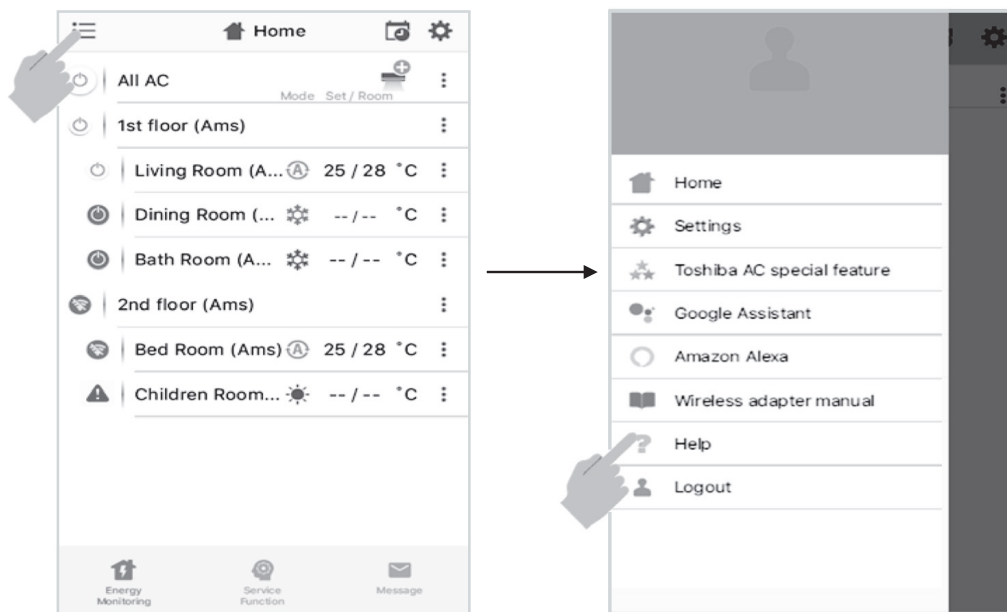


### Select Energy monitoring display



- The power consumption displayed is just an estimate as it is calculated simply. It may sometimes differ from the result measured by the power meter.

In case of have some problem can check from Help menu.



**Note :**

- The Wireless Adapter must be installed, maintained, repaired and removed by a qualified installer or qualified service person.
- Contact dealer and/or service center when equipment is malfunction.




### 9-4-3. Name and Functions of Indications on Remote Controller





#### [Display]

All indications, except for the clock time indicator, are displayed by pressing the  button.

#### 1 Transmission mark

This transmission mark  indicates when the remote controller transmits signals to the indoor unit.

#### 2 Mode indicator

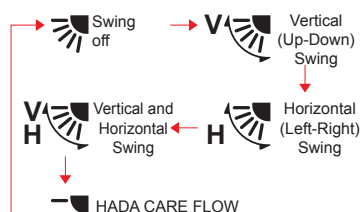
Indicates the current operation mode.  
(A : Automatic ,  : Cool,  : Dry,  
 : Heat,  : Fan only)

#### 3 Temperature indicator

Indicates the temperature setting.

#### 4 SWING and HADA CARE FLOW indicator






Indicates status of SWING and HADA CARE FLOW

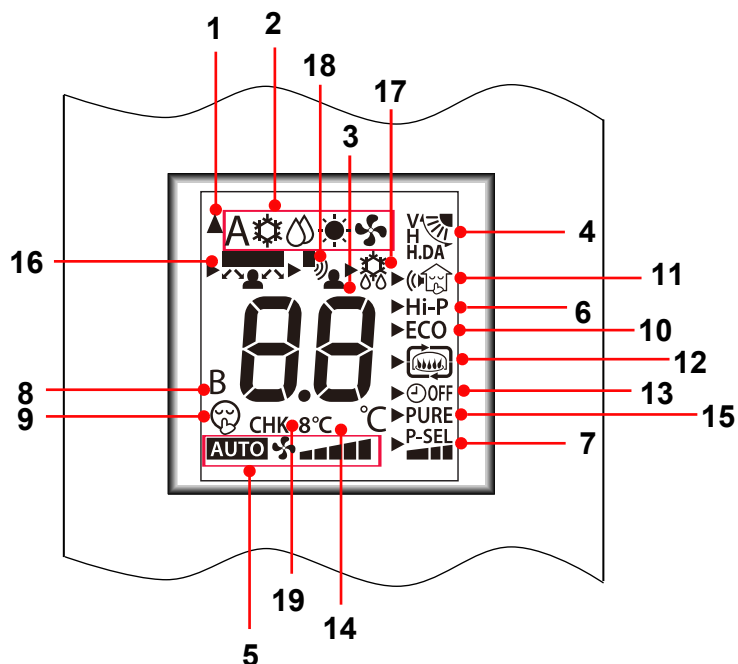


#### 5 FAN speed indicator

Indicates the selected fan speed.

AUTO or five fan speed levels

(LOW , LOW+ , MED , MED+ , HIGH ) can be shown.



#### 6 Hi-POWER indicator

Indicates when the Hi-POWER operation starts.

#### 7 POWER-SEL

Indicates the selected POWER-SEL level.

( 100%,  75%,  50%)

#### 8 A, B change indicator remote controller

When the remote controller switching function is set, "B" appears in the remote controller display. (When the remote controller setting is "A", there is no indication at this position.)

#### 9 Quiet

Indicates when quiet is activated.

Press Fan button to start and press it again to select other fan speed for operation.

#### 10 ECO indicator

Indicates when the ECO is in activated.

#### 11 Silent operation

Indicates the selected Silent 1 and Silent 2.

#### 12 Fireplace operation

Indicates the selected Fireplace 1 and Fireplace 2.

#### 13 Timer off operation.

Indicates when the OFF timer operation active.

#### 14 8°C OPERATION

Indicates when 8°C operation starts.

#### 15 PURE

Indicates when Plasma Ion operation active.

#### 16 Direct Air and Indirect Air operation

Indicates the selected Direct Air and Indirect Air.

#### 17 Strong defrost operation

Indicates when the Strong defrost is in activated.

#### 18 Motion Tracking operation

Indicates when the Motion Tracking is in activated.

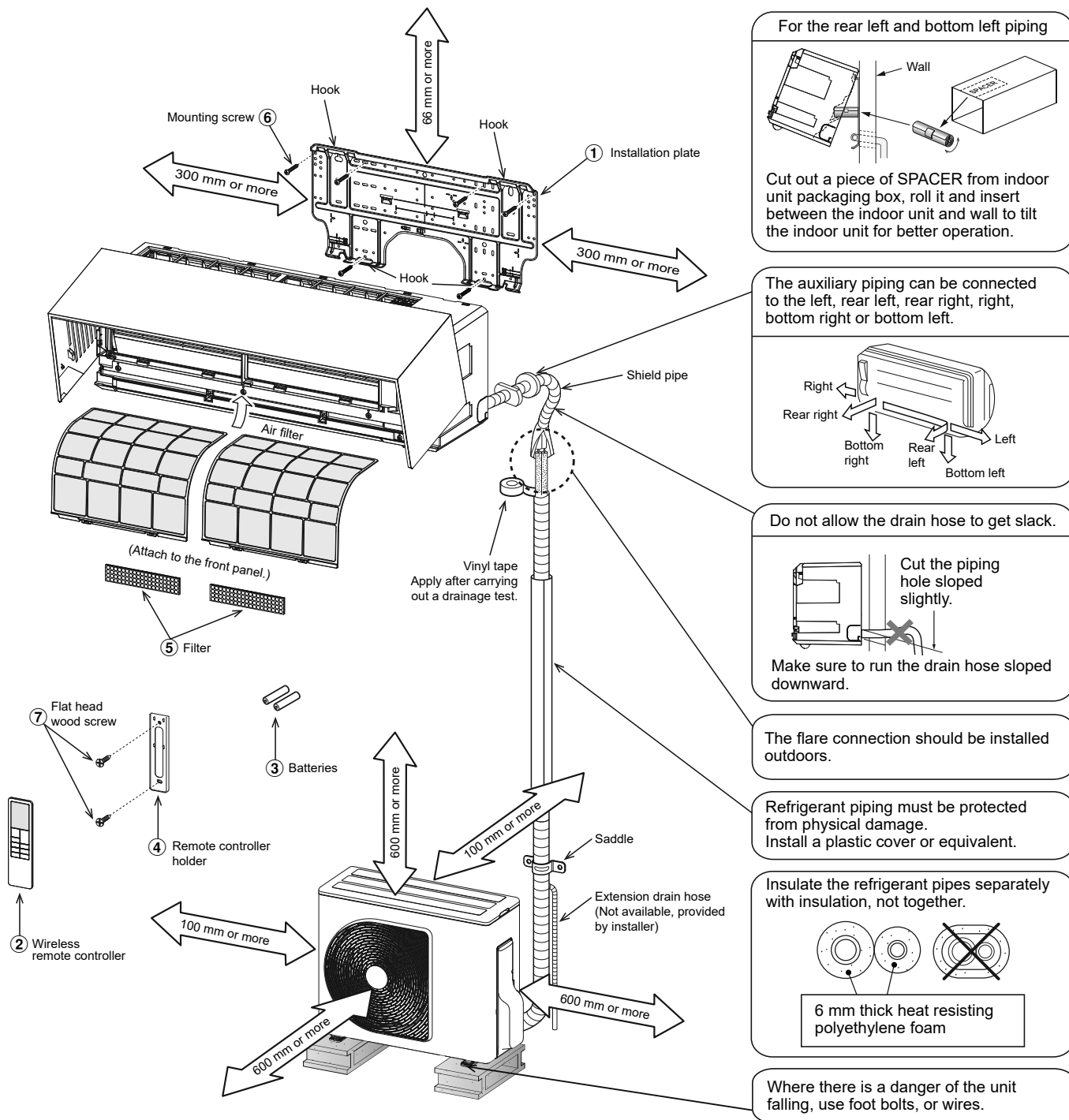
#### 19 Service Mode indicator

Shows during enter service Mode.



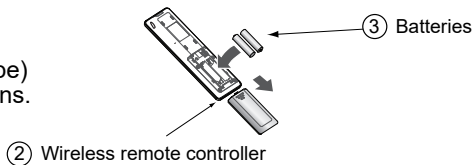
## 10. INSTALLATION PROCEDURE

## 10-1. Installation Diagram of Indoor and Outdoor Units



## Before installing the wireless remote controller

- Loading Batteries
  1. Remove the slide cover.
  2. Insert 2 new batteries (AAA type) following the (+) and (-) positions.



## 10-2. Installation

### 10-2-1. Optional installation parts

Part code	Parts name	Q'ty
Ⓐ	Refrigerant piping Liquid side : Ø6.35 mm Gas side : Ø9.52 mm (RAS-B10, 13S4KVPGE) : Ø12.70 mm (RAS-B18S4KVPGE)	One each
Ⓑ	Pipe insulating material (polyethylene foam, 6 mm thick)	1
Ⓒ	Putty, PVC tapes	One each

#### <Fixing bolt arrangement of outdoor unit>

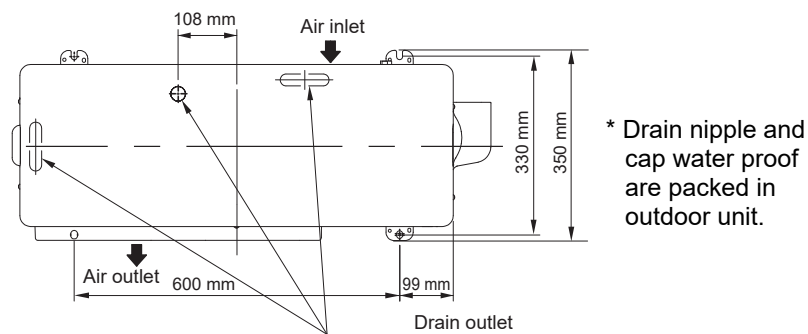













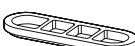
Fig. 10-2-1

- Secure the outdoor unit with fixing bolts and nuts if the unit is likely to be exposed to a strong wind.
- Use Ø 8 mm or Ø 10 mm anchor bolts and nuts.
- If it is necessary to drain the defrost water, attach drain nipple ⑪ and cap waterproof ⑫ to the bottom plate of the outdoor unit before installing it.

## 10-2-2. Accessory and installation parts

Indoor Unit			
No.	Part name	No.	Part name
①	 Installation plate × 1	②	 Wireless remote controller × 1
③	 Battery × 2	④	 Remote controller holder × 1
⑤	 Ultra pure filter × 2	⑥	 Mounting screw × 8
⑦	 Flat head wood screw × 2	⑧	 Screw × 2
⑨	 Owner's Manual × 1	⑩	 Installation Manual × 1

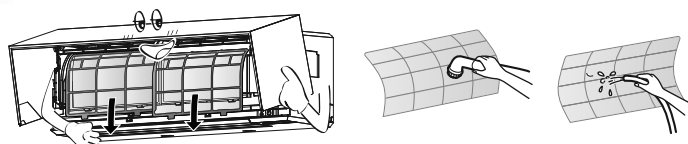
  

Outdoor Unit			
No.	Part name	No.	Part name
⑪	 Drain nipple × 1	⑫	 Cap water proof × 2

### Air filter

Clean every 2 weeks.

1. Open the air inlet grille.
2. Remove the air filters.
3. Vacuum or wash and then dry them.
4. Reinstall the air filters and close the air inlet grille.



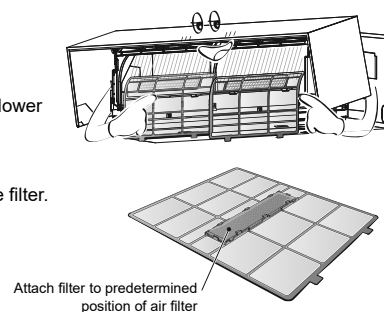
### Ultra pure filter

Maintenance & Shelf-life

Clean every 3-6 months when dust stuck or covers the filter.

1. Recommend to use vacuum to clean by sucking the dusts which stick or dip inside the filter or use the blower to blow the dust go out through the filter.
2. If necessary to use water to clean, simply use the plain water to wash the filter, dry with the sunlight for 3-4 hours or until it completely dry.  
Nevertheless, use hair drier to dry it. However, washing with water, it may reduce the performance of the filter.
3. Replace every 2 years or sooner. (contact your dealer to purchase new filter) (P/N : RB-A622DA)

**Note:** Filter life depends on the level of impurities in your operating environment. Higher levels of impurities may require more frequent cleaning and replacement. In all cases, we recommend an additional set of filters to improve the purifying and deodorizing performance of your air conditioner.










### 10-2-3. Installation/Service Tools

#### Changes in the product and components

In the case of an air conditioner using R32, in order to prevent any other refrigerant from being charged accidentally, the service port diameter of the outdoor unit control valve (3 way valve) has been changed. (1/2 UNF 20 threads per inch)

- In order to increase the pressure resisting strength of the refrigerant piping flare processing diameter and size of opposite side of flare nuts has been changed. (for copper pipes with nominal dimensions 1/2 and 5/8)

#### New tools for R32(R410A)

New tools for R32(R410A)	Applicable to R22 model		Changes
Gauge manifold	×		As pressure is high, it is impossible to measure by means of conventional gauge. In order to prevent any other refrigerant from being charged, each port diameter has been changed.
Charge hose	×		In order to increase pressure resisting strength, hose materials and port size have been changed (to 1/2 UNF 20 threads per inch). When purchasing a charge hose, be sure to confirm the port size.
Electronic balance for refrigerant charging	○		As pressure is high and gasification speed is fast, it is difficult to read the indicated value by means of charging cylinder, as air bubbles occur.
Torque wrench (nominal diam. 1/2, 5/8)	×		The size of opposite sides of flare nuts have been increased. Incidentally, a common wrench is used for nominal diameters 1/4 and 3/8.
Flare tool (clutch type)	○		By increasing the clamp bar's receiving hole, strength of spring in the tool has been improved.
Gauge for projection adjustment	—	—	Used when flare is made by using conventional flare tool.
Vacuum pump adapter	○		Connected to conventional vacuum pump. It is necessary to use an adapter to prevent vacuum pump oil from flowing back to the charge hose. The charge hose connecting part has two ports-one for conventional refrigerant (7/16 UNF 20 threads per inch) and one for R32(R410A). If the vacuum pump oil (mineral) mixes with R32(R410A) a sludge may occur and damage the equipment.
Gas leakage detector	×		Exclusive for HFC refrigerant.

- Incidentally, the “refrigerant cylinder” comes with the refrigerant designation R32(R410A) and protector coating in the U.S's ARI specified rose color (ARI color code: PMS 507).
- Also, the “charge port and packing for refrigerant cylinder” require 1/2 UNF 20 threads per inch corresponding to the charge hose's port size.

## 10-3. Indoor Unit

### 10-3-1. Installation place

- A place which provides the spaces around the indoor unit as shown in the diagram.
- A place where there are no obstacles near the air inlet and outlet.
- A place which allows easy installation of the piping to the outdoor unit.
- A place which allows the front panel to be opened.
- The indoor unit shall be installed at least 2.5 m height. Also, it must avoided to put anything on the top of the indoor unit.

#### CAUTION

- Direct sunlight to the indoor unit's wireless receiver should be avoided.
- The microprocessor in the indoor unit should not be too close to RF noise sources.  
(For details, see the Owner's manual.)

#### <Remote controller>

- A place where there are no obstacles such as a curtain that may block the signal from the indoor unit.
- Do not install the remote controller in a place exposed to direct sunlight or close to a heating source, such as a stove.
- Keep the remote controller at least 1 m apart from the nearest TV set or stereo equipment. (This is necessary to prevent image disturbances or noise interference.)
- The location of the remote controller should be determined as shown below.

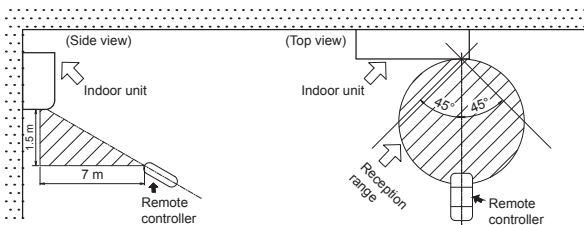


Fig. 10-3-1

### 10-3-2. Cutting a Hole and Mounting Installation Plate

#### <Cutting a hole>

When installing the refrigerant pipes from the rear.

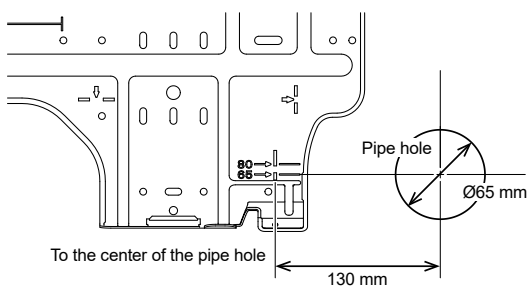


Fig. 10-3-2

1. After determining the pipe hole position on the mounting plate (➡), drill the pipe hole (Ø65 mm) at a slight downward slant to the outdoor side.

#### NOTE

- When drilling a wall that contains a metal lath, wire lath or metal plate, be sure to use a pipe hole brim ring sold separately.

#### <Mounting the installation plate>

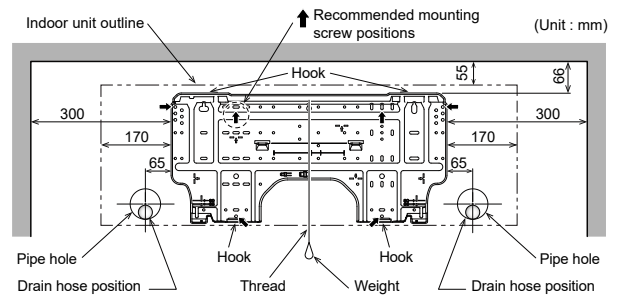


Fig. 10-3-3

#### <Directly mounting indoor unit to the wall preparation>

- In the case of block, brick, concrete or similar type wall, determining the mount screw position on the wall can be used position as below for drill hole to insert clip anchors for appropriate mounting screw.

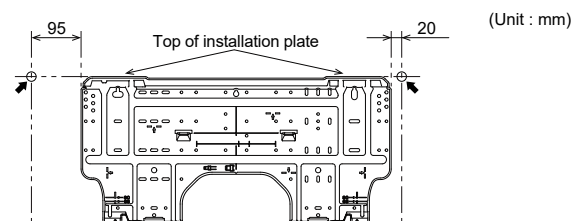


Fig. 10-3-4

- The provided screws should be used to fix the indoor unit directly to the wall at the predetermined position.

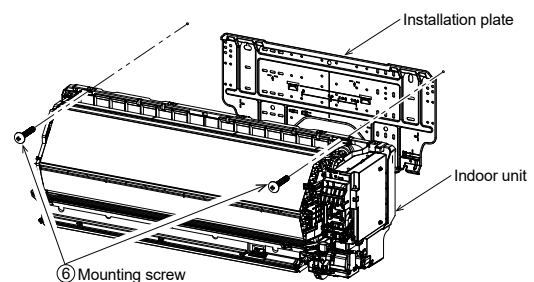


Fig. 10-3-5

### <Space allows under the indoor unit>

- Space allows for moving range of the air inlet grille and horizontal louver in operation above curtain rails, window cornice or other objects.

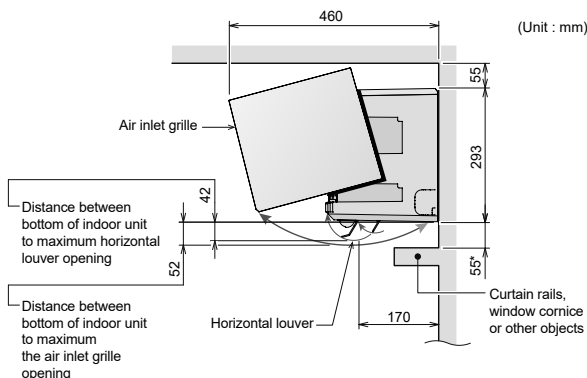


Fig. 10-3-6

### CAUTION

- If have curtain rails, window cornice or other objects, allow space from the indoor unit should be 55 mm or more.
- If allow space is less than 55 mm, this can affect the opening and closing of the air inlet grille and the horizontal louver.
- However, there should be no objects in the air outlet position. It will block the air flow direction and drop performance.

### <When the installation plate is directly mounted on the wall>

- Securely fit the installation plate onto the wall by screwing it in the upper and lower parts to hook up the indoor unit.
- To mount the installation plate on a concrete wall with anchor bolts, utilize the anchor bolt holes as illustrated in the above figure.
- Install the installation plate horizontally in the wall.

### CAUTION

When installing the installation plate with a mounting screw, do not use the anchor bolt hole. Otherwise the unit may fall down and result in personal injury and property damage.

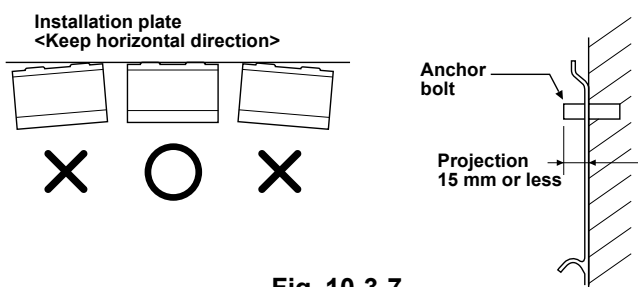


Fig. 10-3-7

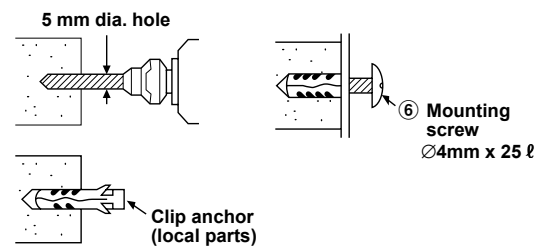


Fig. 10-3-8

### CAUTION

Failure to firmly install the unit may result in personal injury and property damage if the unit falls.

- In case of block, brick, concrete or similar type walls, make 5 mm dia. holes in the wall.
- Insert clip anchors for appropriate mounting ⑥ screws.

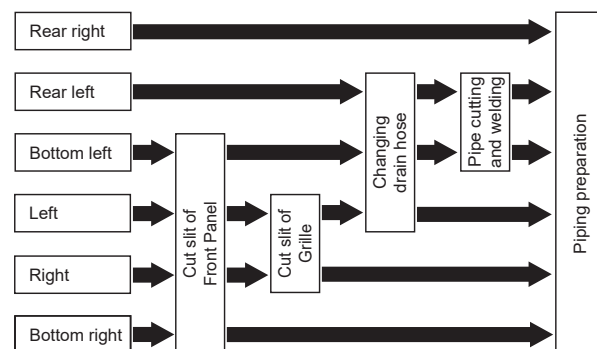
### NOTE:

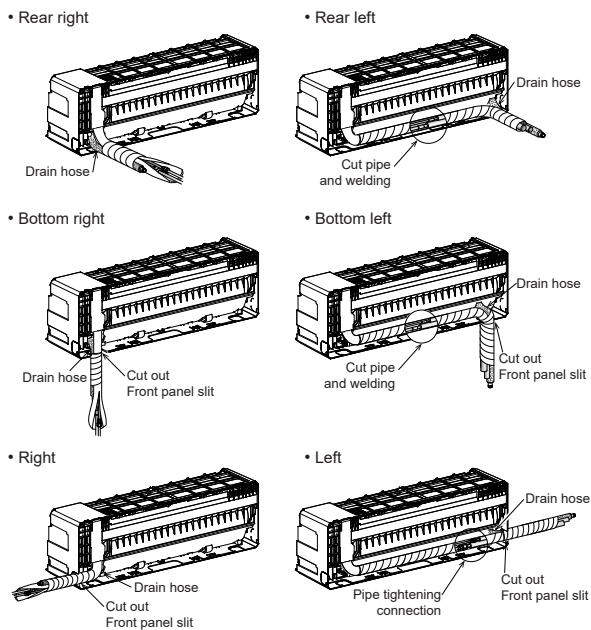
- Secure four corners and lower parts of the installation plate with 4 to 6 mounting screws to install it.

### 10-3-3. Piping and Drain Hose Installation

#### <Piping and drain hose forming>

- Since dewing results in a machine trouble, make sure to insulate both connecting pipes. (Use polyethylene foam as insulating material.)
- The connection of pipes can be installed in the following directions.





**Fig. 10-3-9**

#### 1. Cut Front panel slit

- Cut out the slit on the bottom left or bottom right side of the Front panel for the bottom left or bottom right connection with a coping saw.

#### 2. Cut Grille slit

- Cut out the slit on the left or right side of the Air inlet grille for the left or right connection with a coping saw.

#### 3. Changing drain hose

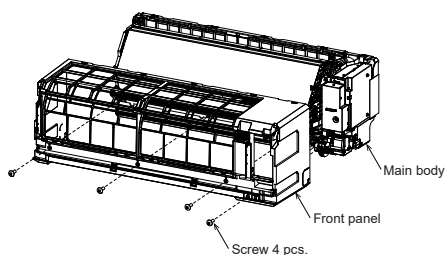
- The factory default of the drain hose is installed on the right side.
- For left, bottom leftward or rear leftward connection's piping, it is necessary to change the drain hose and drain cap.

#### 4. Cutting and welding pipes

- For bottom-leftward connection and rear leftward connection's piping, refrigerant connection must be made by brazing or welding.

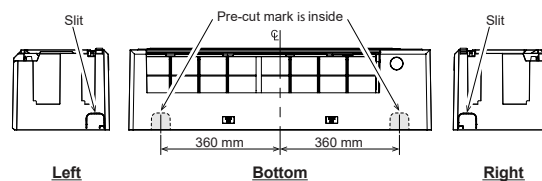
#### <How to cutting the Front panel>

- To connect piping to the left, right or bottom side, the Front panel must be cut off.
- The Front panel can be removed by removing 4 screws securing then secure remove the front panel from the main body.



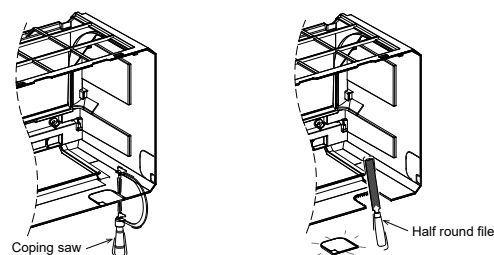
**Fig. 10-3-10**

- The marking for cutting are indicated on the Front panel in the following positions.



**Fig. 10-3-11**

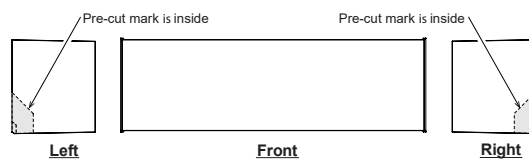
- Cut off the pipe exist from inside of Front panel using a coping saw or an equivalent tool.
- The plastic burrs from the cutting process should be removed with a half round file or an equivalent tool.



**Fig. 10-3-12**

#### <How to cutting the air inlet grille>

- To connect piping to the left or right side, the air inlet grille must be cut off.
- The marking for cutting are indicated on the inside of the air inlet grille in the following positions.



**Fig. 10-3-13**

- Cut off the pipe exist from inside of the Air inlet grille using a coping saw or an equivalent tool.
- The plastic burrs from the cutting process should be removed with a half round file or an equivalent tool.

#### **CAUTION**

When cutting the Front panel and the Air inlet grille, be careful of cutting tools and any sharp edges of plastic. It can cause injuries.

### <How to remove the drain hose>

- Removed fixing screw of LED set then pull out it from the main body.
- Removed 2 screws to fix drain pan then secure remove the drain pan from the main body.

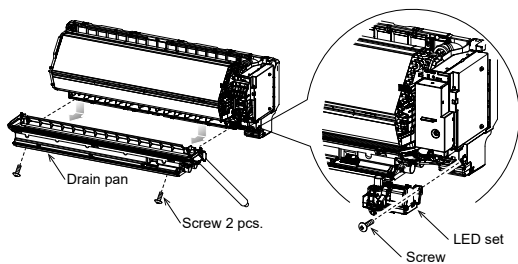


Fig. 10-3-14

- The drain hose can be removed by removing the screw securing the drain hose then secure rotate steel plate of drain hose to out of the Drain pan and pulling out the drain hose.

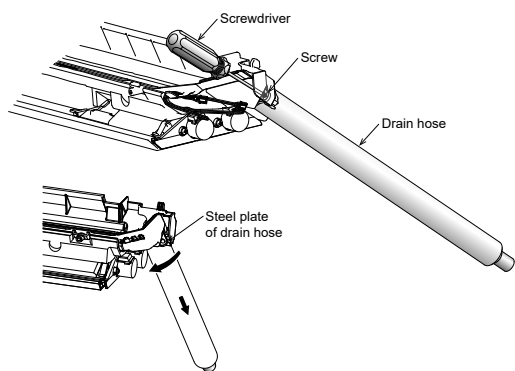


Fig. 10-3-15

### <How to fix the drain hose>

- To install the drain hose, insert the drain hose firmly until the connection part contacts with heat insulator, secure push steel plate of drain hose to predetermined position of Drain pan then fix it by original screw.

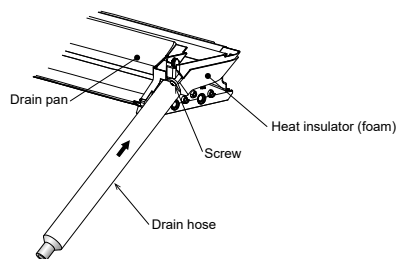


Fig. 10-3-16

### CAUTION

When removing or install the drain hose, be careful of any sharp edges of steel plate. The edges can cause injuries.

### <How to remove the drain cap>

- Clip the drain cap by needle-nose pliers and pull out.

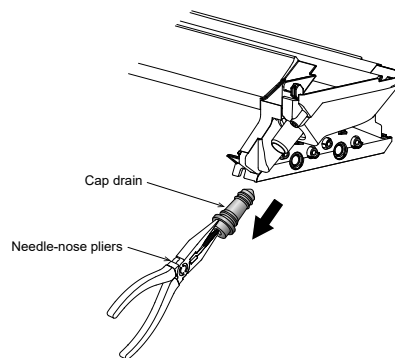
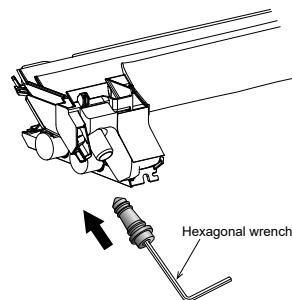


Fig. 10-3-17

### <How to fix the drain cap>

- Insert hexagonal wrench (dia. 4 mm) in a center head.



- Firmly insert the drain cap.

Do not apply lubricating oil (refrigerant machine oil) when inserting the drain cap. Application causes deterioration and drain leakage from the plug.

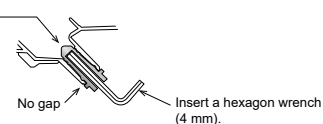


Fig. 10-3-18

### CAUTION

Firmly insert the drain hose and drain cap; otherwise, water may leak.

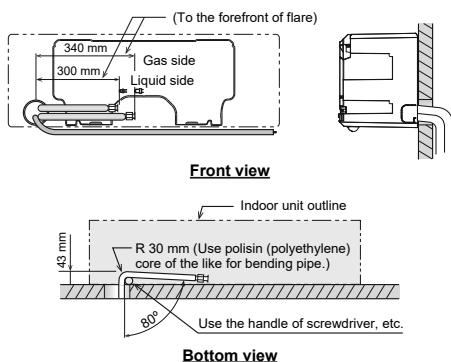


### <Left-hand connection with piping>

- Bend the connecting pipe so that it is laid within 43 mm above the wall surface. If the connecting pipe is laid exceeding 43 mm above the wall surface, the indoor unit may unstably be set on the wall.
- When bending the connecting pipe, make sure to use a spring bender so as not to crush the pipe.

### **Bend the connecting pipe within a radius of 30 mm.**

To connect the pipe after installation of the unit (figure)



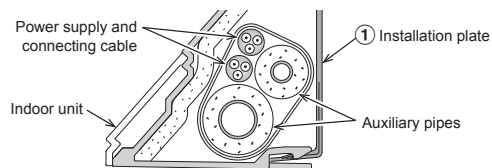
**Fig. 10-3-19**

### NOTE :

- If the pipe is bent incorrectly, the indoor unit may unstably be set on the wall.
- After passing the connecting pipe through the pipe hole, connect the connecting pipe to the auxiliary pipes and wrap the facing tape around them.

### CAUTION

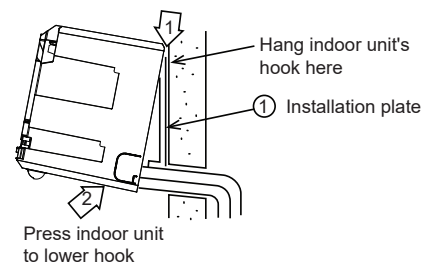
- Bind the auxiliary pipes (two), power and connecting cable with facing tape tightly.



- Carefully arrange pipes so that any pipe does not stick out of the rear plate of the indoor unit.
- Carefully connect the auxiliary pipes and connecting pipes to one another and cut off the insulating tape wound on the connecting pipe to avoid double-taping at the joint; moreover, seal the joint with the vinyl tape, etc.
- Since dewing results in a machine trouble, make sure to insulate both connecting pipes. (Use polyethylene foam as insulating material.)
- When bending a pipe, carefully do it, not to crush it.

### 10-3-4. Indoor Unit Fixing

1. Remove the air inlet grille.
2. Pass the pipe through the hole in the wall and hook the indoor unit on the installation plate at the upper hook.
3. Swing the indoor unit to right and left to confirm that it is firmly hooked up on the installation plate.
4. While pressing the indoor unit onto the wall, hook it at the lower part on the installation plate. Pull the indoor unit toward you to confirm that it is firmly hooked up on the installation plate.



**Fig. 10-3-20**

- For detaching the indoor unit from the installation plate, pull the indoor unit toward you while pushing its bottom up at the specified parts.

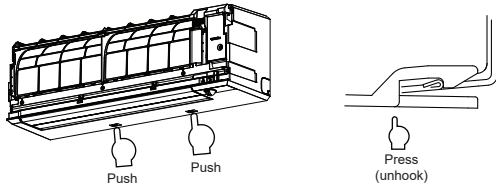
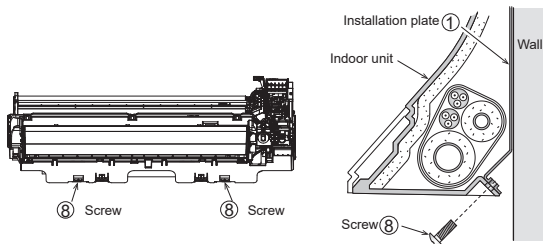


Fig. 10-3-21

### INFORMATION

- The lower part of indoor unit may float, due to the condition of piping and installer cannot fix it to the installation plate. In that case, use the screws provided to fix the indoor unit with the installation plate.
- Especially when the pipes are pulled out to the left side, the indoor unit must be screwed to the installation plate.



### <How to remove the air inlet grille>

- Be careful open the air inlet grille until arm touch the stopper of the front pane.
- Push arms on left and right side to outward direction then pull toward you to remove front panel.

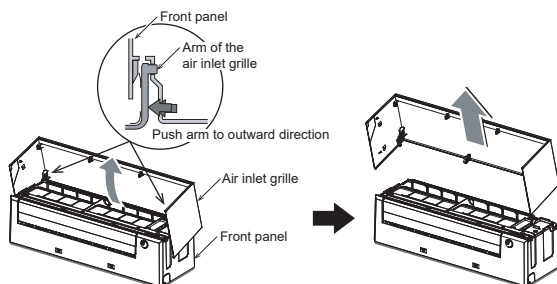


Fig. 10-3-22

### <How to install the air inlet grille>

- Fit the left and right arms of the air inlet grille to the slot holes on the two sides of the front panel and push in completely.

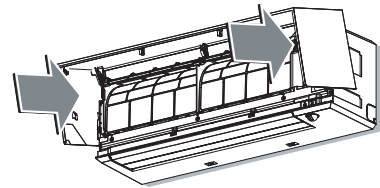


Fig. 10-3-23

- Close the air inlet grille.  
Be sure to press the positions as indicated by the arrow in order to attach the air inlet grille to the indoor unit.

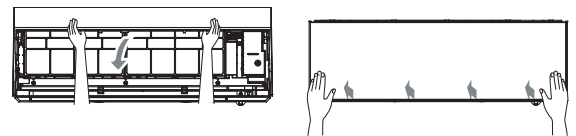


Fig. 10-3-24

### CAUTION

The air inlet grille should be removed before installing the indoor unit. To avoid damage to the corner of the air inlet grille or the wall.

### 10-3-5. Drainage

1. Run the drain hose sloped downwards.

#### NOTE

- The hole should be made at a slight downward slant on the outdoor side.

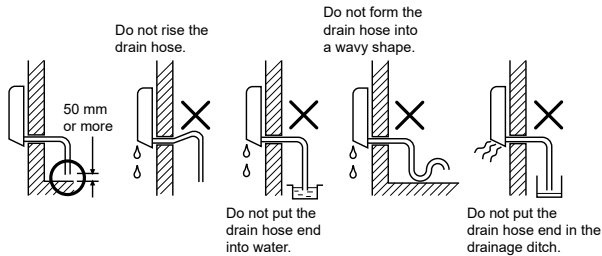


Fig. 10-3-25

2. Put water in the drain pan and make sure that the water is drained out of doors.
3. When connecting extension drain hose, insulate the connecting part of extension drain hose with shield pipe.

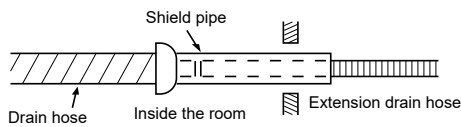


Fig. 10-3-26

#### CAUTION

Arrange the drain pipe for proper drainage from the unit. Improper drainage can result in dew-dropping.

This air conditioner has the structure designed to drain water collected from dew, which forms on the back of the indoor unit, to the drain pan. Therefore, do not store the power cord and other parts at a height above the drain guide.

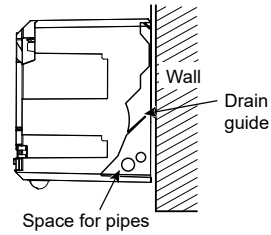


Fig. 10-3-27

## 10-4. Outdoor Unit

### 10-4-1. Installation place

- A place which provides the spaces around the outdoor unit as shown in the diagram
- A place which can bear the weight of the outdoor unit and does not allow an increase in noise level and vibration
- A place where the operation noise and discharged air do not disturb your neighbors
- A place which is not exposed to a strong wind
- A place free of a leakage of combustible gases
- A place which does not block a passage
- When the outdoor unit is to be installed in an elevated position, be sure to secure its feet.
- The allowable length of the connecting pipe.

Model	RAS-10S4AVPG-E	RAS-13S4AVPG-E	RAS-16S4AVPG-E
Chargeless	up to 15 m	up to 15 m	up to 15 m
Maximum length	25 m	25 m	25 m
Additional refrigerant charging	16 - 25 m (20 g / 1 m)	16 - 25 m (20 g / 1 m)	16 - 25 m (20 g / 1 m)
Maximum refrigerant charging	1.16 kg	1.16 kg	1.16 kg

- The allowable height of outdoor unit installation site.

Model	RAS-10S4AVPG-E	RAS-13S4AVPG-E	RAS-16S4AVPG-E
Maximum height	15 m	15 m	15 m

- A place where the drain water does not raise any problems or with good drainage.
- A place where it can be installed horizontally.

### Precautions for adding refrigerant

Use a scale having a precision with at least 10 g per index line when adding the refrigerant.

Do not use a bathroom scale or similar instrument.

### CAUTION

When the outdoor unit is installed in a place where the drain water might cause any problems, Seal the water leakage point tightly using a silicone adhesive or caulking compound.

### 10-4-2. Precautions about installation in Regions with Snowfall and Cold Temperatures

- Do not use the supplied drain nipple for draining water. Drain the water from all the drain holes directly.
- To protect the outdoor unit from snow accumulation, install a holding frame, and attach a snow protection hood and plate.
- \* Do not use a double-stacked design.

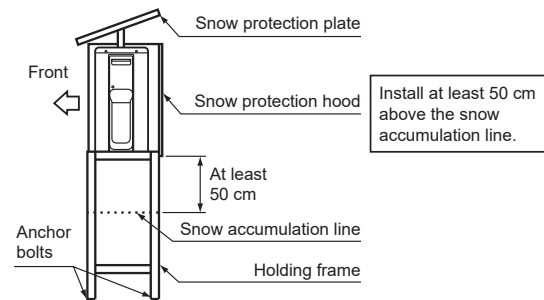


Fig. 10-4-1

### CAUTION

1. Install the outdoor unit without anything blocking the air discharging.
2. When the outdoor unit is installed in a place exposed always exposed to strong wind like a coast or on a high storey of a building, secure the normal fan operation using a duct or a wind shield.
3. In particularly windy areas, install the unit such as to avoid admission of wind.
4. Installation in the following places may result in trouble.  
Do not install the unit in such places.
  - A place full of machine oil.
  - A saline-place such as the coast.
  - A place full of sulfide gas.
  - A place where high-frequency waves are likely to be generated as from audio equipment, welders, and medical equipment.

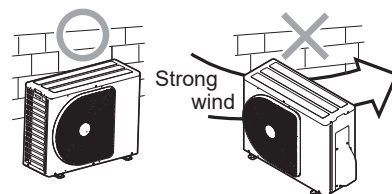


Fig. 10-4-2

## Draining the Water

- Holes are provided on the base plate of the outdoor unit to ensure that the defrost water produced during heating operations is drained off efficiently. If a centralized drain is required when installing the unit on a balcony or wall, follow the steps below to drain off the water.

- Proceed with water-proofing by installing the water-proof rubber caps in the 2 elongated holes on the base plate of the outdoor unit.  
[How to install the water-proof rubber caps]
  - Place four fingers into each cap, and insert the caps into the water drain holes by pushing them into place from the underside of the base plate.
  - Press down on the outer circumferences of the caps to ensure that they have been inserted tightly. (Water leaks may result if the caps have not been inserted properly, if their outer circumferences lift up or the caps catch on or wedge against something.)

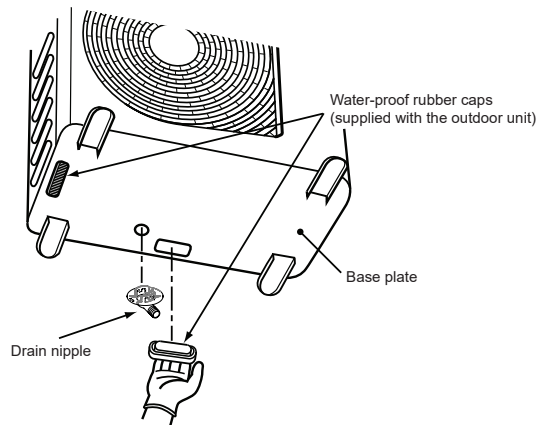


Fig. 10-4-3

- Install the drain nipple and a commercially available drain hose (16 mm inside diameter), and drain off the water. (For the position where the drain nipple is installed, refer to the installation diagram of the indoor and outdoor units.)
  - Check that the outdoor unit is horizontal, and route the drain hose at a downward sloped angle while ensuring that it is connected tautly.

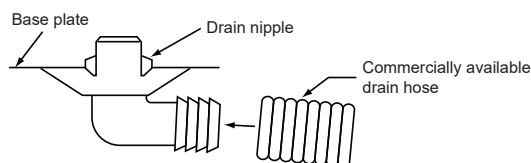


Fig. 10-4-4

Do not use ordinary garden hose, but one can flatten and prevent water from draining.

## 10-4-3. Refrigerant piping connection

### <Flaring>

- Cut the pipe with a pipe cutter.

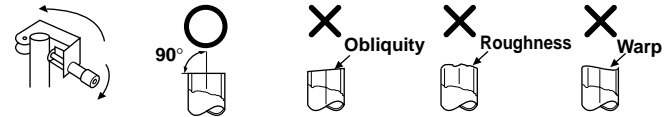


Fig. 10-4-5

- Insert a flare nut into the pipe, and flare the pipe.
  - Projection margin in flaring : A (Unit : mm)

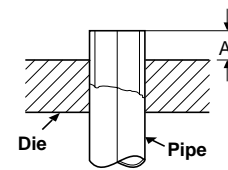


Fig. 10-4-6

#### RIDGID (clutch type)

Outer dia. of copper pipe	Tool used	Conventional tool used
Ø6.35	0 to 0.5	1.0 to 1.5
Ø9.52	0 to 0.5	1.0 to 1.5
Ø12.70	0 to 0.5	1.0 to 1.5
Pipes thickness	0.8 mm or more	

#### IMPERIAL (wing nut type)

Outer dia. of copper pipe	Tool used
Ø6.35	1.5 to 2.0
Ø9.52	1.5 to 2.0
Ø12.70	2.0 to 2.5
Pipes thickness	0.8 mm or more

### CAUTION

- Do not scratch the inner surface of the flared part when removing burrs.
- Flare processing under the condition of scratches on the inner surface of flare processing part will cause refrigerant gas leak.

### <Tightening connection>

Align the centers of the connecting pipes and tighten the flare nut as far as possible with your fingers. Then tighten the nut with a spanner and torque wrench as shown in the figure.

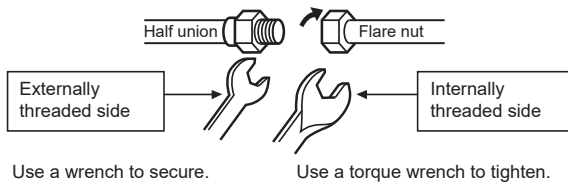


Fig. 10-4-7

### CAUTION

Do not apply excess torque. Otherwise, the nut may crack depending on the conditions.

(Unit : N•m)

Outer dia. of copper pipe	Tightening torque
Ø6.35 mm	14 to 18 (1.4 to 1.8 kgf•m)
Ø9.52 mm	30 to 42 (3.0 to 4.2 kgf•m)
Ø12.70 mm	50 to 62 (5.0 to 6.2 kgf•m)

### Tightening torque of flare pipe connections

The operating pressure of R32 is higher than that of R22 (approx. 1.6 times). It is therefore necessary to firmly tighten the flare pipe connecting sections (which connect the indoor and outdoor units) up to the specified tightening torque. Incorrect connections may cause not only a gas leakage, but also damage to the refrigeration cycle.

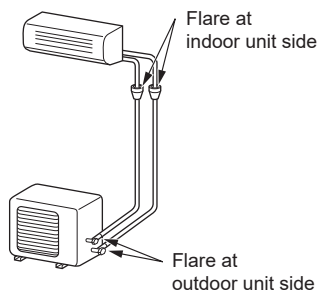


Fig. 10-4-8

### Evacuating

After the piping has been connected to the indoor unit, you can perform the air purge together at once.

#### AIR PURGE

Evacuate the air in the connecting pipes and in the indoor unit using a vacuum pump. Do not use the refrigerant in the outdoor unit. For details, see the manual of the vacuum pump.

#### <Using a vacuum pump>

Be sure to use a vacuum pump with counter-flow prevention function so that inside oil of the pump does not flow backward into pipes of the air conditioner when the pump stops. (If oil inside of the vacuum pump enters into the air conditioner, which use R32, refrigeration cycle trouble may result.)

1. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
2. Connect the charge hose to the port of the vacuum pump.
3. Open fully the low pressure side handle of the gauge manifold valve.
4. Operate the vacuum pump to start evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters. (15 minutes for 20 meters)(assuming a pump capacity of 27 liters per minute) Then confirm that the compound pressure gauge reading is  $-101 \text{ kPa}$  ( $-76 \text{ cmHg}$ ).
5. Close the low pressure side valve handle of the gauge manifold valve.
6. Open fully the valve stem of the packed valves (both gas and liquid sides).
7. Remove the charging hose from the service port.
8. Securely tighten the caps on the packed valves.

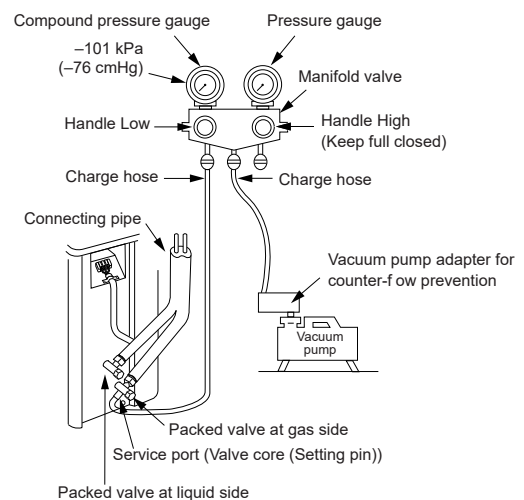


Fig. 10-4-9

## CAUTION

### • KEEP IMPORTANT 7 POINTS FOR PIPING WORK

- (1) Take away dust and moisture (inside of the connecting pipes).
- (2) Tighten the connections (between pipes and unit).
- (3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
- (4) Check gas leak (connected points).
- (5) Be sure to fully open the packed valves before operation.
- (6) Reusable mechanical connectors and flared joints are not allowed indoors. When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be refabricated.
- (7) Don't operate air conditioner in case no refrigerant in the system.

### <Packed valve handling precautions>

- Open the valve stem all the way out, but do not try to open it beyond the stopper.

Pipe size of Packed Valve	Size of Hexagon wrench
12.70 mm and smaller	A = 4 mm
15.88 mm	A = 5 mm

### <Pump down process>

1. Turn off the Air Conditioner system.
2. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
3. Turn on the Air Conditioner system in cooling operation more than 10 minutes.
4. Check the operating pressure of the system should be normal value. (Ref. with product specification)
5. Release the valve rod cap of both service valves.
6. Use the Hexagon wrench to turning the valve rod of Liquid side fully close.  
(\*Make sure no entering air into the system)
7. Continue operate Air Conditioner system until the gauge of manifold dropped into the range of 0.5 - 0 kgf/cm<sup>2</sup>
8. Use the Hexagon wrench to turning the valve rod of Gas side fully close. And turn off the Air Conditioner system immediately thereafter.
9. Remove the gauge manifold from the service port of the packed valve.
10. Securely tighten the valve rod cap to the both service valves.



## CAUTION

Should be check the compressor operating condition while pumping down process. It must not any abnormal sound, more vibration. It is abnormal condition appears and must turn off the Air Conditioner immediately.

- Securely tighten the valve cap with torque in the following table

Cap	Cap Size (H)	Torque
Valve Rod Cap	H17 - H19	14~18 N.m (1.4 to 1.8 kgf·m)
	H22 - H30	33~42 N.m (3.3 to 4.2 kgf·m)
Service Port Cap	H14	8~12 N.m (0.8 to 1.2 kgf·m)
	H17	14~18 N.m (1.4 to 1.8 kgf·m)

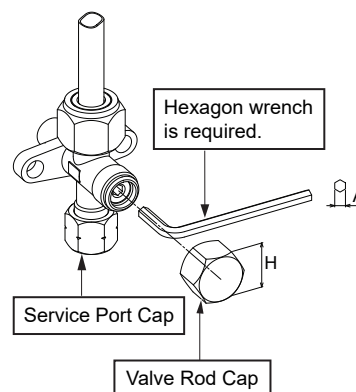


Fig. 10-4-10

## 10-5. Electrical works

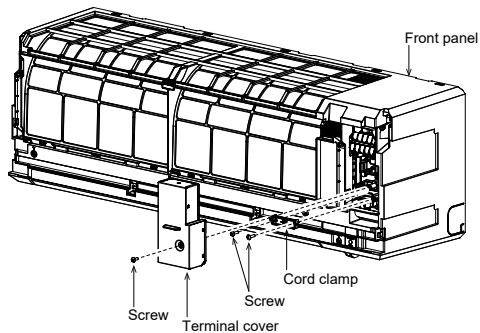
Model	RAS-B10S4KVPGE	RAS-B13S4KVPGE	RAS-B18S4KVPGE
Power source	50 Hz, 220 – 240 V Single phase		
Maximum running current	8.50 A	9.95 A	12.00 A
Circuit breaker rating	15 A	15 A	20 A
Power supply cable	H07RN-F or 60245 IEC66 (1.25 mm <sup>2</sup> or more)	H07RN-F or 60245 IEC66 (1.5 mm <sup>2</sup> or more)	H07RN-F or 60245 IEC66 (2.0 mm <sup>2</sup> or more)
Connecting cable			

### 10-5-1. Wiring Connection

#### <Indoor unit>

**Wiring of the connecting cable can be carried out without removing the front panel.**

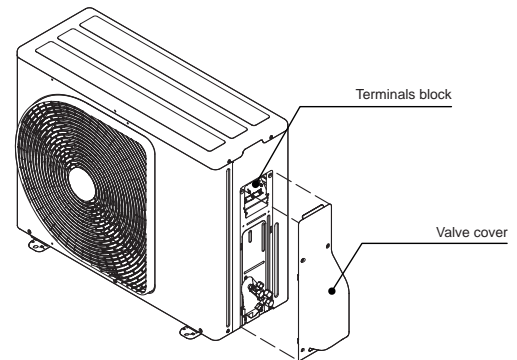
1. Remove the air inlet grille.  
(Please see details on page 86)
2. Remove the terminal cover and cord clamp.
3. Insert the connecting cable (according to the local cords) into the pipe hole on the wall.
4. Take out the connecting cable through the cable slot on the rear panel so that it protrudes about 20 cm from the front.
5. Insert the connecting cable fully into the terminal block and secure it tightly with screws.
6. Tightening torque : 1.2 N·m (0.12 kgf·m)
7. Secure the connecting cable with the cord clamp.
8. Fix the terminal cover and air inlet grille on the indoor unit.
9. Install the air inlet grille  
(Please see details on page 86)



**Fig. 10-5-1**

#### <Outdoor unit>

1. Remove the valve cover, the electric parts cover and the cord clamp from the outdoor unit.
2. Connect the connecting cable to the terminal as identified by the matching numbers on the terminal block of indoor and outdoor unit.
3. Insert the power cord and the connecting cable carefully into the terminal block and secure it tightly with screws.
4. Use vinyl tape, etc. to insulate the cords which are not going to be used. Locate them so that they do not touch any electrical or metal parts.
5. Secure the power cord and the connecting cable with the cord clamp.
6. Attach the electric parts cover and the valve cover on the outdoor unit.

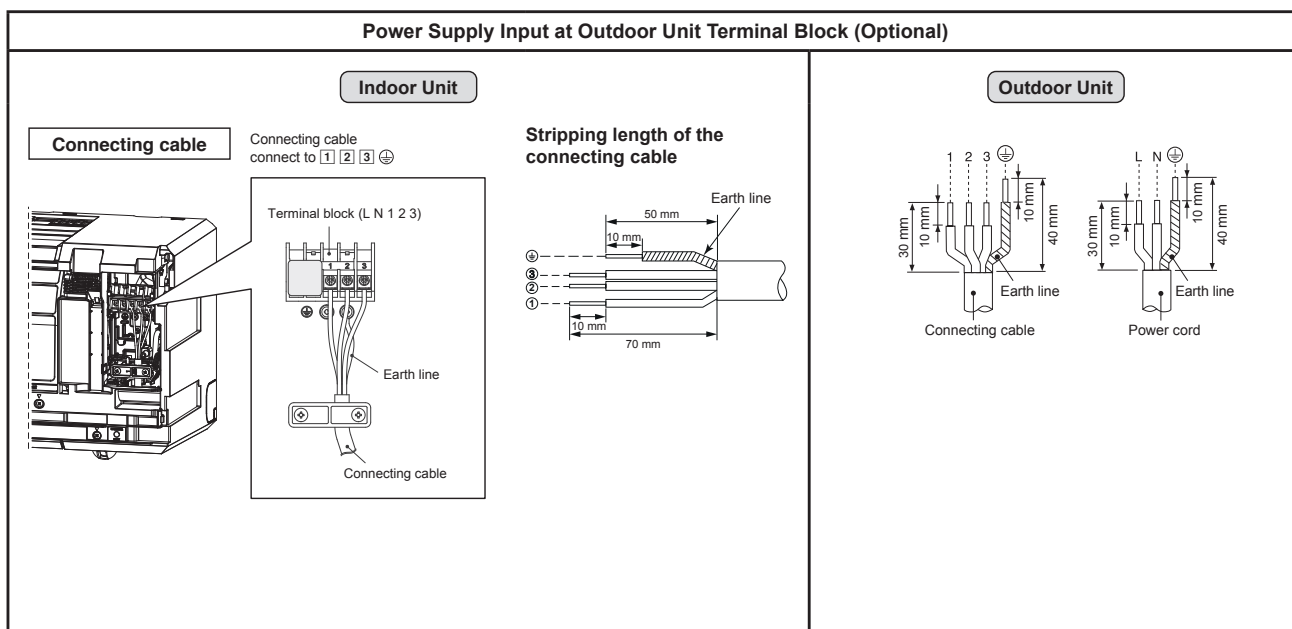
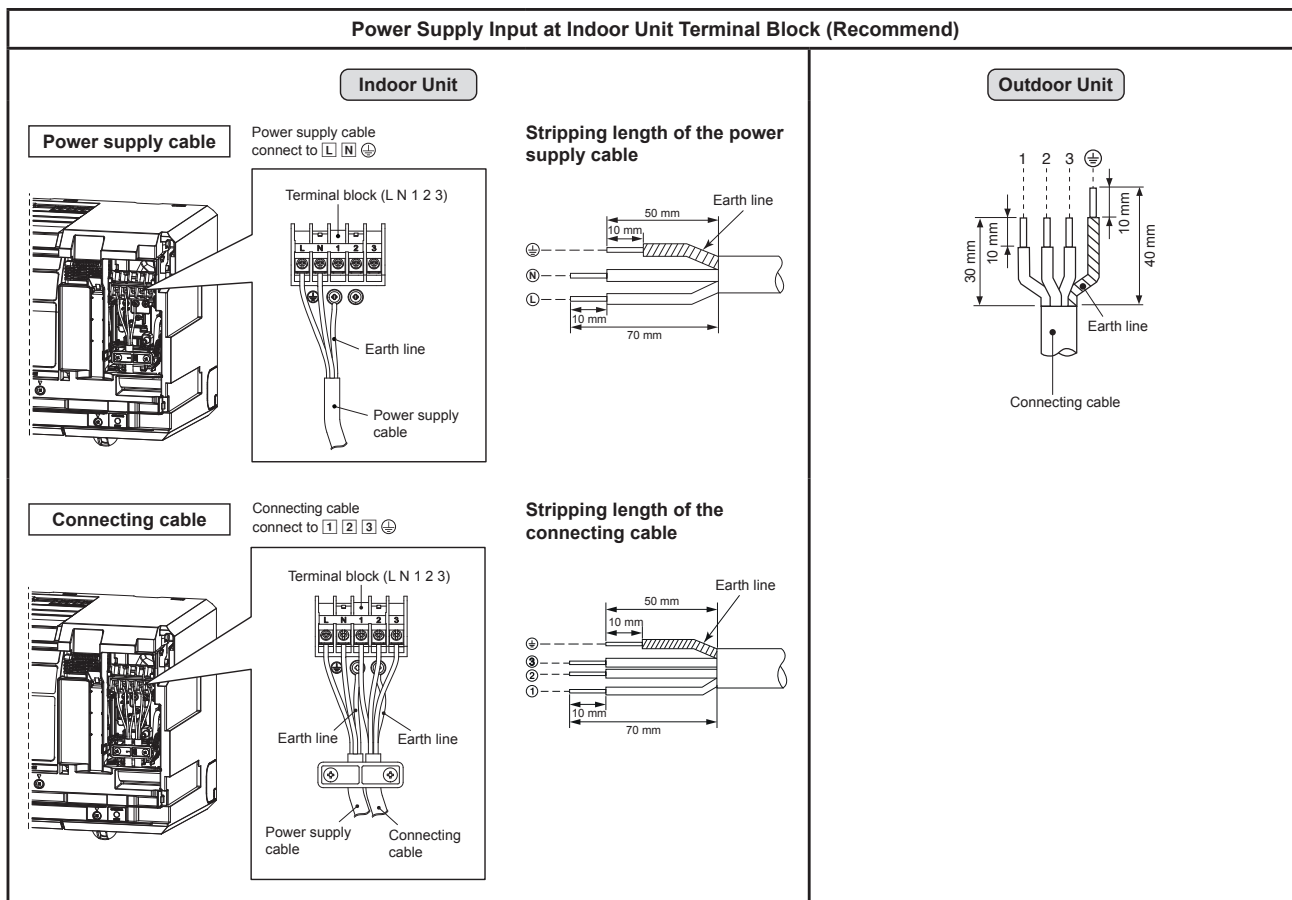


**Fig. 10-5-2**



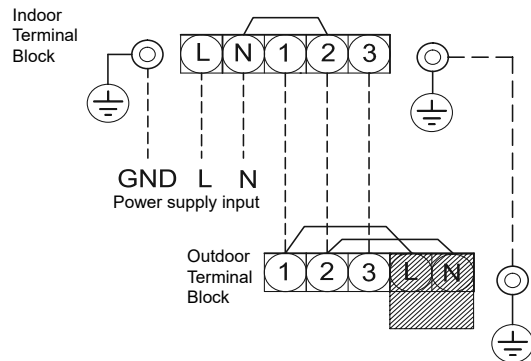
## 10-5-2. In Case of Indoor Unit Connect With 1:1 Outdoor Unit

The power supply can be selected to connect to indoor unit or outdoor unit. Choose proper way and connect the power supply and connecting cable by follow the instruction as following.

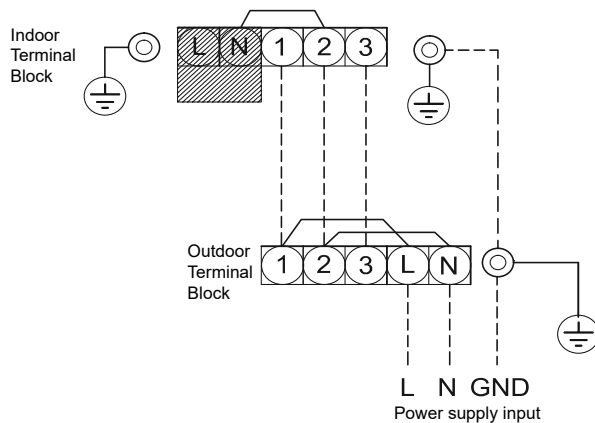


### 10-5-3. Power supply input Wiring Diagram for 1:1 Outdoor Unit

#### Power supply input at Indoor Terminal Block (Recommend)



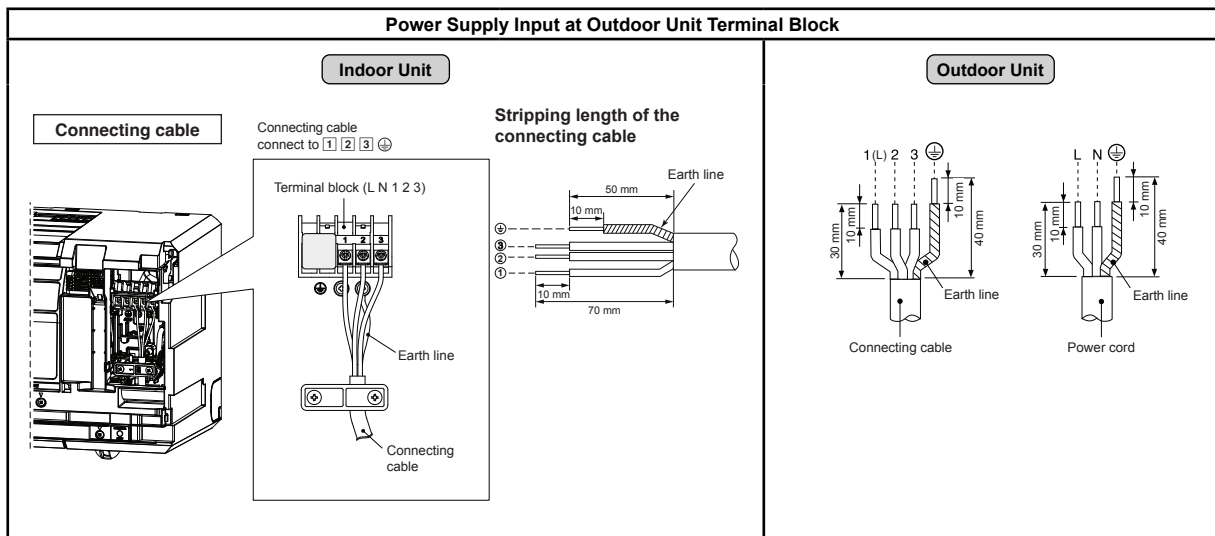
#### Power supply input at Outdoor Terminal Block (Optional)



### CAUTION

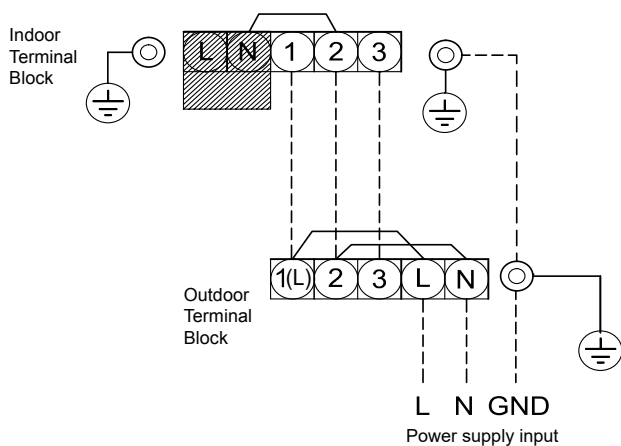
1. The power supply must be same as the rated of air conditioner.
2. Prepare the power source for exclusive use with air conditioner.
3. Circuit breaker must be used for the power supply line of this air conditioner.
4. Be sure to comply power supply and connecting cable for size and wiring method.
5. Every wire must be connected firmly.
6. Perform wiring works so as to allow a general wiring capacity.
7. Wrong wiring connection may cause some electrical part burn out.
8. Incorrect or incomplete wiring is carried out, it will cause an ignition or smoke.
9. This product can be connected to main power supply.  
Connection to fixed wiring : A switch which disconnects all poles and has a contact separation at least 3mm must be incorporated in the fixed wiring.

#### 10-5-4. In Case of Indoor Unit Connect With Inverter Multi System (IMS)



#### ● Power supply input Wiring Diagram for Inverter Multi System (IMS)

##### Power supply input at Outdoor Terminal Block



### CAUTION

1. The power supply must be same as the rated of air conditioner.
  2. Prepare the power source for exclusive use with air conditioner.
  3. Circuit breaker must be used for the power supply line of this air conditioner.
  4. Be sure to comply power supply and connecting cable for size and wiring method.
  5. Every wire must be connected firmly.
  6. Perform wiring works so as to allow a general wiring capacity.
  7. Wrong wiring connection may cause some electrical part burn out.
  8. Incorrect or incomplete wiring is carried out, it will cause an ignition or smoke.
  9. This product can be connected to main power supply.
- Connection to fixed wiring : A switch which disconnects all poles and has a contact separation at least 3mm must be incorporated in the fixed wiring.

## 10-6. Others

### 10-6-1. Gas leak test

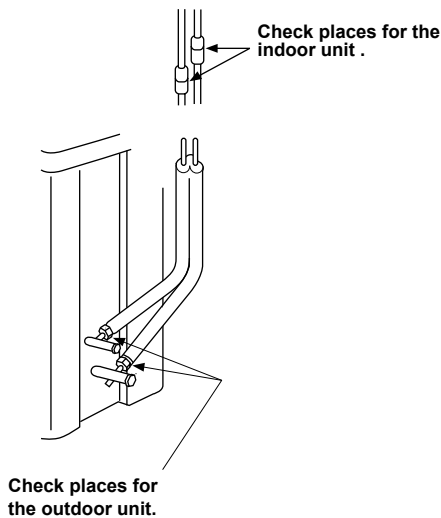


Fig. 10-6-1

- Check the flare nut connections for the gas leak with a gas leak detector or soap water.

### 10-6-2. Remote Control A-B Selection

- When two indoor units are installed in the same room or adjacent two rooms, if operating a unit, two units may receive the remote control signal simultaneously and operate. In this case, the operation can be preserved by setting either one remote control to B setting. (Both are set to A setting in factory shipment.)
- The remote control signal is not received when the settings of indoor unit and remote control are different.
- There is no relation between A setting/B setting and A room/B room when connecting the piping and cables.

To separate using of remote control for each indoor unit in case of 2 air conditioner are installed near.

#### Remote Control B Setup.

1. Press [RESET] button on the indoor unit to turn the air conditioner ON.
2. Point the remote control at the indoor unit.
3. Push and hold [CHECK] button on back side of Remote Control. "00" will be shown on the display (Picture ①).

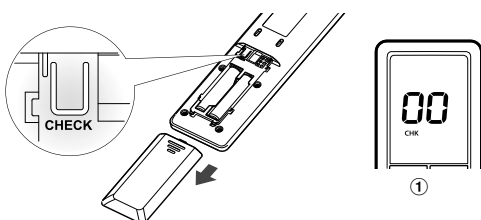
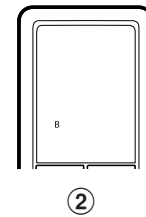


Fig. 10-6-2

4. Press [MODE] during pushing [CHECK]. "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized (Picture ②).



- Note :
1. Repeat previous step to reset Remote Control to be A.
  2. Remote Control A have not "A" display.
  3. Default setting of Remote Control from factory is A.

Fig. 10-6-3

### 10-6-3. Test operation

To switch the TEST RUN (COOL) mode, press [RESET] button for 10 sec. (The beeper will make a short beep.)

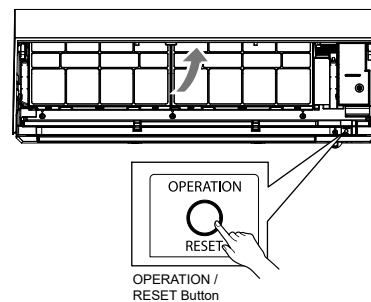


Fig. 10-6-4

### 10-6-4. Auto restart Function setting

This product is designed so that, after a power failure, it can restart automatically in the same operating mode as before the power failure.

#### Information

The product is shipped with Auto Restart function in the ON position. Turn it OFF if this function is not required.

#### <How to turn OFF the Auto Restart Function>

- Press and hold the [OPERATION] button on the indoor unit for 3 seconds (3 beep sounds but OPERATION lamp does not blink).

#### <How to turn ON the Auto Restart Function

- Press and hold the [OPERATION] button on the indoor unit for 3 seconds (3 beep sounds and OPERATION lamp blink 5 time/sec for 5 seconds).

#### NOTE

- In case of ON timer or OFF timer are set, AUTO RESTART OPERATION does not activate.

## 11. HOW TO DIAGNOSE THE TROUBLE

The pulse motor circuits are mounted to both indoor and outdoor units. Therefore, diagnose troubles according to the trouble diagnosis procedure as described below. (Refer to the check points in servicing written on the wiring diagrams attached to the indoor/outdoor units.)

Table 11-1

No.	Troubleshooting Procedure	No.	Troubleshooting Procedure
1	First Confirmation	6	How to Check Simply the Main Parts
2	Primary Judgment	7	Troubleshooting
3	Judgment by Flashing LED of Indoor Unit	8	How to Diagnose Trouble in Outdoor Unit
4	Self-Diagnosis by Remote Controller	9	How to Check Simply the Main Parts
5	Judgment of Trouble by Every Symptom	10	How to Simply Judge Whether Outdoor Fan Motor is Good or Bad

### ◆ Precautions when handling the new inverter

#### ⚠ CAUTION: HIGH VOLTAGE

The high voltage circuit is incorporated.

Be careful to do the check service, as the electric shock may be caused in case of touching parts on the P.C. board by hand.

The new inverter will be incorporated starting with this unit.

### ◆ The control circuitry has an uninsulated construction.

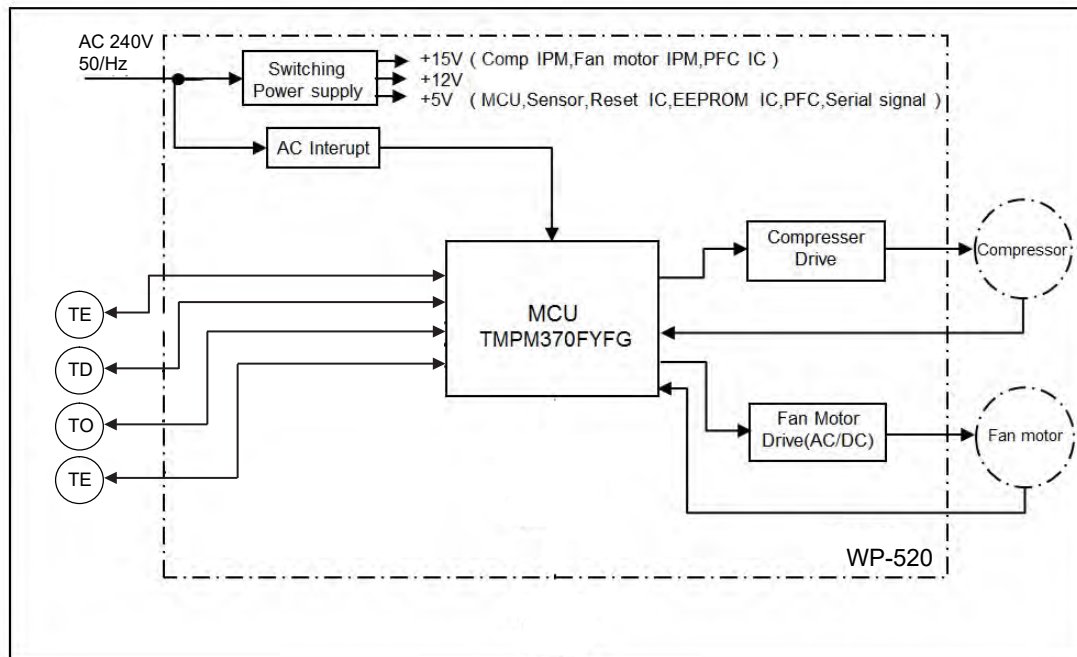


Fig. 11-1

**⚠ CAUTION**

A high voltage (equivalent to the supply voltage) is also energized to ground through the sensors, PMV and other low-voltage circuits. The sensor leads and other wires are covered with insulated tubes for protection. Nevertheless, care must be taken to ensure that these wires are not pinched.

Take sufficient care to avoid directly touching any of the circuit parts without first turning off the power.

At times such as when the circuit board is to be replaced, place the circuit board assembly in a vertical position.

Laying the board flat on an electrically conductive object (such as the top panel of the air conditioner's outdoor unit) while a charge is still retained by the electrolytic capacitors of the inverter's main circuit may cause short-circuiting between the electrolytic capacitors and secondary circuit components and result in damage to the components.

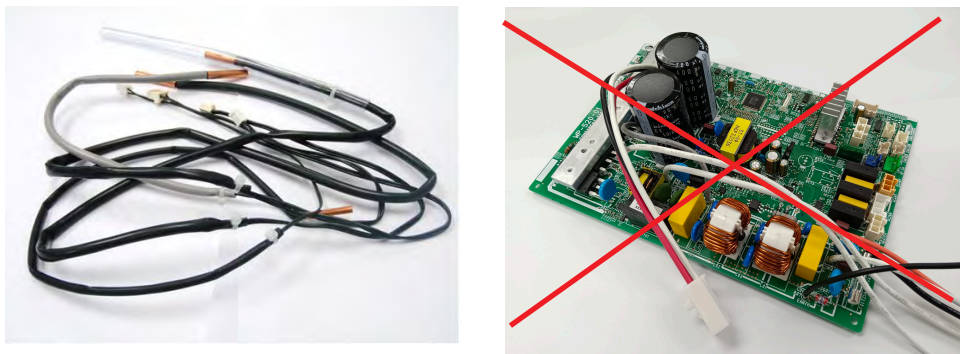


Fig. 11-2

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**Do NOT lay the circuit board assembly flat.**

## ◆ Precautions when inspecting the control section of the outdoor unit

### NOTE :

A large-capacity electrolytic capacitor is used in the outdoor unit controller (inverter). Therefore, if the power supply is turned off, charge (charging voltage DC280 to 380V) remains and discharging takes a lot of time. After turning off the power source, if touching the charging section before discharging, an electrical shock may be caused. Discharge the electrolytic capacitor completely by using soldering iron, etc.

### < Discharging method >

1. Remove the inverter cover (plating) by opening four mounting claws.
2. As shown below, connect the discharge resistance (approx.  $100\Omega$  0W) or plug of the soldering iron to voltage between + – terminals of the C09, C10 ("WARNING ELECTRIC SHOCK" is indicated.) electrolytic capacitor ( $760\mu\text{F}/400\text{V}$ ) on P.C. board, and then perform discharging.

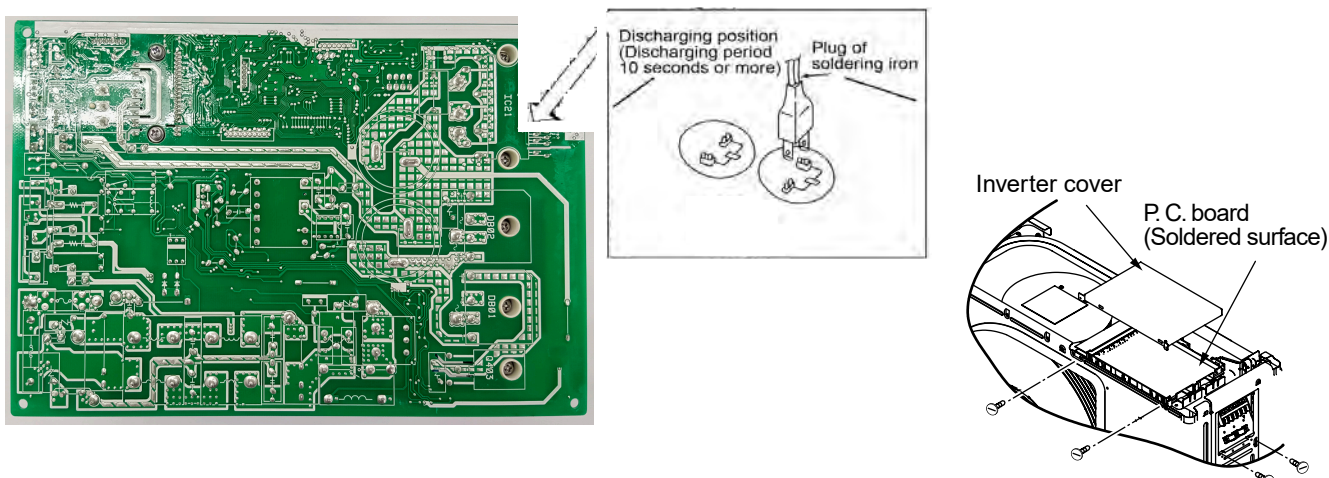


Fig. 11-3

## 11-1. First Confirmation

### 11-1-1. Confirmation of Power Supply

Confirm that the power breaker operates (ON) normally.

### 11-1-2. Confirmation of Power Voltage

Confirm that power voltage is AC 220–230–240 ± 10%.

If power voltage is not in this range, the unit may not operate normally.

### 11-1-3. Operation Which is not a Trouble (Program Operation)

For controlling the air conditioner, the program operations are built in the microcomputer as described in the following table.

If a claim is made for running operation, check whether or not it meets to the contents in the following table.

When it does, we inform you that it is not trouble of equipment, but it is indispensable for controlling and maintaining of air conditioner.

Table 11-1-1

No.	Operation of air conditioner	Description
1	When power breaker is turned “ON”, the operation indicator (White) of the indoor unit flashes.	The OPERATION lamp of the indoor unit flashes when power source is turned on. If [⏻] button is operated once, flashing stops. (Flashes also in power failure)
2	Compressor may not operate even if the room temperature is within range of compressor-ON.	The compressor does not operate while compressor restart delay timer (3-minutes timer) operates. The same phenomenon is found after power source has been turned on because 3-minutes timer operates.
3	In Dry and ECO mode, FAN (air flow) display does not change even though FAN (air flow select) button is operated.	The air flow indication is fixed to [AUTO].
4	Increasing of compressor motor speed stops approx. 30 seconds after operation started, and then compressor motor speed increases again approx. 30 seconds after.	For smooth operation of the compressor, the compressor motor speed is restricted to Max. 41 rps for 2 minutes, and Max.91 rps for 2 minutes to 3 minutes, respectively after the operation has started.
5	In AUTO mode, the operation mode is changed.	After selecting Cool or Heat mode, select an operation mode again if the compressor keeps stop status for 15 minutes.
6	In HEAT mode, the compressor motor speed does not increase up to the maximum speed or decreases before the temperature arrives at the set temperature.	The compressor motor speed may decrease by high-temp. release control (Release protective operation by temp.-up of the indoor heat exchanger) or current release control.



## 11-2. Primary Judgment

To diagnose the troubles, use the following methods.

- 1) Judgment by flashing LED of indoor unit
- 2) Self-diagnosis by service check remote controller
- 3) Judgment of trouble by every symptom

Firstly use the method 1) for diagnosis. Then, use the method 2) or 3) to diagnose the details of troubles.

## 11-3. Judgment by Flashing LED of Indoor Unit

While the indoor unit monitors the operation status of the air conditioner, if the protective circuit operates, the contents of self-diagnosis are displayed with block on the indoor unit indication section.

**Table 11-3-1**

<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">Indoor indication lamp flashes.</div> <div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;">Which lamp does flash?</div> <div style="border: 1px solid black; padding: 5px;"> <div style="display: flex; align-items: center;"> <div style="width: 20px; height: 20px; background-color: black; margin-right: 5px;"></div> <div> <p>→ C</p> </div> </div> </div>	Item	Check code	Block display		Description for self-diagnosis
	A	—	OPERATION Flashing display (1 Hz)		Power failure (when power is ON)
	B	00	OPERATION Flashing display (5 Hz)		Protective circuit operation for indoor P.C. board
	C	01	OPERATION TIMER (White) Flashing display (5 Hz)		Protective circuit operation for connecting cable and serial signal system
	D	02	OPERATION Flashing display (5 Hz)		Protective circuit operation for outdoor P.C. board
	E	03	OPERATION TIMER Flashing display (5 Hz)		Protective circuit operation for others (including compressor)
	F	33	OPERATION Normal Flash 1 Hz Flash 2 Hz 2 times every 1 sec None	TIMER Normal None None Flash 1 Hz	Release status display Nothing Current release TD release TC release

### NOTES :

1. The contents of items B and C and a part of item E are displayed when air conditioner operates.
2. When item B and C, and item B and a part of item E occur concurrently, priority is given to the block of item B.
3. The check codes can be confirmed on the remote controller for servicing.

## 11-4. Self-Diagnosis by Remote Controller (Check Code)

1. If the lamps are indicated as shown B to E in Table 11-3-1, execute the self-diagnosis by the remote controller.
2. When the remote controller is set to the service mode, the indoor controller diagnoses the operation condition and indicates the information of the self-diagnosis on the display of the remote controller with the check codes. If a fault is detected, all lamps on the indoor unit will flash at 5Hz and it will beep for 10 seconds (Beep, Beep, Beep...). The timer lamp usually flashes (5Hz) during self-diagnosis.

### 11-4-1. How to Use Remote Controller in Service Mode

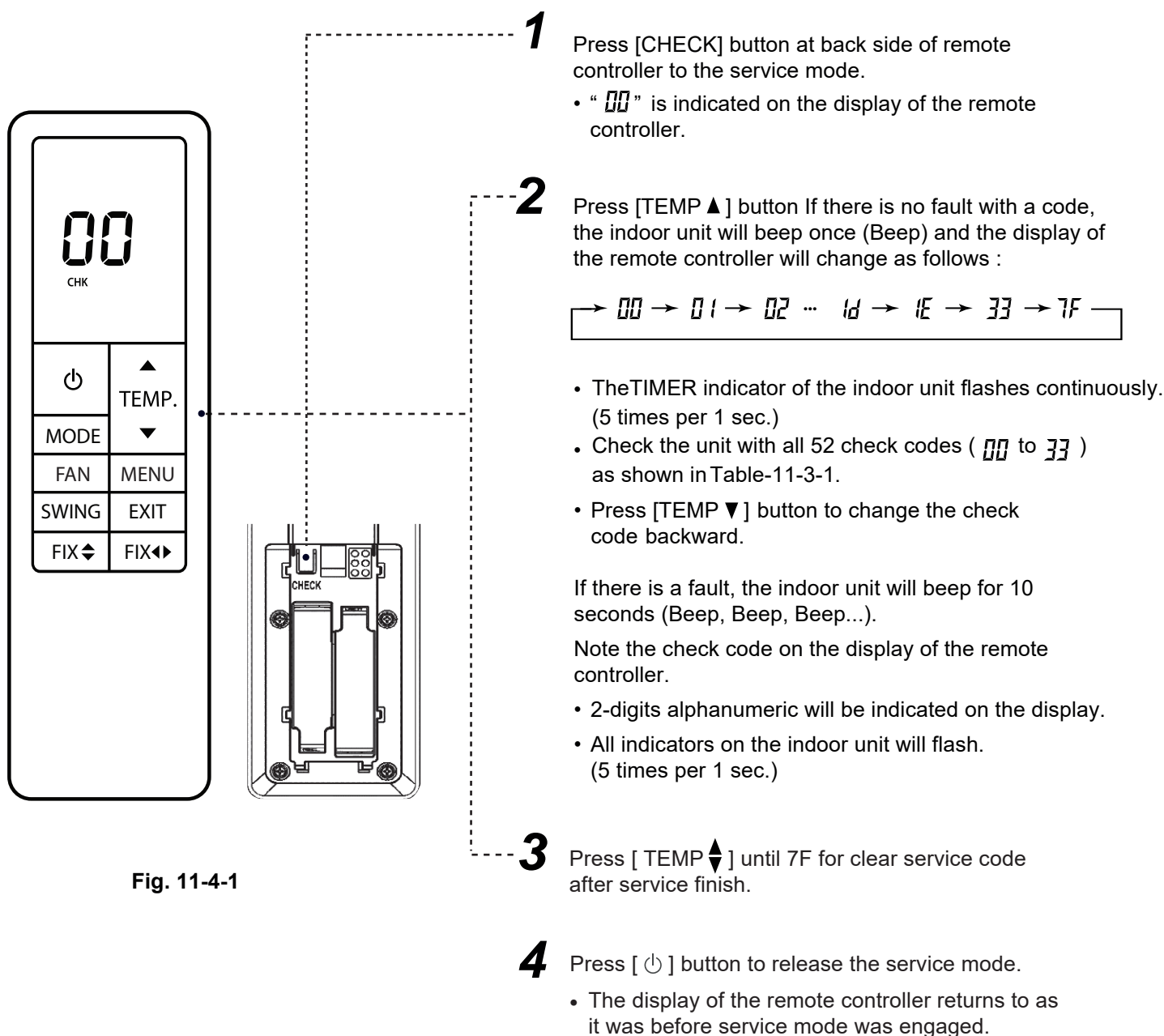


Fig. 11-4-1

Alphanumeric characters are used for the check codes.

5 is 5.	6 is 6.
A is A.	B is B.
C is C.	D is D.

## 11-4-2. Caution at Servicing










1. After using the service mode of remote controller finished, press the [  ] button to reset the remote controller to normal function.
2. After finished the diagnosis by the remote controller, turn OFF power supply and turn its ON again to reset the air conditioner to normal operation. However, the check codes are not deleted from memory of the microcomputer.
3. After servicing finished, press [CLR] button of remote controller under service mode status to send code "7F" to the indoor unit. The check code stored in memory is cleared.

Table 11-4-1

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
	Indoor P.C. board.		TA sensor ; The room temperature sensor is short-Circuit or disconnection.	Operation continues.	Flashes when error is detected.	1. Check the sensor TA and connection. 2. In case of the sensor and its connection is normal, check the P.C. board.
			TC sensor ; The heat exchanger temperature sensor of the indoor unit is out of place, disconnection, short-circuit or migration.	Operation continues.	Flashes when error is detected.	1. Check the sensor TC and connection. 2. In case of the sensor and its connection is normal, check the P.C. board.
			Gas detector sensor failure	Outdoor Unit "OFF" Indoor Unit continue fan only operation for 250 minute or "OFF".	Flashes when error is detected.	1. Check Gas sensor shortage / open. 2. Check Gas sensor disconnect.
			Fan motor of the indoor unit is failure, lock-rotor, short-circuit, disconnection, etc. Or its circuit on P.C. board has problem.	All OFF	Flashes when error is detected.	1. Check the fan motor and connection. 2. In case of the motor and its connection is normal, check the P.C. board.
			Other trouble on the indoor P.C. board.	Depend on cause of failure.	Depend on cause of failure.	1. Reset power supply. 2. Replace P.C. board.
			• Gas detector sensor life time	Operation continues.	Flashes when error is detected.	Replace new sensor.
			• Smart sensing failure.	Operation continues.	No flashing	1. Check the smart sensing sensor and connection. 2. In case of the sensor and its connection is normal, check the P.C.board.
			Ionizer sensor failure	Operation continues.	No flashing	1. Check the Ionizer sensor and connection. 2. In case of the sensor and its connection is normal, check the P.C.board.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
01	Serial signal and connecting cable.	04	1) Defective wiring of the connecting cable or miss-wiring. 2) Operation signal has not send from the indoor unit when operation start. 3) Outdoor unit has not send return signal to the indoor unit when operation started. 4) Return signal from the outdoor unit is stop during operation. • Some protector (hardware, if exist) of the outdoor unit open circuit of signal. • Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.	Indoor unit operates continue. Outdoor unit stop.	Flashes when error is detected. Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.	1) to 3) The outdoor unit never operate. • Check connecting cable and correct if defective wiring. • Check 25A fuse of inverter P.C. board. • Check 3.15A fuse of inverter P.C. board. • Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board. 4) The outdoor unit abnormal stop at some time. • If the other check codes are found concurrently, check them together. • Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc. • Check refrigerant amount or any possibility case which may caused high temperature or high pressure. • Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.

**Note : Operation signal of the indoor unit shall be measured in the sending period as picture below.**

**Sending signal of the indoor unit when have not return signal from the outdoor unit.**

\* Signal send only 1 minute and stop. Because of return signal from outdoor unit has not received.  
 \*\* Signal resend again after 3 minutes stop. And the signal will send continuously.  
 \*\*\* 1 minute after resending, the indoor unit display flashes error.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
02	Outdoor P.C. board	14	Current on inverter circuit is over limit in short time. <ul style="list-style-type: none"> <li>Inverter P.C. board is failure, IGBT shortage, etc.</li> <li>Compressor current is higher than limitation, lock rotor, etc.</li> </ul>	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Remove connecting lead wire of the compressor, and operate again.</li> <li>2. If outdoor fan does not operate or operate but stop after some period, replace the inverter P.C. board.</li> <li>3. If outdoor fan operates normally, measure 3-Phase output of inverter P.C. board (150-270VAC) at the connecting lead wire of compressor.</li> <li>4. If 3-Phase output is abnormal, replace inverter P.C.Board.</li> <li>5. If 3-Phase output is normal, replace compressor. (lock rotor, etc.)</li> </ol>
		15	Compressor position-detect circuit error or short-circuit between winding of compressor.	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Remove connecting lead wire of the compressor, and operate again.</li> <li>2. If outdoor fan does not operate or operation but stop after some period, replace the inverter P.C. board.</li> <li>3. If outdoor fan operates normally, measure resistance of compressor winding. If circuit is shortage, replace the compressor.</li> </ol>
		17	Current-detect circuit of inverter P.C. board error.	All OFF	Flashes after error is detected 4 times*.	Even if trying to operate again, all operations stop, replace inverter P.C. board.
		18	TE or TS sensor; abnormal. Out of place, disconnection, shortage, or misconnection (TE sensor is connected to TS connector, TS sensor is connected to TE sensor connector)  TE sensor; Outdoor heat exchanger temperature sensor  TS sensor; Suction pipe temperature sensor	All OFF	Flashes after error is detected 4 times*.	<ol style="list-style-type: none"> <li>1. Check sensors, TE, TS connection. In case of sensors and it's connection is normal, check the inverter P.C. board</li> <li>2. Check 4way valve operation/position. In case TE, TS detected temperature relationship are different from normal operation, "18" might be detected.</li> </ol>
		19	TD sensor ; Discharge pipe temperature sensor is disconnection or shortage.	All OFF	Flashes after error is detected 4 times*.	<ol style="list-style-type: none"> <li>1. Check sensors TD and connection.</li> <li>2. In case of the sensor and its connection is normal, check the inverter P.C. board.</li> </ol>
		1A	Outdoor fan failure or its drive-circuit on the inverter P.C. board failure.	All OFF	Flashes after error is detected 8 times*.	<ol style="list-style-type: none"> <li>1. Check the motor, measure winding resistance, shortage or lock rotor.</li> <li>2. Check the inverter P.C. board.</li> </ol>
		1b	TO sensor ; The outdoor temperature sensor is disconnection or shortage.	Operation continues.	Record error after detected 4 times*. But does not flash display.	<ol style="list-style-type: none"> <li>1. Check sensors TO and connection.</li> <li>2. In case of the sensor and its connection is normal, check the inverter P.C. board.</li> </ol>

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
02	Outdoor P.C. board	11	Compressor drive output error. (Relation of voltage, current and frequency is abnormal) <ul style="list-style-type: none"> <li>Overloading operation of compressor caused by over-charge refrigerant, P.M.V. failure, etc.</li> <li>Compressor failure (High current).</li> </ul>	All OFF	Flashes after error is detected 8 times*.	1. Check installation conditions such as packed valve opening, refrigerant amount and power supply (rate $\pm 10\%$ , both of operation and non operation condition). 2. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.) 3. Observe any possibility cause which may affect operation load of compressor. 4. Operate again. If compressor operation is failure when 20 seconds passed (count time from operation starting of compressor), replace compressor.
<p>* 4, 8, 11 or 18 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started.</p> <p>After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times)</p> <p>When error count comes 4, 8, 11 or 18 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.</p>						
03	The others (including compressor)	07	Return signal of the outdoor unit has been sent when operation start. But after that, signal is stop some time. <ul style="list-style-type: none"> <li>Instantaneous power failure.</li> <li>Some protector (hardware) of the outdoor unit open circuit of signal.</li> <li>Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.</li> </ul>	Indoor unit operates continue. Outdoor unit stop.	Flashes when error is detected. Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.	1. Check power supply (Rate $\pm 10\%$ ) 2. If the air conditioner repeat operates and stop with interval of approx. 10 to 40 minutes. <ul style="list-style-type: none"> <li>Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc.</li> <li>Check refrigerant amount, packed valve opening and any possibility cause which may affect high temperature or high pressure.</li> </ul> 3. Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
03	The others (including compressor)	1d	Compressor does not rotate. Because of missed wiring, missed phase or shortage.	All OFF	Flashes after error is detected 8 times*.	1. Remove connecting lead wire of the compressor, and operate again. 2. If outdoor fan does not operate or operation but stop after some period, replace the inverter P.C. board. 3. If outdoor fan operates normally, measure 3-Phase output of inverter P.C. board (150-270VAC) at the connecting lead wire of compressor. 4. If 3-Phase output is abnormal, replace inverter P.C.Board. 5. If 3-Phase output is normal, measure resistance of compressor winding. 6. If winding is shortage, replace the compressor.
		1E	Discharge temperature exceeded 117°C.	All OFF	Flashes after error is detected 4 times*.	1. Check sensors TD. 2. Check refrigerant amount. 3. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.) 4. Observe any possibility cause which may affect high temperature of compressor.
		1F	Compressor is high current though operation Hz is decreased to minimum limit. • Installation problem. • Instantaneous power failure. • Refrigeration cycle problem. • Compressor break down. • Compressor failure (High current).operation, etc.)	All OFF	Flashes after error is detected 8 times*.	1. Check installation conditions such as packed valve opening, refrigerant amount and power supply (rate ±10%, both of operation and non operation condition). 2. Check P.M.V. by measure the resistance of the coil and confirm its operation (sound of initial operation, etc.) 3. Observe any possibility cause which may affect high current of compressor. 4. If 1, 2 and 3 are normal, replace compressor.
<p>* 4, 8, 11 or 18 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started.</p> <p>After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times)</p> <p>When error count comes 4, 8, 11 or 18 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.</p>						

Block distinction		Operation of diagnosis function				Action and Judgment
Check code	Block	Check code	Cause of operation	Air conditioner status	Display flashing error	
03	The others (including compressor)	21	<p>Return signal of the outdoor unit has been sent when operation start. But after that, signal is stop some time.</p> <ul style="list-style-type: none"> <li>Instantaneous power failure.</li> <li>Some protector (hardware) of the outdoor unit open circuit of signal.</li> <li>Signal circuit of indoor P.C. board or outdoor P.C. board is failure in some period.</li> <li>TE, TC high temperature TE for cooling operation TC for heating operation. (TE only exists in the Heat Pump system)</li> <li>TE or TS sensor; abnormal. Out of place, disconnection, shortage, or misconnection (TE sensor is connected to TS connector, TS sensor is connected to TE sensor connector)</li> </ul> <p>TE sensor; Outdoor heat exchanger temperature sensor TS sensor; Suction pipe temperature sensor</p>	Indoor unit operates continue. Outdoor unit stop.	<p>Flashes when error is detected 11 times*.</p> <p>Flashing stop and outdoor unit start to operate when the return signal from the outdoor unit is normal.</p>	<ol style="list-style-type: none"> <li>Check power supply (Rate <math>\pm 10\%</math>)</li> <li>If the air conditioner repeat operate and stop with interval of approx. 10 to 40 minutes. <ul style="list-style-type: none"> <li>(In case of these exist) Check protector (hardware) such as Hi-Pressure switch, Thermal-Relay, etc.</li> <li>Check refrigerant amount, packed valve opening and any possibility cause which may affect high temperature or high pressure.</li> </ul> </li> <li>Check operation signal of the indoor unit by using diode. Measure voltage at terminal block of the indoor unit between No.2 and No.3 (or L2 and S) If signal is varied 15-60V continuously, replace inverter P.C. board. If signal is not varied, replace indoor P.C. board.</li> <li>Check and clean heat exchanger area Indoor and Outdoor unit.</li> <li>Check sensors, TE, TS connection. In case of sensors and it's connection is normal, check the inverter P.C. board.</li> <li>Check 4way valve operation/position. In case TE, TS detected temperature relationship are different from normal operation, "21" might be detected.</li> </ol>

\* 4, 8 or 11 times ; When first error is detected, error is count as 1 time, then once operation is stop and re-started.

After re-starting operation within 6 minutes, if same error is detected, error count is add (count become 2 times) When error count comes 4, 8, 11 or 18 times, record error to check code. But after re-starting operation, if no error is detected and air conditioner can operate more than 6 minutes, error count is cleared.



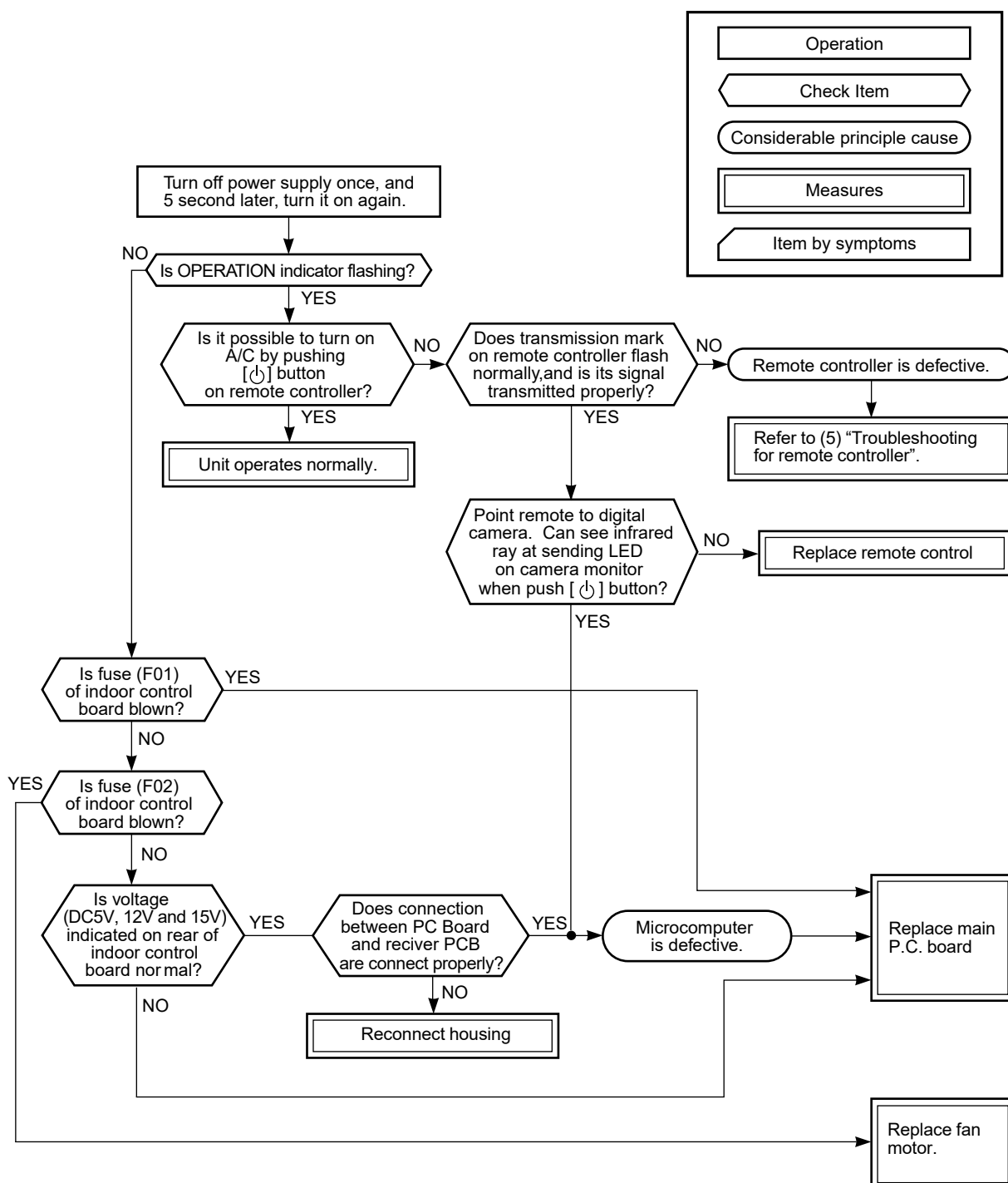
## 11-5. Judgment of Trouble by Every Symptom

### 11-5-1. Indoor Unit (Including Remote Controller)

#### (1) Power is not turned on (Does not operate entirely)

##### <Primary check>

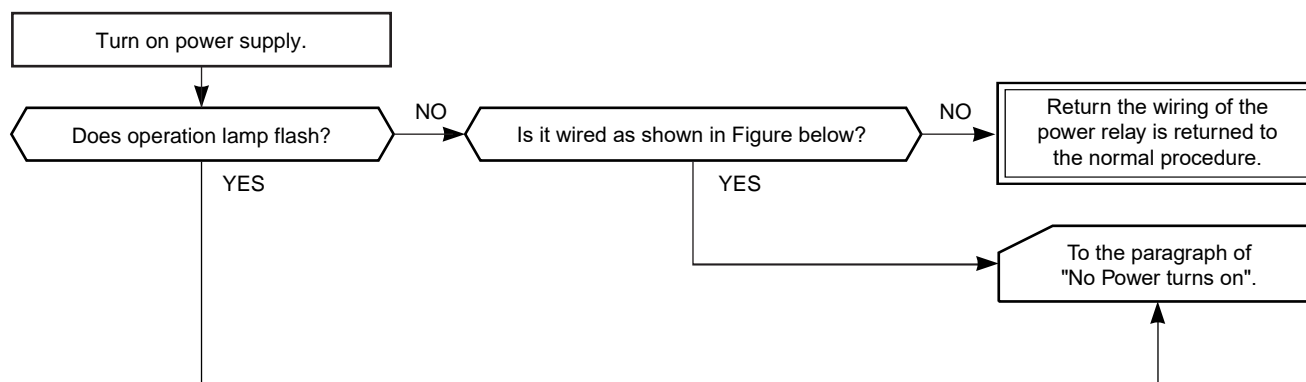
1. Is the supply voltage normal?
2. Is the normal voltage provided to the outdoor unit?
3. Is the crossover cable connected properly?
4. Is the fuse (F01) blown?



- Be sure to disconnect the motor connector CN36 after shut off the power supply, or it will be a cause of damage of the motor.

**(2) Power is not turned on though Indoor P.C. board is replaced**

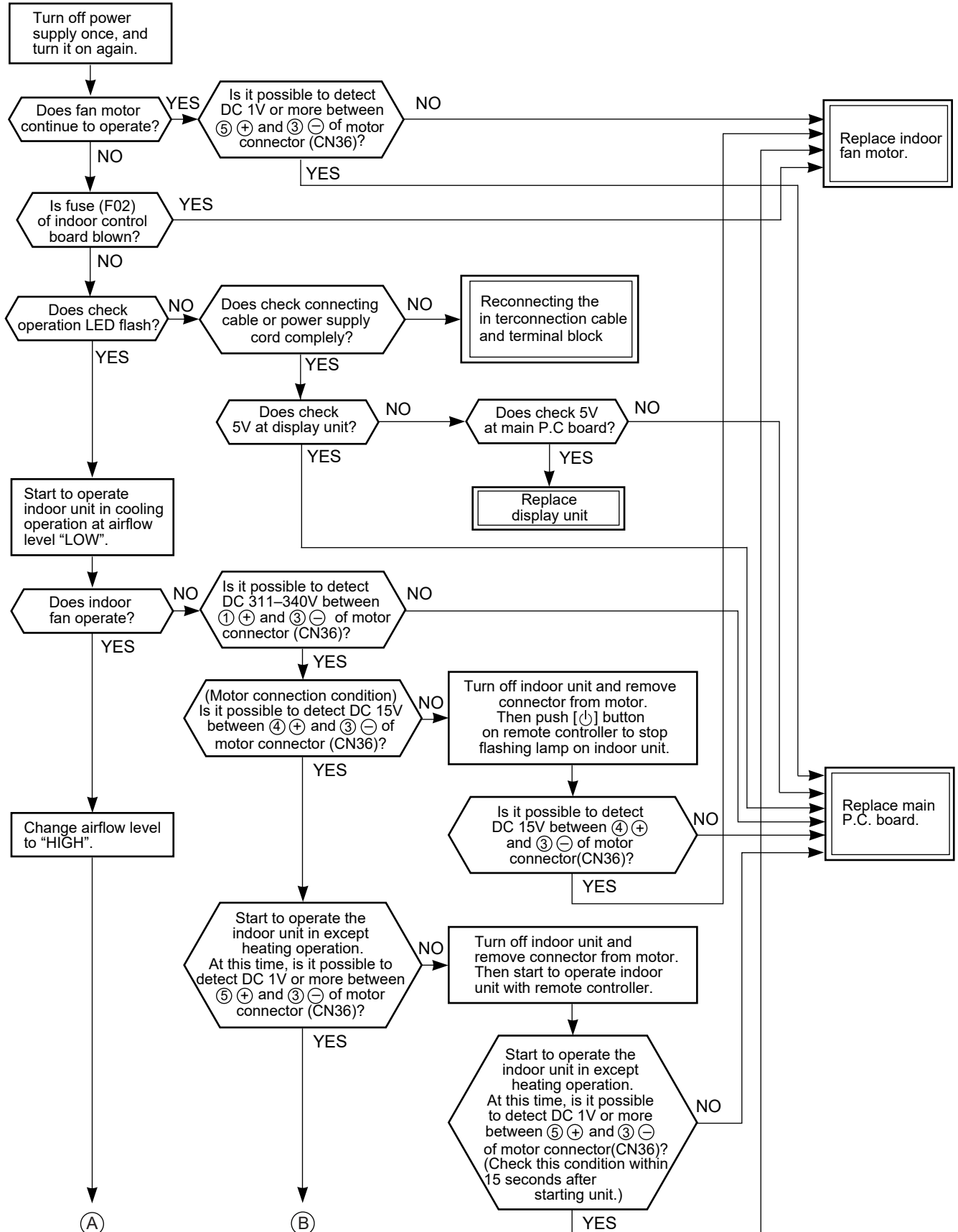
**<Confirmation procedure>**

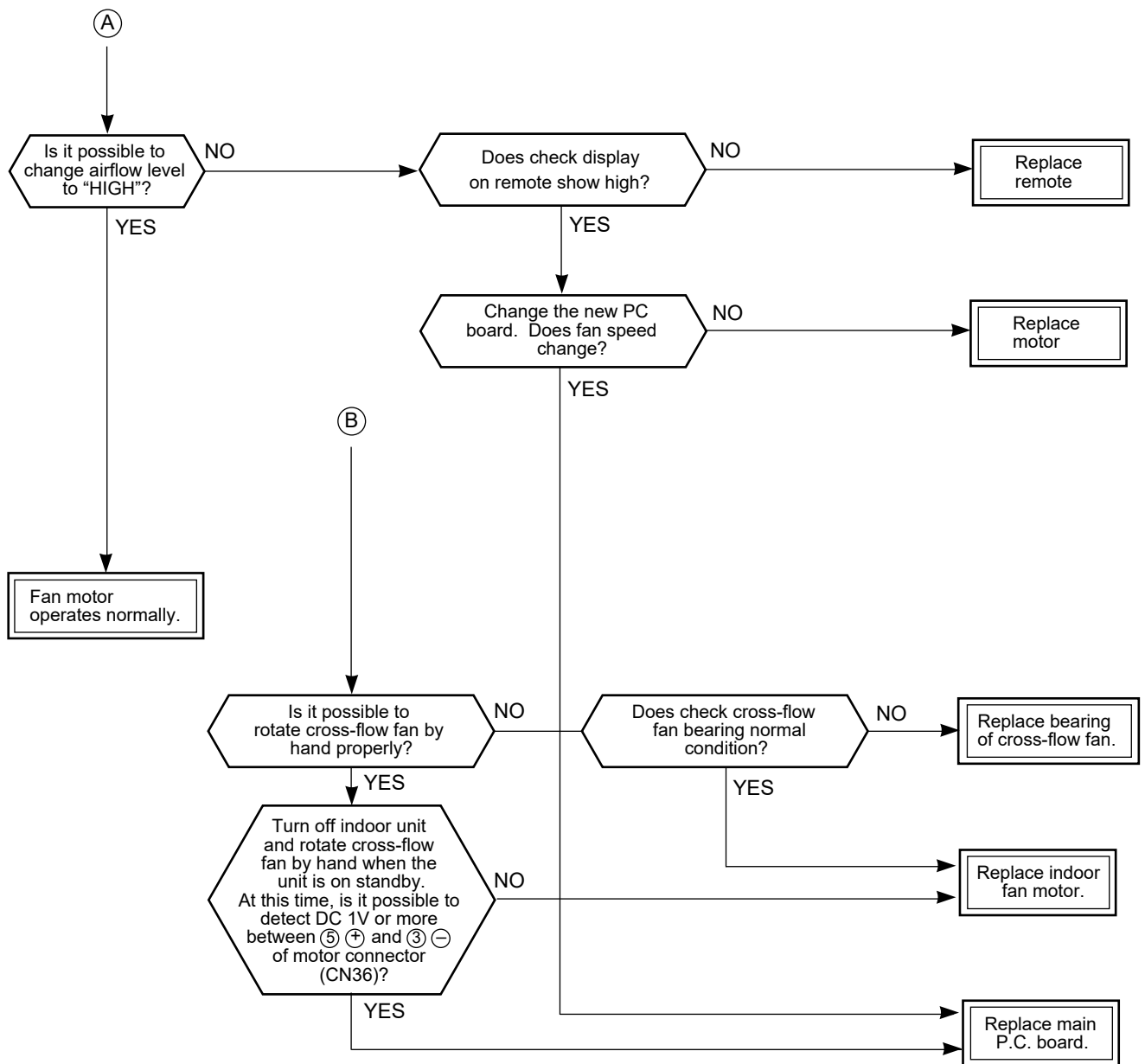


### (3) Only the indoor motor fan does not operate

#### <Primary check>

1. Is it possible to detect the power supply voltage (AC220–240V) between ① and ② on the terminal block?
2. Does the indoor fan motor operate in cooling operation?  
(In heating operation, the indoor fan motor does not operate for approximately 10 minutes after it is turned on, to prevent a cold air from blowing in.)





#### (4) Indoor fan motor automatically starts to rotate by turning on power supply

[For DC fan motor]

##### <Cause>

The IC is built in the indoor fan motor. Therefore the P.C. board is also mounted to inside of the motor.

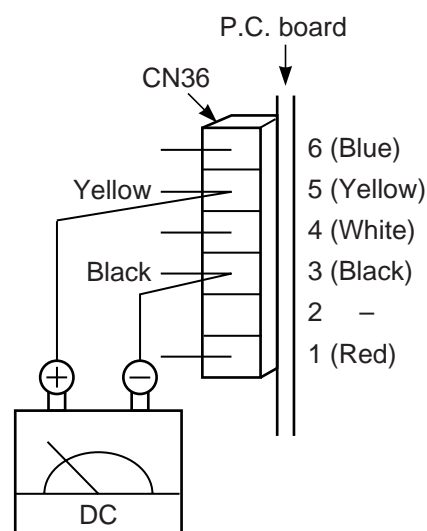
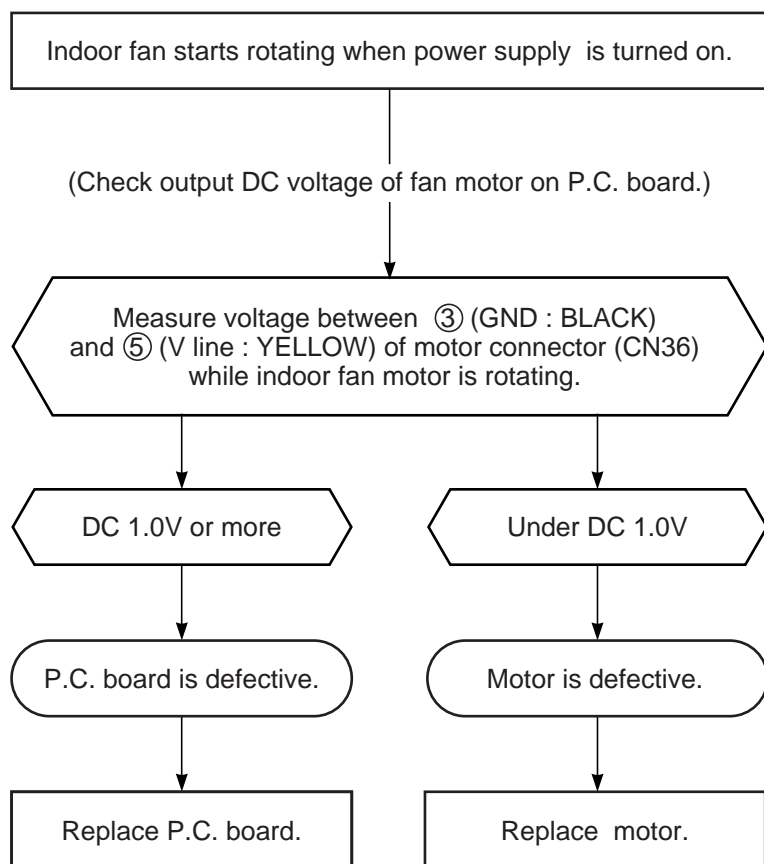
If the P.C. board is soldered imperfectly or the IC is defective, the fan motor may automatically rotate by turning on power supply.

##### <Inspection procedure>

1. Remove the front panel. (Remove 2 screws.)
2. Remove the cover of the fan motor lead wires.
3. Check DC voltage with CN36 connector while the fan motor is rotating.

##### NOTE :

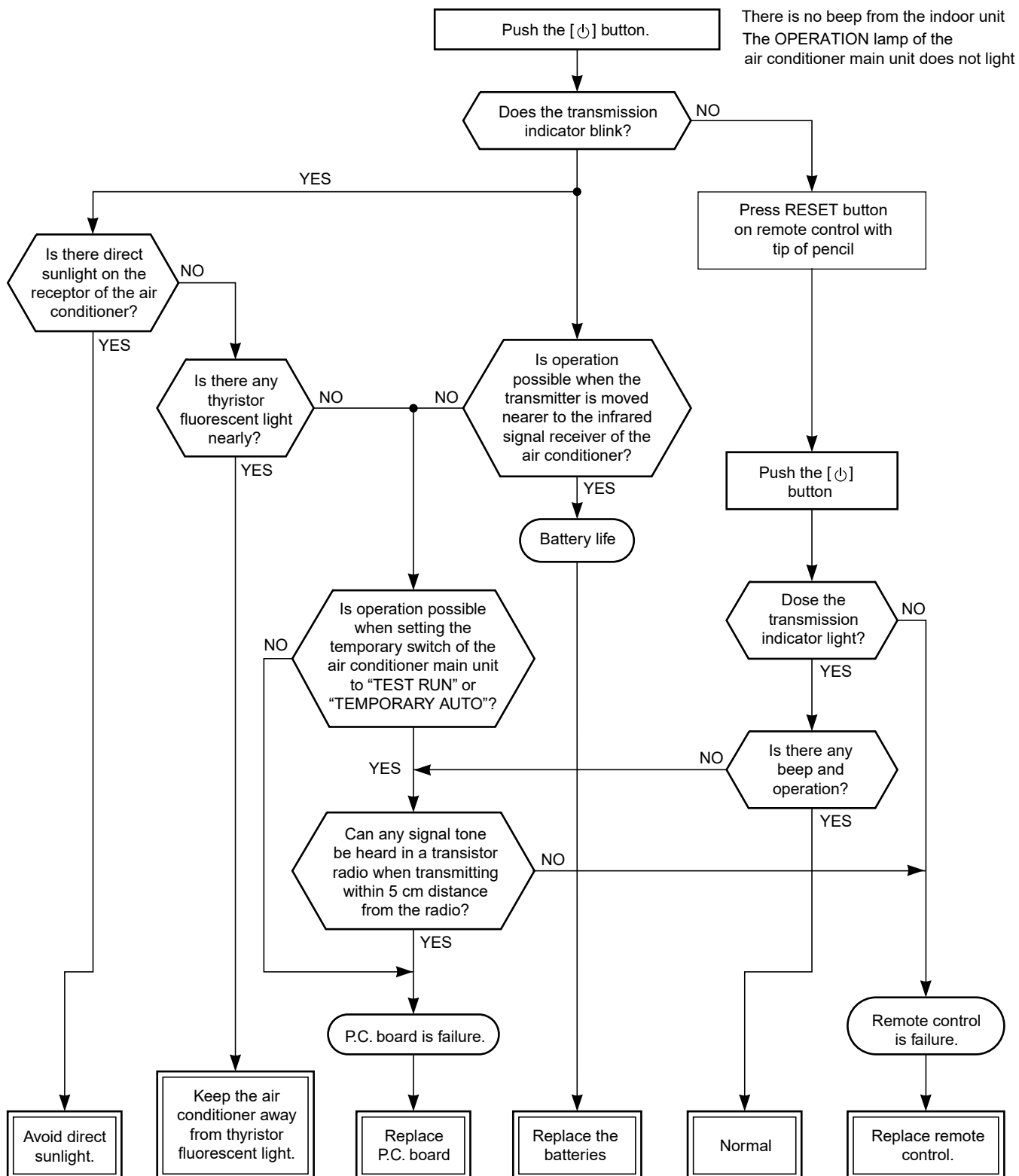
- Do not disconnect the connector while the fan motor is rotating.
- Use a thin test rod.



## (5) Troubleshooting for remote controller

### <Primary check>

Check that A or B selected on the main unit is matched with A or B selected on the remote controller.



11-5-2. Wiring Failure (Interconnecting and Serial Signal Wire)

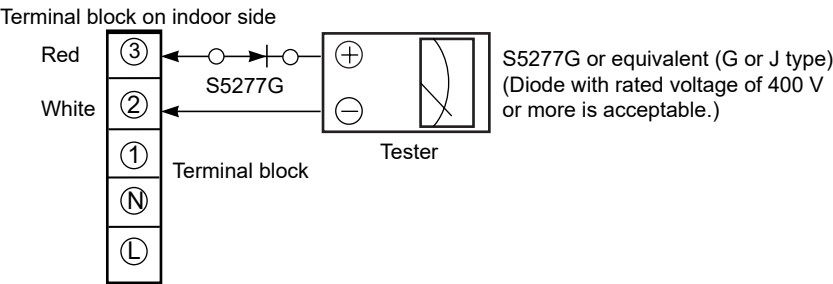
(1) Outdoor unit does not operate

- 1) Is the voltage between ② and ③ of the indoor terminal block varied?

Confirm that transmission from indoor unit to outdoor unit is correctly performed based upon the following diagram.

NOTE:

- Measurement should be performed 2 minutes and 30 seconds after starting of the operation.
- Be sure to prepare a diode for judgment.

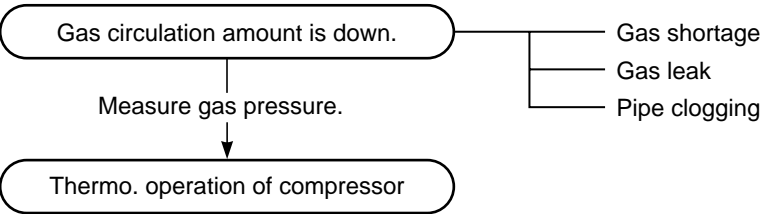


Normal time : Voltage swings between DC15 and 60V. .... Inverter Assembly check (11-7-1.)  
Abnormal time : Voltage does not vary.

(2) Outdoor unit stops in a little while after operation started

<Check procedure> Select phenomena described below.

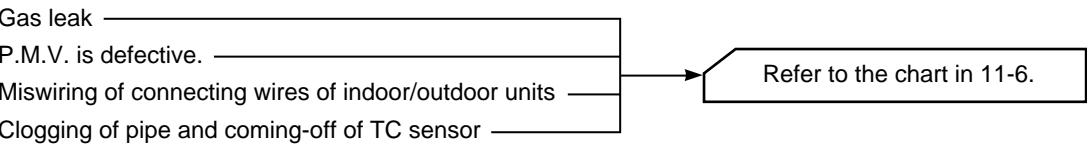
- 1) The outdoor unit stops 10 to 20 minutes after operation started, and 10 minutes or more are required to restart the unit.



- 2) If the unit stops once, it does not operate until the power will be turned on again.

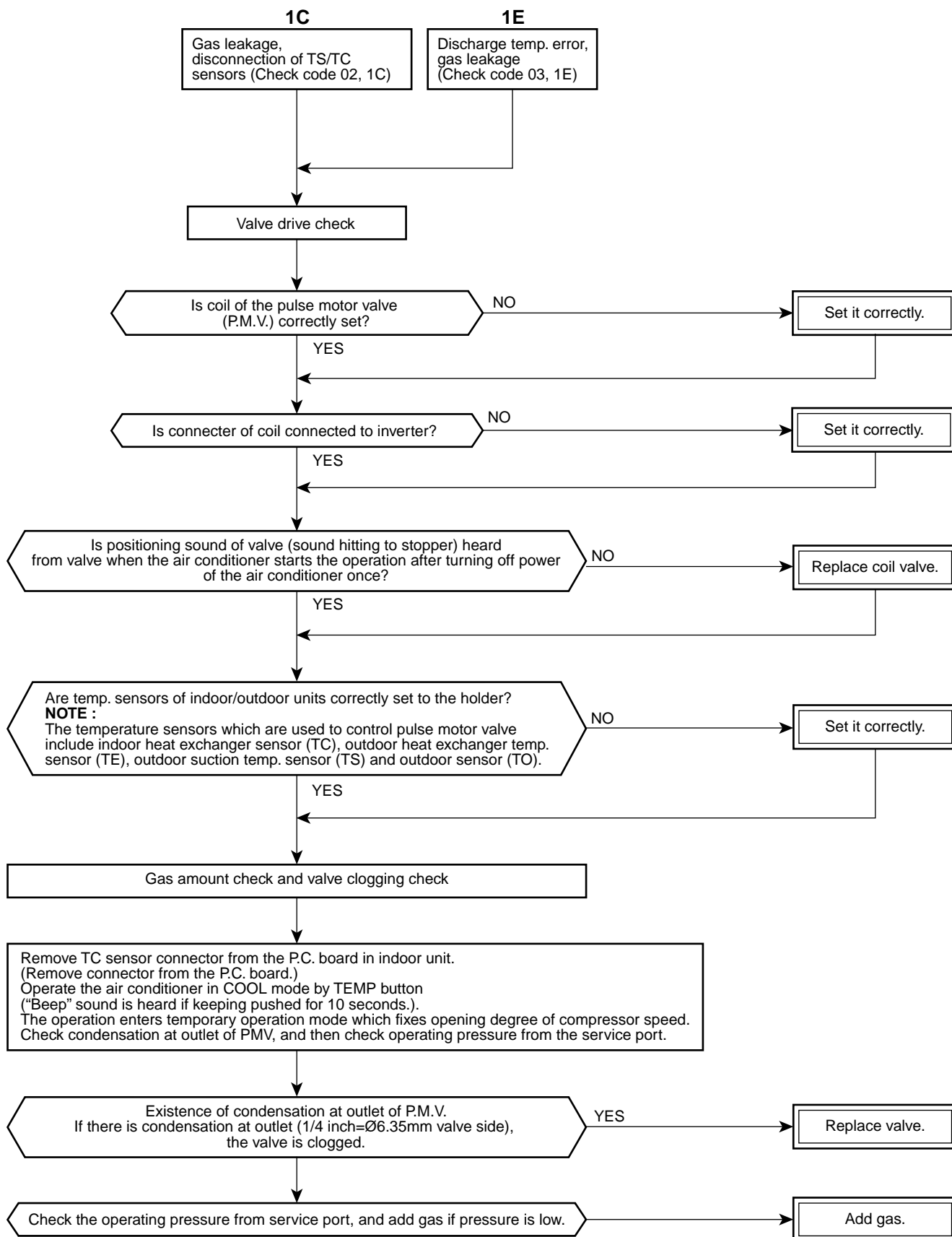
To item of Outdoor unit does not operate.

- 3) The outdoor unit stops 10 minutes to 1 hour after operation started, and an alarm is displayed.  
(Discharge temp. error check code 03, 1E Sensor temp. error check code 02, 1C)



## 11-6. How to Check Simple the Main Parts

### <Check procedure>

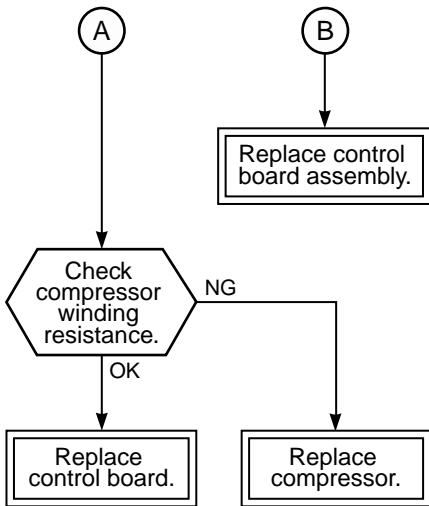




## 11-7. How to Diagnose Trouble in Outdoor Unit

### 11-7-1. Summarized Inner Diagnosis of Inverter Assembly

Diagnosis/Process flowchart	Item	Contents	Summary
<pre> graph TD     Start([Remove connector of compressor.]) --&gt; Fuse{Check 25A fuse (Part No.F01).}     Fuse -- NG --&gt; ReplaceFuse[Replace fuse.]     ReplaceFuse --&gt; DB01_1{{Check electrolytic capacitor, diode block (DB01), etc.}}     Fuse -- OK --&gt; Voltage{Check terminal voltage of electrolytic capacitor.}     DB01_1 -.-&gt; Voltage     Voltage -- NG --&gt; DB01_2{{Check electrolytic capacitor, diode (DB01), etc.}}     Voltage -- OK --&gt; Fan{Does outdoor fan rotate?}     DB01_2 -.-&gt; Fan     Fan -- YES --&gt; A((A))     Fan -- NO --&gt; CN31{Remove connector CN31 of outdoor fan motor, and using a tester, check resistance value between every phases at motor side.}     CN31 -- NG --&gt; ReplaceMotor[Replace outdoor fan motor.]     CN31 -- OK --&gt; B((B))     </pre>	Preparation	Turn "OFF" the power supply breaker, and remove 3P connector which connects inverter and compressor.	
	Check	• Check whether 25A fuse on the control board assembly is blown or not. (F01)	If fuse was blown, be sure to check the electrolytic capacitor and diode block. (DB01)
	Check		• Connect discharge resistance (approx. 100Ω, 40W) or soldering iron (plug) between +, – terminals of the electrolytic capacitor (760μF) of C09 (with printed WARNING ELECTRIC SHOCK) on P.C. board.
	Operation	Turn on the power breaker, and operate the air conditioner in COOL mode by time shortening.	
	Measurement	Measure terminal voltage of the electrolytic capacity. 760μF:400V x 2	OK if 760μF → DC280 to 380V
	Stop	After operation, turn off the power breaker after 2 minutes 20 seconds passed, and discharge the electro-lytic capacitor by soldering iron.	
	Check	Check voltage between motor phases.	Remove CN31 while pushing the part indicated by an arrow because CN31 is a connector with lock.
	Measurement	<ul style="list-style-type: none"> <li>• Is winding between ① - ② , ② - ③ or ① - ③ opened or short-circuit ?</li> <li>• Is frame grounded with ① , ② or ③ ?</li> </ul>	→ Resistance between phases should be approx 34.0 ± 3.4Ω  → Should be 100MΩ or more.

Diagnosis/Process flowchart	Item	Contents	Summary
 <pre> graph TD     A((A)) --&gt; C{{Check compressor winding resistance.}}     B((B)) --&gt; D[Replace control board assembly.]     C -- OK --&gt; E[Replace control board.]     C -- NG --&gt; F[Replace compressor.] </pre>	<p>Check</p> <p>Operation</p>	<p>Check winding resistance between phases of compressor, and resistance between outdoor frames by using a tester.</p> <ul style="list-style-type: none"> <li>• Is not grounded.</li> <li>• Is not short-circuited between windings.</li> <li>• Winding is not opened.</li> </ul> <p>Remove connector CN31 of the outdoor fan motor, turn on the power supply breaker, and perform the operation. (Stops though activation is prompted.)</p> <p>Check operation within 2 minutes 20 seconds after activation stopped.</p>	<p>→ OK if 20MΩ or more</p> <p>} → OK if about 34.0 ± 3.4Ω</p> <p>→ (Check by a digital tester.)</p>

## 11-8. How to Check Simply the Main Parts

### 11-8-1. How to Check the P.C. Board (Indoor Unit)

#### (1) Operating precautions

- 1) When removing the front panel or the P.C. board, be sure to shut off the power supply breaker.
- 2) When removing the P.C. board, hold the edge of the P.C. board and do not apply force to the parts.
- 3) When connecting or disconnecting the connectors on the P.C. board, hold the whole housing. Do not pull at the lead wire.

#### (2) Inspection procedures

- 1) When a P.C. board is judged to be defective, check for disconnection, burning, or discoloration of the copper foil pattern or this P.C. board.
- 2) The P.C. board consists of the following 2 parts

##### a. Main P.C. board part :

DC power supply circuit, Indoor fan motor control circuit, CPU and peripheral circuits, buzzer, and Driving circuit of louver.

##### b. Indication unit of infrared ray receiving infrared ray receiving circuit, LED :

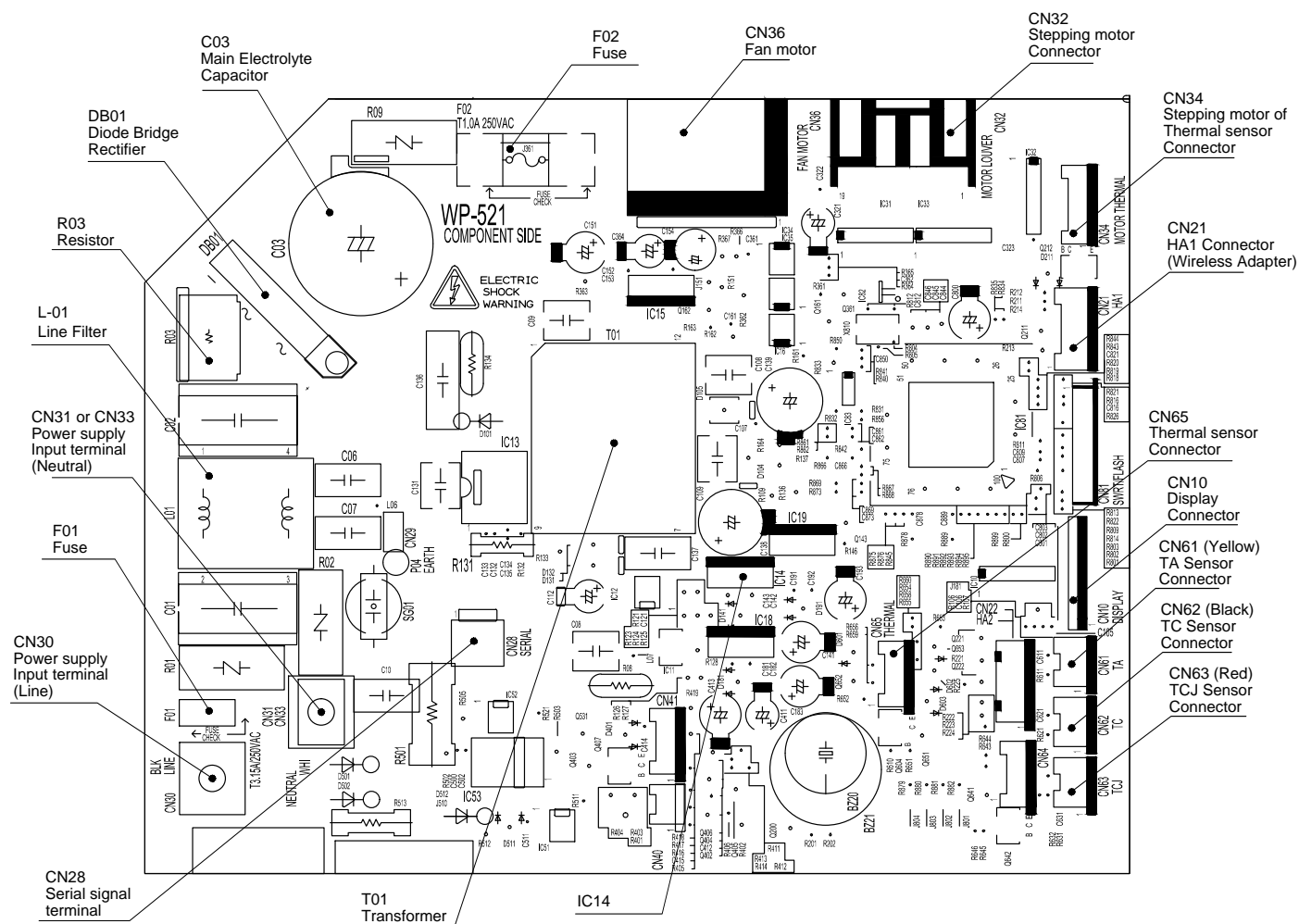
To check defect of the P.C. board, follow the procedure described below.

### (3) Check procedures

Table 11-8-1

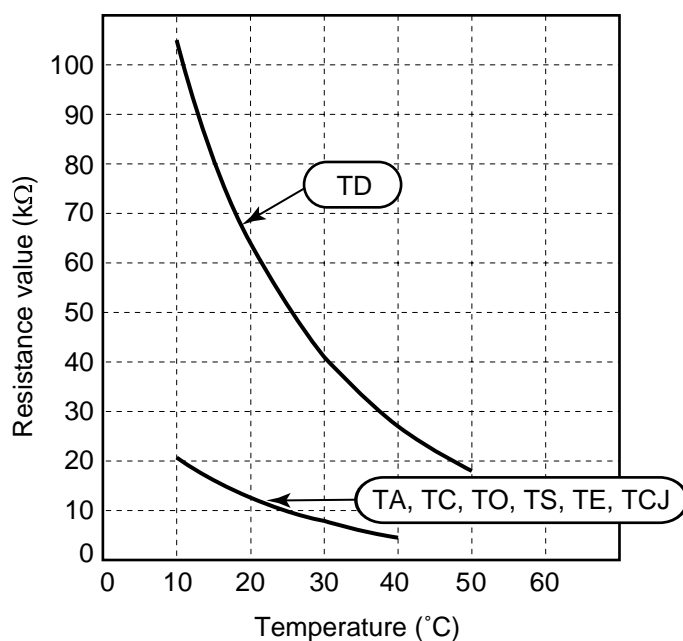
No.	Procedure	Check points	Causes
1	Turn off the power supply breaker and remove the P.C. board assembly from electronic parts base. Remove the connecting cables from the terminal block.	Check whether or not the fuse (F01) is blown.	Impulse voltage was applied or the indoor fan motor short-circuited.
2	Remove the connector of the motor and turn on the power supply breaker. If OPERATION indicator flashes (once per second), it is not necessary to check steps (1 to 4) in the right next column.	Check power supply voltage : 1. Between CN30 and CN31 or CN33 (AC 220–240V) 2. Between ⊕ and ⊖ of C03 (DC 310–340V) 3. Between 12V and GND 4. Between 5V and GND	1. The terminal block or the crossover cable is connected wrongly. 2. The fuse (F01), line filter (L01), resistor (R03), or the diode (DB01) is defective. 3. T01 is defective. 4. IC14 and T01 are defective.
3	Push [⏻] button once to start the unit. (Do not set the mode to On-Timer operation.)	Check power supply voltage : 1. Between CN28 and CN31 or CN33 (DC 15–60V)	IC52 and IC53 are defective.
4	Shorten the restart delay timer and start unit.	Check whether or not all indicators (OPERATION, TIMER, Strong defrost, ECO, Wireless adapter) are lit for 3 seconds and they return to normal 3 seconds later.	The indicators are defective or the housing assembly (CN10) is defective.
5	Push [⏻] button once to start the unit. • Shorten the restart delay timer. • Set the operation mode to COOL. • Set the fan speed level to AUTO. • Set the preset temperature much lower than the room temperature. (The unit (compressor) operates continuously in the above condition.)	1. Check whether or not the compressor operates. 2. Check whether or not the OPERATION indicator flashes.	1. The temperature of the indoor heat exchanger is extremely low. 2. The connection of the heat exchanger sensor is loose. (The connector is disconnected.) (CN62) 3. The heat exchanger sensor and the P.C. board are defective. (Refer to Table 11-4-1.) 4. The main P.C. board is defective.
6	If the above condition (No. 5) still continues, start the unit in the following condition. • Set the operation mode to HEAT. • Set the preset temperature much higher than room temperature.	1. Check whether or not the compressor operates. 2. Check whether or not the OPERATION indicator flashes.	1. The temperature of the indoor heat exchanger is extremely high. 2. The connection of the heat exchanger sensor short-circuited. (CN62) 3. The heat exchanger sensor and the P.C. board are defective. (Refer to Table 11-4-1.) 4. The main P.C. board is defective
7	Connect the motor connector to the motor and turn on the power supply. Start the unit the following condition. • Set the fan speed level to HIGH. (The unit (compressor) operates continuously in the above condition in No. 5.)	1. Check it is impossible to detect the voltage (AC120V or higher voltage) between red and black lead of the motor. 2. The motor does not operate or the fan motor does not rotate with high speed. (But it is possible to receive the signal from the remote controller.) 3. The motor rotates but vibrates strongly.	1. The indoor fan motor is defective. (Protected operation of P.C. board.) 2. The P.C. board is defective. 3. The connection of the motor connector is loose.

### 11-8-2. P .C . Board Layout



Note : Some component don't exist in the actual PCB. Refer to the actual product when servicing is priority.

### [1] Sensor characteristic table

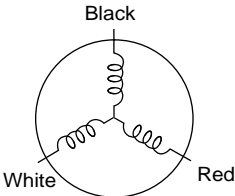
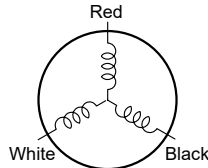
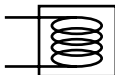
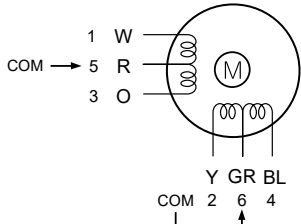


TD	: Discharge temp. sensor
TA	: Room temp. sensor
TC,TCJ	: Heat exchanger temp. sensor
TO	: Outdoor temp. sensor
TS	: Suction temp. sensor
TE	: Outdoor heat exchanger temp sensor

### 11-8-3. Indoor Unit (Other Parts)

No.	Part name	Checking procedure												
1	Room temp. (TA) sensor Heat exchanger (TC, TCJ) sensor	Disconnect the connector and measure the resistance value with tester. (Normal temp.) <table><tr><th><div>Sensor</div><div>Temperature</div></th><th>10°C</th><th>20°C</th><th>25°C</th><th>30°C</th><th>40°C</th></tr><tr><td>TA, TC, TCJ (kΩ)</td><td>20.7</td><td>12.6</td><td>10.0</td><td>7.9</td><td>4.5</td></tr></table>	<div>Sensor</div> <div>Temperature</div>	10°C	20°C	25°C	30°C	40°C	TA, TC, TCJ (kΩ)	20.7	12.6	10.0	7.9	4.5
<div>Sensor</div> <div>Temperature</div>	10°C	20°C	25°C	30°C	40°C									
TA, TC, TCJ (kΩ)	20.7	12.6	10.0	7.9	4.5									
2	Remote controller	Refer to 11-5-1. (5).												
3	Louver motor MSBPC20F04 24BYJ48-ST	Measure the resistance value of each winding coil by using the tester. (Under normal temp. 25°C) <div><div><div>White</div><div>Yellow</div><div>Yellow</div><div>Yellow</div><div>Yellow</div></div><div><div>①①</div><div>②②</div><div>③③</div><div>④④</div><div>⑤⑤</div></div><div></div></div> <table><tr><th>Position</th><th>Resistance value</th></tr><tr><td>1 to 2</td><td rowspan="2">24BYJ48-ST 200Ω ± 7%</td></tr><tr><td>1 to 3</td></tr><tr><td>1 to 4</td><td rowspan="2">MSBPC20F04 250Ω ± 7%</td></tr><tr><td>1 to 5</td></tr></table> <div>at 25°C</div>	Position	Resistance value	1 to 2	24BYJ48-ST 200Ω ± 7%	1 to 3	1 to 4	MSBPC20F04 250Ω ± 7%	1 to 5				
Position	Resistance value													
1 to 2	24BYJ48-ST 200Ω ± 7%													
1 to 3														
1 to 4	MSBPC20F04 250Ω ± 7%													
1 to 5														
4	Indoor fan motor	Refer to 11-5-1. (3) and (4).												

### 11-8-4. Outdoor Unit

1	Compressor  RAS-10S4AVPG-E Model : KTN110D42UFZ  RAS-13, 18S4AVPG-E Model : KTN150D42UFZ	Measure the resistance value of each winding by using the tester.   <table><tr><th rowspan="2">Position</th><th colspan="2">Resistance value</th></tr><tr><th>KTN110D42UFZ</th><th>KTN150D42UFZ</th></tr><tr><td>Red - White</td><td rowspan="3">1.82Ω</td><td rowspan="3">1.82Ω</td></tr><tr><td>White - Black</td></tr><tr><td>Black - Red</td></tr></table> <div>at 20°C</div>	Position	Resistance value		KTN110D42UFZ	KTN150D42UFZ	Red - White	1.82Ω	1.82Ω	White - Black	Black - Red														
Position	Resistance value																									
	KTN110D42UFZ	KTN150D42UFZ																								
Red - White	1.82Ω	1.82Ω																								
White - Black																										
Black - Red																										
2	Fan motor	Measure the resistance value of winding by using the tester.   <table><tr><th>Position</th><th>Resistance value</th></tr><tr><td></td><td>LDF-340-A43AA1-1</td></tr><tr><td>Red - White</td><td rowspan="3">34.0 ± 3.4Ω</td></tr><tr><td>White - Black</td></tr><tr><td>Black - Red</td></tr></table> <div>at 20°C</div>	Position	Resistance value		LDF-340-A43AA1-1	Red - White	34.0 ± 3.4Ω	White - Black	Black - Red																
Position	Resistance value																									
	LDF-340-A43AA1-1																									
Red - White	34.0 ± 3.4Ω																									
White - Black																										
Black - Red																										
3	4-Way valve coil	Measure the resistance value of winding by using the tester.   <table><tr><td>Model : SQ-A2522G-000352</td><td>Resistance value : 2210 ± 221Ω</td></tr></table> <div>at 20°C</div>	Model : SQ-A2522G-000352	Resistance value : 2210 ± 221Ω																						
Model : SQ-A2522G-000352	Resistance value : 2210 ± 221Ω																									
4	Pulse Modulating Valve (PMV) coil  Model : PQ-M10012-000313	Measure the resistance value of winding by using the tester.   <table><tr><th>Position</th><th>Resistance value</th></tr><tr><td>Red - White</td><td>42 to 50Ω</td></tr><tr><td>Red - Orange</td><td>42 to 50Ω</td></tr><tr><td>Gray- Yellow</td><td>42 to 50Ω</td></tr><tr><td>Gray- Blue</td><td>42 to 50Ω</td></tr></table> <div>at 20°C</div>	Position	Resistance value	Red - White	42 to 50Ω	Red - Orange	42 to 50Ω	Gray- Yellow	42 to 50Ω	Gray- Blue	42 to 50Ω														
Position	Resistance value																									
Red - White	42 to 50Ω																									
Red - Orange	42 to 50Ω																									
Gray- Yellow	42 to 50Ω																									
Gray- Blue	42 to 50Ω																									
5	Outside air temp. sensor (TO) Discharge temp. sensor (TD) Suction temp. sensor (TS) Exchanger temp. sensor (TE)	Disconnect the connector, and measure resistance value with the tester. (Normal temperature) <table><tr><th>Temperature</th><th>10°C</th><th>20°C</th><th>30°C</th><th>40°C</th><th>50°C</th></tr><tr><td>Sensor</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>TD (kΩ )</td><td>105</td><td>64</td><td>41</td><td>27</td><td>18</td></tr><tr><td>TO, TS, TE (kΩ )</td><td>20.7</td><td>12.6</td><td>7.9</td><td>4.5</td><td>3.4</td></tr></table>	Temperature	10°C	20°C	30°C	40°C	50°C	Sensor						TD (kΩ )	105	64	41	27	18	TO, TS, TE (kΩ )	20.7	12.6	7.9	4.5	3.4
Temperature	10°C	20°C	30°C	40°C	50°C																					
Sensor																										
TD (kΩ )	105	64	41	27	18																					
TO, TS, TE (kΩ )	20.7	12.6	7.9	4.5	3.4																					

## 11-8-5. Checking Method for Each Part

No.	Part name	Checking procedure														
1	Electrolytic capacitor	<p>1. Turn OFF the power supply breaker.  2. Discharge all three capacitors completely.  3. Check that safety valve at the bottom of capacitor is not broken.  4. Check that vessel is not swollen or exploded.  5. Check that electrolytic liquid does not blow off.  6. Check that the normal charging characteristics are show in continuity test by the tester.</p> <div data-bbox="630 548 1029 772"> <p>C09 C10 WP-520 Soldered Surface Heat sink</p> </div> <div data-bbox="1101 548 1444 750"> <p><b>Case that product is good</b></p> <p>Pointer swings once, and returns slowly. When performing test once again under another polarity, the pointer should return.</p> </div> <p>C09, C10 → 760μF/400V</p>														
2	Converter module	<p>1. Turn OFF the power supply breaker.  2. Discharge all three capacitors completely.  3 Check that the normal rectification characteristics are shown in continuity test by the tester.</p> <div data-bbox="742 1377 1236 1657"> <p>(DB01)</p> </div> <p>Diode check</p> <table border="1" data-bbox="837 1792 1220 2049"> <thead> <tr> <th colspan="2">Tester rod</th><th>Resistance value in good product</th></tr> </thead> <tbody> <tr> <td>⊕<sub>1</sub></td><td>⊖<sub>4</sub></td><td rowspan="5">50kΩ or more (0Ω in trouble)</td></tr> <tr> <td>⊖<sub>2</sub></td><td>⊖<sub>4</sub></td></tr> <tr> <td>⊖<sub>3</sub></td><td>⊖<sub>4</sub></td></tr> <tr> <td>⊕<sub>1</sub></td><td>⊖<sub>2</sub></td></tr> <tr> <td>⊕<sub>1</sub></td><td>⊖<sub>3</sub></td></tr> </tbody> </table>	Tester rod		Resistance value in good product	⊕ <sub>1</sub>	⊖ <sub>4</sub>	50kΩ or more (0Ω in trouble)	⊖ <sub>2</sub>	⊖ <sub>4</sub>	⊖ <sub>3</sub>	⊖ <sub>4</sub>	⊕ <sub>1</sub>	⊖ <sub>2</sub>	⊕ <sub>1</sub>	⊖ <sub>3</sub>
Tester rod		Resistance value in good product														
⊕ <sub>1</sub>	⊖ <sub>4</sub>	50kΩ or more (0Ω in trouble)														
⊖ <sub>2</sub>	⊖ <sub>4</sub>															
⊖ <sub>3</sub>	⊖ <sub>4</sub>															
⊕ <sub>1</sub>	⊖ <sub>2</sub>															
⊕ <sub>1</sub>	⊖ <sub>3</sub>															

## 11-9. How to Simply Judge Whether Outdoor Fan Motor is Good or Bad

### 1. Symptom

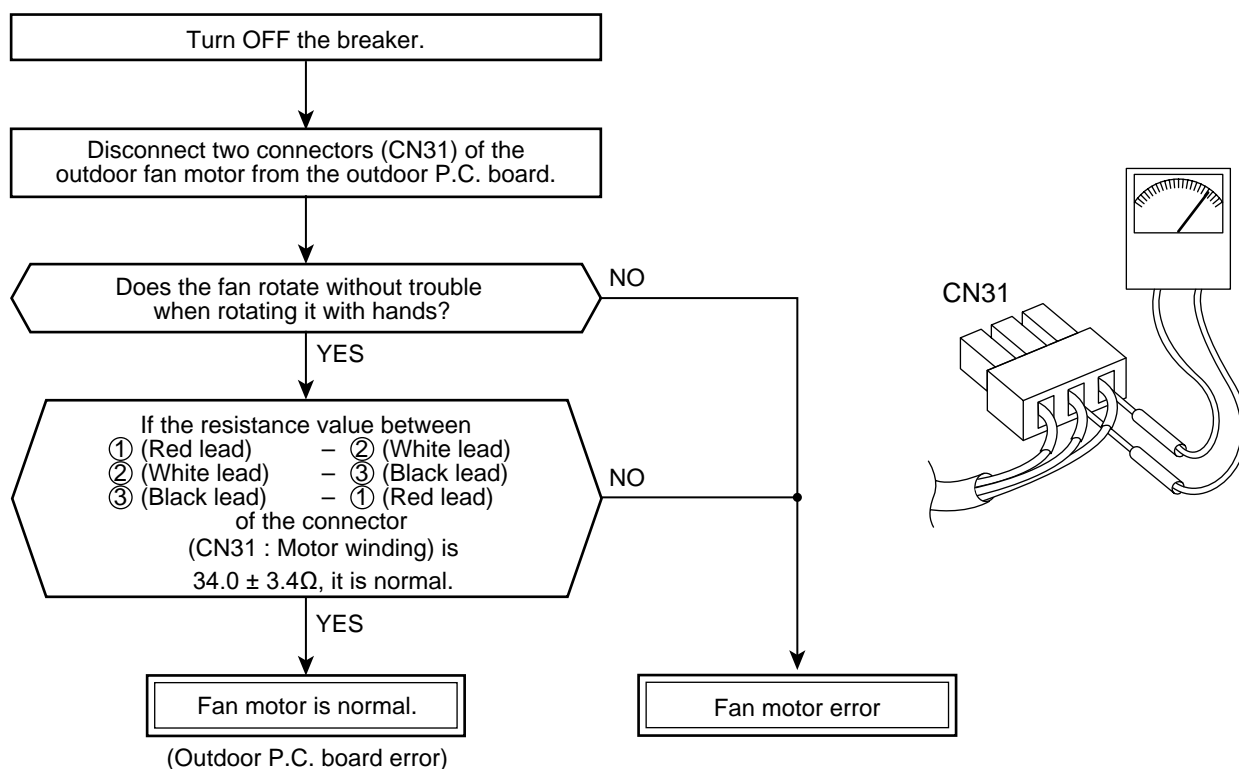
- Outdoor fan motor does not rotate.
  - Outdoor fan motor stops within several tens seconds though it started rotating.
  - Outdoor fan motor rotates or does not rotate according to the position where the fan stopped, etc.
- Remote controller check code "02 : Outdoor block, 1A : Outdoor fan drive system error"

### 2. Cause

The following causes are considered when the outdoor fan motor does not normally rotate.

- 1) Mechanical lock of the outdoor fan motor
- 2) Winding failure of the outdoor fan motor
- 3) Position-detect circuit failure inside of the outdoor fan motor
- 4) Motor drive circuit failure of the outdoor P.C. board

### 3. How to simply judge whether outdoor fan motor is good or bad



#### NOTE :

However, GND circuit error inside of the motor may be accepted in some cases when the above check is performed.





When the fan motor does not become normal even if P.C. board is replaced, replace the outdoor fan motor.

## 12. HOW TO REPLACE THE MAIN PARTS

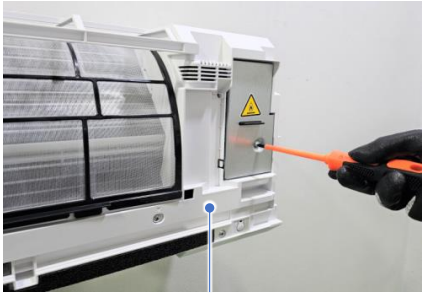

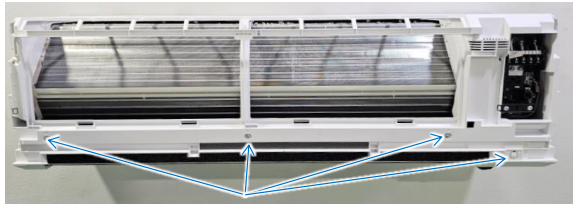



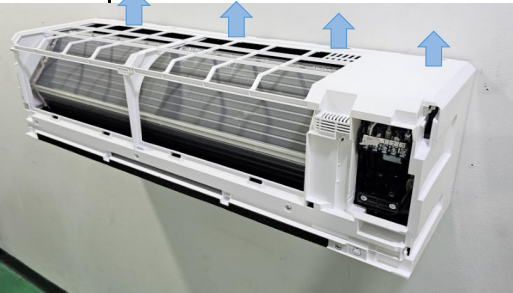
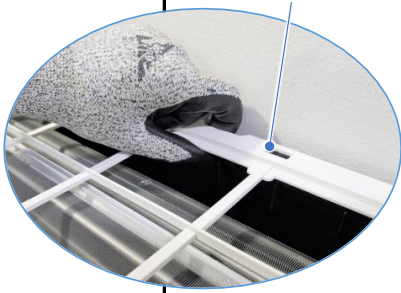


### WARNING

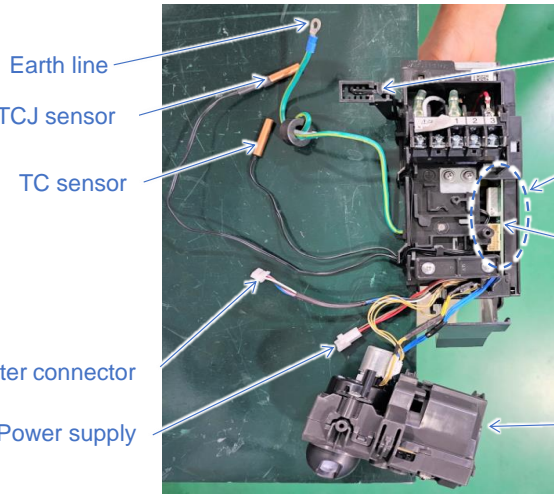


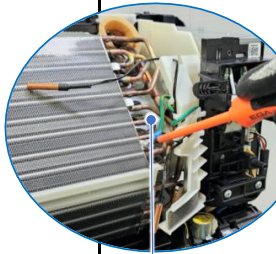
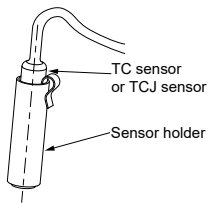
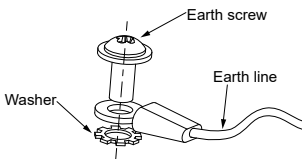
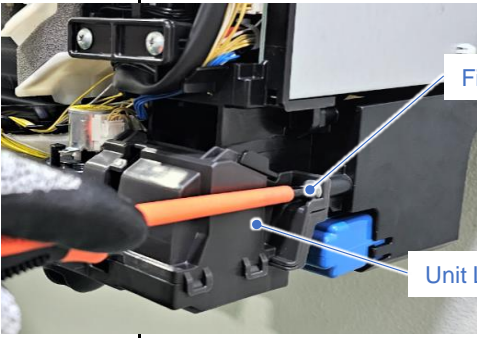

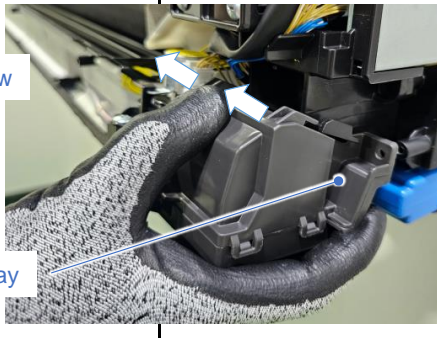
- Since high voltages pass through the electrical parts, turn off the power without fail before proceeding with the repairs. Electric shocks may occur if the power plug is not disconnected.
- After the repairs have been completed (after the front panel and cabinet have been installed), perform a test run, and check for smoking, unusual sounds and other abnormalities.  
If this check is omitted, a fire and/or electric shocks may occur.  
Before proceeding with the test run, install the front panel and cabinet.
- Ensure that the following steps are taken when doing repairs on the refrigerating cycle.
  1. Do not allow any naked flames in the surrounding area.  
If a gas stove or other appliance is being used, extinguish the flames before proceeding.  
If the flames are not extinguished, they may ignite any oil mixed with the refrigerant gas.
  2. Do not use welding equipment in an airtight room.  
Carbon monoxide poisoning may result if the room is not properly ventilated.
  3. Do not bring welding equipment near flammable objects.  
Flames from the equipment may cause the flammable objects to catch fire.
- **If keeping the power on is absolutely unavoidable while doing a job such as inspecting the circuitry, wear rubber gloves to avoid contact with the live parts.**  
Electric shocks may be received if the live parts are touched.  
High-voltage circuits are contained inside this unit.  
Proceed very carefully when conducting checks since directly touching the parts on the control circuit board may result in electric shocks.

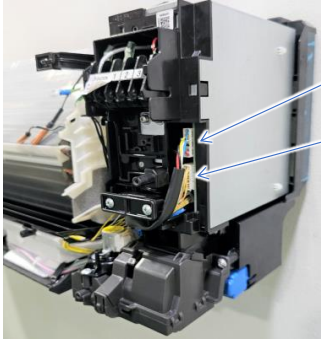


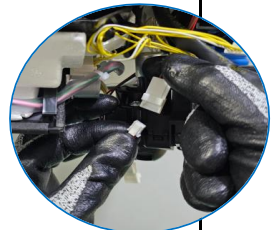

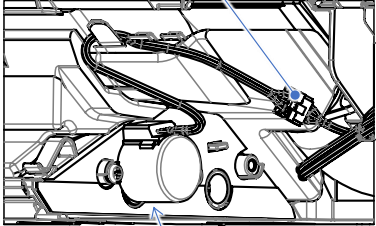
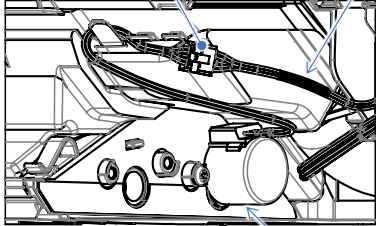


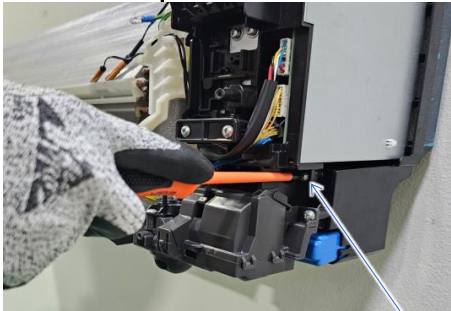

### 12-1. Indoor unit

No.	Part name	Procedures	Remarks
①	Air inlet grille	1) Stop operation of the air conditioner and turn off its main power supply. 2) Open the air inlet grille and push the arm toward the outside, and remove the air inlet grille 	
②	Air filters	1) Follow to the procedure in the item ①.   2) Push up the rib air filter and remove the air filters left and right from the front panel.	


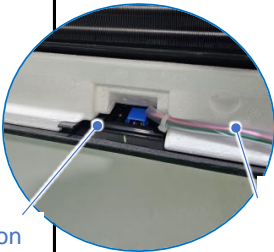
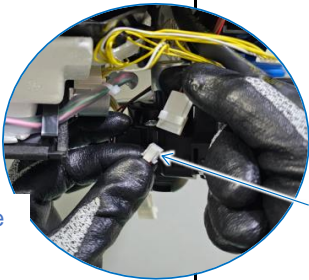


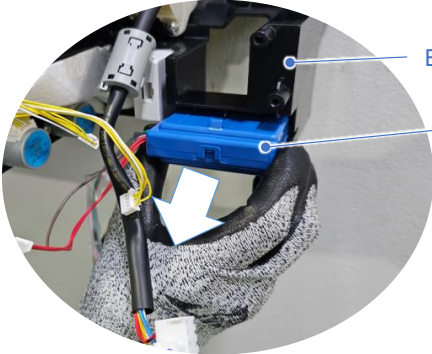
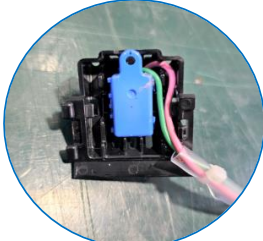
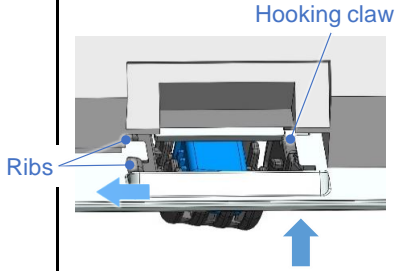


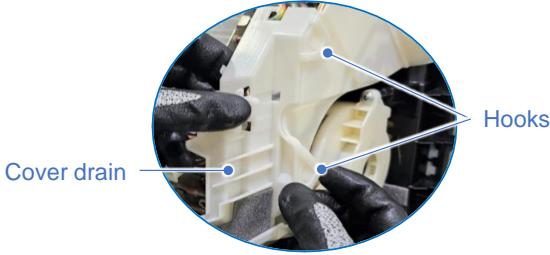
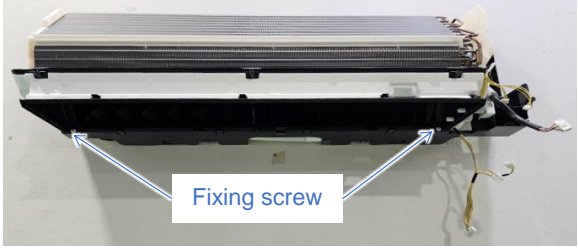
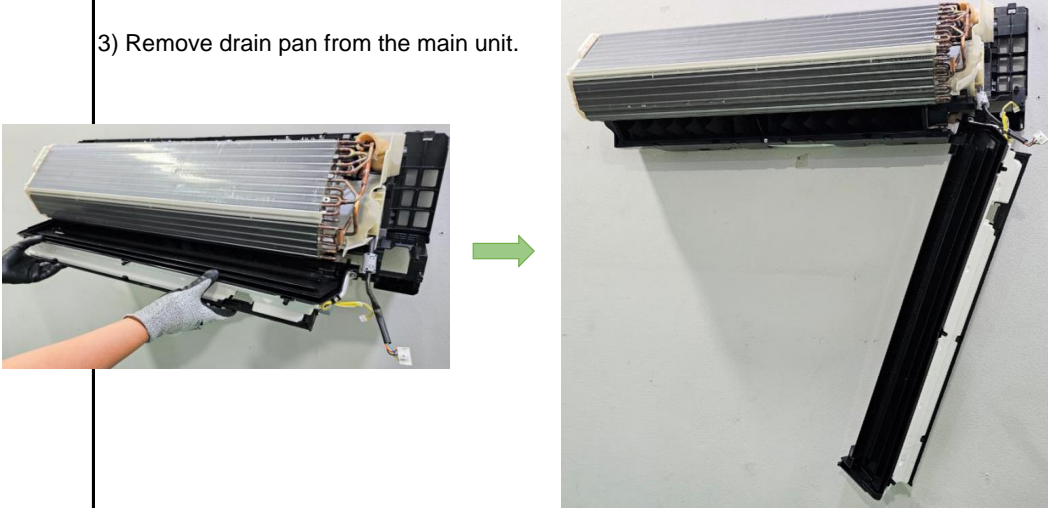
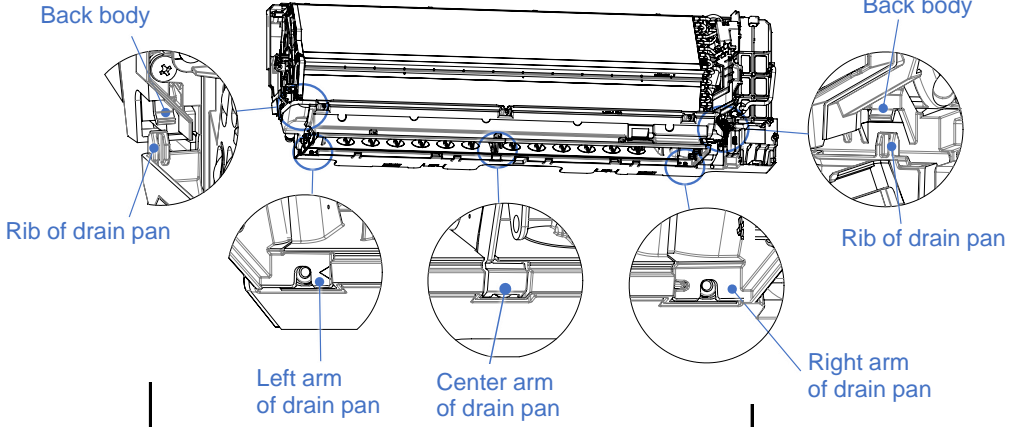
No.	Part name	Procedures	Remarks
3	Front panel	<p>1) Stop operation of the air conditioner and turn off its main power supply.</p> <p>2) Remove screw holding the terminal cover.</p>  <p style="text-align: center;">Front panel</p>  <p style="text-align: center;">Terminal cover</p> <p>3) Remove the fixing screw (4 pcs) on front panel.</p>  <p style="text-align: center;">Screws</p> <p>4) Take off the horizontal louver (back) and horizontal louver (front). Remove center shaft of the horizontal louver from the drain pan then remove side shaft.</p>   <p style="text-align: center;">Horizontal louver (back)</p>  <p style="text-align: center;">Horizontal louver (front)</p> <p>5) Take off the hooks of front panel from top side of the back body.</p>  <p style="text-align: center;">Hook of front panel</p>  <p>6) Slightly open the lower part of the front panel then pull the upper part of the front panel toward you to remove it as shown on figure.</p>  <p style="text-align: center;">Front panel</p> 	

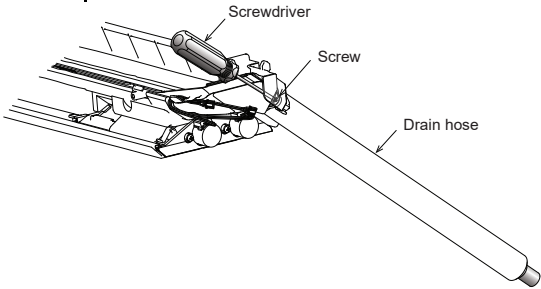
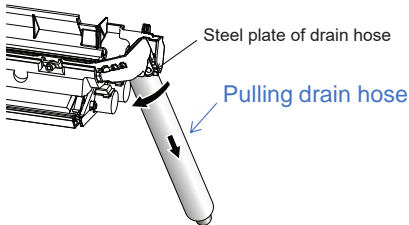
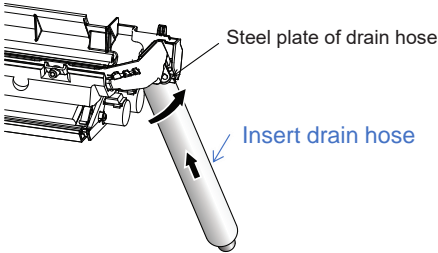
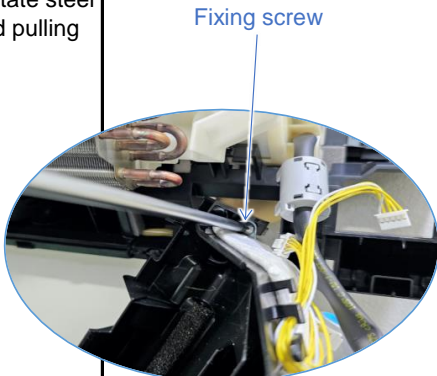

No.	Part name	Procedures	Remarks
④	Electrical part	<p>1) Follow the procedure item ③.</p>  <p>2) Pull out TC, TCJ sensor from sensor holder of the evaporator.</p> <p>3) Remove the earth screw and earth line from the evaporator.</p> <div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>TCJ sensor</p> </div> <div style="text-align: center;">  <p>TC sensor</p> </div> <div style="text-align: center;">  <p>Earth line</p> </div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 10px;"> <div style="text-align: center;">  <p>TC sensor or TCJ sensor Sensor holder</p> </div> <div style="text-align: center;">  <p>Earth screw Washer Earth line</p> </div> </div> <p>4) Remove the fixing screw that secures unit LED display then pull out from main body.</p> <div style="display: flex; align-items: center; justify-content: center; margin-top: 10px;">  <div style="margin: 0 10px; text-align: center;">  </div>  </div>	

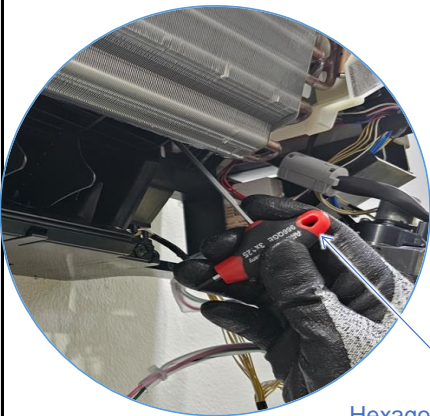
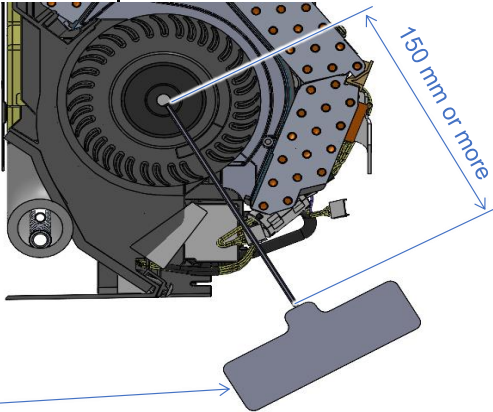



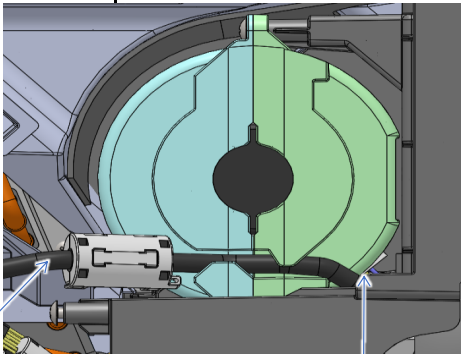
No.	Part name	Procedures	Remarks
④	Electrical part	<p>5) Disconnect the connectors for the fan motor and louver motor from P.C. board assembly.</p>  <p>Fan motor Louver motor connector</p> <p>6) Disconnect the connector of horizontal louver motor (front), horizontal louver motor (back), ionizer, wireless adapter.</p> <div style="display: flex; justify-content: space-around;">     </div> <div style="display: flex; justify-content: space-around;"> <p>Connector of horizontal louver motor(front)</p> <p>Connector of horizontal louver motor(back)</p> <p>Connector of ionizer</p> <p>Connector of wireless adapter</p> </div> <div style="display: flex; justify-content: space-around;">   </div> <div style="display: flex; justify-content: space-around;"> <p>Connector of horizontal louver motor(front)</p> <p>Connector of horizontal louver motor (back)</p> <p>Connector with tape</p> </div> <div style="display: flex; justify-content: space-around;">   </div> <p>Stepping motor(front)</p> <p>Stepping motor(back)</p> <p>7) Remove the fixing screw that secures the electrical box then pull out from main unit.</p> <div style="display: flex; align-items: center;">  <span style="margin: 0 20px; font-size: 2em;">➔</span>  </div> <p>Fixing screw</p>	





No.	Part name	Procedures	Remarks
5	Ionizer assembly	<p>1) Follow the procedure item ③ and ④</p> <p>2) Disconnect the ionizer connector</p>    <p>3) Remove cover ion by push hooking claw to left side direction and then pulling out of the drain pan.</p>   <p>4) Pulling out the unit high voltage from back body.</p>  <p>&lt;To re-installation&gt;</p> <ul style="list-style-type: none"> <li>- Arrange high voltage wire follow the figure.</li> </ul>  <ul style="list-style-type: none"> <li>- Insert 2 ribs into the drain pan</li> <li>- Press hooking claw to the drain pan</li> </ul> 	

No.	Part name	Procedures	Remarks
⑥	Cover drain	<p>1) Take off hooks 2 position and pull out from main unit.</p> 	
⑦	Drain pan assembly	<p>1) Follow the procedure item ③, ④ and ⑤ 2) Remove 2 fixing screws</p>  <p>3) Remove drain pan from the main unit.</p>  <p>&lt;To re-installation&gt;  - Press the drain pan into the back body  - Please make sure ribs of drain pan in left and right side must be install to lock position.  - Press the center arm of drain pan to back body.</p> 	


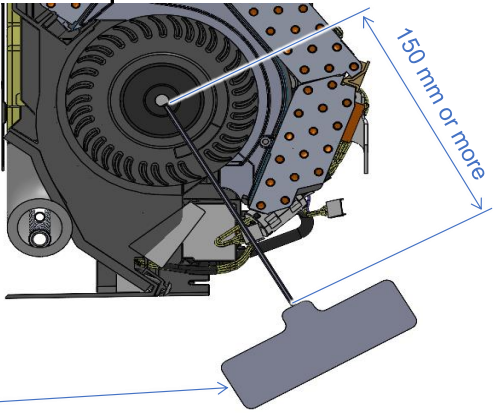
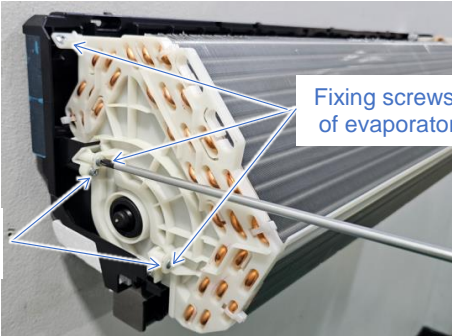
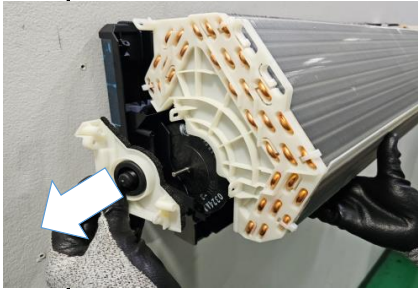
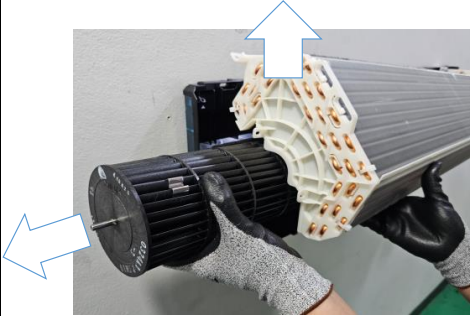
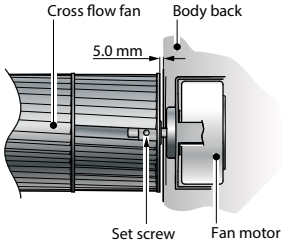
No.	Part name	Procedures	Remarks
8	Drain hose	<p>1) Follow the procedure item ③, ④, ⑤ and ⑦.</p> <p>2) The drain hose can be removed by removing the screw securing the drain hose then secure rotate steel plate of drain hose to out of the drain pan and pulling out the drain hose.</p>  <p>3) When removing the drain hose, be careful of any sharp edges of steel plate. The edges can injuries.</p>  <p>&lt;To re-installation&gt;</p> <p>- To install the drain hose, insert the drain hose firmly until the connection part contacts with heat insulator, secure push steel plate of drain hose to predetermined position of drain pan then fix it by original screw.</p> 	 

No.	Part name	Procedures	Remarks
9	Fan motor	<p>1) Follow the procedure item ③, ④, ⑤, ⑥ and ⑦.  2) Loosen the set screw of the cross flow fan.</p>  <p>Hexagon screw driver</p>  <p>150 mm or more</p> <p>3) Remove 2 fixing screws of the motor band.  4) Pull motor band and fan motor outward.</p>  <p>Screws</p>  <p>Motor band</p> <p>Fan motor</p> <p>&lt;To re-installation&gt;  - Check the type name of fan motor.  - Keep connector position and arrange fan motor wires follow figure.</p>  <p>Fan motor wire</p>  <p>Fan motor connector</p>	



No.	Part name	Procedures	Remarks
⑩	Vertical louver assembly	<p>1) Remove drain pan follow the procedure item ③, ④, ⑤, ⑦ and ⑧.</p>  <p>2) Remove 1 fixing screw from the base vertical louver, then remove the vertical louver assembly from the main unit.</p> 	



No.	Part name	Procedures	Remarks
11	Cross flow fan	<p>1) Remove drain pan follow the procedure item ⑦ and ⑩.</p> <p>2) Loosen the set screw of the cross flow fan.</p>   <p>Hexagon screw driver</p> <p>3) Remove 2 fixing screws from the bearing base and 3 fixing screws of evaporator, then remove it from the main unit.</p>   <p>4) Lift the heat exchanger follow the figure. Pull out the left hand side unit the cross flow fan released from the shalf of the fan motor and then pull out the lower side of heat exchanger follow the figure.</p>  <p>&lt;To re-installation&gt;</p> <p>1) To incorporate the fan motor and the motor into the position in the follow figure.</p> <p>- Install the cross flow fan so that right end if the 1st joint from the right of the cross flow fan is keep 5mm from closed wall of the main unit.</p> 	

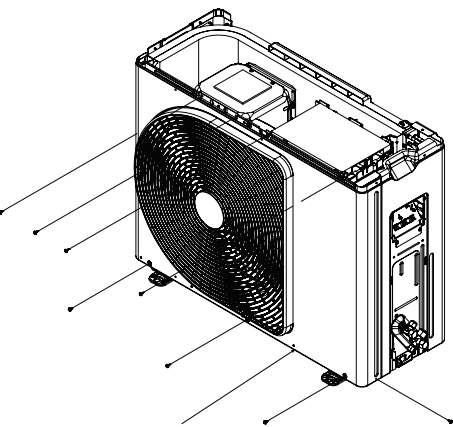
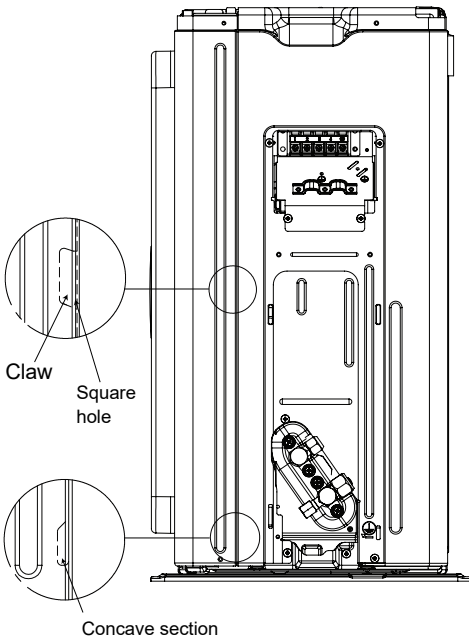
No.	Part name	Procedures	Remarks
⑫	Heat exchanger (Evaporator)	<p>1) Remove follow the proceduce item ③, ④ and ⑥.</p> <p>2) Remove TC/TCJ sensor, earth line and cover drain from the heat exchanger.</p> <div data-bbox="153 300 424 546" data-label="Image"> </div> <div data-bbox="245 562 373 591" data-label="Caption"> <p>TCJ sensor</p> </div> <div data-bbox="440 300 743 546" data-label="Image"> </div> <div data-bbox="549 562 676 591" data-label="Caption"> <p>TC sensor</p> </div> <div data-bbox="759 300 1062 546" data-label="Image"> </div> <div data-bbox="884 562 1011 591" data-label="Caption"> <p>Earth line</p> </div> <div data-bbox="1078 300 1382 546" data-label="Image"> </div> <div data-bbox="1091 562 1219 591" data-label="Caption"> <p>Cover drain</p> </div> <p>3) Remove 3 fixing screws of evaporator at the left side of heat exchanger.</p> <div data-bbox="456 663 855 965" data-label="Image"> </div> <div data-bbox="767 741 911 770" data-label="Caption"> <p>Fixing screws</p> </div> <p>4) Remove 2 fixing screws of evaporator at the right side of heat exchanger.</p> <div data-bbox="336 1039 807 1279" data-label="Image"> </div> <div data-bbox="831 1144 975 1173" data-label="Caption"> <p>Fixing screws</p> </div> <div data-bbox="1015 994 1262 1290" data-label="Image"> </div> <p>5) Remove the pipe holder from the rear side of the main body.</p> <div data-bbox="660 1375 919 1576" data-label="Image"> </div> <div data-bbox="469 1420 596 1449" data-label="Caption"> <p>Pipe holder</p> </div> <div data-bbox="836 1330 1171 1359" data-label="Caption"> <p>2nd Unlock the hook 2 positions</p> </div> <div data-bbox="963 1543 1283 1572" data-label="Caption"> <p>1st Unlock the hook 2 positions</p> </div> <p>6) Pull out the heat exchanger to upper side.</p> <div data-bbox="456 1621 895 1879" data-label="Image"> </div> <p>&lt;To re-installation&gt;</p> <ul style="list-style-type: none"> <li>- Keep the back body horizontally and put the heat exchanger to the back body.</li> <li>- Make sure the heat exchanger can be assembled with the back body and secure it tightly with screws.</li> </ul>	

## Microcomputer

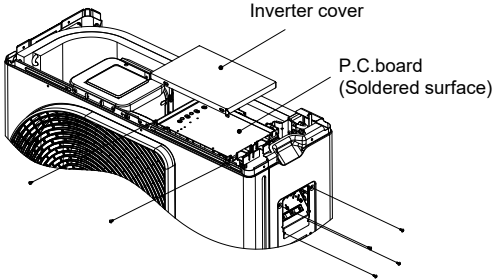
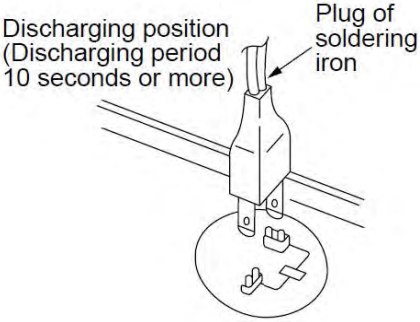
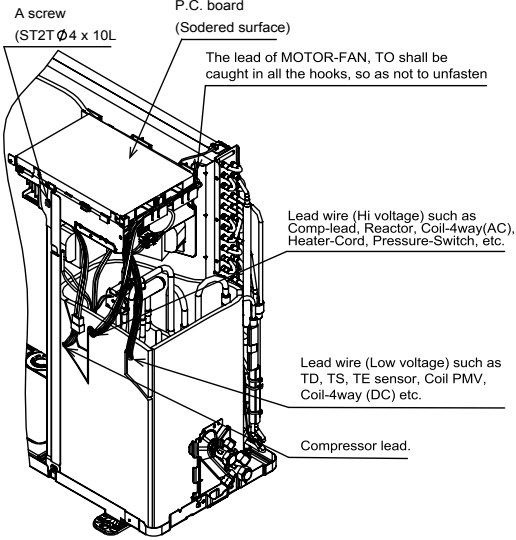
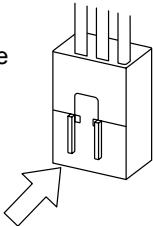
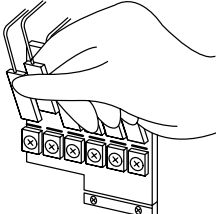
No.	Part name	Procedure	Remarks
①	Common procedure	<ol style="list-style-type: none"><li>1) Turn the power supply off to stop the operation of air-conditioner.</li><li>2) Remove the front panel.<ul style="list-style-type: none"><li>• Remove the 2 fixing screws.</li></ul></li><li>3) Remove the electrical part base.</li></ol>	Replace terminal block, microcomputer ass'y and the P.C. board ass'y.

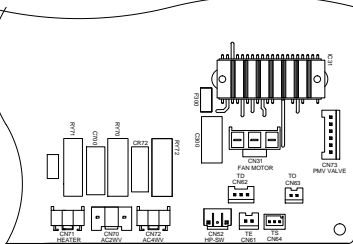
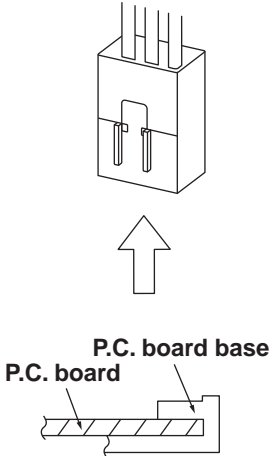
## 12-2. Outdoor Unit

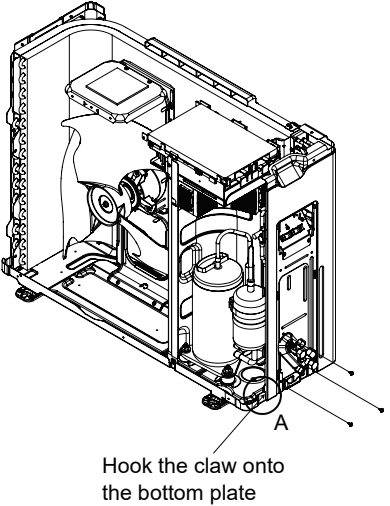
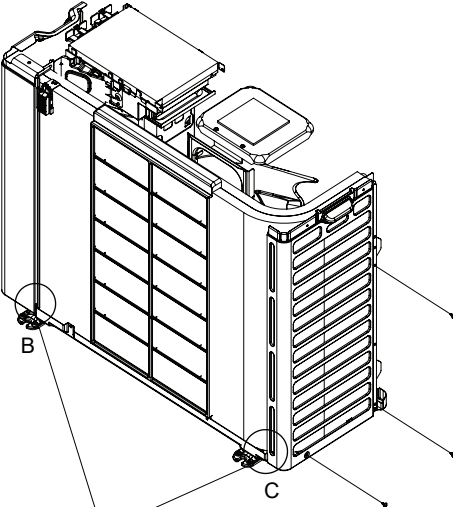
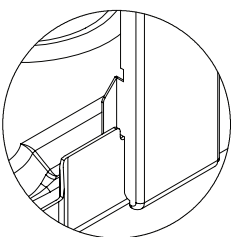
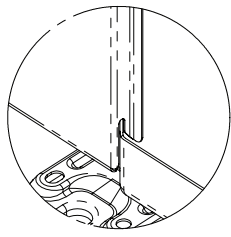
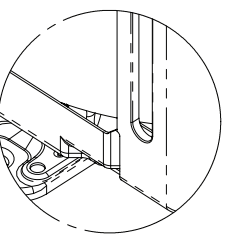
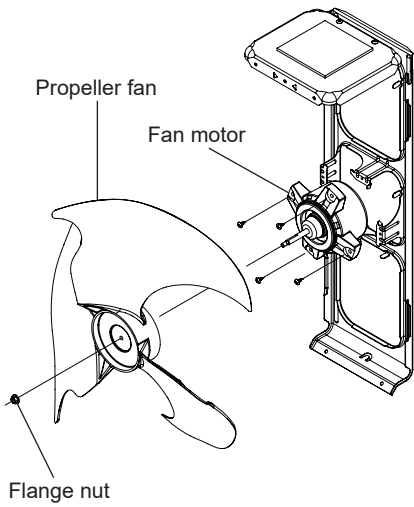
No.	Part name	Procedure	Remarks
①	Common procedure	<p><b>1. Detachment</b></p> <div data-bbox="395 331 909 488" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p style="text-align: center;"><b>NOTE</b></p> <p><b>Wear gloves for this job. Otherwise, you may injure your hands on the parts, etc.</b></p> </div> <ol style="list-style-type: none"> <li>1) Stop operation of the air conditioner, and turn off the main switch of the breaker for air conditioner.</li> <li>2) Remove the valve cover. (ST2TØ4 × 10L 2 pcs.) <ul style="list-style-type: none"> <li>• After removing screw, remove the valve cover pulling it downward.</li> </ul> </li> <li>3) Remove cord clamp (ST2TØ4 × 14L 3 pcs.), and then remove connecting cable.</li> <li>4) Remove the upper cabinet. (ST1TØ4 × 10L 5 pcs.) <ul style="list-style-type: none"> <li>• After removing screws, remove the upper cabinet pulling it upward.</li> </ul> </li> </ol> <p><b>2. Attachment</b></p> <ol style="list-style-type: none"> <li>1) Attach the water-proof cover.</li> </ol> <div data-bbox="395 1108 909 1281" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p style="text-align: center;"><b>NOTE</b></p> <p><b>The water-proof cover must be attached without fail in order to prevent rain water, etc. from entering inside the indoor unit.</b></p> </div> <ol style="list-style-type: none"> <li>2) Attach the upper cabinet. (ST2TØ4 × 10L 5 pcs.)</li> <li>3) Perform cabling of connecting cable, and attach the cord clamp. <ul style="list-style-type: none"> <li>• Fix the cord clamp by tightening the screws (ST2TØ 4 x 14L 3 pcs.), fitting 2 concave parts of the cord clamp to each connecting cables.</li> </ul> </li> <li>4) Attach the valve cover. (ST2TØ4 x 10L 3 pcs.) <ul style="list-style-type: none"> <li>• Insert the upper part into the square hole of the side cabinet, set hook claws of the valve cover to square holes (at three positions) of the main unit, and attach it pushing upward,</li> </ul> </li> </ol>	<div data-bbox="957 336 1436 862" style="text-align: center;"> <p>Upper cabinet</p> <p>Waterproof cover</p> <p>Terminal cover</p> </div> <div data-bbox="941 1131 1444 1680" style="text-align: center;"> <div style="position: absolute; top: 510px; right: 10px; border: 1px solid black; padding: 2px;"> <p>These 2 bending parts shall be put inside of a unit by bending these 2 ports.</p> </div> <div style="position: absolute; top: 585px; right: 10px; border: 1px solid black; padding: 2px;"> <p>This part shall be put on the side cabinet.</p> </div> <div style="position: absolute; top: 635px; right: 10px; border: 1px solid black; padding: 2px;"> <p>Fit the corner of the water proof cover to the corner of the front cabinet.</p> </div> <div style="position: absolute; top: 660px; left: 10px; border: 1px solid black; padding: 2px;"> <p>This line shall be pavallev to the front cabinet</p> </div> <div style="position: absolute; top: 705px; right: 10px; border: 1px solid black; padding: 2px;"> <p>This part shall cover the gap between the inverter box and the front cabinet.</p> </div> </div> <div data-bbox="981 1720 1420 1758" style="border: 1px solid black; padding: 2px; text-align: center; margin-top: 10px;"> <p><b>How to mount the water-proof cover</b></p> </div>

No.	Part name	Procedure	Remarks
②	Front cabinet	<p><b>1. Detachment</b></p> <ol style="list-style-type: none"> <li>1) Perform step 1 in ①.</li> <li>2) Remove the fixing screws (ST2TØ4 × 10L 2 pcs.) used to secure the front cabinet and inverter cover, the screws (ST2TØ4 × 10L 4 pcs.) used to secure the front cabinet at the bottom, and the fixing screws (ST2TØ4 × 10L 2 pcs.) used to secure the motor base.</li> </ol> <ul style="list-style-type: none"> <li>• The front cabinet is fitted into the side cabinet (left) at the front left side so pull up the top of the front cabinet to remove it.</li> </ul> <p><b>2. Attachment</b></p> <ol style="list-style-type: none"> <li>1) Insert the claw on the front left side into the side cabinet (left).</li> <li>2) Hook the bottom part of the front right side onto the concave section of the bottom plate. Insert the claw of the side cabinet (right) into the square hole in the front cabinet.</li> <li>3) Return the screws that were removed above to their original positions and attach them.</li> </ol>	 <p>Front cabinet</p>  <p>Claw</p> <p>Square hole</p> <p>Concave section</p>

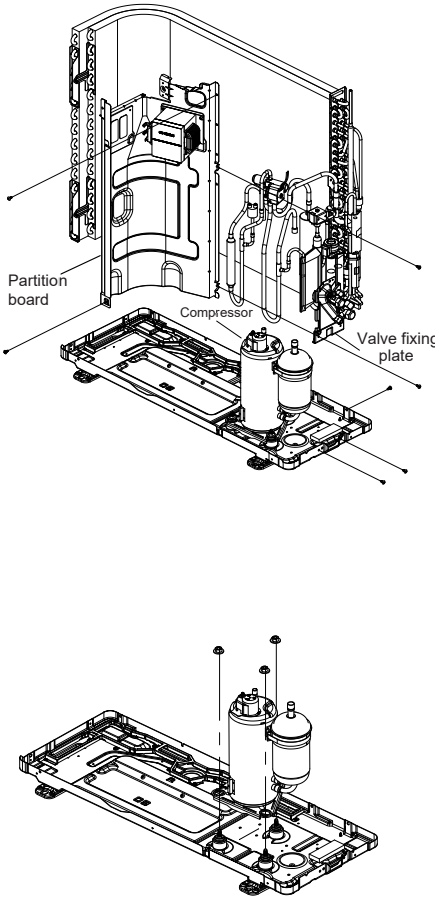
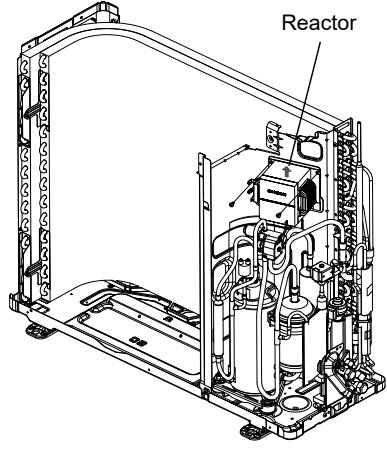


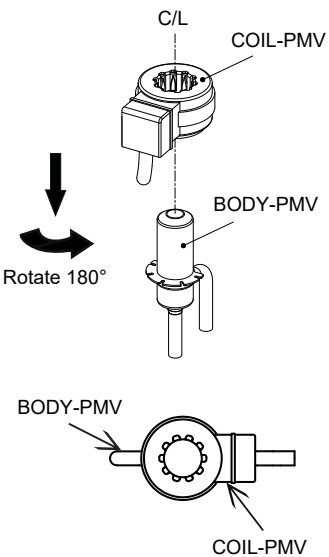
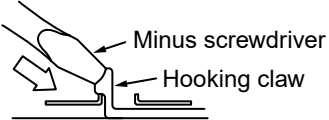
No.	Part name	Procedure	Remarks
③	Inverter assembly	<p>1) Perform work of item 1 in ①.</p> <p>2) Remove screw (ST2TØ4 × 10L 2 pcs.) of the upper part of the front cabinet.</p> <ul style="list-style-type: none"> <li>• If removing the inverter cover in this condition, P.C. board can be checked.</li> <li>• If there is no space above the unit, perform work of 1 in ②.</li> </ul> <div data-bbox="363 479 925 575" style="border: 1px solid black; padding: 5px;"> <p><b>Be careful to check the inverter because high-voltage circuit is incorporated in it.</b></p> </div> <p>3) Perform discharging by connecting ⊕, ⊖ polarity by discharging resistance (approx. 100Ω40W) or plug of soldering iron to ⊕, ⊖ terminals a of the C10 (printed "CAUTION HIGH VOLTAGE" is attached.) electrolytic capacitor (760μF) on P.C. board.</p> <div data-bbox="363 813 925 994" style="border: 1px solid black; padding: 5px;"> <p><b>Be careful to discharge the capacitor because the electrolytic capacitor cannot naturally discharge and voltage remains according to trouble type in some cases.</b></p> </div> <div data-bbox="363 1025 925 1238" style="border: 1px solid black; padding: 5px;"> <p style="text-align: center;"><b>NOTE</b></p> <p><b>This capacitor is one with mass capacity. Therefore, it is dangerous that a large spark generates if short-circuiting between ⊕, ⊖</b></p> </div> <p>4) Remove screw (ST2TØ4 x 10L 4pcs.) fixing the terminal part of inverter box to the main body.</p> <p>5) Remove the front cabinet by performing step 1 in ② , and remove the fixing screws (ST2TØ4 x 10L) for securing the main body and inverter box.</p> <p>6) Remove various lead wires from the holder at upper part of the inverter box.</p> <p>7) Pull the inverter box upward.</p> <p>8) Disconnect connectors of various lead wires.</p> <div data-bbox="363 1713 925 1890" style="border: 1px solid black; padding: 5px;"> <p style="text-align: center;"><b>Requirement</b></p> <p><b>As each connector has a lock mechanism, avoid to remove the connector by holding the lead wire, but by holding the connector.</b></p> </div>	 <p>Inverter cover</p> <p>P.C.board (Soldered surface)</p>  <p>Discharging position (Discharging period 10 seconds or more)</p> <p>Plug of soldering iron</p>  <p>A screw (ST2TØ4 x 10L)</p> <p>P.C. board (Soldered surface)</p> <p>The lead of MOTOR-FAN, TO shall be caught in all the hooks, so as not to unfasten</p> <p>Lead wire (Hi voltage) such as Comp-lead, Reactor, Coil-4way(AC), Heater-Cord, Pressure-Switch, etc.</p> <p>Lead wire (Low voltage) such as TD, TS, TE sensor, Coil PMV, Coil-4way (DC) etc.</p> <p>Compressor lead.</p>  <p>The connector is one with lock, so remove it while pushing the part indicated by an arrow.</p>  <p>Be sure to remove the connector by holding the connector, not by pulling the lead wire.</p>

No.	Part name	Procedure	Remarks
④	Control board assembly	<p>1. Disconnect the leads and connectors connected to the other parts from the control board assembly.</p> <p>1) Leads</p> <ul style="list-style-type: none"> <li>• 3 leads (black, white, orange) connected to terminal block.</li> <li>• Lead connected to compressor : Disconnect the connector (3P).</li> <li>• Lead connected to reactor : Disconnect the two connectors (2P).</li> </ul> <p>2) Connectors</p> <p>CN31 : Outdoor fan motor (3P: white)* (* : See <b>Note</b>)</p> <p>CN61 : TE sensor (2P: white)* CN62 :TD sensor (3P: white)* CN63 : TO sensor (2P: white) CN64 : TS sensor (3P: white)* CN72 : 4-way valve (2P: yellow)* CN73 : PMV (6P: white)</p> <div data-bbox="715 1048 820 1088" style="text-align: center;"><b>NOTE</b></div> <div data-bbox="467 1095 1038 1187"> <p>These connectors have a disconnect prevention mechanism: as such, the lock on their housing must be released before they are disconnected.</p> </div> <p>2. Remove the control board assembly from the spacer. (Remove the heat sink and control board assembly while keeping them screwed together.)</p> <p>3. Remove the two fixing screws used to secure the heat sink and control board assembly.</p> <p>4. Mount the new control board assembly.</p> <div data-bbox="715 1485 820 1525" style="text-align: center;"><b>NOTE</b></div> <div data-bbox="467 1532 1048 1624"> <p>When mounting the new control board assembly, ensure that the P.C. board is inserted properly into the spacer support.</p> </div>	 <p>CN31, CN61, CN62, CN63, CN64, CN72 and CN73 are connectors with locking mechanisms: as such, to disconnect them, they must be pressed in the direction of the arrow while pulling them out.</p>  <p style="text-align: center;"><b>P.C. board base</b> <b>P.C. board</b></p>

No.	Part name	Procedure	Remarks
⑤	Side cabinet	<p><b>1. Side cabinet (right)</b></p> <ol style="list-style-type: none"> <li>1) Perform step 1 in ② and all the steps in ③.</li> <li>2) Remove the fixing screw (ST2TØ4 × 10L 3 pcs.) used for securing the side cabinet to the bottom plate and valve fixing panel.</li> </ol> <p><b>2. Side cabinet (left)</b></p> <ol style="list-style-type: none"> <li>1) Perform step 1 in ②.</li> <li>2) Remove the fixing screw (ST2TØ4 × 10L 1 pc.) used to secure the side cabinet (left) onto the heat exchanger.</li> <li>3) Remove the fixing screw (ST2TØ4 × 10L 2 pcs.) used for securing the side cabinet to the bottom plate and heat exchanger.</li> </ol>	 <p>Hook the claw onto the bottom plate</p>  <p>The back body section hooked onto the bottom plate here.</p> <div style="display: flex; justify-content: space-around; margin-top: 20px;">    </div> <div style="display: flex; justify-content: space-around; margin-top: 5px;"> <span>Detail A</span> <span>Detail B</span> <span>Detail C</span> </div>
⑥	Fan motor	<ol style="list-style-type: none"> <li>1) Perform work of item 1 of ① and ②.</li> <li>2) Remove the flange nut fixing the fan motor and the propeller. <ul style="list-style-type: none"> <li>• Flange nut is loosened by turning clockwise. (To tighten the flange nut, turn counterclockwise.)</li> </ul> </li> <li>3) Remove the propeller fan.</li> <li>4) Disconnect the connector for fan motor from the inverter.</li> <li>5) Remove the fixing screws (4 pcs.) holding by hands so that the fan motor does not fall.</li> </ol> <p>* Precautions when assembling the fan motor Tighten the flange nut using a tightening torque of 4.9 N•m.</p>	 <p>Propeller fan</p> <p>Fan motor</p> <p>Flange nut</p>



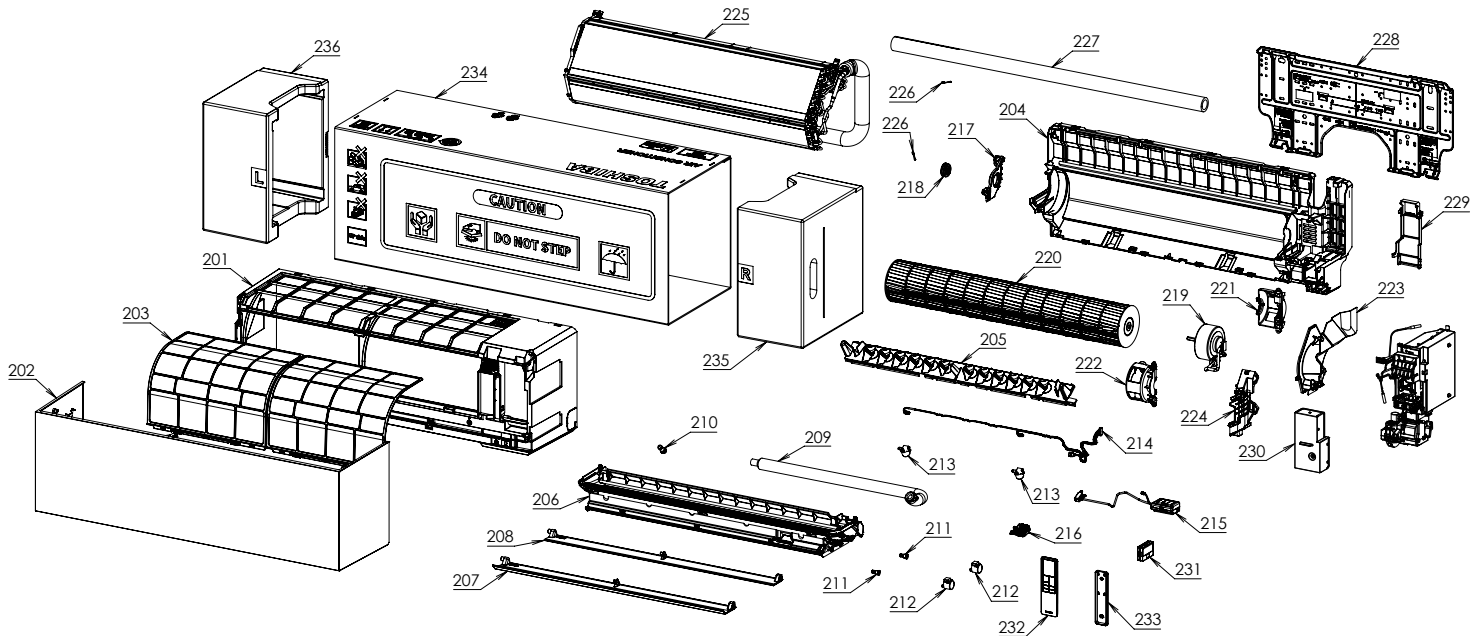
No.	Part name	Procedure	Remarks
⑦	Compressor	<ol style="list-style-type: none"> <li>1) Perform work of item 1 of ① and ②, ③, ④, ⑤.</li> <li>2) Extract refrigerant gas.</li> <li>3) Remove the partition board. (ST2TØ4 × 10L 4 pcs.)</li> <li>4) Remove the sound-insulation material.</li> <li>5) Remove terminal cover of the compressor, and disconnect lead wire of the compressor from the terminal.</li> <li>6) Remove pipe connected to the compressor with a burner. <ul style="list-style-type: none"> <li>• Take care to keep the 4-way valve away from naked flames. (Otherwise, it may malfunction.)</li> </ul> </li> <li>7) Remove the fixing screw of the bottom plate and heat exchanger. (ST2TØ4 × 10L 1 pc.)</li> <li>8) Remove the fixing screw of the bottom plate and valve fixing plate. (ST2TØ4 × 10L 2 pcs.)</li> <li>9) Pull upward the refrigeration cycle.</li> <li>10) Remove NUT (3 pcs.) fixing the compressor to the bottom plate.</li> </ol>	
⑧	Reactor	<ol style="list-style-type: none"> <li>1) Perform work of item 1 of ②, and ③.</li> <li>2) Remove screws fixing the reactors. (ST2TØ4 × 10L 2 pcs.)</li> </ol>	

No.	Part name	Procedure	Remarks
⑨	Electronic expansion valve coil	<p><b>1. Detachment</b></p> <ol style="list-style-type: none"> <li>1) Perform step 1 in ②, all the steps in ③ and 1 in ⑤.</li> <li>2) Remove the coil by pulling it up from the electronic control valve body.</li> </ol> <p><b>2. Attachment</b></p> <ol style="list-style-type: none"> <li>1) When assembling the coil into the valve body, ensure that the coil anti-turn lock is installed properly in the pipe.</li> </ol> <p><b>&lt;Handling precaution&gt;</b></p> <p>When handling the parts, do not pull the leads. When removing the coil from the valve body, use your hand to secure the body in order to prevent the pipe from being bent out of shape.</p>	
⑩	Fan guard	<p><b>1. Detachment</b></p> <ol style="list-style-type: none"> <li>1) Perform work of item 1 of ②.</li> <li>2) Remove the front cabinet, and put it down so that fan guard side directs downward.</li> </ol> <div data-bbox="454 1003 1024 1108" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p><b>Perform work on a corrugated cardboard, cloth, etc. to prevent flaw to the product.</b></p> </div> <ol style="list-style-type: none"> <li>3) Remove the hooking claws by pushing minus screwdriver according to the arrow mark in the right figure, and remove the fan guard.</li> </ol> <p><b>2. Attachment</b></p> <ol style="list-style-type: none"> <li>1) Insert claws of the fan guard in the holes of the front cabinet. Push the hooking claws (9 positions) by hands and fix the claws.</li> </ol> <div data-bbox="454 1456 1024 1561" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p><b>Check that all the hooking claws are fixed to the specified positions.</b></p> </div>	



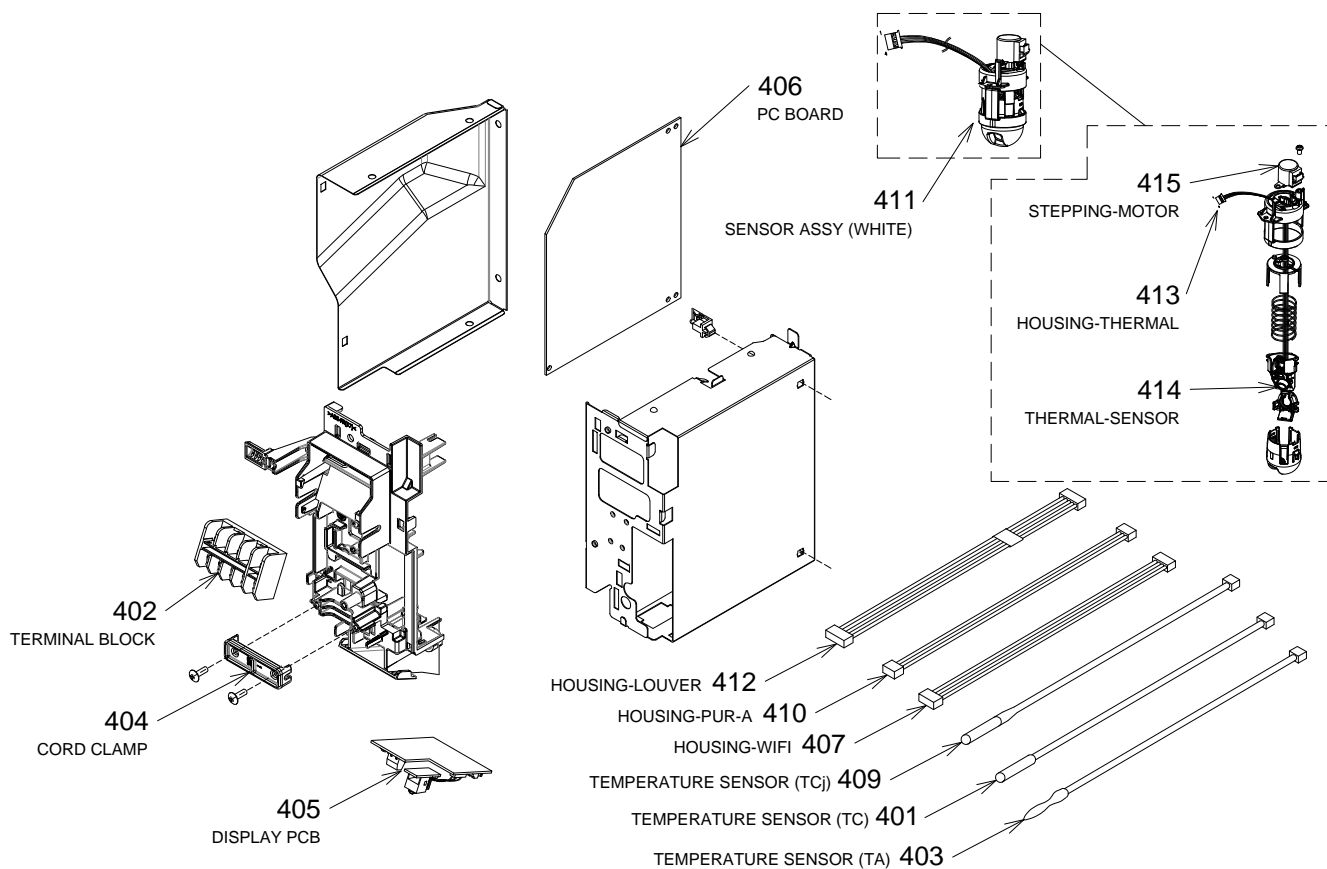
## 13. EXPLODED VIEWS AND PARTS LIST

### 13-1. Indoor Unit



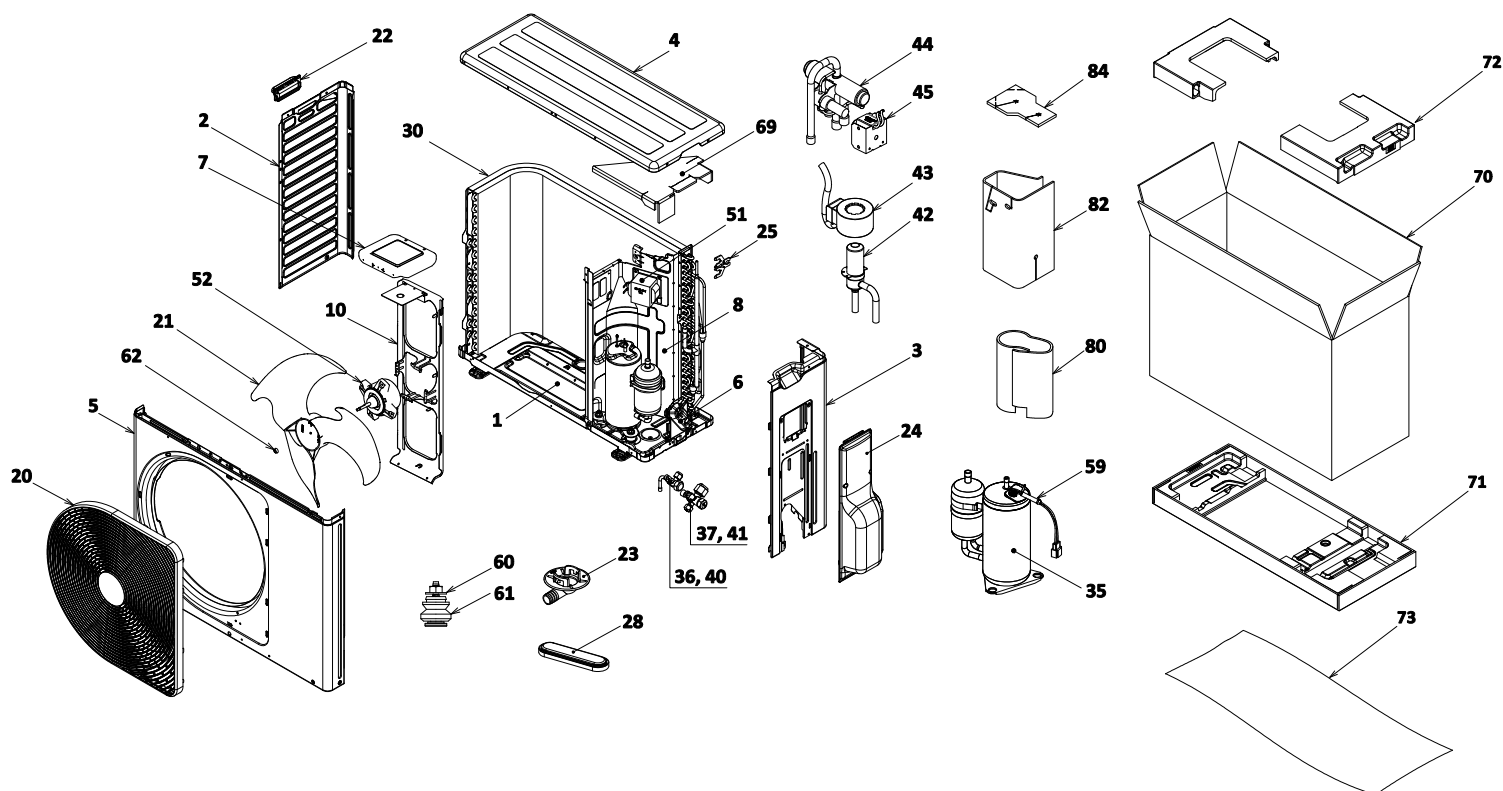
Location No.	Part No.	Description	Location No.	Part No.	Description
201	43T00941	FRONT PANEL ASSY (WHITE)	221	43T39423	MOTOR BAND BACK
202	43T09662	GRILLE OF AIR INLET ASSY	222	43T39424	MOTOR BAND FRONT
203	43T80372	AIR FILTER	223	43T39457	MOTOR COVER ASSY
204	43T03428	BODY BACK ASSY	224	43T79330	DRAIN COVER ASSY
205	43T22406	VERTICAL LOUVER ASSY	225	43T44855	REFRIGERATION CYCLE ASSY (FOR RAS-B10,13S4KVPG-E)
206	43T72421	DRAIN PAN ASSY	225	43T44856	REFRIGERATION CYCLE ASSY (FOR RAS-B18S4KVPG-E)
207	43T22419	HORIZONTAL LOUVER (FRONT, WHITE)	226	43T19333	HOLDER, SENSOR
208	43T22420	HORIZONTAL LOUVER (BACK, WHITE)	227	43T11341	PIPE-SHIELD
209	43T70321	DRAIN HOSE	228	43T82355	INSTALLATION PLATE ASSY
210	43T79322	DRAIN CAP	229	43049799	HOLDER-PIPE
211	43125202	COVER-AXIS	230	43T62360	TERMINAL COVER ASSY
212	43T21478	MOTOR; STEPPING	231	43T66421	WIRELESS ADAPTER (WRE-T00BJ10)
213	43T21434	STEPPING-MOTOR	232	43T66455	WIRELESS REMOCO(WH-UD02UE)
214	43T60627	VERTICAL MOTOR CORD	233	43T66423	HOLDER, REMOTE CONTROL
215	43T80355	HIGH VOLTAGE UNIT ASSY	234	43T91426	PACKING SLEEVE
216	43T80354	IONIZER UNIT COVER	235	43T91427	PACKING CUSHION RIGHT
217	43T22411	BASE BEARING ASSY	236	43T91428	PACKING CUSHION LEFT
218	43T22312	BEARING ASSY, MOLD			
219	43T21534	FAN-MOTOR			
220	43T20370	CROSS FLOW FAN ASSY			

## 13-2. Indoor Unit (Part-E)



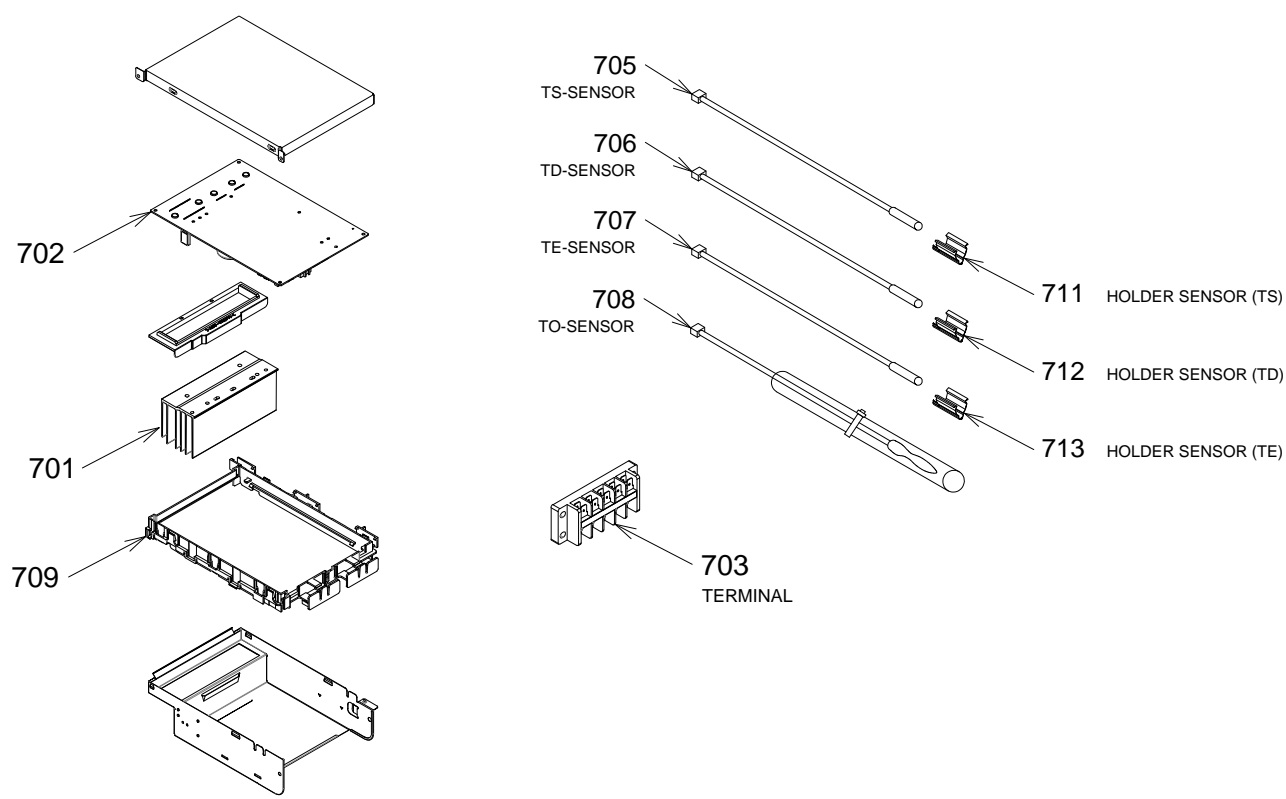
Location No.	Part No.	Description	Location No.	Part No.	Description
401	43T50393	TEMPERATURE SENSOR	407	43T60630	HOUSING-WIFI
402	43T6V673	TERMINAL(5P-TF)	409	43T60605	TEMPERATURE SENSOR
403	43T50413	TA-SENSOR	410	43T60508	HOUSING-PUR-A
404	43T62340	CORD-CLAMP	411	43T50450	SENSOR ASSY (WHITE)
405	43TN9997	PC BOARD ASSY : WRS-LED	412	43T60629	HOUSING-LOUVER
406	43TNV403	PC BOARD (For RAS-B10S4KVP-G-E)	413	43T60628	HOUSING-THERMAL
406	43TNV404	PC BOARD (For RAS-B13S4KVP-G-E)	414	43T50435	THERMAL-SENSOR (TPL-32C)
406	43TNV405	PC BOARD (For RAS-B18S4KVP-G-E)	415	43T21434	STEPPING-MOTOR

### 13-3. Outdoor Unit



Location No.	Part No.	Description	Location No.	Part No.	Description
1	43T42383	BASE PLATE ASSEMBLY	40	43T46573	VALVE; PACKED 6.35 DIA
2	43T00560	LEFT CABINET	41	43T46574	VALVE; PACKED 9.52 DIA
3	43T00719	RIGHT SIDE CABINET ASSEMBLY			(FOR RAS-10, 13S4AVPG-E)
4	43T00561	UPPER CABINET	41	43T46575	VALVE; PACKED 12.7 DIA
5	43T00718	FRONT CABINET			(FOR RAS-18S4AVPG-E)
6	43T00448	FIXING PLATE VALVE	42	43T46569	BODY PMV
7	43T39341	MOTOR BASE CONNECTION PLATE	43	43T63360	COIL PMV
8	43T04511	PARTITION ASSEMBLY	44	43T46367	4 WAY VALVE
		(FOR RAS-10, 13S4AVPG-E)	45	43T63327	COIL-4WAY
8	43T04512	PARTITION ASSEMBLY	51	43T58309	REACTOR
		(FOR RAS-18S4AVPG-E)			(FOR RAS-10, 13S4AVPG-E)
10	43T39374	MOTOR BASE	51	43T58340	REACTOR
20	43T19397	FAN GUARD			(FOR RAS-18S4AVPG-E)
21	43T20331	PROPELLER FAN	52	43T21547	MOTOR FAN
22	43T19350	HANDLE	59	43T60443	ASM-LEAD-COMP
23	43T79325	DRAIN NIPPLE	60	43T97001	NUT
24	43T00939	PACKED-VALVE COVER ASSEMBLY	61	43T49335	RUBBER CUSHION
25	43T63376	HOLDER, SENSOR	62	43T47001	NUT FLANGE
28	43089160	CAP, WATERPROOF	69	43T11343	WATERPROOF COVER
30	43T43704	CONDENSER ASSEMBLY	70	43T91336	CARTON-BOX
35	43T41527	COMPRESSOR	71	43T91437	FIBERBOARD UNDER ASSEMBLY
		(FOR RAS-13, 18S4AVPG-E)			(FOR RAS-10, 13S4AVPG-E)
35	43T41542	COMP-ASSY	71	43T91438	FIBERBOARD UNDER ASSEMBLY
		(FOR RAS-10S4AVPG-E)			(FOR RAS-18S4AVPG-E)
36	43T47403	BONNET, 6.35 DIA	72	43T91337	CUSHION PACKING UPPER
37	43T47404	BONNET, 9.52 DIA	73	43T91301	PE SHEET
		(FOR RAS-10, 13S4AVPG-E)	80	43T04463	INSULATION SOUND INSIDE
37	43T47405	BONNET, 12.7 DIA	82	43T04490	SOUND INSULATION OUTSIDE
		(FOR RAS-18S4AVPG-E)	84	43T04416	SOUND INSULATION(UP)

13-4. Outdoor Unit (Part-E)



Location No.	Part No.	Description	Location No.	Part No.	Description
701	43T67315	HEAT SINK	705	43T50336	TEMPERATURE SENSOR
702	43TNV406	PC BOARD (FOR RAS-10S4AVPG-E)	706	43T50369	TEMPERATURE SENSOR
702	43TNV407	PC BOARD (FOR RAS-13S4AVPG-E)	707	43T50371	TEMPERATURE SENSOR
702	43TNV408	PC BOARD (FOR RAS-18S4AVPG-E)	708	43T50452	SENSOR-TA(To)
703	43T60555	TERMINAL-5P	709	43T62313	PC PLATE BASE
			711	43T63316	HOLDER,SENSOR
			712	43T63317	HOLDER,SENSOR
			713	43T63318	HOLDER SENSOR

# **Toshiba Carrier (Thailand) Co., Ltd.**

**144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI,  
AMPHUR MUANG, PATHUMTHANI 12000, THAILAND.**